

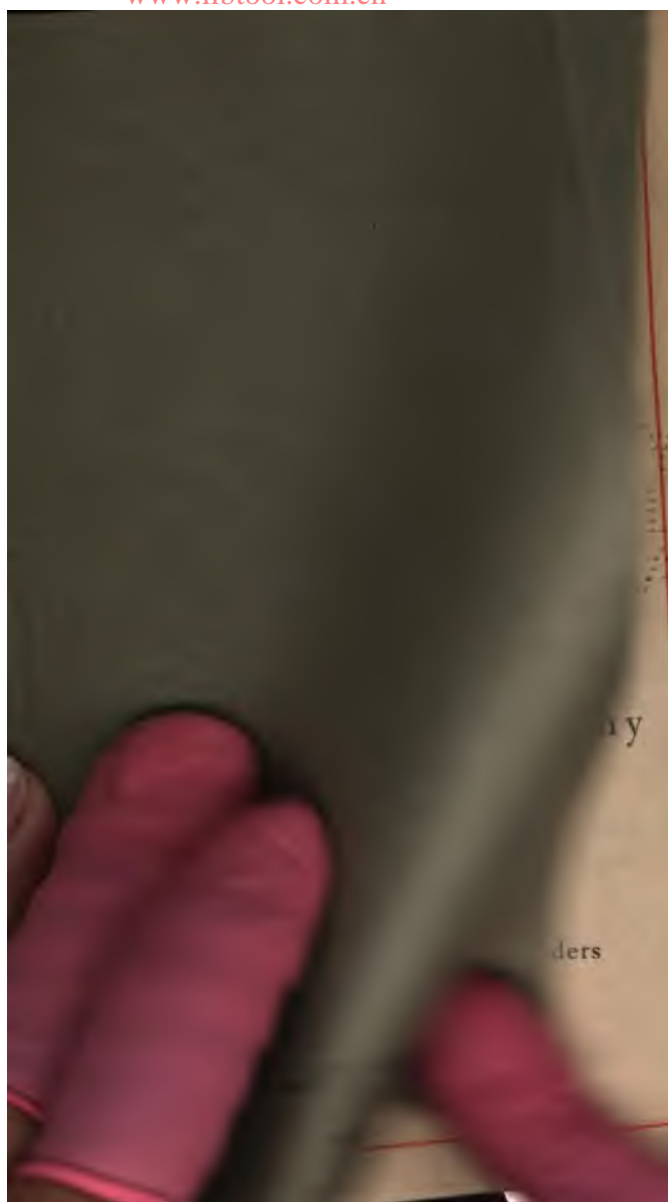
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# Pocket Companion

containing

Useful Information and Tables

appertaining to the use of

# Steel

as manufactured by

## Carnegie Steel Company

Pittsburg, Pa.

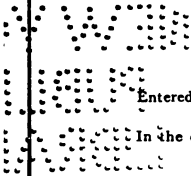
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For Engineers, Architects and Builders

1903

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C A R N E G I E S T E E L C O M P A N Y

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**PREFACE**

—  
Edition of 1900. Revised 1908  
—

The present edition includes most of the data of the 1896 publication.

The safe transverse loads are now figured on the basis of 8,000 lbs. per square inch fiber stress for all rolled sections, and 15,000 lbs. per square inch for riveted beam box and plate girders.

New standard connecting angles for beams and channels have been introduced; also additional tables of standards used in detailing.

All bolts for separators will be  $\frac{3}{4}$  in. diameter, except those for 8 in. beams.

The tables of properties of angles have been extended to include all thicknesses rolled, and new tables of safe loads for channel columns have been added.

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CARNEGIE STEEL COMPANY

**GENERAL NOTES**

The flanges of both I-beams and standard channels have now a uniform slope of  $16\frac{2}{3}$  per cent., being equivalent to inches per foot. The small fillets on I-beams and standard channels have been made to a radius of  $\frac{1}{16}$  of the minimum web thickness; the large fillets to a radius of the minimum web thickness plus  $\frac{1}{16}$  of an inch.

General (nearly straight line) formulæ have been adopted for both I-beams and standard channels to determine the dimensions and weights per foot, so that similar sections designed hereafter have their dimensions and weights already determined.

The manner in which the weight of the various sections increased is illustrated on page 25, Figs. 1, 2, 3 and 4.

For channels and I-beams the enlargement of the section adds an equal amount to the thickness of web and the width of the flanges.

The effect on angles of spreading the rolls is to slightly increase the length of the legs. Most of the sizes, however, are rolled in finishing grooves, whereby the exact dimensions are maintained for different thicknesses. Z-bars are increased in thickness in the same manner as angles.

I-beams and channels should be ordered to weights given in the tables. Any weights ordered other than those shown in the tables will be furnished and charged for at the next higher weight. Sections of shapes shown correspond only to the minimum weight, excepting Z-bars.

Channels having but one weight specified can be rolled only as shown. T-shapes do not admit of any variation and can be rolled only to the weight given.

All weights given are per lineal foot of the section.

A recapitulation of all rolled shapes is given on pages 46 to 46 inclusive.

In ordering, designate weight or thickness wanted, but not both. Quicker deliveries can be obtained by ordering standard sections and weights.

All structural material will be cut to lengths with extreme variation not exceeding  $\frac{3}{4}$  of an inch, unless otherwise specified.

*In calculating the areas and weights of the various sections shown the fillets were disregarded except in special cases.*

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CARNEGIE STEEL COMPANY

# Shapes

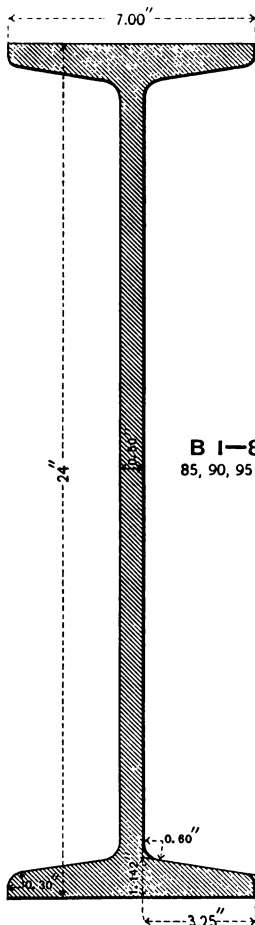
Manufactured by

Carnegie Steel Company

Pittsburg, Pa.



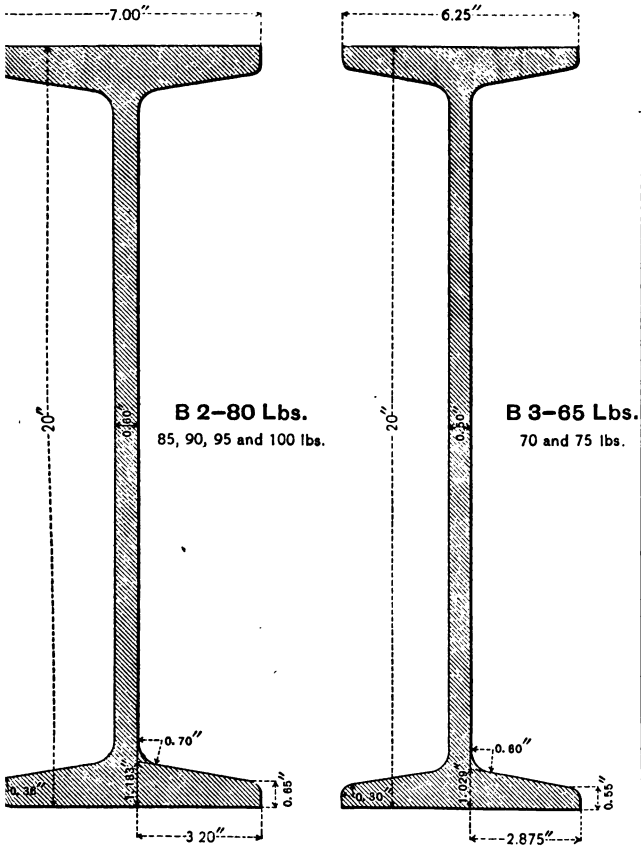
I-BEAMS



**B I—80 Lbs.**  
85, 90, 95 and 100 lbs.

*Weights in heavy print are standard, others are speci*

I-BEAMS

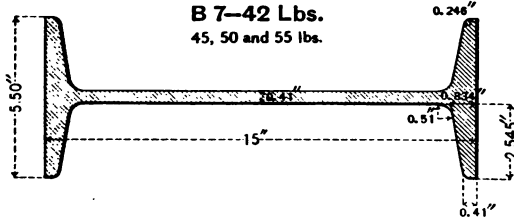


Weights in heavy print are standard, others are special.

**I-BEAMS**

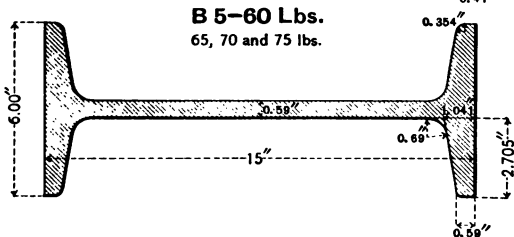
**B 7-42 Lbs.**

45, 50 and 55 lbs.



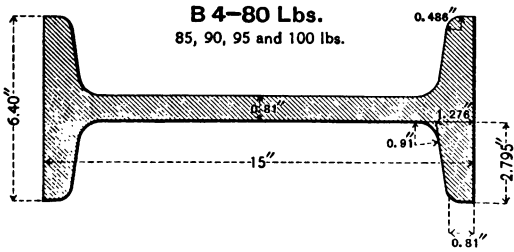
**B 5-60 Lbs.**

65, 70 and 75 lbs.



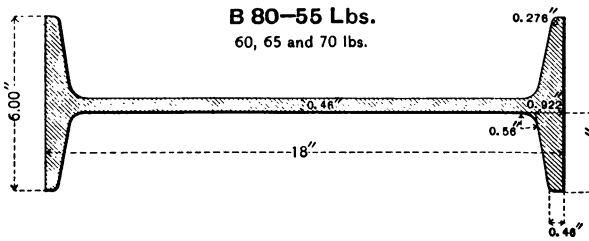
**B 4-80 Lbs.**

85, 90, 95 and 100 lbs.



**B 80-55 Lbs.**

60, 65 and 70 lbs.

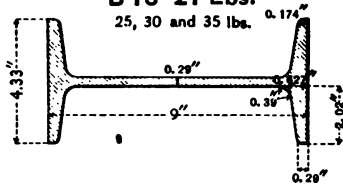


*Weights in heavy print are standard, others are special.*

**I-BEAMS**

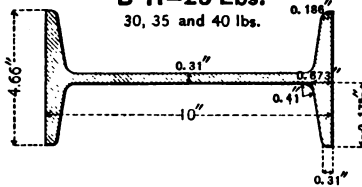
**B 13-21 Lbs.**

25, 30 and 35 lbs.



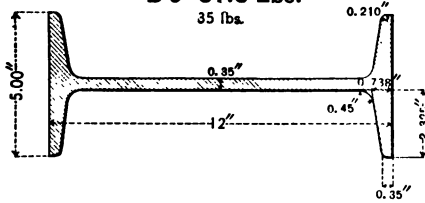
**B 11-25 Lbs.**

30, 35 and 40 lbs.



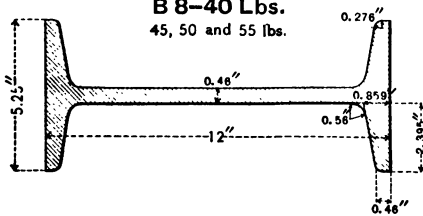
**B 9-31.5 Lbs.**

35 lbs.



**B 8-40 Lbs.**

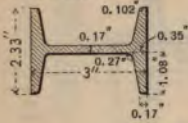
45, 50 and 55 lbs.



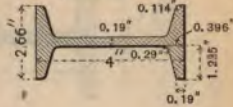
*Weights in heavy print are standard, others are special.*

### I-BEAMS

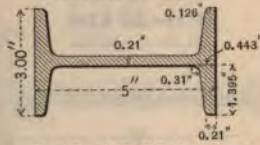
**B 77—5.5 Lbs.**  
6.5 and 7.5 lbs.



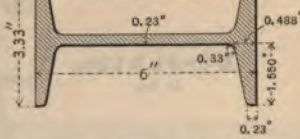
**B 23—7.5 Lbs.**  
8.5, 9.5 and 10.5 lbs.



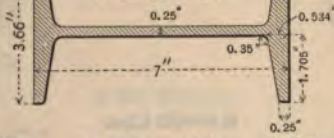
**B 21—9.75 Lbs.**  
12.25 and 14.75 lbs.



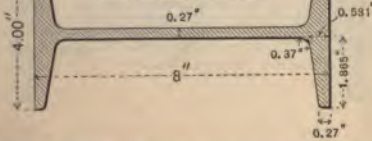
**B 19—12.25 Lbs.**  
14.75 and 17.25 lbs.



**B 17—15 Lbs.**  
17.5 and 20.0 lbs.



**B 15—18 Lbs.**  
20.5, 23.0 and 25.5 lbs.

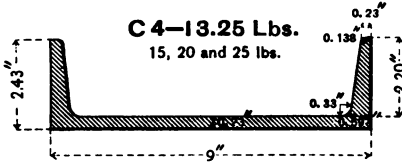


*Weights in heavy print are standard, others are special.*

**CHANNELS**

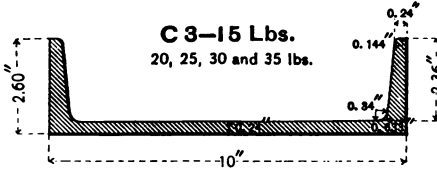
**C 4—13.25 Lbs.**

15, 20 and 25 lbs.



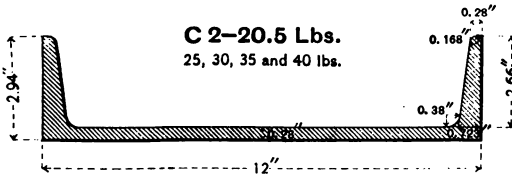
**C 3—15 Lbs.**

20, 25, 30 and 35 lbs.



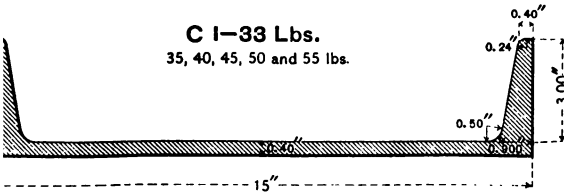
**C 2—20.5 Lbs.**

25, 30, 35 and 40 lbs.



**C 1—33 Lbs.**

35, 40, 45, 50 and 55 lbs.

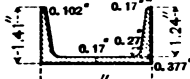


Weights in heavy print are standard, others are special.

**CHANNELS**

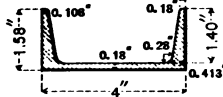
**C 72-4 Lbs.**

5 and 6 lbs.



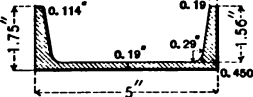
**C 9-5.25 Lbs.**

6.25 and 7.25 lbs.



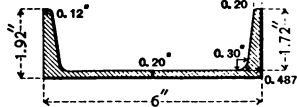
**C 8-6.5 Lbs.**

9 and 11.5 lbs.



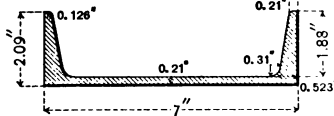
**C 7-8 Lbs.**

10.5, 13.0 and 15.5 lbs.



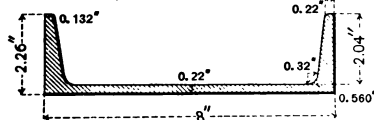
**C 6-9.75 Lbs.**

12.25, 14.75, 17.25 and 19.75 lbs.



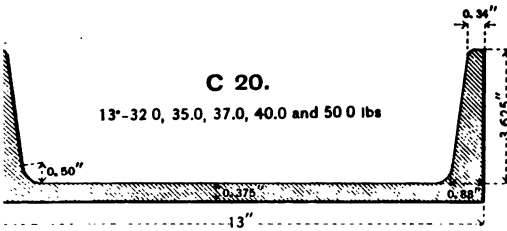
**C 5-11.25 Lbs.**

13.75, 16.25, 18.75 and 21.25 lbs.

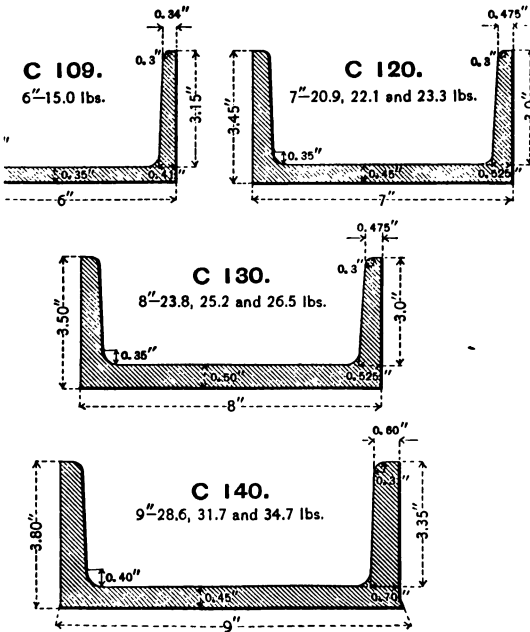


**Weights in heavy print are standard, others are sp**

CAR-TRUCK CHANNELS

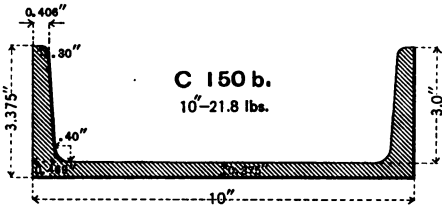
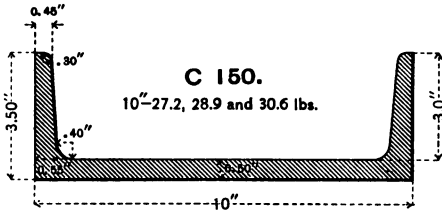


SHIP-BUILDING CHANNELS

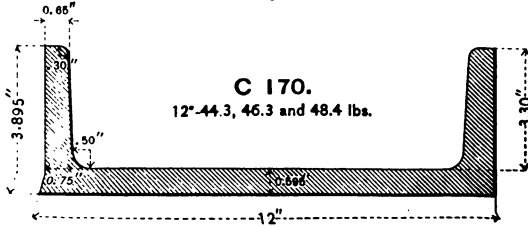
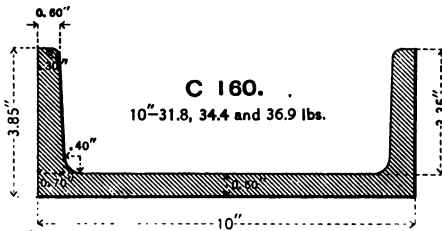




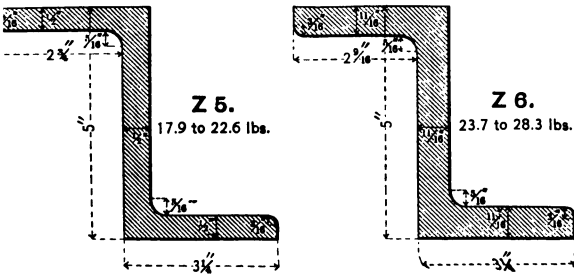
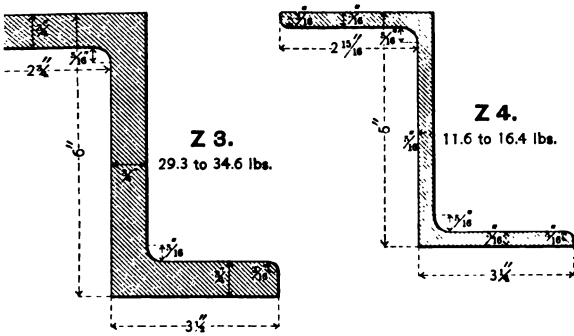
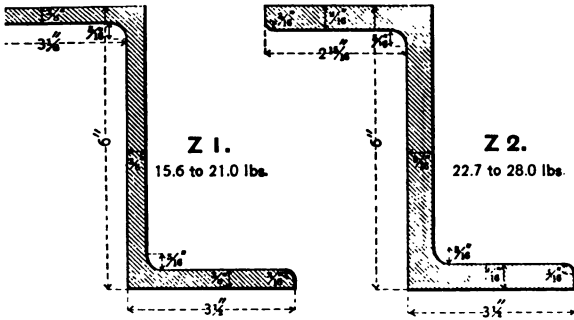
**SHIP-BUILDING CHANNELS**



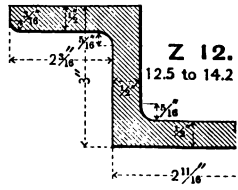
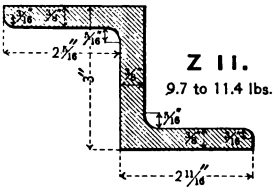
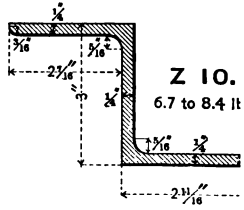
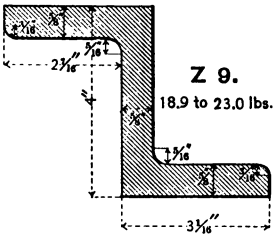
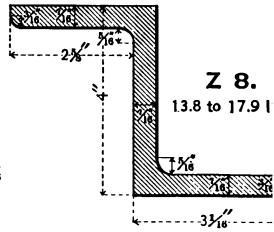
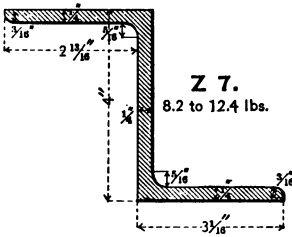
**PROPOSED SHIP-BUILDING CHANNELS**



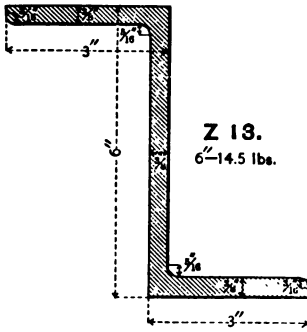
STANDARD Z-BARS



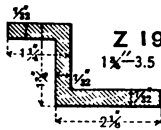
STANDARD Z-BARS



**SPECIAL Z-BARS**



**Z 13.**  
6"-14.5 lbs.



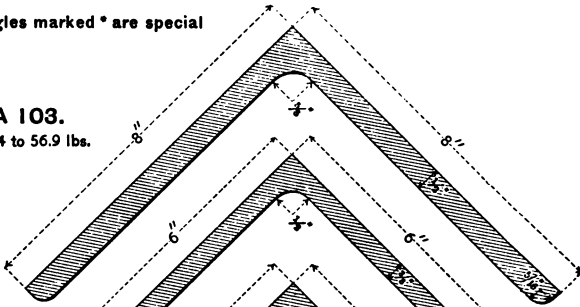
**Z 19.**  
1 1/2"-3.5 lbs.

**ANGLES WITH EQUAL LEGS**

Angles marked \* are special

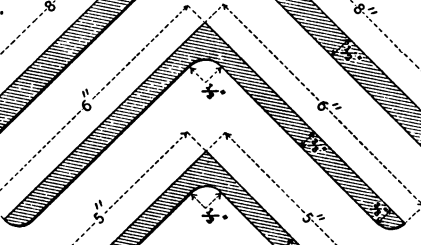
**A 103.**

26.4 to 56.9 lbs.



**A 88.**

14.9 to 37.4 lbs.



**\*A 17.**

12.3 to 30.6 lbs.



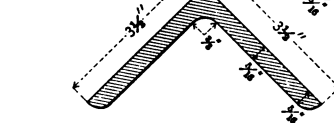
**A 90.**

8.2 to 19.9 lbs.



**A 99.**

7.2 to 17.1 lbs.



**A 40.**

4.9 to 11.5 lbs.



**\*A 101.**

2.8 to 6.8 lbs.



**\*A 45.**

4.5 to 8.5 lbs.



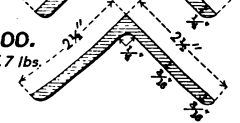
**A 60.**

2.5 to 5.3 lbs.



**A 100.**

3.1 to 7.7 lbs.



**A 65.**

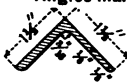
2.2 to 4.6 lbs.



**ANGLES WITH EQUAL LEGS**

Angles marked \* are special

**A 102.**  
1.3 to 3.4 lbs.



**A 80.**  
0.8 to 1.5 lbs.



**A 73.**  
1.1 to 2.4 lbs.



**\*A 82.**  
0.7 and 1.0 lbs.



**A 84.**  
0.6 to 0.9 lbs.



**ANGLES WITH UNEQUAL LEGS**

Angles marked \* are special

**\*A 140.**  
20.5 lbs.  
Can be rolled 3/4"



**\*A 159.**  
15.0 to 32.3 lbs.



**A 168.**  
12.3 to 30.6 lbs.



**A 177.**  
11.7 to 28.9 lbs.



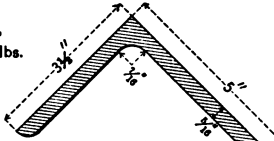
**\*A 186.**  
11.0 to 24.2 lbs.



**ANGLES WITH UNEQUAL LEGS**

Angles marked \* are special

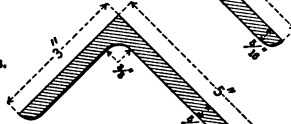
**A 96.**  
8.7 to 22.7 lbs.



**\*A 279.**  
1.0 to 1.9 lbs.



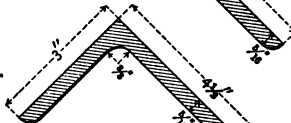
**A 280.**  
8.2 to 19.9 lbs.



**\*A 277.**  
2.1 to 2.7 lbs.



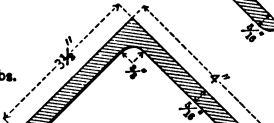
**\*A 97.**  
7.7 to 18.5 lbs.



**\*A 275.**  
2.3 to 5.6 lbs.



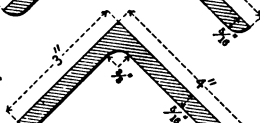
**\*A 98.**  
7.7 to 18.5 lbs.



**A 269.**  
2.8 to 6.8 lbs.



**A 228.**  
7.2 to 17.1 lbs.



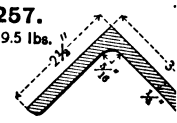
**\*A 262.**  
4.1 to 7.7 lbs.



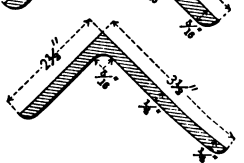
**A 237.**  
6.6 to 15.8 lbs.



**A 257.**  
4.5 to 9.5 lbs.



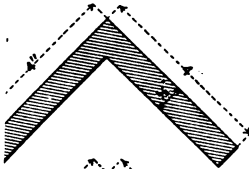
**A 245.**  
4.9 to 12.5 lbs.



**\*A 251.**  
4.3 to 9.0 lbs.



SPECIAL ANGLES—SQUARE ROOT



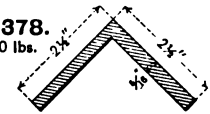
A 370.  
4.9 lbs.



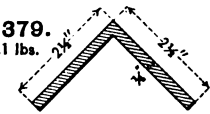
A 374.  
5.6 lbs.



A 378.  
5.0 lbs.



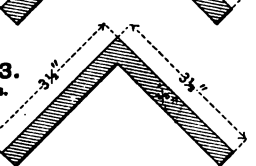
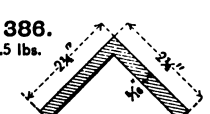
A 379.  
4.1 lbs.



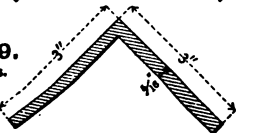
A 385.  
5.3 lbs.



A 386.  
4.5 lbs.



A 387.  
3.7 lbs.





**SPECIAL ANGLES—SQUARE ROOT**

**A 389.**  
4.7 lbs.



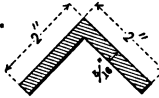
**A 401.**  
2.0 lbs.



**A 430.**  
1.1 lbs.



**A 390.**  
4.0 lbs.



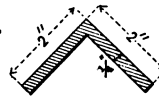
**A 402.**  
1.5 lbs.



**A 409.**  
1.5 lbs.



**A 391.**  
3.2 lbs.



**A 403.**  
1.1 lbs.



**A 410.**  
1.2 lbs.



**A 395.**  
2.8 lbs.



**A 406.**  
1.7 lbs.



**A 411.**  
0.8 lbs.



**A 398.**  
2.4 lbs.



**A 407.**  
1.3 lbs.



**A 413.**  
0.7 lbs.



**A 399.**  
1.8 lbs.



**A 408.**  
0.9 lbs.



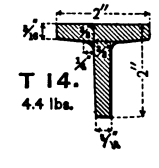
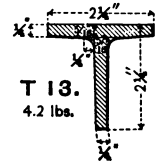
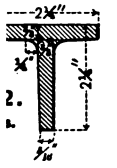
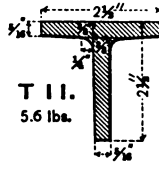
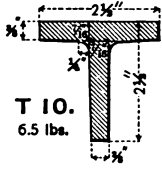
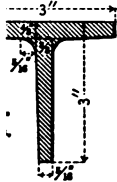
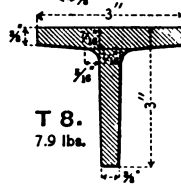
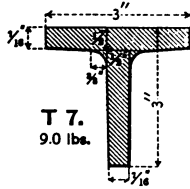
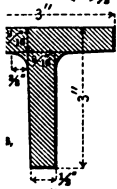
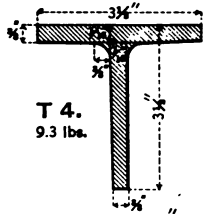
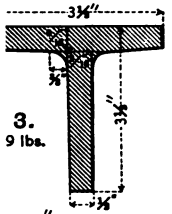
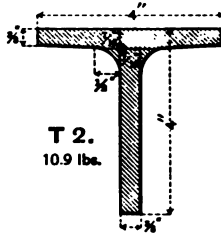
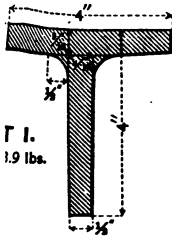
**A 414.**  
0.9 lbs.



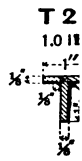
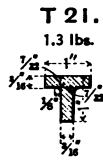
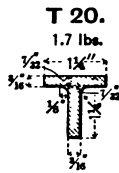
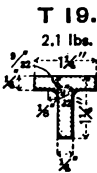
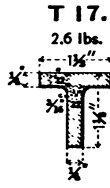
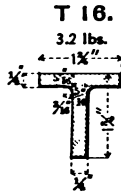
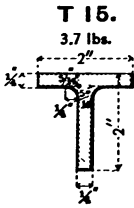
**A 415.**  
0.6 lbs.



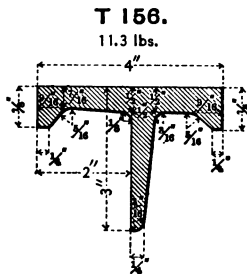
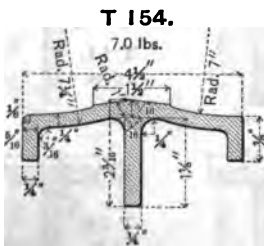
TEES WITH EQUAL LEGS



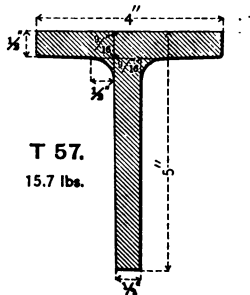
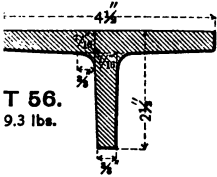
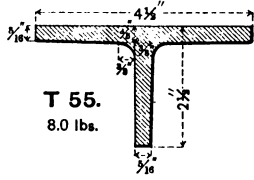
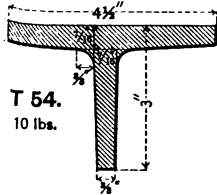
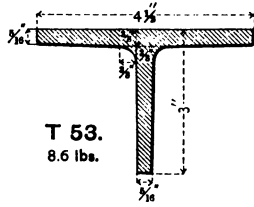
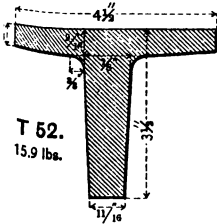
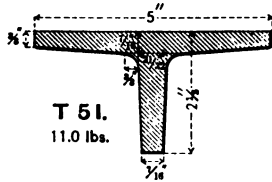
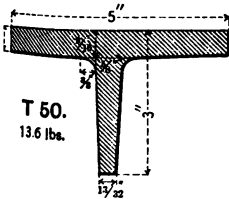
TEES WITH EQUAL LEGS



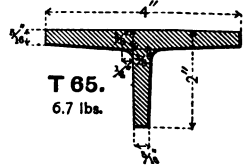
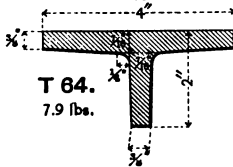
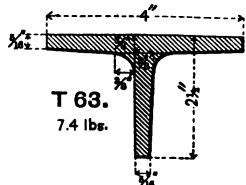
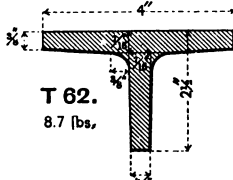
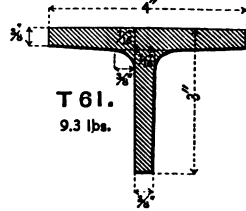
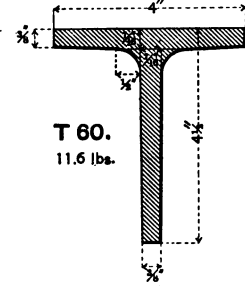
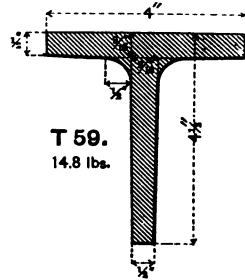
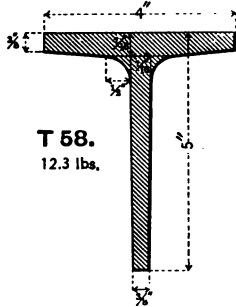
HAND-RAIL TEES



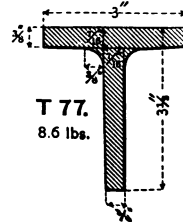
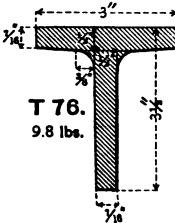
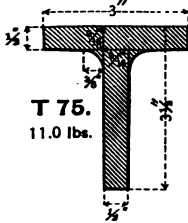
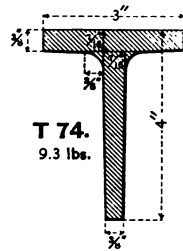
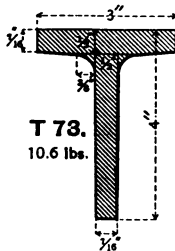
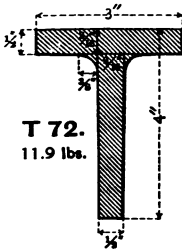
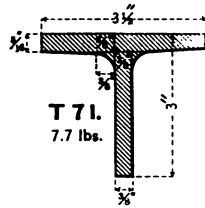
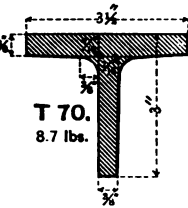
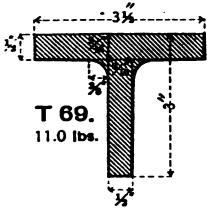
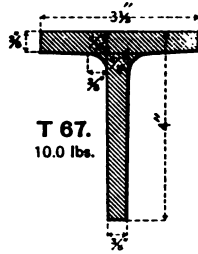
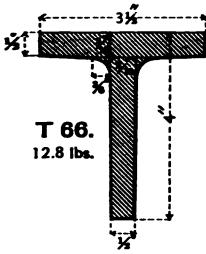
TEES WITH UNEQUAL LEGS



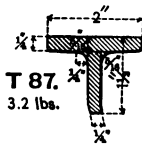
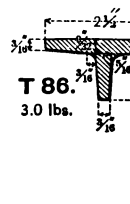
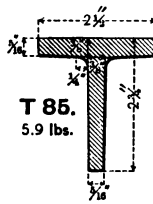
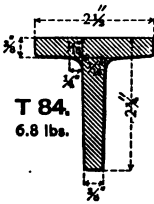
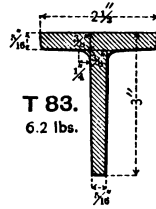
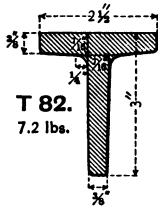
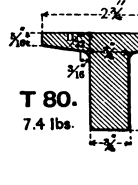
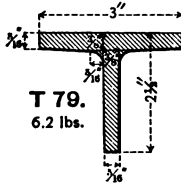
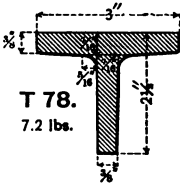
TEES WITH UNEQUAL LEGS



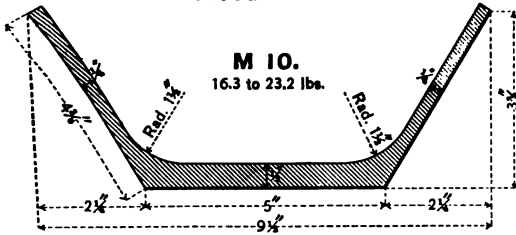
TEES WITH UNEQUAL LEGS



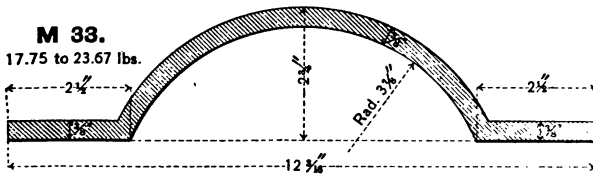
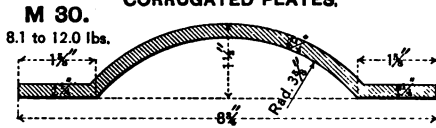
TEES WITH UNEQUAL LEGS



**PLATES**  
**TROUGH PLATE.**



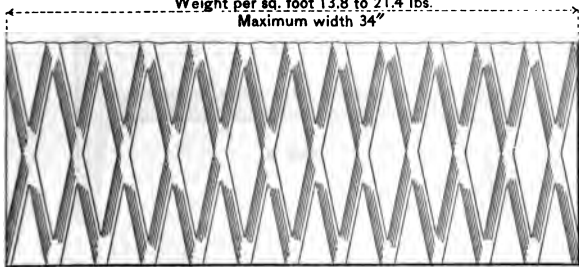
**CORRUGATED PLATES.**



**CHECKERED PLATE.**

**M 51.**

Weight per sq. foot 13.8 to 21.4 lbs.  
Maximum width 34"



5/16 to 3/8 Thick



METHOD OF INCREASING SECTIONAL AREA

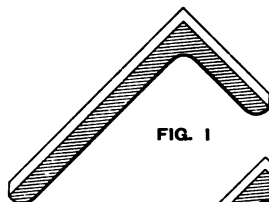


FIG. 1

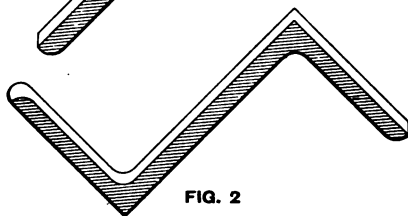


FIG. 2



FIG. 3

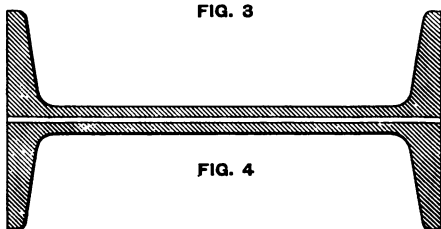


FIG. 4

[www.libtool.com.cn](http://www.libtool.com.cn)

CARNEGIE STEEL COMPANY

26

**DIMENSIONS AND WEIGHTS OF  
CARNEGIE BARS**

**ROUNDS**

Size Inches	Weight per Foot Pounds	Size Inches	Weight per Foot Pounds	Size Inches	Weight per Foot Pounds	Size Inches
$\frac{1}{4}$	.17	$\frac{1\frac{1}{8}}$	1.26	$1\frac{1}{4}$	4.17	3
$\frac{3}{8}$	.21	$\frac{1\frac{1}{4}}$	1.38	$1\frac{5}{8}$	4.60	$3\frac{1}{8}$
$\frac{1}{2}$	.26	$\frac{1\frac{3}{8}}$	1.44	$1\frac{3}{4}$	5.05	$3\frac{1}{4}$
$\frac{5}{8}$	.32	$\frac{1\frac{1}{2}}$	1.50	$1\frac{7}{8}$	5.52	$3\frac{3}{8}$
$\frac{3}{4}$	.35	$\frac{1\frac{3}{4}}$	1.63	$1\frac{1}{2}$	5.77	$3\frac{1}{2}$
$\frac{7}{8}$	.38	$\frac{1\frac{5}{8}}$	1.76	$1\frac{1}{2}$	6.01	$3\frac{5}{8}$
$1$	.41	$\frac{1\frac{3}{4}}$	1.84	$1\frac{3}{4}$	6.52	$3\frac{3}{4}$
$1\frac{1}{8}$	.44	$\frac{1\frac{7}{8}}$	1.91	$1\frac{3}{8}$	7.05	$3\frac{7}{8}$
$1\frac{1}{4}$	.51	$\frac{1\frac{1}{2}}$	1.97	$1\frac{1}{2}$	7.60	4
$1\frac{3}{8}$	.55	$\frac{1\frac{3}{4}}$	2.04	$1\frac{3}{4}$	8.18	$4\frac{1}{4}$
$1\frac{1}{2}$	.59	$\frac{1\frac{5}{8}}$	2.19	$1\frac{3}{8}$	8.77	$4\frac{1}{2}$
$1\frac{3}{4}$	.63	$\frac{1\frac{3}{4}}$	2.35	$1\frac{1}{2}$	9.39	$4\frac{3}{4}$
$1\frac{7}{8}$	.67	$\frac{1\frac{1}{2}}$	2.51	$1\frac{1}{8}$	10.02	5
$2$	.71	$\frac{1\frac{1}{4}}$	2.59	2	10.68	$5\frac{1}{4}$
$2\frac{1}{8}$	.75	1	2.67	$2\frac{1}{8}$	12.06	$5\frac{1}{2}$
$2\frac{1}{4}$	.80	$1\frac{1}{8}$	2.84	$2\frac{1}{4}$	13.52	$5\frac{3}{4}$
$2\frac{3}{8}$	.85	$1\frac{1}{4}$	3.01	$2\frac{3}{8}$	15.07	6
$2\frac{1}{2}$	.94	$1\frac{3}{8}$	3.19	$2\frac{1}{2}$	16.69	$6\frac{1}{4}$
$2\frac{7}{8}$	.99	$1\frac{1}{2}$	3.28	$2\frac{3}{4}$	18.40	$6\frac{1}{2}$
$3$	1.04	$1\frac{1}{2}$	3.38	$2\frac{3}{4}$	20.20	$6\frac{3}{4}$
$3\frac{1}{8}$	1.15	$1\frac{3}{8}$	3.77	$2\frac{3}{8}$	22.07	

**SQUARES**

$\frac{1}{4}$	.21	$\frac{7}{8}$	2.60	$1\frac{1}{2}$	7.65	$2\frac{1}{4}$
$\frac{3}{8}$	.33	$\frac{1}{2}$	2.99	$1\frac{3}{8}$	8.30	$2\frac{1}{2}$
$\frac{1}{2}$	.48	1	3.40	$1\frac{1}{2}$	8.98	$2\frac{3}{4}$
$\frac{5}{8}$	.65	$1\frac{1}{8}$	3.84	$1\frac{1}{4}$	9.68	3
$\frac{3}{4}$	.85	$1\frac{1}{8}$	4.30	$1\frac{3}{4}$	10.41	$3\frac{1}{4}$
$1$	1.08	$1\frac{1}{4}$	4.80	$1\frac{1}{2}$	11.17	$3\frac{1}{2}$
$1\frac{1}{8}$	1.33	$1\frac{1}{4}$	5.31	$1\frac{3}{8}$	11.95	$3\frac{3}{4}$
$1\frac{1}{4}$	1.61	$1\frac{3}{8}$	5.86	$1\frac{1}{2}$	12.76	4
$1\frac{3}{8}$	1.91	$1\frac{1}{2}$	6.43	2	13.60	$4\frac{1}{2}$
$1\frac{1}{2}$	2.25	$1\frac{1}{2}$	7.03	$2\frac{1}{8}$	15.35	5

**DIMENSIONS AND WEIGHTS OF  
CARNEGIE BARS—Continued**

**FLATS**

Thickness Inches	Minimum Wt. per Foot, Pounds	Width Inches	Thickness Inches	Minimum Wt. per Foot, Pounds
$\frac{3}{16}$ to $\frac{5}{8}$	.40	$3\frac{5}{8}$	$\frac{3}{16}$ to $1\frac{1}{2}$	2.31
$\frac{3}{16}$ to $\frac{3}{4}$	.48	$3\frac{3}{4}$	$\frac{3}{16}$ to $1\frac{1}{2}$	2.39
$\frac{3}{16}$ to $\frac{7}{8}$	.56	4	$\frac{3}{16}$ to $1\frac{3}{4}$	2.55
$\frac{3}{16}$ to $\frac{7}{8}$	.64	$4\frac{1}{8}$	$\frac{3}{16}$ to $1\frac{1}{2}$	2.63
$\frac{3}{16}$ to $\frac{7}{8}$	.72	$4\frac{1}{4}$	$\frac{3}{16}$ to $1\frac{1}{2}$	2.71
$\frac{3}{16}$ to $\frac{7}{8}$	.80	$4\frac{3}{8}$	$\frac{3}{16}$ to $1\frac{1}{2}$	2.79
$\frac{3}{16}$ to $\frac{7}{8}$	.88	$4\frac{1}{2}$	$\frac{3}{16}$ to $1\frac{1}{2}$	2.87
$\frac{3}{16}$ to 1	.96	$4\frac{5}{8}$	$\frac{3}{16}$ to $1\frac{1}{2}$	2.95
$\frac{3}{16}$ to 1	1.03	$4\frac{3}{4}$	$\frac{3}{16}$ to $1\frac{1}{2}$	3.03
$\frac{3}{16}$ to 1	1.11	$4\frac{7}{8}$	$\frac{3}{16}$ to $1\frac{1}{2}$	3.11
$\frac{3}{16}$ to 1	1.20	5	$\frac{3}{16}$ to $2\frac{1}{4}$	3.19
$\frac{3}{16}$ to 1	1.28	$5\frac{1}{8}$	$\frac{3}{16}$ to $1\frac{1}{2}$	3.27
$\frac{3}{16}$ to 1	1.44	$5\frac{1}{4}$	$\frac{3}{16}$ to $1\frac{1}{2}$	3.35
$\frac{3}{16}$ to 1	1.51	$5\frac{3}{8}$	$\frac{3}{16}$ to $1\frac{1}{2}$	3.43
$\frac{3}{16}$ to 1	1.59	$5\frac{1}{2}$	$\frac{3}{16}$ to $1\frac{1}{2}$	3.51
$\frac{3}{16}$ to 1	1.67	$5\frac{5}{8}$	$\frac{3}{16}$ to $1\frac{1}{2}$	3.59
$\frac{3}{16}$ to 1	1.75	$5\frac{3}{4}$	$\frac{3}{16}$ to $1\frac{1}{2}$	3.67
$\frac{3}{16}$ to $1\frac{1}{4}$	1.91	$5\frac{7}{8}$	$\frac{3}{16}$ to $1\frac{1}{2}$	3.75
$\frac{3}{16}$ to $1\frac{1}{4}$	1.99	6	$\frac{3}{16}$ to $2\frac{1}{4}$	3.83
$\frac{3}{16}$ to $1\frac{1}{4}$	2.07	7	$\frac{3}{16}$ to $2\frac{1}{4}$	4.46
$\frac{3}{16}$ to $1\frac{1}{4}$	2.15	8	$\frac{3}{16}$ to $2\frac{1}{4}$	5.10
$\frac{3}{16}$ to $1\frac{3}{4}$	2.23			

**HALF ROUNDS**

$\frac{3}{8}$ ,  $\frac{7}{8}$ ,  $\frac{29}{32}$ ,  $\frac{15}{16}$ ,  $\frac{1}{2}$ ,  $\frac{33}{64}$ ,  $\frac{17}{32}$ ,  $\frac{9}{16}$ ,  $\frac{19}{32}$ ,  $\frac{5}{8}$ ,  $\frac{21}{32}$ ,  $\frac{11}{16}$ ,  
 $\frac{5}{8}$ ,  $\frac{11}{16}$ ,  $\frac{7}{8}$ ,  $\frac{29}{32}$ ,  $\frac{15}{16}$ ,  $\frac{1}{2}$ ,  $1$ ,  $1\frac{1}{8}$ ,  $1\frac{1}{4}$ ,  $1\frac{1}{2}$ ,  $1\frac{3}{8}$ ,  $1\frac{1}{2}$ ,  
 $1\frac{3}{4}$ , 2,  $2\frac{1}{2}$ , 3

Weights take half of those for corresponding rounds

**OVALS**

Weight per Foot Pounds	Size Inches	Weight per Foot Pounds	Size Inches	Weight per Foot Pounds	Size Inches	Weight per Foot Pounds
1.50	$\frac{7}{8} \times \frac{5}{16}$	.78	$\frac{19}{32} \times \frac{9}{32}$	.42	$\frac{1}{2} \times \frac{3}{8}$	.50
1.20	$\frac{3}{4} \times \frac{3}{8}$	.75	$\frac{9}{16} \times \frac{3}{8}$	.507	$\frac{5}{8} \times \frac{5}{16}$	.50
.90	$\frac{3}{4} \times \frac{5}{16}$	.60	$\frac{17}{32} \times \frac{9}{32}$	.36		

**DIMENSIONS AND WEIGHTS OF  
CARNEGIE BARS—Continued  
FLAT OVALS**

Size Inches	Weight per Foot Pounds	Size Inches	Weight per Foot Pounds	Size Inches	Weight per Foot Pounds
1 3/4 x 1	5.22	1 7/8 x 1	5.65	2 x 1	6.08
1 3/4 x 1 1/8	6.18	1 7/8 x 1 1/8	6.44	2 x 1 1/8	6.91
1 3/4 x 1 1/4	7.14	1 7/8 x 1 1/4	7.24	2 x 1 3/8	7.78

**ROUND OVALS**

Size Inches	Weight per Foot Pounds	Size Inches	Weight per Foot Pounds
2 x 1 1/2	8.01	2 9/16 x 1 9/16	9.13

**ROUND EDGE FLATS**

Size Inches	Weight per Foot Pounds	Size Inches	Weight per Foot Pounds	Size Inches	Weight per Foot Pounds	Size Inches	Weight per Foot Pounds
1 x 3/16	.61	1 3/4 x 7/16	2.46	2 1/4 x 7/16	3.21	2 3/4 x 7/16	3.96
1 x 1/4	.81	1 3/4 x 1/2	2.79	2 1/4 x 1/2	3.65	2 3/4 x 1/2	4.07
1 x 5/16	.99	1 3/4 x 9/16	3.11	2 1/4 x 9/16	4.07	2 3/4 x 9/16	4.49
1 x 3/8	1.16	1 3/4 x 5/8	3.43	2 1/4 x 5/8	4.50	2 3/4 x 5/8	4.92
1 x 7/16	1.35	1 3/4 x 11/16	3.74	2 1/4 x 11/16	4.92	2 3/4 x 11/16	5.34
1 1/4 x 3/16	.77	1 3/4 x 3/4	4.05	2 1/4 x 3/4	5.33	2 3/4 x 3/4	5.75
1 1/4 x 1/4	1.02	1 3/4 x 13/16	4.35	2 1/4 x 13/16	5.74	2 3/4 x 13/16	6.16
1 1/4 x 5/16	1.25	1 3/4 x 7/8	4.65	2 1/4 x 7/8	6.14	2 3/4 x 7/8	6.55
1 1/4 x 3/8	1.49	1 3/4 x 15/16	4.94	2 1/4 x 15/16	6.53	2 3/4 x 15/16	6.94
1 1/4 x 7/8	1.71	1 3/4 x 1	5.23	2 1/4 x 1	6.92	2 3/4 x 1	7.33
1 1/2 x 1/4	1.23	2 x 1/4	1.66	2 1/2 x 1/4	2.08	3 x 1/4	2.50
1 1/2 x 5/16	1.52	2 x 5/16	2.04	2 1/2 x 5/16	2.58	3 x 5/16	3.00
1 1/2 x 3/8	1.81	2 x 3/8	2.45	2 1/2 x 3/8	3.08	3 x 3/8	3.49
1 1/2 x 7/16	2.09	2 x 7/16	2.83	2 1/2 x 7/16	3.58	3 x 7/16	3.97
1 1/2 x 1/2	2.37	2 x 1/2	3.22	2 1/2 x 1/2	4.07	3 x 1/2	4.45
1 1/2 x 9/16	2.64	2 x 9/16	3.59	2 1/2 x 9/16	4.55	3 x 9/16	4.92
1 1/2 x 5/8	2.90	2 x 5/8	3.96	2 1/2 x 5/8	5.02	3 x 5/8	5.39
1 1/2 x 11/16	3.16	2 x 11/16	4.32	2 1/2 x 11/16	5.49	3 x 11/16	5.86
1 1/2 x 3/4	3.41	2 x 3/4	4.69	2 1/2 x 3/4	5.97	3 x 3/4	6.33
1 1/2 x 13/16	3.65	2 x 13/16	5.04	2 1/2 x 13/16	6.42	3 x 13/16	6.79
1 1/2 x 7/8	3.90	2 x 7/8	5.39	2 1/2 x 7/8	6.87	3 x 7/8	7.25
1 1/2 x 15/16	4.14	2 x 15/16	5.73	2 1/2 x 15/16	7.32	3 x 15/16	7.70
1 1/2 x 1	4.37	2 x 1	6.07	2 1/2 x 1	7.77	3 x 1	8.15
1 3/4 x 1/4	1.45	2 1/4 x 1/4	1.87	2 3/4 x 1/4	2.29	.....	.....
1 3/4 x 5/16	1.79	2 1/4 x 5/16	2.31	2 3/4 x 5/16	2.84	.....	.....
1 3/4 x 3/8	2.13	2 1/4 x 3/8	2.76	2 3/4 x 3/8	3.40	.....	.....

**LIST OF EXTREME SIZES OF RECTANGULAR STEEL SHEETS  $\frac{3}{16}$  IN. AND LIGHTER ROLLED BY CARNEGIE STEEL COMPANY**

Thickness	68 Inch Width	66 Inch Width	64 Inch Width	62 Inch Width	60 Inch Width	58 Inch Width	56 Inch Width
No. $\frac{3}{16}$ S. B. W. G.	160	180	180	192	216	228	240
" 9, "	160	180	180	182	186	190	196
" 10, "	....	160	160	166	172	184	190
" 11, "	....	140	145	155	160	168	176
" 12, "	....	120	130	140	150	155	165
" 12, "	....	108	115	124	130	140	150

Thickness	52 Inch Width	50 Inch Width	48 Inch Width	44 Inch Width	40 Inch Width	36 Inch Width	24 Inch Width
No. $\frac{3}{16}$ S. B. W. G.	264	288	300	316	360	360	360
" 9, "	212	224	240	240	264	264	264
" 10, "	212	220	224	236	248	248	248
" 11, "	196	200	212	212	212	212	212
" 12, "	180	186	192	196	200	200	200
" 12, "	170	176	180	180	180	180	180

**LIST OF EXTREME SIZES OF CIRCULAR PLATES ROLLED BY CARNEGIE STEEL COMPANY**

Thickness in Inches	Diameter in Inches	Thickness in Inches	Diameter in Inches
$\frac{1}{4}$	102	$\frac{3}{4}$	120
$\frac{5}{16}$	108	$\frac{13}{16}$	120
$\frac{3}{8}$	110	$\frac{7}{8}$	120
$\frac{7}{16}$	115	1	120
$\frac{1}{2}$	115	$1\frac{1}{8}$	112
$\frac{9}{16}$	115	$1\frac{1}{4}$	112
$\frac{5}{8}$	120	$1\frac{1}{2}$	112
$\frac{11}{16}$	120		

**MINIMUM, MAXIMUM AND INTERMEDIATE WEIGHTS AND DIMENSIONS OF I-BEAMS**

Section Index	Depth of Beam Inches	Weight per Foot Pounds	Flange Width		Web Thickness		Page No. of Section
			Inches and Decimal Parts	Inches and Fractional Parts	Decimal Parts of Inch	Fractional Parts of Inch	
B 1	24	100.00	7.254	7 $\frac{1}{4}$	.754	$\frac{3}{4}$	1
		95.00	7.193	7 $\frac{1}{4}$	.693	$\frac{11}{16}$	
		90.00	7.131	7 $\frac{1}{4}$	.631	$\frac{5}{8}$	
		85.00	7.070	7 $\frac{1}{4}$	.570	$\frac{1}{2}$	
		80.00	7.000	7	.500	$\frac{1}{2}$	
B 2	20	100.00	7.284	7 $\frac{3}{8}$	.884	$\frac{7}{8}$	2
		95.00	7.210	7 $\frac{1}{2}$	.810	$\frac{3}{4}$	
		90.00	7.137	7 $\frac{5}{8}$	.737	$\frac{1}{2}$	
		85.00	7.063	7 $\frac{1}{2}$	.663	$\frac{1}{2}$	
		80.00	7.000	7	.600	$\frac{1}{2}$	
B 3	20	75.00	6.399	6 $\frac{1}{2}$	.649	$\frac{1}{2}$	2
		70.00	6.325	6 $\frac{1}{2}$	.575	$\frac{1}{2}$	
		65.00	6.250	6 $\frac{1}{2}$	.500	$\frac{1}{2}$	
B 80	18	70.00	6.259	6 $\frac{1}{2}$	.719	$\frac{3}{4}$	3
		65.00	6.177	6 $\frac{1}{2}$	.637	$\frac{5}{8}$	
		60.00	6.095	6 $\frac{1}{2}$	.555	$\frac{1}{2}$	
		55.00	6.000	6	.460	$\frac{1}{2}$	
B 4	15	100.00	6.774	6 $\frac{3}{4}$	1.184	1 $\frac{1}{4}$	3
		95.00	6.675	6 $\frac{3}{4}$	1.085	1 $\frac{1}{8}$	
		90.00	6.577	6 $\frac{3}{4}$	.987	$\frac{1}{2}$	
		85.00	6.479	6 $\frac{3}{4}$	.889	$\frac{1}{2}$	
80.00	6.400	6 $\frac{3}{4}$	.810	$\frac{1}{2}$			
B 5	15	75.00	6.292	6 $\frac{1}{2}$	.882	$\frac{3}{4}$	3
		70.00	6.194	6 $\frac{1}{2}$	.784	$\frac{1}{2}$	
		65.00	6.096	6 $\frac{1}{2}$	.686	$\frac{1}{2}$	
		60.00	6.000	6	.590	$\frac{1}{2}$	
B 7	15	55.00	5.746	5 $\frac{3}{4}$	.656	$\frac{1}{2}$	3
		50.00	5.648	5 $\frac{3}{4}$	.558	$\frac{1}{2}$	
		45.00	5.550	5 $\frac{3}{4}$	.460	$\frac{1}{2}$	
		42.00	5.500	5 $\frac{3}{4}$	.410	$\frac{1}{2}$	
B 8	12	55.00	5.612	5 $\frac{3}{4}$	.822	$\frac{3}{4}$	4
		50.00	5.499	5 $\frac{3}{4}$	.699	$\frac{1}{2}$	
		45.00	5.386	5 $\frac{3}{4}$	.576	$\frac{1}{2}$	
		40.00	5.250	5 $\frac{3}{4}$	.460	$\frac{1}{2}$	

Weights in heavy print are standard, others are special

**MINIMUM, MAXIMUM AND INTERMEDIATE WEIGHTS AND DIMENSIONS OF I-BEAMS—Continued**

Section Index	Depth of Beam Inches	Weight per Foot Pounds	Flange Width		Web Thickness	
			Inches and Decimal Parts	Inches and Fractional Parts	Decimal Parts of Inch	Fractional Parts of Inch
B 9	12	35.00	5.086	5 $\frac{3}{8}$	.436	$\frac{7}{16}$
		31.50	5.000	5	.350	$\frac{3}{8}$
B 11	10	40.00	5.099	5 $\frac{3}{8}$	.749	$\frac{3}{4}$
		35.00	4.952	4 $\frac{3}{4}$	.602	$\frac{5}{8}$
		30.00	4.805	4 $\frac{3}{4}$	.455	$\frac{3}{8}$
		25.00	4.660	4 $\frac{3}{4}$	.310	$\frac{1}{8}$
B 13	9	35.00	4.772	4 $\frac{1}{2}$	.732	$\frac{1}{2}$
		30.00	4.609	4 $\frac{1}{2}$	.569	$\frac{3}{8}$
		25.00	4.446	4 $\frac{1}{2}$	.406	$\frac{1}{4}$
		21.00	4.330	4 $\frac{1}{2}$	.290	$\frac{1}{4}$
B 15	8	25.50	4.271	4 $\frac{1}{4}$	.541	$\frac{1}{2}$
		23.00	4.179	4 $\frac{1}{4}$	.449	$\frac{3}{8}$
		20.50	4.087	4 $\frac{1}{4}$	.357	$\frac{1}{4}$
		18.00	4.000	4	.270	$\frac{1}{4}$
B 17	7	20.00	3.868	3 $\frac{7}{8}$	.458	$\frac{1}{2}$
		17.50	3.763	3 $\frac{7}{8}$	.353	$\frac{3}{8}$
		15.00	3.660	3 $\frac{7}{8}$	.250	$\frac{1}{4}$
B 19	6	17.25	3.575	3 $\frac{3}{4}$	.475	$\frac{1}{2}$
		14.75	3.452	3 $\frac{3}{4}$	.352	$\frac{3}{8}$
		12.25	3.330	3 $\frac{3}{4}$	.230	$\frac{1}{4}$
B 21	5	14.75	3.294	3 $\frac{1}{2}$	.504	$\frac{1}{2}$
		12.25	3.147	3 $\frac{1}{2}$	.357	$\frac{3}{8}$
		9.75	3.000	3	.210	$\frac{1}{4}$
B 23	4	10.50	2.880	2 $\frac{1}{4}$	.410	$\frac{1}{2}$
		9.50	2.807	2 $\frac{1}{4}$	.337	$\frac{3}{8}$
		8.50	2.733	2 $\frac{1}{4}$	.263	$\frac{1}{4}$
		7.50	2.660	2 $\frac{1}{4}$	.190	$\frac{1}{8}$
B 77	3	7.50	2.521	2 $\frac{3}{8}$	.361	$\frac{1}{2}$
		6.50	2.423	2 $\frac{3}{8}$	.263	$\frac{3}{8}$
		5.50	2.330	2 $\frac{3}{8}$	.170	$\frac{1}{4}$

Items in heavy print are standard; others are special



**MINIMUM, MAXIMUM AND INTERMEDIATE WEIGHTS AND DIMENSIONS OF CHANNELS**

Section Index	Depth of Channel Inches	Weight per Foot Pounds	Flange Width		Web Thickness		Page No. of Section
			Inches and Decimal Parts	Inches and Fractional Parts	Decimal Parts of Inch	Fractional Parts of Inch	
C 1	15	55.00	3.818	3 <sup>11</sup> / <sub>16</sub>	.818	5 <sup>1</sup> / <sub>16</sub>	6
		50.00	3.720	3 <sup>11</sup> / <sub>16</sub>	.720	5 <sup>1</sup> / <sub>16</sub>	
		45.00	3.622	3 <sup>5</sup> / <sub>8</sub>	.622	5 <sup>1</sup> / <sub>16</sub>	
		40.00	3.524	3 <sup>5</sup> / <sub>8</sub>	.524	5 <sup>1</sup> / <sub>16</sub>	
		35.00	3.426	3 <sup>5</sup> / <sub>8</sub>	.426	5 <sup>1</sup> / <sub>16</sub>	
		<b>33.00</b>	<b>3.400</b>	<b>3<sup>1</sup>/<sub>2</sub></b>	<b>.400</b>	<b>5<sup>1</sup>/<sub>16</sub></b>	
C 2	12	40.00	3.418	3 <sup>1</sup> / <sub>2</sub>	.758	5 <sup>1</sup> / <sub>16</sub>	6
		35.00	3.296	3 <sup>1</sup> / <sub>2</sub>	.636	5 <sup>1</sup> / <sub>16</sub>	
		30.00	3.173	3 <sup>1</sup> / <sub>2</sub>	.513	5 <sup>1</sup> / <sub>16</sub>	
		25.00	3.050	3 <sup>1</sup> / <sub>2</sub>	.390	5 <sup>1</sup> / <sub>16</sub>	
		<b>20.50</b>	<b>2.940</b>	<b>2<sup>1</sup>/<sub>2</sub></b>	<b>.280</b>	<b>5<sup>1</sup>/<sub>16</sub></b>	
C 3	10	35.00	3.188	3 <sup>1</sup> / <sub>2</sub>	.823	5 <sup>1</sup> / <sub>16</sub>	6
		30.00	3.086	3 <sup>1</sup> / <sub>2</sub>	.676	5 <sup>1</sup> / <sub>16</sub>	
		25.00	2.889	2 <sup>1</sup> / <sub>2</sub>	.539	5 <sup>1</sup> / <sub>16</sub>	
		20.00	2.742	2 <sup>1</sup> / <sub>2</sub>	.382	5 <sup>1</sup> / <sub>16</sub>	
		<b>15.00</b>	<b>2.600</b>	<b>2<sup>1</sup>/<sub>2</sub></b>	<b>.240</b>	<b>5<sup>1</sup>/<sub>16</sub></b>	
C 4	9	25.00	2.815	2 <sup>1</sup> / <sub>2</sub>	.615	5 <sup>1</sup> / <sub>16</sub>	6
		20.00	2.652	2 <sup>1</sup> / <sub>2</sub>	.452	5 <sup>1</sup> / <sub>16</sub>	
		15.00	2.488	2 <sup>1</sup> / <sub>2</sub>	.288	5 <sup>1</sup> / <sub>16</sub>	
		<b>13.25</b>	<b>2.430</b>	<b>2<sup>1</sup>/<sub>2</sub></b>	<b>.230</b>	<b>5<sup>1</sup>/<sub>16</sub></b>	
		21.25	2.632	2 <sup>5</sup> / <sub>8</sub>	.582	5 <sup>1</sup> / <sub>16</sub>	
C 5	8	18.75	2.530	2 <sup>1</sup> / <sub>2</sub>	.490	5 <sup>1</sup> / <sub>16</sub>	7
		16.25	2.439	2 <sup>1</sup> / <sub>2</sub>	.399	5 <sup>1</sup> / <sub>16</sub>	
		13.75	2.347	2 <sup>1</sup> / <sub>2</sub>	.307	5 <sup>1</sup> / <sub>16</sub>	
		<b>11.25</b>	<b>2.260</b>	<b>2<sup>1</sup>/<sub>2</sub></b>	<b>.220</b>	<b>5<sup>1</sup>/<sub>16</sub></b>	
		19.75	2.513	2 <sup>1</sup> / <sub>2</sub>	.633	5 <sup>1</sup> / <sub>16</sub>	
6	7	17.25	2.408	2 <sup>1</sup> / <sub>2</sub>	.528	5 <sup>1</sup> / <sub>16</sub>	7
		14.75	2.303	2 <sup>1</sup> / <sub>2</sub>	.423	5 <sup>1</sup> / <sub>16</sub>	
		12.25	2.198	2 <sup>1</sup> / <sub>2</sub>	.318	5 <sup>1</sup> / <sub>16</sub>	
		<b>9.75</b>	<b>2.090</b>	<b>2<sup>1</sup>/<sub>2</sub></b>	<b>.210</b>	<b>5<sup>1</sup>/<sub>16</sub></b>	
		15.50	2.283	2 <sup>3</sup> / <sub>8</sub>	.563	5 <sup>1</sup> / <sub>16</sub>	
7	6	13.00	2.160	2 <sup>3</sup> / <sub>8</sub>	.440	5 <sup>1</sup> / <sub>16</sub>	7
		10.50	2.038	2 <sup>3</sup> / <sub>8</sub>	.318	5 <sup>1</sup> / <sub>16</sub>	
		<b>8.00</b>	<b>1.920</b>	<b>1<sup>1</sup>/<sub>2</sub></b>	<b>.200</b>	<b>5<sup>1</sup>/<sub>16</sub></b>	
		11.50	2.037	2 <sup>1</sup> / <sub>2</sub>	.477	5 <sup>1</sup> / <sub>16</sub>	
		9.00	1.890	1 <sup>1</sup> / <sub>2</sub>	.330	5 <sup>1</sup> / <sub>16</sub>	
8	5	<b>6.50</b>	<b>1.750</b>	<b>1<sup>3</sup>/<sub>4</sub></b>	<b>.190</b>	<b>5<sup>1</sup>/<sub>16</sub></b>	7
		7.25	1.725	1 <sup>3</sup> / <sub>4</sub>	.325	5 <sup>1</sup> / <sub>16</sub>	
		6.25	1.652	1 <sup>3</sup> / <sub>4</sub>	.252	5 <sup>1</sup> / <sub>16</sub>	
		<b>5.25</b>	<b>1.580</b>	<b>1<sup>1</sup>/<sub>2</sub></b>	<b>.180</b>	<b>5<sup>1</sup>/<sub>16</sub></b>	
		6.00	1.602	1 <sup>3</sup> / <sub>4</sub>	.362	5 <sup>1</sup> / <sub>16</sub>	
72	3	5.00	1.504	1 <sup>1</sup> / <sub>2</sub>	.264	5 <sup>1</sup> / <sub>16</sub>	7
		<b>4.00</b>	<b>1.410</b>	<b>1<sup>1</sup>/<sub>2</sub></b>	<b>.170</b>	<b>5<sup>1</sup>/<sub>16</sub></b>	

Weights in heavy print are standard, others are special

**MINIMUM AND MAXIMUM WEIGHTS AND DIMENSIONS OF CAR-TRUCK AND SHIP-BUILDING CHANNELS**

Section Index	Depth of Channel Inches	Weight per Foot Pounds		Flange Width Inches		Web Thickness Inches		Increase in Web and Flange for each lb. increase in weight
		Min.	Max.	Min.	Max.	Min.	Max.	
C 20	13	32.0	50.0	4.00	4.42	.38	.80	.023
C 109	6	15.0	....	3.50	....	.35	...	....
C 120	7	20.9	23.3	3.45	3.55	.45	.55	.042
C 130	8	23.8	26.5	3.50	3.60	.50	.60	.037
C 140	9	28.6	34.7	3.80	4.00	.45	.65	.033
C 150	10	27.2	30.6	3.50	3.60	.50	.60	.029
C 150b	10	21.8	....	3.38	....	.38	...	....
Rolls not turned up for the following Channels								
C 160	10	31.8	36.9	3.85	4.00	.50	.65	.029
C 170	12	44.3	48.4	4.00	4.10	.70	.80	.025

**MINIMUM, MAXIMUM AND INTERMEDIATE WEIGHTS AND DIMENSIONS OF STANDARD Z-BARS**

Section Index	Size, Inches			Thickness of Metal Inches	Weight per Foot Pounds	P
	Flange	Web	Flange			
Z 1	3 1/2	6	3 1/2	3/8	15.6	
	3 9/16	6 1/8	3 9/16	7/16	18.3	
	3 7/8	6 1/8	3 7/8	1/2	21.0	
Z 2	3 1/2	6	3 1/2	9/16	22.7	
	3 9/16	6 1/8	3 9/16	5/8	25.4	
	3 7/8	6 1/8	3 7/8	1 1/16	28.0	
Z 3	3 1/2	6	3 1/2	3/4	29.3	
	3 9/16	6 1/8	3 9/16	1 1/16	31.9	
	3 7/8	6 1/8	3 7/8	3/4	34.6	
Z 4	3 1/4	5	3 1/4	5/16	11.6	
	3 5/8	5 1/8	3 5/8	3/8	13.9	
	3 7/8	5 1/8	3 7/8	7/16	16.4	

**MINIMUM, MAXIMUM AND INTERMEDIATE WEIGHTS AND DIMENSIONS OF STANDARD Z-BARS - Continued**

Section No.	Size, Inches			Thickness of Metal Inches	Weight per Foot Pounds	Page No. of Section
	Flange	Web	Flange			
5	3 1/4	5	3 1/4	1/2	17.9	10
	3 5/8	5 1/8	3 5/8	5/16	20.2	
	3 7/8	5 1/2	3 7/8	3/8	22.6	
6	3 1/4	5	3 1/4	11/16	23.7	10
	3 5/8	5 1/8	3 5/8	3/4	26.0	
	3 7/8	5 1/2	3 7/8	13/16	28.3	
7	3 1/8	4	3 1/8	1/4	8.2	11
	3 5/8	4 1/8	3 5/8	5/16	10.3	
	3 7/8	4 1/2	3 7/8	3/8	12.4	
8	3 1/8	4	3 1/8	7/16	13.8	11
	3 5/8	4 1/8	3 5/8	1/2	15.8	
	3 7/8	4 1/2	3 7/8	9/16	17.9	
9	3 1/8	4	3 1/8	5/8	18.9	11
	3 5/8	4 1/8	3 5/8	11/16	20.9	
	3 7/8	4 1/2	3 7/8	3/4	23.0	
10	2 11/16	3	2 11/16	1/4	6.7	11
	2 3/4	3 1/8	2 3/4	5/16	8.4	
11	2 11/16	3	2 11/16	3/8	9.7	11
	2 3/4	3 1/8	2 3/4	7/16	11.4	
12	2 11/16	3	2 11/16	1/2	12.5	11
	2 3/4	3 1/8	2 3/4	9/16	14.2	

**WEIGHTS AND DIMENSIONS OF SPECIAL Z-BARS**

Section No.	Size, Inches			Thickness of Metal Inches	Weight Per Foot Pounds	Page No. of Section
	Flange	Web	Flange			
130	3	6	3	3/8	14.5	12
	1 1/4	1 3/4	2 1/8	7/8	8.5	

**MINIMUM, MAXIMUM AND INTERMEDIATE  
WEIGHTS AND DIMENSIONS OF  
ANGLES  
EQUAL LEGS**

Section Index	Size Inches	Thickness of Metal	Weight per Foot Pounds	Area Square Inches	Section Index	Size Inches	Thickness of Metal	Weight per Foot Pounds	Area Square Inches
A113	8 x8	1 1/8	56.9	16.73	*A 14	5 x5	5/8	18.1	5.1
A112	8 x8	1 1/8	54.0	15.87	*A 15	5 x5	1/2	16.2	4.7
A111	8 x8	1	51.0	15.00	*A 16	5 x5	7/8	14.3	4.1
A110	8 x8	1 1/8	48.1	14.12	*A 17	5 x5	3/8	12.3	3.5
A109	8 x8	1 1/8	45.0	13.23					
A108	8 x8	1 1/8	42.0	12.34					
A107	8 x8	1 1/8	38.9	11.44	A 18	4 x4	1 3/8	19.9	5.7
A106	8 x8	1 1/8	35.8	10.53	A 19	4 x4	3/4	18.5	5.3
A105	8 x8	1 1/8	32.7	9.61	A 20	4 x4	1 1/8	17.1	5.0
A104	8 x8	1 1/8	29.6	8.68	A 21	4 x4	5/8	15.7	4.6
A103	8 x8	1 1/2	26.4	7.75	A 22	4 x4	1 1/8	14.3	4.2
					A 23	4 x4	1 1/2	12.8	3.7
					A 24	4 x4	7/8	11.3	3.3
A 86	6 x6	1	37.4	11.00	A 25	4 x4	3/8	9.8	2.9
A 87	6 x6	1 1/8	35.3	10.37	A 90	4 x4	5/8	8.2	2.5
A 16	6 x6	1 1/8	33.1	9.74					
A 26	6 x6	1 3/8	31.0	9.09					
A 36	6 x6	1 3/4	28.7	8.44	A 26	3 1/2 x3 1/2	1 3/8	17.1	5.1
A 46	6 x6	1 1/2	26.5	7.78	A 27	3 1/2 x3 1/2	3/4	16.0	4.7
A 56	6 x6	1 1/8	24.2	7.11	A 28	3 1/2 x3 1/2	1 1/8	14.8	4.3
A 66	6 x6	1 1/8	21.9	6.43	A 29	3 1/2 x3 1/2	5/8	13.6	3.9
A 76	6 x6	1 1/2	19.6	5.75	A 30	3 1/2 x3 1/2	1 1/8	12.4	3.6
A 86	6 x6	1 1/8	17.2	5.06	A 31	3 1/2 x3 1/2	1/2	11.1	3.3
A 88	6 x6	1 3/8	14.9	4.36	A 32	3 1/2 x3 1/2	1 1/8	9.8	2.9
					A 33	3 1/2 x3 1/2	3/8	8.5	2.5
					A 99	3 1/2 x3 1/2	5/16	7.2	2.2
*A 94	5 x5	1	30.6	9.00					
*A 95	5 x5	1 1/8	28.9	8.50					
*A 95	5 x5	3/4	27.2	7.99	A 34	3 x3	5/8	11.5	3.4
*A 105	5 x5	1 3/8	25.4	7.46	A 35	3 x3	1 1/8	10.4	3.1
*A 115	5 x5	1 3/4	23.6	6.94	A 36	3 x3	1 1/2	9.4	2.8
*A 125	5 x5	1 1/2	21.8	6.42	A 37	3 x3	7/8	8.3	2.5
*A 135	5 x5	5/8	20.0	5.86	A 38	3 x3	3/8	7.2	2.2

Angles marked \* are special.

**MINIMUM, MAXIMUM AND INTERMEDIATE  
WEIGHTS AND DIMENSIONS OF  
ANGLES—Continued  
EQUAL LEGS**

Section Index	Size Inches	Thickness of Metal	Weight per Foot Pounds	Area Square Inches	Section Index	Size Inches	Thickness of Metal	Weight per Foot Pounds	Area Square Inches
A 39	3 x 3	$\frac{5}{16}$	6.1	1.78	A 61	1 $\frac{3}{4}$ x 1 $\frac{3}{4}$	$\frac{7}{16}$	4.6	1.30
A 40	3 x 3	$\frac{3}{4}$	4.9	1.44	A 62	1 $\frac{3}{4}$ x 1 $\frac{3}{4}$	$\frac{3}{8}$	4.0	1.17
					A 63	1 $\frac{3}{4}$ x 1 $\frac{3}{4}$	$\frac{5}{16}$	3.4	1.00
					A 64	1 $\frac{3}{4}$ x 1 $\frac{3}{4}$	$\frac{1}{4}$	2.8	0.81
					A 65	1 $\frac{3}{4}$ x 1 $\frac{3}{4}$	$\frac{3}{16}$	2.2	0.62
A 41	2 $\frac{3}{4}$ x 2 $\frac{3}{4}$	$\frac{1}{2}$	8.5	2.50					
A 42	2 $\frac{3}{4}$ x 2 $\frac{3}{4}$	$\frac{7}{16}$	7.6	2.22					
A 43	2 $\frac{3}{4}$ x 2 $\frac{3}{4}$	$\frac{3}{8}$	6.6	1.92					
A 44	2 $\frac{3}{4}$ x 2 $\frac{3}{4}$	$\frac{5}{16}$	5.6	1.62	A 66	1 $\frac{1}{2}$ x 1 $\frac{1}{2}$	$\frac{3}{8}$	3.4	0.99
A 45	2 $\frac{3}{4}$ x 2 $\frac{3}{4}$	$\frac{1}{4}$	4.5	1.31	A 67	1 $\frac{1}{2}$ x 1 $\frac{1}{2}$	$\frac{5}{16}$	2.9	0.84
					A 68	1 $\frac{1}{2}$ x 1 $\frac{1}{2}$	$\frac{1}{4}$	2.4	0.69
					A 69	1 $\frac{1}{2}$ x 1 $\frac{1}{2}$	$\frac{3}{16}$	1.8	0.53
					A102	1 $\frac{1}{2}$ x 1 $\frac{1}{2}$	$\frac{1}{8}$	1.3	0.36
A 46	2 $\frac{1}{2}$ x 2 $\frac{1}{2}$	$\frac{1}{2}$	7.7	2.25					
A 47	2 $\frac{1}{2}$ x 2 $\frac{1}{2}$	$\frac{7}{16}$	6.8	2.00					
A 48	2 $\frac{1}{2}$ x 2 $\frac{1}{2}$	$\frac{3}{8}$	5.9	1.73					
A 49	2 $\frac{1}{2}$ x 2 $\frac{1}{2}$	$\frac{5}{16}$	5.0	1.47	A 70	1 $\frac{1}{4}$ x 1 $\frac{1}{4}$	$\frac{5}{16}$	2.4	0.69
A 50	2 $\frac{1}{2}$ x 2 $\frac{1}{2}$	$\frac{3}{4}$	4.1	1.19	A 71	1 $\frac{1}{4}$ x 1 $\frac{1}{4}$	$\frac{1}{4}$	2.0	0.56
100	2 $\frac{1}{2}$ x 2 $\frac{1}{2}$	$\frac{5}{16}$	3.1	0.90	A 72	1 $\frac{1}{4}$ x 1 $\frac{1}{4}$	$\frac{3}{16}$	1.5	0.43
					A 73	1 $\frac{1}{4}$ x 1 $\frac{1}{4}$	$\frac{1}{8}$	1.1	0.30
A 51	2 $\frac{1}{4}$ x 2 $\frac{1}{4}$	$\frac{1}{2}$	6.8	2.00					
A 52	2 $\frac{1}{4}$ x 2 $\frac{1}{4}$	$\frac{7}{16}$	6.1	1.78	A 78	1 x 1	$\frac{1}{4}$	1.5	0.44
A 53	2 $\frac{1}{4}$ x 2 $\frac{1}{4}$	$\frac{3}{8}$	5.3	1.55	A 79	1 x 1	$\frac{5}{16}$	1.2	0.34
A 54	2 $\frac{1}{4}$ x 2 $\frac{1}{4}$	$\frac{5}{16}$	4.5	1.31	A 80	1 x 1	$\frac{1}{8}$	0.8	0.24
A 55	2 $\frac{1}{4}$ x 2 $\frac{1}{4}$	$\frac{3}{4}$	3.7	1.06					
101	2 $\frac{1}{4}$ x 2 $\frac{1}{4}$	$\frac{5}{16}$	2.8	0.81					
					*A 81	$\frac{3}{8}$ x $\frac{3}{8}$	$\frac{5}{16}$	1.0	0.29
					*A 82	$\frac{3}{8}$ x $\frac{3}{8}$	$\frac{1}{8}$	0.7	0.21
A 56	2 x 2	$\frac{7}{16}$	5.3	1.56					
A 57	2 x 2	$\frac{3}{8}$	4.7	1.36					
A 58	2 x 2	$\frac{5}{16}$	4.0	1.15					
A 59	2 x 2	$\frac{1}{4}$	3.2	0.94	A 83	$\frac{3}{4}$ x $\frac{3}{4}$	$\frac{5}{16}$	0.9	0.25
A 60	2 x 2	$\frac{3}{16}$	2.5	0.72	A 84	$\frac{3}{4}$ x $\frac{3}{4}$	$\frac{1}{8}$	0.6	0.17

Angles marked \* are special.

MINIMUM, MAXIMUM AND INTERMEDIATE  
WEIGHTS AND DIMENSIONS  
OF ANGLES  
UNEQUAL LEGS

Section Index	Size Inches	Thickness of Metal	Weight per Foot Pounds	Area Square Inches	Section Index	Size Inches	Thickness of Metal	Weight per Foot Pounds	Area Square Inches
*A140	8 x 3½	11/16	20.5	6.02	A170	6 x 3½	3/16	24.0	7.1
					A171	6 x 3½	3/8	22.4	6.6
*A150	7 x 3½	1	32.3	9.50	A172	6 x 3½	1/8	20.6	6.1
*A151	7 x 3½	15/16	30.5	8.97	A173	6 x 3½	3/8	18.9	5.5
*A152	7 x 3½	7/8	28.7	8.42	A174	6 x 3½	1/2	17.1	5.0
*A153	7 x 3½	13/16	26.8	7.87	A175	6 x 3½	1/2	15.3	4.4
*A154	7 x 3½	3/4	24.9	7.31	A176	6 x 3½	7/8	13.5	3.9
*A155	7 x 3½	11/8	23.0	6.75	A177	6 x 3½	3/8	11.7	3.4
*A156	7 x 3½	5/8	21.0	6.17					
*A157	7 x 3½	9/16	19.1	5.59					
*A158	7 x 3½	1/2	17.0	5.00	*A178	5 x 4	3/8	24.2	7.1
*A159	7 x 3½	7/16	15.0	4.40	*A179	5 x 4	1/8	22.7	6.6
A 89	6 x 4	1	30.6	9.00	*A180	5 x 4	3/4	21.1	6.1
A 91	6 x 4	15/16	28.9	8.50	*A181	5 x 4	11/16	19.5	5.6
A160	6 x 4	7/8	27.2	7.99	*A182	5 x 4	3/8	17.8	5.1
A161	6 x 4	13/16	25.4	7.47	*A183	5 x 4	1/2	16.2	4.7
A162	6 x 4	3/4	23.6	6.94	*A184	5 x 4	1/2	14.5	4.2
A163	6 x 4	11/8	21.8	6.41	*A185	5 x 4	7/8	12.8	3.7
A164	6 x 4	5/8	20.0	5.86	*A186	5 x 4	3/8	11.0	3.2
A165	6 x 4	9/16	18.1	5.31					
A166	6 x 4	1/2	16.2	4.75	A187	5 x 3½	7/8	22.7	6.6
A167	6 x 4	7/8	14.3	4.18	A188	5 x 3½	13/16	21.3	6.1
A168	6 x 4	3/8	12.3	3.61	A189	5 x 3½	3/4	19.8	5.6
					A190	5 x 3½	11/16	18.3	5.2
					A191	5 x 3½	5/8	16.8	4.8
A 92	6 x 3½	1	28.9	8.50	A192	5 x 3½	9/16	15.2	4.4
A 93	6 x 3½	15/16	27.3	8.03	A193	5 x 3½	1/2	13.6	4.0
A169	6 x 3½	7/8	25.7	7.55	A194	5 x 3½	1/2	12.0	3.5

Angles marked \* are special

**MINIMUM, MAXIMUM AND INTERMEDIATE WEIGHTS AND DIMENSIONS OF ANGLES—Continued**

**UNEQUAL LEGS**

size	Size Inches	Thickness of Metal	Weight per Foot Pounds	Area Square Inches	Section Index	Size Inches	Thickness of Metal	Weight per Foot Pounds	Area Square Inches
195	5 x 3 1/2	3/8	10.4	8.05	*A216	4 x 3 1/2	9/16	13.3	8.90
96	5 x 3 1/2	1/4	8.7	2.56	*A217	4 x 3 1/2	1/2	11.9	8.50
					*A218	4 x 3 1/2	7/8	10.6	8.09
					*A219	4 x 3 1/2	3/8	9.1	2.67
196	5 x 3	1/2	19.9	5.84	*A 98	4 x 3 1/2	5/8	7.7	2.25
197	5 x 3	3/4	18.5	5.44					
198	5 x 3	1 1/4	17.1	5.08					
199	5 x 3	3/8	15.7	4.61	A220	4 x 3	1 3/8	17.1	5.03
200	5 x 3	1/2	14.3	4.18	A221	4 x 3	3/4	16.0	4.69
201	5 x 3	3/4	12.8	3.75	A222	4 x 3	1 1/4	14.8	4.34
202	5 x 3	7/8	11.8	3.31	A223	4 x 3	5/8	13.6	3.98
203	5 x 3	3/8	9.8	2.86	A224	4 x 3	9/16	12.4	3.62
200	5 x 3	5/8	8.2	2.40	A225	4 x 3	1/2	11.1	8.25
					A226	4 x 3	7/8	9.8	2.87
					A227	4 x 3	3/8	8.5	2.48
					A228	4 x 3	1/4	7.2	2.09
204	4 1/2 x 3	1 3/8	18.5	5.48					
205	4 1/2 x 3	3/4	17.8	5.06					
206	4 1/2 x 3	1 1/8	16.0	4.68	A229	3 1/2 x 3	1 3/8	15.8	4.62
207	4 1/2 x 3	5/8	14.7	4.30	A230	3 1/2 x 3	3/4	14.7	4.31
208	4 1/2 x 3	9/16	13.8	3.90	A231	3 1/2 x 3	1 1/8	13.6	4.00
209	4 1/2 x 3	1/2	11.9	3.50	A232	3 1/2 x 3	5/8	12.5	3.67
210	4 1/2 x 3	7/8	10.6	3.09	A233	3 1/2 x 3	9/16	11.4	3.34
211	4 1/2 x 3	3/8	9.1	2.67	A234	3 1/2 x 3	1/2	10.2	3.00
97	4 1/2 x 3	5/8	7.7	2.25	A235	3 1/2 x 3	7/8	9.1	2.65
					A236	3 1/2 x 3	3/8	7.9	2.30
					A237	3 1/2 x 3	5/16	6.6	1.93
212	4 x 3 1/2	1 3/8	18.5	5.48					
213	4 x 3 1/2	3/4	17.8	5.06					
214	4 x 3 1/2	1 1/4	16.0	4.68	A238	3 1/2 x 2 1/2	1 1/8	12.5	3.65
215	4 x 3 1/2	5/8	14.7	4.30	A239	3 1/2 x 2 1/2	3/8	11.5	3.36

Angles marked \* are special

**MINIMUM, MAXIMUM AND INTERMEDIATE WEIGHTS AND DIMENSIONS OF ANGLES—Continued**

**UNEQUAL LEGS**

Section Index	Size Inches	Thickness of Metal	Weight per Foot Pounds	Area Square Inches	Section Index	Size Inches	Thickness of Metal	Weight per Foot Pounds	Area Square Inches
A240	3 1/2 x 2 1/2	5/16	10.4	3.06	*A261	3 x 2	5/16	5.0	1.4
A241	3 1/2 x 2 1/2	7/16	9.4	2.75	*A262	3 x 2	1/4	4.1	1.1
A242	3 1/2 x 2 1/2	7/16	8.3	2.43					
A243	3 1/2 x 2 1/2	3/8	7.2	2.11					
A244	3 1/2 x 2 1/2	5/16	6.1	1.78					
A245	3 1/2 x 2 1/2	1/4	4.9	1.44	A264	2 1/2 x 2	1/2	6.8	2.0
					A265	2 1/2 x 2	7/16	6.1	1.8
					A266	2 1/2 x 2	3/8	5.3	1.5
					A267	2 1/2 x 2	5/16	4.5	1.3
*A246	3 1/4 x 2	5/16	9.0	2.64	A268	2 1/2 x 2	1/4	3.7	1.0
*A247	3 1/4 x 2	1/2	8.1	2.38	A269	2 1/2 x 2	3/16	2.8	0.8
*A248	3 1/4 x 2	7/16	7.2	2.11					
*A249	3 1/4 x 2	3/8	6.3	1.83					
*A250	3 1/4 x 2	5/16	5.3	1.54					
*A251	3 1/4 x 2	1/4	4.3	1.25	*A270	2 1/4 x 1 1/2	1/2	5.6	1.6
					*A271	2 1/4 x 1 1/2	7/16	5.0	1.4
					*A272	2 1/4 x 1 1/2	3/8	4.4	1.2
					*A273	2 1/4 x 1 1/2	5/16	3.7	1.0
A252	3 x 2 1/2	5/16	9.5	2.78	*A274	2 1/4 x 1 1/2	1/4	3.0	0.8
A253	3 x 2 1/2	7/16	8.5	2.50	*A275	2 1/4 x 1 1/2	3/16	2.3	0.6
A254	3 x 2 1/2	7/16	7.6	2.22					
A255	3 x 2 1/2	3/8	6.6	1.92					
A256	3 x 2 1/2	5/16	5.6	1.62					
A257	3 x 2 1/2	1/4	4.5	1.31	*A276	2 x 1 3/8	1/4	2.7	0.7
					*A277	2 x 1 3/8	3/16	2.1	0.6
*A258	3 x 2	1/2	7.7	2.25					
*A259	3 x 2	7/16	6.8	2.00	*A278	1 3/8 x 1	1/4	1.9	0.5
*A260	3 x 2	3/8	5.9	1.73	*A279	1 3/8 x 1	3/8	1.0	0.3

Angles marked \* are special



**MINIMUM, MAXIMUM AND INTERMEDIATE  
WEIGHTS AND DIMENSIONS OF  
SPECIAL ANGLES  
SQUARE ROOT**

Size Inches	Thickness of Metal Inches	Weight per Foot Pounds	Section Index	Size Inches	Thickness of Metal Inches	Weight per Foot Pounds
4 x 4	$\frac{3}{4}$	18.5	A385	$2\frac{1}{4}$ x $2\frac{1}{4}$	$\frac{3}{8}$	5.3
4 x 4	$\frac{11}{16}$	17.1	A386	$2\frac{1}{4}$ x $2\frac{1}{4}$	$\frac{5}{16}$	4.5
4 x 4	$\frac{5}{8}$	15.7	A387	$2\frac{1}{4}$ x $2\frac{1}{4}$	$\frac{3}{4}$	3.7
4 x 4	$\frac{9}{16}$	14.3				
4 x 4	$\frac{1}{2}$	12.8	A388	2 x 2	$\frac{7}{16}$	5.3
4 x 4	$\frac{7}{16}$	11.3	A389	2 x 2	$\frac{3}{8}$	4.7
4 x 4	$\frac{3}{8}$	9.8	A390	2 x 2	$\frac{5}{16}$	4.0
			A391	2 x 2	$\frac{1}{4}$	3.2
$3\frac{1}{2}$ x $3\frac{1}{2}$	$\frac{3}{4}$	16.0				
$3\frac{1}{2}$ x $3\frac{1}{2}$	$\frac{11}{16}$	14.8	A392	$1\frac{3}{4}$ x $1\frac{3}{4}$	$\frac{7}{16}$	4.6
$3\frac{1}{2}$ x $3\frac{1}{2}$	$\frac{5}{8}$	13.6	A393	$1\frac{3}{4}$ x $1\frac{3}{4}$	$\frac{3}{8}$	4.0
$3\frac{1}{2}$ x $3\frac{1}{2}$	$\frac{9}{16}$	12.4	A394	$1\frac{3}{4}$ x $1\frac{3}{4}$	$\frac{1}{2}$	3.4
$3\frac{1}{2}$ x $3\frac{1}{2}$	$\frac{1}{2}$	11.1	A395	$1\frac{3}{4}$ x $1\frac{3}{4}$	$\frac{1}{4}$	2.8
$3\frac{1}{2}$ x $3\frac{1}{2}$	$\frac{7}{16}$	9.8				
$3\frac{1}{2}$ x $3\frac{1}{2}$	$\frac{3}{8}$	8.5	A396	$1\frac{1}{2}$ x $1\frac{1}{2}$	$\frac{3}{8}$	3.4
			A397	$1\frac{1}{2}$ x $1\frac{1}{2}$	$\frac{5}{16}$	2.9
			A398	$1\frac{1}{2}$ x $1\frac{1}{2}$	$\frac{3}{4}$	2.4
			A399	$1\frac{1}{2}$ x $1\frac{1}{2}$	$\frac{1}{2}$	1.8
3 x 3	$\frac{5}{8}$	11.5				
3 x 3	$\frac{9}{16}$	10.4				
3 x 3	$\frac{1}{2}$	9.4				
3 x 3	$\frac{7}{16}$	8.3	A400	$1\frac{1}{4}$ x $1\frac{1}{4}$	$\frac{5}{16}$	2.4
3 x 3	$\frac{1}{8}$	7.2	A401	$1\frac{1}{4}$ x $1\frac{1}{4}$	$\frac{1}{4}$	2.0
3 x 3	$\frac{5}{16}$	6.1	A402	$1\frac{1}{4}$ x $1\frac{1}{4}$	$\frac{3}{16}$	1.5
3 x 3	$\frac{1}{4}$	4.9	A403	$1\frac{1}{4}$ x $1\frac{1}{4}$	$\frac{1}{8}$	1.1
			A406	$1\frac{1}{8}$ x $1\frac{1}{8}$	$\frac{1}{4}$	1.7
$2\frac{3}{4}$ x $2\frac{3}{4}$	$\frac{1}{2}$	8.5	A407	$1\frac{1}{8}$ x $1\frac{1}{8}$	$\frac{3}{16}$	1.3
$2\frac{3}{4}$ x $2\frac{3}{4}$	$\frac{7}{16}$	7.6	A408	$1\frac{1}{8}$ x $1\frac{1}{8}$	$\frac{1}{8}$	0.9
$2\frac{3}{4}$ x $2\frac{3}{4}$	$\frac{3}{8}$	6.6	A430	$1\frac{1}{8}$ x $1\frac{1}{8}$	$\frac{3}{16}$	1.1
$2\frac{3}{4}$ x $2\frac{3}{4}$	$\frac{5}{16}$	5.6				
			A409	1 x 1	$\frac{1}{4}$	1.5
$2\frac{1}{2}$ x $2\frac{1}{2}$	$\frac{1}{2}$	7.7	A410	1 x 1	$\frac{3}{16}$	1.2
$2\frac{1}{2}$ x $2\frac{1}{2}$	$\frac{7}{16}$	6.8	A411	1 x 1	$\frac{1}{8}$	0.8
$2\frac{1}{2}$ x $2\frac{1}{2}$	$\frac{3}{8}$	5.9				
$2\frac{1}{2}$ x $2\frac{1}{2}$	$\frac{5}{16}$	5.0	A412	$\frac{7}{8}$ x $\frac{7}{8}$	$\frac{1}{16}$	1.0
$2\frac{1}{2}$ x $2\frac{1}{2}$	$\frac{1}{4}$	4.1	A413	$\frac{7}{8}$ x $\frac{7}{8}$	$\frac{3}{16}$	0.7
$2\frac{1}{4}$ x $2\frac{1}{4}$	$\frac{1}{2}$	6.8	A414	$\frac{3}{4}$ x $\frac{3}{4}$	$\frac{1}{16}$	0.9
$2\frac{1}{4}$ x $2\frac{1}{4}$	$\frac{7}{16}$	6.1	A415	$\frac{3}{4}$ x $\frac{3}{4}$	$\frac{1}{8}$	0.6

**WEIGHTS AND DIMENSIONS OF CARNEGIE T  
EQUAL LEGS**

Section Index	Size, Inches		Thickness of Metal, Inches		Weight per Foot Pounds	R S
	Flange	Stem	Flange	Stem		
T 1	4	4	$\frac{1}{2}$ to $\frac{5}{16}$	$\frac{1}{2}$ to $\frac{1}{8}$	13.9	
T 2	4	4	$\frac{3}{8}$ to $\frac{1}{8}$	$\frac{3}{8}$ to $\frac{1}{8}$	10.9	
T 3	$3\frac{1}{2}$	$3\frac{1}{2}$	$\frac{1}{2}$ to $\frac{1}{8}$	$\frac{1}{2}$ to $\frac{1}{8}$	11.9	
T 4	$3\frac{1}{2}$	$3\frac{1}{2}$	$\frac{3}{8}$ to $\frac{1}{8}$	$\frac{3}{8}$ to $\frac{1}{8}$	9.3	
T 6	3	3	$\frac{1}{2}$ to $\frac{5}{16}$	$\frac{1}{2}$ to $\frac{1}{8}$	10.1	
T 7	3	3	$\frac{1}{8}$ to $\frac{1}{2}$	$\frac{1}{8}$ to $\frac{1}{2}$	9.0	
T 8	3	3	$\frac{3}{8}$ to $\frac{1}{8}$	$\frac{3}{8}$ to $\frac{1}{8}$	7.9	
T 9	3	3	$\frac{5}{16}$ to $\frac{3}{8}$	$\frac{5}{16}$ to $\frac{3}{8}$	6.8	
T 10	$2\frac{1}{2}$	$2\frac{1}{2}$	$\frac{3}{8}$ to $\frac{1}{8}$	$\frac{3}{8}$ to $\frac{1}{8}$	6.5	
T 11	$2\frac{1}{2}$	$2\frac{1}{2}$	$\frac{5}{16}$ to $\frac{3}{8}$	$\frac{5}{16}$ to $\frac{3}{8}$	5.6	
T 12	$2\frac{1}{4}$	$2\frac{1}{4}$	$\frac{5}{16}$ to $\frac{3}{8}$	$\frac{5}{16}$ to $\frac{3}{8}$	5.0	
T 13	$2\frac{1}{4}$	$2\frac{1}{4}$	$\frac{1}{4}$ to $\frac{5}{16}$	$\frac{1}{4}$ to $\frac{1}{8}$	4.2	
T 14	2	2	$\frac{5}{16}$ to $\frac{3}{8}$	$\frac{5}{16}$ to $\frac{3}{8}$	4.4	
T 15	2	2	$\frac{1}{4}$ to $\frac{5}{16}$	$\frac{1}{4}$ to $\frac{5}{16}$	3.7	
T 16	$1\frac{3}{4}$	$1\frac{3}{4}$	$\frac{1}{4}$ to $\frac{5}{16}$	$\frac{1}{4}$ to $\frac{1}{8}$	3.2	
T 17	$1\frac{1}{2}$	$1\frac{1}{2}$	$\frac{1}{4}$ to $\frac{5}{16}$	$\frac{1}{4}$ to $\frac{5}{16}$	2.6	
T 18	$1\frac{1}{2}$	$1\frac{1}{2}$	$\frac{1}{8}$ to $\frac{5}{16}$	$\frac{1}{8}$ to $\frac{5}{16}$	2.0	
T 19	$1\frac{1}{4}$	$1\frac{1}{4}$	$\frac{1}{4}$ to $\frac{5}{16}$	$\frac{1}{4}$ to $\frac{5}{16}$	2.1	
T 20	$1\frac{1}{4}$	$1\frac{1}{4}$	$\frac{1}{8}$ to $\frac{1}{8}$	$\frac{1}{8}$ to $\frac{1}{8}$	1.7	
T 21	1	1	$\frac{5}{16}$ to $\frac{1}{8}$	$\frac{5}{16}$ to $\frac{7}{16}$	1.3	
T 22	1	1	$\frac{1}{8}$ to $\frac{5}{16}$	$\frac{1}{8}$ to $\frac{5}{16}$	1.0	

**EIGHTS AND DIMENSIONS OF CARNEGIE TEES**

**UNEQUAL LEGS**

Section Index	Size, Inches		Thickness of Metal, Inches		Weight per Foot Pounds	Page No. of Section
	Flange	Stem	Flange	Stem		
T 50	5	3	½ to ⅞	⅞ to ⅞	18.6	20
T 51	5	2½	⅞ to ⅞	⅞ to ⅞	11.0	20
T 52	4½	3½	⅞ to ⅞	⅞ to ⅞	15.9	20
T 53	4½	3	⅞ to ⅞	⅞ to ⅞	8.6	20
T 54	4½	3	⅞ to ⅞	⅞ to ⅞	10.0	20
T 55	4½	2½	⅞ to ⅞	⅞ to ⅞	8.0	20
T 56	4½	2½	⅞ to ⅞	⅞ to ⅞	9.3	20
T 57	4	5	½ to ⅞	½ to ⅞	15.7	20
T 58	4	5	⅞ to ⅞	⅞ to ⅞	12.8	21
T 59	4	4½	½ to ⅞	½ to ⅞	14.8	21
T 60	4	4½	⅞ to ⅞	⅞ to ⅞	11.6	21
T 61	4	3	⅞ to ⅞	⅞ to ⅞	9.3	21
T 62	4	2½	⅞ to ⅞	⅞ to ⅞	8.7	21
T 63	4	2½	⅞ to ⅞	⅞ to ⅞	7.4	21
T 64	4	2	⅞ to ⅞	⅞ to ⅞	7.9	21
T 65	4	2	⅞ to ⅞	⅞ to ⅞	6.7	21
T 66	3½	4	½ to ⅞	½ to ⅞	12.8	22
T 67	3½	4	⅞ to ⅞	⅞ to ⅞	10.0	22
T 69	3½	3	½ to ⅞	½ to ⅞	11.0	22
T 70	3½	3	⅞ to ⅞	⅞ to ⅞	8.7	22
T 71	3½	3	⅞ to ⅞	⅞ to ⅞	7.7	22
T 72	3	4	½ to ⅞	½ to ⅞	11.9	22
T 73	3	4	⅞ to ⅞	⅞ to ⅞	10.6	22

**WEIGHTS AND DIMENSIONS OF CARNEGIE TEES—Continued**

**UNEQUAL LEGS**

Section Index	Size, Inches		Thickness of Metal, Inches		Weight per Foot Pounds	P £
	Flange	Stem	Flange	Stem		
T 74	3	4	$\frac{3}{8}$ to $\frac{7}{16}$	$\frac{3}{8}$ to $\frac{7}{16}$	9.3	
T 75	3	3½	$\frac{1}{2}$ to $\frac{9}{16}$	$\frac{1}{2}$ to $\frac{9}{16}$	11.0	
T 76	3	3½	$\frac{7}{16}$ to $\frac{1}{2}$	$\frac{7}{16}$ to $\frac{1}{2}$	9.8	
T 77	3	3½	$\frac{3}{8}$ to $\frac{7}{16}$	$\frac{3}{8}$ to $\frac{7}{16}$	8.6	
T 78	3	2½	$\frac{3}{8}$ to $\frac{7}{16}$	$\frac{3}{8}$ to $\frac{7}{16}$	7.2	
T 79	3	2½	$\frac{5}{16}$ to $\frac{3}{8}$	$\frac{5}{16}$ to $\frac{3}{8}$	6.2	
T 80	2¾	2	$\frac{5}{16}$ to $\frac{11}{32}$	$\frac{3}{4}$	7.4	
T 82	2½	3	$\frac{3}{8}$ to $\frac{7}{16}$	$\frac{3}{8}$ to $\frac{7}{16}$	7.2	
T 83	2½	3	$\frac{5}{16}$ to $\frac{3}{8}$	$\frac{5}{16}$ to $\frac{3}{8}$	6.2	
T 84	2½	2¾	$\frac{3}{8}$ to $\frac{7}{16}$	$\frac{3}{8}$ to $\frac{7}{16}$	6.8	
T 85	2½	2¾	$\frac{5}{16}$ to $\frac{3}{8}$	$\frac{5}{16}$ to $\frac{3}{8}$	5.9	
T 86	2½	1¼	$\frac{3}{16}$ to $\frac{9}{32}$	$\frac{3}{16}$ to $\frac{5}{16}$	3.0	
T 87	2	1½	$\frac{1}{4}$ to $\frac{5}{16}$	$\frac{1}{4}$ to $\frac{5}{16}$	3.2	

**HAND-RAIL TEES**

Section Index	Size Inches	Weight per Foot Pounds	Page No. of Section	Section Index	Size Inches	Weight per Foot Pounds	P £
T 154	4½ x 2½	7.00	19	T 156	4 x 3	11.30	

**WEIGHTS AND DIMENSIONS OF CARNEGIE MISCELLANEOUS SHAPES**

**TROUGH PLATES**

Section Index	Size Inches	Thickness of Metal Inches	Weight per Foot, Pounds	Page No. of Section
M 10	$9\frac{1}{2} \times 3\frac{3}{4}$	$\frac{1}{2}$	16.8	24
M 11	$9\frac{1}{2} \times 3\frac{3}{4}$	$\frac{9}{16}$	18.0	....
M 12	$9\frac{1}{2} \times 3\frac{3}{4}$	$\frac{5}{8}$	19.7	....
M 13	$9\frac{1}{2} \times 3\frac{3}{4}$	$\frac{11}{16}$	21.4	....
M 14	$9\frac{1}{2} \times 3\frac{3}{4}$	$\frac{3}{4}$	23.2	....

**CORRUGATED PLATES**

Section Index	Size Inches	Thickness of Metal Inches	Weight per Foot, Pounds	Page No. of Section
M 30	$8\frac{3}{4} \times 1\frac{1}{2}$	$\frac{1}{4}$	8.1	24
M 31	$8\frac{3}{4} \times 1\frac{9}{16}$	$\frac{5}{16}$	10.1	....
M 32	$8\frac{3}{4} \times 1\frac{5}{8}$	$\frac{3}{8}$	12.0	....
M 33	$12\frac{9}{16} \times 2\frac{3}{4}$	$\frac{3}{8}$	17.75	24
M 34	$12\frac{9}{16} \times 2\frac{11}{16}$	$\frac{7}{16}$	20.71	....
M 35	$12\frac{9}{16} \times 2\frac{7}{8}$	$\frac{1}{2}$	23.67	....

**CHECKERED PLATES**

Section Index	Width Inches	Thickness of Metal Inches	Weight per Sq. Foot, Pounds	Page No. of Section
M 51	34	$\frac{5}{16}$	13.8	24
M 52	34	$\frac{3}{8}$	16.3	....
M 53	34	$\frac{7}{16}$	18.9	....
M 54	34	$\frac{1}{2}$	21.4	....

CONSTRUCTIONAL DETAIL

FIG. 1

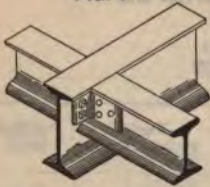


FIG. 2



FIG. 3

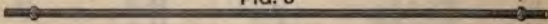


FIG. 4

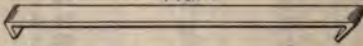


FIG. 5

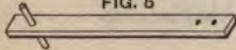


FIG. 6

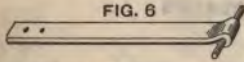


FIG. 7

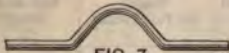


FIG. 8



FIG. 9



FIG. 10

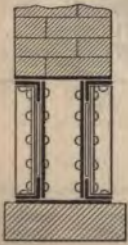


FIG. 11



FIG. 12

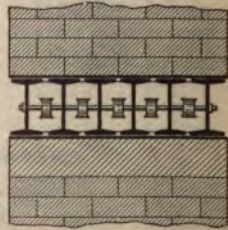


FIG. 13



FIG. 14



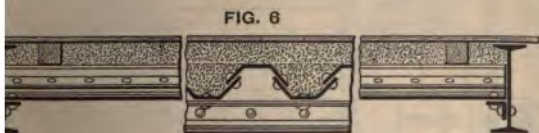
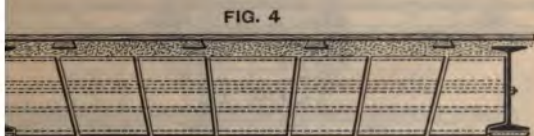
FIG. 15



FIG. 16



FIREPROOF FLOORS



FIREPROOF FLOORS, SUSPENDED C  
AND PARTITIONS

FIG. 1



FIG. 2

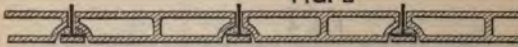
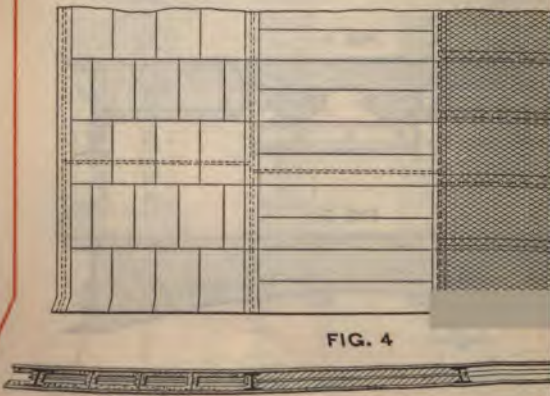


FIG. 3



FIG. 4





DETAILS SHOWING FIREPROOFING AND BASES  
FOR Z-BAR COLUMNS



FIG. 2

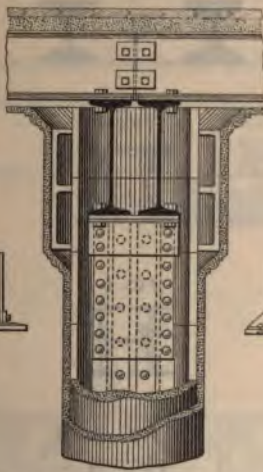


FIG. 1



FIG. 3

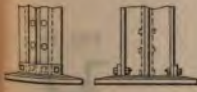


FIG. 4

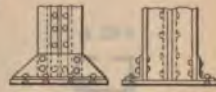


FIG. 7



FIG. 5



FIG. 8

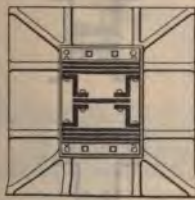
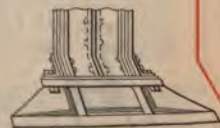
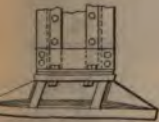
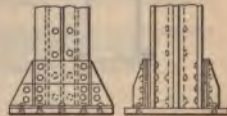


FIG. 6



BUILT COLUMN SECTIONS

FIG. 1



FIG. 2



FIG. 3



FIG. 5



FIG. 6



FIG. 8



FIG. 9

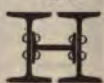


FIG. 11



FIG. 12



FIG. 14



FIG. 15



FIG. 17



FIG. 18



TYPES OF CANTILEVERS

FIG. 1

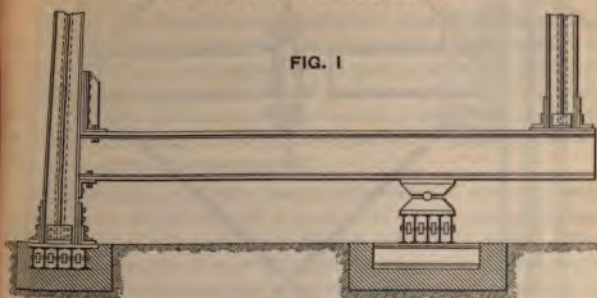


FIG. 2

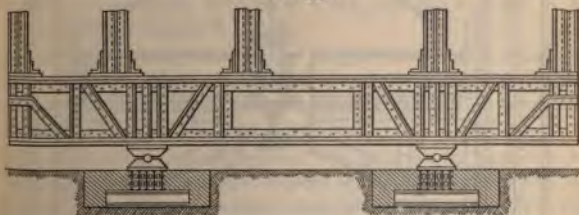
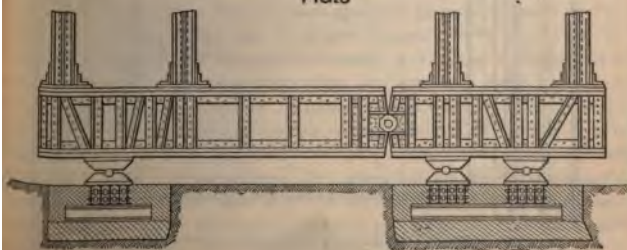
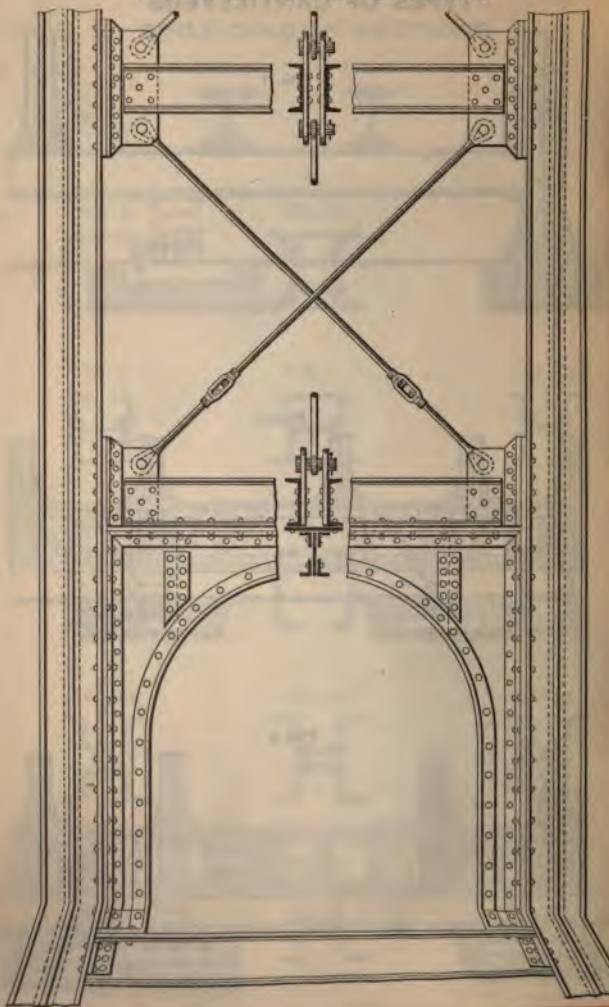


FIG. 3



TYPES OF WIND BRACING



### NOTES ON FOUNDATIONS

In designing the foundations of walls and piers of buildings, when they rest upon a yielding stratum, proper provision must be made for uniform distribution of the weight. In case the walls are of different thicknesses and heights, the widths of the foundations must be proportioned according to the different loads resulting therefrom, so that the load per unit of ground area will be equal and a uniform settlement of the completed structure is insured.

The introduction of timber beams as a means of obtaining wider bearing surfaces at the base is a practice to be strongly condemned, since the wood is in a position to remain continually moist. Where it is not the case, the timber will soon rot away, thereby causing an unequal settlement of the walls which is very injurious, if not destructive, to masonry.

Piers imbedded in concrete are not open to this objection. They offer, however, comparatively little resistance to deflection, and for this reason, if allowed to project beyond the masonry to any considerable extent, the concrete filling is liable to crack, and the strength of the foundation becomes impaired.

Steel beams, more recently used for this purpose, are found to be superior in every respect. A greater depth can be adopted, the deflection thus reduced to a minimum and a sufficient saving effected to more than offset the additional cost per pound.

The foundation should be prepared (see illustrations pages 164, 166) by first laying a bed of concrete to a depth of from 4 to 12 inches and then resting upon this a row of I-beams at right angles to the face of the wall. In the case of heavy piers the beams may be crossed in two directions. The distances apart, from center to center, may vary from 9 to 24 inches, depending to circumstances, *i. e.*, length of their projection beyond the wall, thickness of concrete, estimated pressure per square foot, etc. The beams should be placed at least far enough apart to permit the introduction of the concrete filling and its proper tamping between the beams. If the concrete is of unusual thickness, it will not be advisable to exceed a 20 in. spacing, since otherwise the concrete may not be of sufficient strength to properly transmit the upward pressure to the stratum. The most useful application of this method of founding is in cases where a thin and comparatively compact stratum overlies a layer of a more yielding nature. By using I-beams in such cases, the firmness at the base may be obtained without either penetrating the firm upper stratum or carrying the footing-courses to such an extent as to encroach unduly upon the basement-room.

## CANTILEVERS

In buildings where it is not desirable to undermine the adjoining property, or where the building laws do not permit of the foundations being carried under the same, cantilever girders are used to carry the columns next to the building line.

Three different designs of cantilevers, as actually applied, are shown on page 52. Fig. 1 shows deep steel beams, used when the load on the columns resting on the cantilever produces such bending moments as can be taken up by the beams; it also shows a connection for the other end of the cantilever to an interior column. Evidently, the product obtained by multiplying the load on the interior column by the distance from its center to the fulcrum foundation must be greater than that of the load on the wall column times its distance to the fulcrum foundation. Should it be less, the interior column must be anchored down to an especially designed foundation.

The load on the fulcrum foundation is equal to the sum of the loads on the wall column and the reaction of the cantilever at the interior column. Fig. 2 shows a method of cantilever construction where it is not desirable to have a separate foundation under each column and a heavy box girder of suitable design is used to transmit the various column loads to two independent foundations.

The reaction on foundations due to the different column loads can be quickly determined by means of well-known formulæ.

In Fig. 3 is shown a special design which avoids the use of a continuous girder.

*The stresses in a continuous girder with supports fixed can be readily determined; but as it is impossible to fix the supports, i. e., to prevent unequal settlement, this form of*

be avoided if possible. There are, however, conditions that make their application desirable. On the other hand, a cantilever admits of easy calculation and adapts itself to slight settlements that may occur without materially changing the reactions on the foundations or changing the position in the girder.

An important feature in connection with cantilever connections is to adopt a pin support in place of resting the cantilever directly on the top course of the foundation beams. When the cantilever rests directly upon the upper course of foundation beams without a pin support, the outer beam near the wall column will be strained more than any of the others and thus the center of pressure will not be exactly in the center of the foundation, as it should be.

The extra cost involved in the two shoes and pin is very small compared to the desirability of having the center of pressure in the center of the foundation.

The shoes for ordinary loads and conditions are made solid of iron and the pin of steel. The height of each shoe should not be less than 6 in. and the pin  $2\frac{1}{2}$  in. diameter. Each individual case should be figured by itself.

The pin need be figured for bearing only, as it extends through the whole length of the casting. A clearance of  $\frac{1}{2}$  in.

is given between the cast shoes, which are always made and the hole bored to suit the pin.

### NOTES ON WIND BRACING

On page 53 are shown two types of wind bracing used in buildings. The upper one shows the method of bracing used where no openings such as doors and windows occur. This construction has adjustable diagonals properly fastened to the adjacent columns in the building. The horizontal components of the stresses in the diagonals are taken up by means of two latticed channel bars located in the floor system of different floors. The vertical components are taken up by the columns themselves and must be added to the other loads to which the columns are subjected. In this calculation allowance should be taken to provide for such design as to avoid excessive stresses on the columns. Should the design be such as to cause these stresses, the columns must be figured accordingly.

If desirable, the diagonals may run through one column and attach to the columns at the floors above and below the intermediate floor; thus in some instances passageways may be obtained.

The other type of wind bracing shows what is known as portal bracing. This arch design recommends itself for use in buildings where the diagonal system cannot be applied on account of lack of room. It is usually placed between adjacent columns in halls or passageways and extends from the foundations up, from floor to floor, to such a height that the stability of the building itself is sufficient to resist the assumed wind pressure. In general, wind bracing should be placed if the building is square or nearly so, close to the corners; if a parallelogram shape, in the direction parallel with the long width and at such points as to equally divide the stress on all the panels. In case neither of the above methods can be applied, brackets should be used at each floor level or a continuous deep beam or girder carried all around the building. In either case the number of rivets fastening the columns to the girders should be carefully figured, as upon the value of the resistance of these rivets, as well as the girders and brackets depends the stability of the structure. In the last two mentioned methods the columns will all be subject to a bending stress which should be added to the other loads of the columns. Besides this, they will be subject to vertical loads resulting from the resistance they offer to the overturning effect of the wind against the structure.



### GIRDERS IN BUILDINGS

In the design of a building, cases may occur where a single I-beam girder will not answer. It may be found desirable to increase the length of the spans so as to reduce the number of supporting columns to a minimum, or perhaps heavy concentrated loads, such as columns, brick walls, etc., will render single I-beam girders inadequate. On page 47, Figs. 10 to 16 inclusive, are shown various forms of girders that may be used in such cases. Where the ends of the girders rest upon the wall, steel bearing plates (Figs. 11 and 12) should be used to distribute the pressure over a greater surface and thereby prevent the crushing of the material in the wall directly under the girder. Standard wall plates are given on pages 177, 179 and 181. In some cases a large, tough stone will answer without the plates (Fig. 10), but where the pressure is heavy, both plates and stone should be used (Fig. 12).

The allowed pressure per square foot for first-class brick work should not exceed eleven tons and for ordinary masonry eighteen tons.

For spanning openings in brick walls, girders composed of two or more I-beams connected by bolts and separators (Figs. 13 and 15, page 47) are most commonly used.

Where the bricks have been laid regularly, the probable line of rupture, if the girders should fail, will be found to be inside of the sides of an isosceles triangle whose base is the span and whose height is  $\frac{1}{3}$  of the span. In order to be entirely on the safe side, the weight of wall between vertical lines directly over the girder for a height equal to that of the triangle is frequently adopted as the load to be carried. It should be noted, however, that for green walls or walls having openings this rule does not apply.

Placing the weight of brick work at 112 lbs. per cubic foot, the weights per superficial foot for different walls are as follows:

For 9 in. wall	. . . . .	84 lbs.
" 13 in. "	. . . . .	121 "
" 18 in. "	. . . . .	168 "
" 22 in. "	. . . . .	205 "
" 26 in. "	. . . . .	243 "

### GENERAL NOTES ON FLOORS

Examples of floor joists and their connections of common occurrence are shown on page 47, Figs. 1 and 2. Girders consisting of two I-beams or more, side by side, as in Figs. 13 and 15, should be connected by means of bolts and cast-iron separators fitting closely between the flanges of the beams. The office of these separators is, in a measure, to hold in position the compression flanges of the beams, preventing side deflection or buckling, and to unite the two beams so as to cause them to act in unison as regards vertical deflection. Separators should be provided near the supports and at points where heavy loads are imposed, otherwise at regular intervals of from 5 to 6 feet; these are shown in Figs. 8 and 9. Complete tables for the weights of separators for I-beams are given on page 175.

On page 47, Figs. 1 and 2 show different methods of connecting beams with each other. Fig. 1 represents the floor beam coped to the girder and joined to it by means of a pair of connecting angles, which are usually riveted to the floor beam and bolted to the girder. Notes on standard sizes of these connecting angles for all sizes of I-beams and channels are given with illustrations on page 178 to 186. Fig. 2 shows the floor beam resting on shelf angles riveted to the girder. Stiffening angles are usually placed under these shelf angles to take up the bending in the same and should contain a sufficient number of rivets to take up the end reaction of the floor beam. This method is usually adopted to facilitate the work of erection when the girders are composed of two or more beams and of sufficient depth to allow the floor beam to abut against the girder without being coped.

The old method of constructing fireproof floors in building is by means of brick arches. These usually consist of a single

1. course of brick with a rise at the center of 3 or 4 in. and resting on the lower flanges of the I-beams against brick skew-chairs. This method of construction is illustrated on page 48, fig. 7. In case the floor is designed for very heavy loads, several courses of brick should be used. The floor beams would be placed about 5 or 6 ft., center to center. A convenient device for centering the arches consists of wooden frames, called centers, suspended by iron hooks from the lower flanges of the beams and detachable on one side so that they may be shifted at pleasure as the work progresses. The space above the arches is filled with concrete in which are embedded wooden strips for securing the flooring. To finish the ceiling smooth, plaster is generally applied on the bottom of the arches directly to the brick work. The horizontal thrust of the arches is provided for by the use of tie rods from  $\frac{1}{8}$  in. to  $\frac{3}{8}$  in. diameter spaced along the center line of the beams, or a little below, at regular intervals of from 5 to 7 ft. The thrust of these arches per lineal foot can be found by the formula  $P = \frac{1.5WL^2}{R}$ , in which W is equal to the load per square foot, R the rise of the arch in inches and L the span in feet. The tie rods in the arch abutting against the wall are securely anchored to the wall; an angle, channel or simply a wall plate can be used to support the arch and to properly distribute the load upon the wall. The weight of a fireproof floor of this description, that is, of 4 in. brick arches, concrete and flooring, exclusive of the weight of the beams, will average about 70 lbs. per square foot.

Corrugated sheets may be used instead of the brick arches. They are placed against the lower flanges of the I-beams and thus securely held in position while the space above is filled with grouting. Tie rods are used the same as in the previous

case. The distance between beams should be limited to 6 ft. The corrugated sheets are usually left exposed below the ceiling, and are thus open to the objection that moisture in the atmosphere may condense upon the surface of the sheets in sufficient quantities to drop into the room below. Ceilings of this kind should therefore be restricted in their use, or the sheets properly protected from contact with the atmosphere.

Two modern types of fireproof floor construction which have grown in favor so rapidly as to be used now almost to the exclusion of all others are illustrated on page 48, Figs. 4 and 5. The arches in this case are formed of hollow blocks consisting of burnt fire-clay or similar refractory material. These are furnished by the manufacturers in a great variety of patterns and of a strength to meet the desired requirements.

In regard to their composition, there may be said to exist two distinct varieties.

In the first, known as hollow pottery, the material consists of burnt fire-clay and differs from the second variety, called "porous earthenware," in being thinner, harder and more compact.

In the second variety, the clay before it is burnt is mixed with sawdust and finely cut straw, which, being consumed during the process of burning, leaves the material in a fine honeycombed state.

Figs. 4 and 5 on page 48 show two methods of construction of hollow pottery and porous earthenware arches. The method illustrated by Fig. 4 is the later and better.

From tests recently made, it appears that this latter method of construction gives the best results in regard to strength. This is evidently due to the fact that the full section of the material is placed in its most advantageous position to take the downward pressure coming thereon.

When used in floor construction both varieties of arches are set to the depth of several inches with concrete in which are embedded wooden strips to which the floor planking is secured. The joints should be made radial and the blocks should be thoroughly cemented together. They are made to project about 1 inch below the bottom flange of the I-beams, which are further protected by the insertion of a thin strip of lead. The weight and cost of both hollow pottery and porous earthenware are about the same, and through their superior strength they possess an important advantage over the brick arch. The saving in weight amounts to from 40 to 50 per cent., thus warranting more economical proportions for the steel framing, while in other respects the cost of this construction is about the same. The weight of these arches per square foot of floor without plastering, concrete or flooring is about as follows:

12 in. arches, used for warehouses . . .	45 lbs.
10 " " " " theatres . . .	36 "
8 " " " " office buildings . . .	30 "
6 " " " " light purposes . . .	22 "

It is to be noted that such fireproof floors as fill the spaces between the floor beams, together with the tie rods forming a thoroughly braced floor, are better suited to meet the conditions of a high structure than if the spaces between the beams are not braced, as it is through this stiffness that wind stresses are more equally distributed to all the columns.

Horizontal bracing by means of diagonal rods or bars laid in the floor system should be avoided on account of difficult details of connection. This is not necessary if a proper fireproof floor, as outlined above, is adopted.

Fig. 6, page 48, shows a type of fireproof floor composed of Carnegie trough sections; this style of floor is used in buildings

where extremely heavy loads must be sustained, and at railway bridges.

The following are the usual assumptions made in practice for superimposed loads:

Floors of dwellings and offices . . . . .	70 lbs. per
“ “ churches, theaters and ballrooms	125 “ “
“ “ warehouses . . . . .	200 to 250 “ “
“ for heavy machinery . . . . .	250 to 400 “ “

The building laws of many of our large cities have required fixed superimposed loads for floors in buildings depending on the purpose for which the building is to be used, and it is these loads that the floors must be designed. In general they compare favorably with the above.

Where girders extend below bottom of floor beams they are made fireproof by surrounding them with hollow earthenware blocks especially made to fit the bottom of the beams as shown on page 48, Figs. 1, 2 and 3.

Examples of fireproof tile construction, as applied to floors and roofs, are given on page 49. In Fig. 2 the tees are suspended from the lower flanges of the I-beams at intervals of 12 in. or 15 in. and support a layer of very thin tile, weighing about 5 lbs. per square foot, to which the plastering is applied. For roofs somewhat heavier tees are used, resting on the upper flanges of the I-beams and spaced about 18 in. apart. For tiling, weighing about 10 lbs. per square foot, may be covered with concrete, then with a layer of felt and gravel, or in the case of slate roofs, the slate may be nailed directly to the tees.

In Fig. 3 is shown a new type of suspended ceiling which recommends itself for easy erection. Upon the rafter beams are placed light purlin angles between which are hung rods supporting the ceiling tees.

Between the purlin angles are laid tile, then a course of concrete to level up, and two coats of asphalt. Upon the ceiling tees are placed like tiles; or metal lath can be wired directly to them, on which the plastering is applied.

A semi-fireproof construction which may be used to advantage in dwellings is shown on page 49, Fig. 1, and consists of angles resting on the top of the floor beams and supporting wooden strips. The finished floor can be directly nailed or these latter, which are spaced from 12 to 16 in. apart. The ceiling is composed of wire lathing, which is fastened to tees suspended from the floor beams and spaced about 16 in. apart. The plastering is applied directly to the wire lathing, and thus a level ceiling is obtained.

Wire lathing can also be used to good advantage in fire proofing columns and girders, and has shown itself to be of great utility in many instances where hollow pottery could not be used.

On page 49, Fig. 4, is given an elevation and section of three methods used in the construction of fireproof partitions. One consists of the ordinary fireproof square blocks, set with broken joints and held at intervals with light I-beams, which take the place of wood studding.

In the second method, the space between the I-beams is filled with a material called plaster boards. The third method consists of wire lathing attached to the flanges of the I-beams and stiffened at intervals of 2 feet with angles. In all these methods plastering is applied directly to the surfaces in the usual manner.

**EXPLANATION OF TABLES ON SAFE LOADS  
SPACING FOR CARNEGIE SECTIONS**

(Pages 69 to 88 inclusive)

The tables on pages 70 to 72 for I-beams give the weight which a beam will carry safely (distributed uniformly over length) for the distances between supports indicated. These loads include the weight of the beam, which must be deducted in order to arrive at the *net load* which the beam will carry. On pages 73 to 80 will also be found the safe loads for other sections.

For beams of heavier sections than those calculated in the tables, a separate column of corrections is given for each table, stating the proper increase of safe load for every additional pound in the weight per foot of beam. The values are based on a maximum fiber stress of 16,000 pounds per square inch.

It has been assumed in these tables that proper provision is made for preventing the compression flanges of the beam from deflecting sideways. They should be held in position by distances not exceeding twenty times the width of the flange, otherwise the stress allowed should be reduced as per page 68.

In some instances, *deflection* rather than *absolute stress* may become the governing consideration in determining the size of beam to be used. For beams carrying plastered ceilings, for example, it has been found by practical tests that if the deflection exceeds  $\frac{1}{100}$  of the distance between supports, or  $\frac{1}{100}$  of an inch per foot of this distance, there is danger of the ceiling cracking.

A table of deflections of Carnegie sections is given on page 69. It may generally be assumed both for rolled and



beams that this limit is not exceeded so long as the depth of the beam is not less than  $\frac{1}{30}$  of the distance between supports ( $\frac{1}{8}$  in. per foot). This limit is indicated in the following tables by cross lines, beyond which the beams should not be used, if intended to carry plastered ceilings, unless the allowable loads given in the tables are reduced. There is an element of safety not taken into account in the tables, viz., the fact that the dead load of the floor is carried by the beams before the plaster is applied; consequently, only the deflection due to the live load is liable to cause damage to the plaster. The following method can be used to obtain the reduced loads:

*Multiply the load given immediately above the cross line by the square of the corresponding span and divide by the square of the required span; the result will be the required load. See example III, page 68.*

Inasmuch as the carrying capacity of beams increases largely with their depth, and it is therefore economical to use the greatest depth of beam consistent with the other conditions to which it is necessary to conform (as clear height, etc.), the above cases of extreme deflection will rarely be met with in practice.

The tables on pages 81 to 88 inclusive for I-beams give the proper spacing, center to center of beams, for loads varying from 100 to 175 lbs. per square foot and for spans ranging in length from 5 to 30 ft. The spacing of beams is inversely proportioned to the loads; therefore, for a load not given in the table, as, for instance, 200 lbs. per square foot, divide the spaces given for 100 lbs. per square foot by 2, etc.

### EXAMPLES

I. What will be the most economical arrangement of floor beams and girders for carrying a load of 150 lbs., including weight of floor, assuming floor to be supported by brick arches resting between the beams and carrying a plastered ceiling below?

*Answer:* The spacing of floor beams for brick arches, stated above, should not exceed 6 ft. Referring to pages 85 and 86 we find the *deepest* I-beam corresponding to this spacing (above horizontal cross lines) to be a 9 in. I 21.0 lbs. with length of span of 15 feet. The girders to which the floor beams are framed should, therefore, be spaced 15 ft. apart, and from the table we find that either a 20 in. I 65 lbs. 23 ft. long or a 15 in. I 42 lbs. 16 ft. long will answer. By using the former the number of supporting columns will be reduced, but the weight of the girders increased. The relative cost must be determined by the circumstances of the case, *i. e.*, length of columns, etc. The headroom required may render it necessary to use a double girder of shallower beams, say two 10 in. I-beams 25 lbs. 15 ft. long.

II. What size and weight of beam 19 ft. 6 in. long in clear between walls, and, therefore, 20 ft. 0 in. long between centers of supports, will be required to carry safely a uniformly distributed load of 17 tons, the weight of the beam included?

*Answer:* From the table of safe loads of I-beams a 15 in. I 42 lbs. will carry safely for a span of 20 ft. 15.71 tons, or 1.29 tons less than required in this case. From the next column we find that for every pound increase in weight of beam we may add 0.20 tons to the load. Hence, for 1.29 tons we must increase the weight per foot of beam by  $1.29 \div .20 = 6.4$  lbs. *i. e.*, the beam required should weigh  $42 + 6.4 = 48.4$  lbs.

ot, but as this weight is not rolled the beam to be used would weigh 50 lbs.

III. What load uniformly distributed, including its own weight, will a 15 in. I-beam weighing 60.0 lbs. per foot carry over a span of 30 ft. without deflecting sufficiently to endanger plastered ceiling?

*Answer:* From the table for safe loads of I-beams used at the limit indicated for plastered ceilings that a 15 in. 60 lb. beam will carry safely a uniform load of 17.32 tons over a span of 25 ft. In order not to give rise to undue deflection, the safe load for a 30 ft. span, according to the rule given on page 66, will be  $\frac{17.32 \times 25^2}{30^2} = 12.03$  tons.

**BEAMS WITHOUT LATERAL SUPPORT**

Length of Beam	Proportion of Tabular Load Forming Greatest Safe Load		
20 times flange width	Whole tabular load		
30 " " "	$\frac{9}{10}$	"	"
40 " " "	$\frac{8}{10}$	"	"
50 " " "	$\frac{7}{10}$	"	"
60 " " "	$\frac{6}{10}$	"	"
70 " " "	$\frac{5}{10}$	"	"

**DEFLECTION COEFFICIENTS FOR CARN  
SHAPES GIVEN IN 64THS OF AN INC**

Coefficient Index	Distance between Supports in Feet							
	6	8	10	12	14	16	18	20
C. S.	38.1	67.8	105.9	152.5	207.6	271.2	343.2	423.7
C.' S.	29.8	53.0	82.8	119.2	162.2	211.8	268.1	331.1

Coefficient Index	Distance between Supports in Feet							
	24	26	28	30	32	34	36	38
C. S.	610.2	716.1	830.5	953.4	1085.0	1225.0	1373.0	1529.7
C.' S.	476.6	559.4	648.8	744.8	847.4	956.6	1073.0	1196.7

Figures given opposite C. S. and C.' S. are the deflection coefficients for steel shapes, subject to transverse stresses under varying spans under their maximum uniformly distributed loads, derived from a fiber stress of 16,000 and 12,500 lbs. respectively; the modulus of elasticity being taken at 29,000,000 lbs.

To find the deflection of any symmetrical shape under a uniformly distributed load, divide the coefficient given in the above tables by the depth of the beam. This rule applies to such shapes as I-beams, channels, Z-bars, etc., and to those beams having unsymmetrical axes, such as tees, etc., divide by twice the greatest distance of the neutral axis from the outside fiber.

**EXAMPLE:** Required the deflection of a 12" I-beam under a uniformly distributed load of 9.59 tons, as given on page 71. The above table gives 423.7 as the deflection coefficient; dividing this by 12 gives 35.3 as the required deflection in 64ths of an inch.

*For deflections due to different systems of load*

**SAFE LOADS UNIFORMLY DISTRIBUTED  
FOR STANDARD AND SPECIAL  
I-BEAMS**

IN TONS OF 2,000 LBS.

24" I		20" I				18" I		15" I			Add for every lb. increase in weight
80 lbs.	Add for every lb. increase in weight	80 lbs.	65 lbs.	Add for every lb. increase in weight	55 lbs.	Add for every lb. increase in weight	80 lbs.	60 lbs.	42 lbs.		
77.33	.53	65.18	51.98	.44	39.29	.39	47.14	36.09	26.18	.33	
71.38	.48	60.16	47.98	.40	36.27	.36	43.51	33.31	24.17	.30	
66.28	.45	55.87	44.56	.37	33.68	.34	40.40	30.93	22.44	.28	
61.86	.42	52.14	41.59	.35	31.43	.31	37.71	28.87	20.94	.26	
58.00	.39	48.88	38.99	.33	29.47	.29	35.35	27.07	19.63	.24	
54.58	.37	46.01	36.69	.31	27.74	.28	33.27	25.47	18.48	.23	
51.56	.35	43.45	34.66	.29	26.19	.26	31.42	24.06	17.45	.22	
48.84	.33	41.17	32.83	.28	24.82	.25	29.77	22.79	16.53	.21	
46.40	.32	39.11	31.19	.26	23.58	.24	28.28	21.65	15.71	.20	
44.19	.30	37.24	29.70	.25	22.45	.23	26.94	20.62	14.96	.19	
42.18	.29	35.55	28.35	.24	21.43	.21	25.71	19.68	14.28	.18	
40.35	.27	34.01	27.12	.23	20.50	.20	24.59	18.83	13.66	.17	
38.67	.26	32.59	25.99	.22	19.65	.20	23.57	18.04	13.09	.16	
37.12	.25	31.29	24.95	.21	18.86	.19	22.63	17.32	12.57	.16	
35.69	.24	30.08	23.99	.20	18.14	.18	21.76	16.66	12.08	.15	
34.37	.23	28.97	23.10	.19	17.46	.17	20.95	16.04	11.64	.14	
33.14	.23	27.93	22.28	.19	16.84	.17	20.20	15.47	11.22	.14	
32.00	.22	26.97	21.51	.18	16.26	.16	19.51	14.93	10.83	.13	
30.93	.21	26.07	20.79	.17	15.72	.16	18.86	14.43	10.47	.13	
29.94	.20	25.23	20.12	.17	15.21	.15	18.25	13.97	10.13	.13	
29.00	.20	24.44	19.49	.16	14.73	.15	17.68	13.53	9.82	.12	
28.12	.19	23.70	18.90	.16	14.29	.14	17.14	13.12	9.52	.12	
27.29	.19	23.00	18.35	.15	13.87	.14	16.64	12.74	9.24	.11	
26.51	.18	22.35	17.82	.15	13.47	.13	16.16	12.37	8.98	.11	
25.78	.18	21.73	17.33	.15	13.10	.13	15.71	12.03	8.73	.11	

Safe loads given include weight of beam. Maximum fiber stress, lbs. per square inch.

**SAFE LOADS UNIFORMLY DISTRIBUTED  
FOR STANDARD AND SPECIAL  
I-BEAMS**

IN TONS OF 2,000 LBS.

Distance between Supports in Feet	13" I		Add for every lb. increase in weight	10" I		Add for every lb. increase in weight	9" I		Add for every lb. increase in weight	Distance between Supports in Feet	8" I	
	40 lbs.	31.5 lbs.		25 lbs.	21 lbs.		18 lbs.					
12	19.92	15.99	.26	10.85	.22	8.39	.20	5	15.17			
13	18.39	14.76	.24	10.02	.20	7.74	.18	6	12.64			
14	17.08	13.70	.23	9.30	.19	7.19	.17	7	10.84			
15	15.94	12.79	.21	8.68	.17	6.71	.16	8	9.48			
16	14.94	11.99	.20	8.14	.16	6.29	.15	9	8.43			
17	14.06	11.29	.19	7.66	.15	5.92	.14	10	7.59			
18	13.28	10.66	.18	7.24	.14	5.59	.13	11	6.90			
19	12.58	10.10	.17	6.86	.14	5.30	.12	12	6.32			
20	11.95	9.59	.16	6.51	.13	5.03	.12	13	5.83			
21	11.38	9.14	.15	6.20	.12	4.79	.11	14	5.42			
22	10.87	8.72	.14	5.92	.12	4.58	.11	15	5.06			
23	10.39	8.34	.14	5.66	.11	4.38	.10	16	4.74			
24	9.96	7.99	.13	5.43	.11	4.19	.10	17	4.46			
25	9.56	7.67	.13	5.21	.10	4.03	.09	18	4.21			
26	9.19	7.38	.12	5.01	.10	3.87	.09	19	3.99			
27	8.85	7.11	.12	4.82	.10	3.73	.09	20	3.79			
28	8.54	6.85	.11	4.65	.09	3.59	.08	21	3.61			
29	8.24	6.62	.11	4.49	.09	3.47	.08	.....	.....			
30	7.97	6.40	.11	4.34	.09	3.36	.08	.....	.....			

Safe loads given include weight of beam. Maximum fiber stress 16,000 lbs. per square inch.

**SAFE LOADS UNIFORMLY DISTRIBUTED  
FOR STANDARD AND SPECIAL  
I-BEAMS**

IN TONS OF 2,000 LBS.

Span Supports in Feet	7" I		6" I		5" I		4" I		3" I	
	15 lbs.	Add for every lb. increase in weight	12.25 lbs.	Add for every lb. increase in weight	9.75 lbs.	Add for every lb. increase in weight	7.5 lbs.	Add for every lb. increase in weight	5.5 lbs.	Add for every lb. increase in weight
5	11.04	.36	7.75	.31	5.16	.26	3.18	.21	1.76	.16
6	9.20	.30	6.46	.26	4.30	.22	2.65	.18	1.47	.13
7	7.89	.26	5.54	.22	3.69	.19	2.27	.15	1.26	.11
8	6.90	.23	4.84	.19	3.23	.16	1.99	.13	1.10	.10
9	6.13	.20	4.31	.17	2.87	.14	1.77	.12	0.98	.09
10	5.52	.18	3.88	.16	2.58	.13	1.59	.11	0.88	.08
11	5.02	.16	3.52	.14	2.35	.12	1.45	.10	0.80	.07
12	4.60	.15	3.23	.13	2.15	.11	1.33	.09	0.73	.07
13	4.25	.14	2.98	.12	1.98	.10	1.22	.08	0.68	.06
14	3.94	.13	2.77	.11	1.84	.09	1.14	.08	0.63	.06
15	3.68	.12	2.58	.10	1.72	.09	1.06	.07	0.59	.05
16	3.45	.11	2.42	.10	1.61	.08	0.99	.07	0.55	.05
17	3.25	.11	2.28	.09	1.52	.08	0.94	.06	0.52	.05
18	3.07	.10	2.15	.09	1.43	.07	0.88	.06	0.49	.04
19	2.91	.09	2.04	.08	1.36	.07	0.84	.06	0.46	.04
20	2.76	.09	1.94	.08	1.29	.07	0.80	.05	0.44	.04
21	2.63	.09	1.85	.07	1.23	.06	0.76	.05	0.42	.04

Safe loads given include weight of beam. Maximum fiber stress, 16,000 lbs. per square inch.

**SAFE LOADS UNIFORMLY DISTRIBUTED  
FOR STANDARD AND SPECIAL  
CHANNELS**

IN TONS OF 2,000 LBS.

Distance between Supports in Feet	15" C	Add for every lb. increase in weight	12" C	Add for every lb. increase in weight	10" C	Add for every lb. increase in weight	9" C
	33 lbs.		20.5 lbs.		15 lbs.		13.25 lbs.
10	22.23	.30	11.39	.32	7.14	.26	5.61
11	20.20	.35	10.35	.29	6.49	.24	5.10
12	18.52	.33	9.49	.26	5.95	.22	4.68
13	17.10	.30	8.76	.24	5.49	.20	4.32
14	15.87	.28	8.14	.23	5.10	.19	4.01
15	14.82	.26	7.59	.21	4.76	.17	3.74
16	13.89	.24	7.12	.20	4.46	.16	3.51
17	13.07	.23	6.70	.18	4.20	.15	3.30
18	12.35	.22	6.33	.18	3.96	.14	3.12
19	11.70	.21	5.99	.17	3.76	.14	2.95
20	11.11	.20	5.70	.16	3.57	.13	2.81
21	10.58	.19	5.42	.15	3.40	.12	2.67
22	10.10	.18	5.18	.14	3.24	.12	2.55
23	9.66	.17	4.95	.14	3.10	.11	2.44
24	9.26	.16	4.75	.13	2.97	.11	2.34
25	8.89	.16	4.56	.13	2.85	.10	2.24
26	8.55	.15	4.38	.12	2.74	.10	2.16
27	8.23	.14	4.22	.12	2.64	.10	2.08
28	7.94	.14	4.07	.11	2.55	.09	2.00
29	7.66	.13	3.93	.11	2.46	.09	1.93
30	7.41	.13	3.80	.11	2.38	.09	1.87

Safe loads given include weight of channel. Maximum fiber 16,000 lbs. per square inch.



**SAFE LOADS UNIFORMLY DISTRIBUTED  
FOR STANDARD AND SPECIAL  
CHANNELS**

IN TONS OF 2,000 LBS.

Supports in Feet	8" C		7" C		6" C		5" C		4" C		3" C	
	11.25 lbs.	Add for every lb. increase in weight	9.75 lbs.	Add for every lb. increase in weight	8 lbs.	Add for every lb. increase in weight	6.5 lbs.	Add for every lb. increase in weight	5.25 lbs.	Add for every lb. increase in weight	4 lbs.	Add for every lb. increase in weight
5	8.61	.42	6.68	.36	4.62	.31	3.16	.26	2.02	.21	1.16	.16
6	7.18	.35	5.57	.30	3.85	.26	2.63	.22	1.68	.18	.97	.13
7	6.15	.30	4.77	.26	3.30	.22	2.26	.19	1.44	.15	.83	.11
8	5.38	.26	4.18	.23	2.89	.19	1.98	.16	1.26	.13	.73	.10
9	4.78	.23	3.71	.20	2.57	.17	1.76	.14	1.12	.12	.64	.09
10	4.31	.21	3.34	.18	2.31	.16	1.58	.13	1.01	.11	.58	.08
11	3.91	.19	3.04	.16	2.10	.14	1.44	.12	.92	.10	.53	.07
12	3.59	.18	2.78	.15	1.93	.13	1.32	.11	.84	.09	.48	.07
13	3.31	.16	2.57	.14	1.78	.12	1.22	.10	.78	.08	.45	.06
14	3.08	.15	2.39	.13	1.65	.11	1.13	.09	.72	.08	.41	.06
15	2.87	.14	2.23	.12	1.54	.10	1.05	.09	.67	.07	.39	.05
16	2.69	.13	2.09	.11	1.44	.10	.99	.08	.63	.07	.36	.05
17	2.53	.12	1.96	.11	1.36	.09	.93	.08	.59	.06	.34	.05
18	2.39	.11	1.86	.10	1.28	.09	.88	.07	.56	.06	.32	.04
19	2.27	.11	1.76	.09	1.22	.08	.83	.07	.53	.06	.31	.04
20	2.15	.11	1.67	.09	1.16	.08	.79	.07	.51	.05	.29	.04
21	2.05	.10	1.59	.09	1.10	.07	.75	.06	.48	.05	.28	.04
22	1.96	.10	1.52	.08	1.05	.07	.72	.06	.46	.05	.26	.04
23	1.87	.09	1.45	.08	1.00	.07	.69	.06	.44	.05	.25	.03
24	1.79	.09	1.39	.08	.96	.06	.66	.05	.42	.04	.24	.03
25	1.72	.08	1.34	.07	.92	.06	.63	.05	.40	.04	.23	.03

Safe loads given include weight of channel. Maximum fiber stress, 100 lbs. per square inch.

**SAFE LOADS IN TONS OF 2,000 LBS.  
UNIFORMLY DISTRIBUTED FOR  
STANDARD Z-BARS**

Size Inches	Thickness of Metal	Distance between Supports in Feet									
		4	5	6	7	8	9	10	12	14	16
6	$\frac{3}{8}$	11.25	9.00	7.50	6.43	5.63	5.00	4.50	3.75	3.21	2.81
$6\frac{1}{16}$	$\frac{3}{8}$	13.11	10.48	8.73	7.48	6.55	5.82	5.24	4.37	3.74	3.28
$6\frac{1}{8}$	$\frac{3}{8}$	14.96	11.97	9.97	8.55	7.48	6.65	5.99	4.99	4.28	3.74
6	$\frac{9}{16}$	15.40	12.32	10.27	8.80	7.70	6.84	6.16	5.13	4.40	3.85
$6\frac{1}{16}$	$\frac{9}{16}$	17.09	13.67	11.40	9.76	8.55	7.60	6.84	5.70	4.88	4.27
$6\frac{1}{8}$	$\frac{9}{16}$	18.80	15.04	12.53	10.74	9.40	8.36	7.52	6.27	5.37	4.70
6	$\frac{3}{4}$	18.72	14.98	12.48	10.70	9.36	8.32	7.49	6.24	5.35	4.68
$6\frac{1}{16}$	$\frac{3}{4}$	20.29	16.23	13.53	11.59	10.15	9.02	8.12	6.76	5.80	5.07
$6\frac{1}{8}$	$\frac{3}{4}$	21.86	17.49	14.57	12.49	10.93	9.72	8.75	7.29	6.25	5.47
5	$\frac{5}{16}$	7.12	5.70	4.75	4.07	3.56	3.17	2.85	2.37	2.03	1.78
$5\frac{1}{16}$	$\frac{5}{16}$	8.52	6.82	5.68	4.87	4.26	3.79	3.41	2.84	2.43	2.13
$5\frac{1}{8}$	$\frac{5}{16}$	9.92	7.94	6.62	5.67	4.96	4.41	3.97	3.31	2.88	2.48
5	$\frac{1}{2}$	10.24	8.19	6.83	5.85	5.12	4.55	4.09	3.41	2.92	2.56
$5\frac{1}{16}$	$\frac{1}{2}$	11.49	9.19	7.66	6.56	5.75	5.11	4.60	3.83	3.28	2.87
$5\frac{1}{8}$	$\frac{1}{2}$	12.76	10.21	8.51	7.29	6.38	5.67	5.11	4.25	3.65	3.19
5	$\frac{11}{16}$	12.63	10.10	8.42	7.21	6.32	5.61	5.05	4.21	3.61	3.16
$5\frac{1}{16}$	$\frac{11}{16}$	13.79	11.03	9.19	7.88	6.89	6.13	5.52	4.60	3.94	3.45
$5\frac{1}{8}$	$\frac{11}{16}$	14.94	11.95	9.96	8.54	7.47	6.64	5.97	4.98	4.27	3.73
4	$\frac{1}{4}$	4.19	3.35	2.79	2.39	2.09	1.86	1.68	1.40	1.20	1.05
$4\frac{1}{16}$	$\frac{1}{4}$	5.21	4.17	3.48	2.98	2.60	2.32	2.08	1.74	1.49	1.30
$4\frac{1}{8}$	$\frac{1}{4}$	6.22	4.98	4.15	3.56	3.11	2.77	2.49	2.08	1.78	1.56
4	$\frac{7}{16}$	6.44	5.15	4.29	3.68	3.22	2.86	2.57	2.15	1.84	1.61
$4\frac{1}{16}$	$\frac{7}{16}$	7.33	5.87	4.89	4.19	3.67	3.26	2.93	2.44	2.09	1.83
$4\frac{1}{8}$	$\frac{7}{16}$	8.24	6.59	5.49	4.71	4.12	3.66	3.29	2.75	2.35	2.06
4	$\frac{3}{8}$	8.06	6.45	5.37	4.61	4.03	3.58	3.23	2.69	2.31	2.01
$4\frac{1}{16}$	$\frac{3}{8}$	8.86	7.09	5.91	5.06	4.43	3.95	3.55	2.96	2.53	2.21
$4\frac{1}{8}$	$\frac{3}{8}$	9.68	7.74	6.45	5.53	4.84	4.30	3.87	3.23	2.76	2.42
3	$\frac{1}{4}$	2.56	2.05	1.71	1.46	1.28	1.14	1.03	0.85	0.73	0.64
$3\frac{1}{16}$	$\frac{1}{4}$	3.17	2.54	2.12	1.81	1.58	1.41	1.27	1.06	0.91	0.79
3	$\frac{3}{8}$	3.44	2.74	2.28	1.96	1.72	1.52	1.37	1.14	0.98	0.86
$3\frac{1}{16}$	$\frac{3}{8}$	3.97	3.18	2.65	2.27	1.98	1.77	1.59	1.32	1.13	0.99
3	$\frac{1}{2}$	4.08	3.26	2.72	2.33	2.04	1.81	1.63	1.36	1.17	1.03
$3\frac{1}{16}$	$\frac{1}{2}$	4.57	3.66	3.05	2.62	2.28	2.03	1.83	1.52	1.31	1.14

Safe loads given include weight of Z-bar. Maximum fiber stress, 16,000 lbs. per square inch.

**LOADS IN TONS OF 2,000 LBS. UNIFORMLY  
DISTRIBUTED FOR STANDARD AND SPECIAL  
ANGLES WITH EQUAL LEGS**

Angle	Distance between Supports in Feet									
	1	2	3	4	5	6	7	8	9	10
x 1 $\frac{1}{2}$	93.49	46.74	31.16	23.37	18.70	15.58	13.36	11.69	10.39	9.35
x 2 $\frac{1}{2}$	44.64	22.32	14.88	11.16	8.93	7.44	6.38	5.58	4.96	4.46
x 1	45.72	22.86	15.24	11.43	9.14	7.62	6.53	5.72	5.08	4.57
x $\frac{3}{8}$	18.82	9.41	6.27	4.70	3.76	3.14	2.69	2.35	2.09	1.88
x 1 $\frac{1}{2}$	30.91	15.45	10.30	7.73	6.18	5.15	4.42	3.86	3.43	3.09
x $\frac{3}{8}$	12.91	6.45	4.30	3.23	2.58	2.15	1.84	1.61	1.43	1.29
x $\frac{1}{2}$	16.05	8.03	5.35	4.01	3.21	2.68	2.29	2.01	1.78	1.61
x $\frac{1}{16}$	6.88	3.44	2.29	1.73	1.38	1.15	0.98	0.86	0.76	0.69
x $\frac{1}{8}$	12.00	6.00	4.00	3.00	2.40	2.00	1.71	1.50	1.33	1.20
x $\frac{1}{4}$	5.20	2.60	1.73	1.30	1.04	0.87	0.74	0.65	0.58	0.52
x $\frac{5}{8}$	6.93	3.47	2.31	1.73	1.30	1.16	0.99	0.87	0.77	0.69
x $\frac{3}{4}$	3.09	1.55	1.03	0.77	0.62	0.52	0.44	0.39	0.34	0.31
x $\frac{1}{2}$	4.75	2.37	1.58	1.19	0.95	0.79	0.68	0.59	0.53	0.47
x $\frac{3}{8}$	2.56	1.28	0.85	0.64	0.51	0.43	0.37	0.32	0.28	0.26
x $\frac{1}{2}$	3.89	1.95	1.29	0.97	0.78	0.65	0.56	0.49	0.43	0.39
x $\frac{1}{8}$	1.61	0.81	0.54	0.40	0.32	0.27	0.23	0.20	0.18	0.16
x $\frac{1}{4}$	3.09	1.55	1.03	0.77	0.62	0.52	0.44	0.39	0.34	0.31
x $\frac{1}{8}$	1.30	0.65	0.43	0.32	0.26	0.22	0.19	0.16	0.14	0.13
x $\frac{7}{8}$	2.13	1.07	0.71	0.53	0.43	0.36	0.30	0.27	0.24	0.21
x $\frac{1}{2}$	1.01	0.51	0.34	0.25	0.20	0.17	0.14	0.13	0.11	0.10
x $\frac{1}{8}$	1.60	0.80	0.53	0.40	0.32	0.27	0.23	0.20	0.18	0.16
x $\frac{1}{4}$	0.75	0.37	0.25	0.19	0.15	0.12	0.11	0.093	0.083	0.075
x $\frac{3}{8}$	1.01	0.51	0.34	0.25	0.20	0.17	0.14	0.130	0.110	0.100
x $\frac{1}{4}$	0.38	0.19	0.13	0.096	0.077	0.064	0.055	0.048	0.043	0.038
x $\frac{1}{8}$	0.58	0.29	0.19	0.150	0.120	0.097	0.083	0.073	0.065	0.058
x $\frac{1}{4}$	0.26	0.13	0.087	0.065	0.052	0.044	0.037	0.033	0.029	0.026
x $\frac{1}{4}$	0.30	0.15	0.100	0.075	0.060	0.050	0.043	0.037	0.033	0.030
x $\frac{1}{8}$	0.17	0.083	0.055	0.041	0.033	0.028	0.024	0.021	0.018	0.017
x $\frac{3}{8}$	0.18	0.088	0.059	0.044	0.035	0.029	0.025	0.022	0.020	0.018
x $\frac{1}{8}$	0.12	0.061	0.041	0.031	0.025	0.020	0.018	0.015	0.014	0.012
x $\frac{1}{8}$	0.13	0.064	0.043	0.032	0.026	0.021	0.018	0.016	0.014	0.013
x $\frac{1}{8}$	0.091	0.045	0.030	0.023	0.018	0.015	0.013	0.011	0.010	0.009

loads given include weight of angle. Maximum fiber stress,  $s$ , per square inch. Neutral axis through center of gravity to one leg. Angles marked \* are special.

**SAFE LOADS IN TONS OF 2,000 LBS. UNIF  
DISTRIBUTED FOR STANDARD AND SPE  
ANGLES WITH UNEQUAL LEGS  
LONG LEG VERTICAL**

Size of Angle	Distance between Supports in Feet							
	1	2	3	4	5	6	7	8
*8 x3 1/2 x 1 1/8	42.59	21.29	14.20	10.65	8.52	7.10	6.08	5.32
*7 x3 1/2 x1	56.43	28.21	18.81	14.11	11.29	9.40	8.06	7.04
*7 x3 1/2 x 7/8	26.72	13.36	8.91	6.68	5.34	4.45	3.82	3.34
6 x4 x1	42.77	21.39	14.26	10.69	8.55	7.13	6.11	5.34
6 x4 x 3/8	17.71	8.85	5.90	4.43	3.54	2.95	2.53	2.21
6 x3 1/2 x1	41.76	20.88	13.92	10.44	8.35	6.96	5.97	5.22
6 x3 1/2 x 3/8	17.33	8.67	5.78	4.33	3.47	2.89	2.48	2.17
*5 x4 x 7/8	26.61	13.31	8.87	6.65	5.32	4.44	3.80	3.32
*5 x4 x 3/8	12.48	6.24	4.16	3.12	2.50	2.08	1.78	1.56
5 x3 1/2 x 7/8	26.03	13.01	8.68	6.51	5.21	4.34	3.72	3.24
5 x3 1/2 x 5/8	10.35	5.18	3.45	2.59	2.07	1.73	1.48	1.29
5 x8 x 1 1/8	23.73	11.87	7.91	5.93	4.75	3.96	3.39	2.97
5 x8 x 5/8	10.08	5.04	3.36	2.52	2.02	1.68	1.44	1.26
*4 1/2 x3 x 1 1/8	19.31	9.65	6.44	4.83	3.86	3.22	2.76	2.41
*4 1/2 x3 x 5/8	8.21	4.11	2.74	2.05	1.64	1.37	1.17	1.03
*4 x3 1/2 x 1 1/8	15.57	7.79	5.19	3.89	3.11	2.60	2.22	1.93
*4 x3 1/2 x 5/8	6.72	3.36	2.24	1.68	1.34	1.12	0.96	0.84
4 x3 x 1 1/8	15.31	7.65	5.10	3.83	3.06	2.55	2.19	1.91
4 x3 x 5/8	6.56	3.28	2.19	1.64	1.31	1.10	0.94	0.82
3 1/2 x3 x 1 1/8	11.73	5.87	3.91	2.93	2.35	1.96	1.68	1.47
3 1/2 x3 x 5/8	5.12	2.56	1.71	1.28	1.02	0.85	0.73	0.64
3 1/2 x2 1/2 x 1 1/8	9.87	4.93	3.29	2.47	1.97	1.64	1.41	1.23
3 1/2 x2 1/2 x 5/8	4.00	2.00	1.33	1.00	0.80	0.67	0.57	0.50
*3 1/4 x2 x 1 1/8	6.93	3.47	2.31	1.73	1.39	1.16	0.99	0.87
*3 1/4 x2 x 5/8	3.36	1.68	1.12	0.84	0.67	0.56	0.48	0.42
3 x2 1/2 x 1 1/8	6.13	3.07	2.04	1.53	1.23	1.02	0.88	0.77
3 x2 1/2 x 5/8	2.99	1.50	1.00	0.75	0.60	0.50	0.43	0.37
*3 x2 x 1 1/2	5.33	2.67	1.78	1.33	1.07	0.89	0.76	0.67
*3 x2 x 5/4	2.88	1.44	0.96	0.72	0.58	0.48	0.41	0.36
2 1/2 x2 x 1 1/2	3.73	1.87	1.24	0.93	0.75	0.62	0.53	0.47
2 1/2 x2 x 5/8	1.55	0.77	0.52	0.39	0.31	0.26	0.22	0.19
*2 1/4 x1 1/2 x 1 1/2	2.87	1.43	0.96	0.72	0.57	0.48	0.41	0.36
*2 1/4 x1 1/2 x 5/8	1.23	0.61	0.41	0.31	0.25	0.21	0.18	0.16
*2 x1 3/4 x 1 1/4	1.23	0.61	0.41	0.31	0.25	0.21	0.18	0.16
*2 x1 3/4 x 5/8	0.96	0.48	0.32	0.24	0.19	0.16	0.14	0.12
*1 3/8 x1 x 1 1/4	0.48	0.24	0.16	0.12	0.10	0.08	0.07	0.06
*1 3/8 x1 x 5/8	0.32	0.16	0.11	0.08	0.06	0.05	0.05	0.04

Safe loads given include weight of angle. Maximum fig 16,000 lbs. per square inch. Neutral axis through center parallel to short leg. Angles marked \* are special.

**SAFE LOADS IN TONS OF 2,000 LBS. UNIFORMLY  
DISTRIBUTED FOR STANDARD AND SPECIAL  
ANGLES WITH UNEQUAL LEGS  
SHORT LEG VERTICAL**

Size of Angle	Distance between Supports in Feet									
	1	2	3	4	5	6	7	8	9	10
*8 x3 1/2 x 1/8	9.53	4.76	3.18	2.38	1.91	1.59	1.36	1.19	1.06	0.95
*7 x3 1/2 x 1/8	15.79	7.89	5.26	3.95	3.16	2.62	2.26	1.97	1.75	1.58
*7 x3 1/2 x 7/8	7.84	3.92	2.61	1.96	1.57	1.31	1.12	0.98	0.87	0.78
6 x4 x 1	20.21	10.11	6.74	5.05	4.04	3.37	2.89	2.53	2.25	2.02
6 x4 x 3/8	8.53	4.27	2.84	2.13	1.71	1.42	1.22	1.07	0.95	0.85
6 x3 1/2 x 1	15.47	7.74	5.16	3.87	3.09	2.58	2.21	1.93	1.72	1.55
6 x3 1/2 x 3/8	6.56	3.28	2.19	1.64	1.31	1.09	0.94	0.82	0.73	0.66
*5 x4 x 3/8	17.65	8.83	5.88	4.41	3.53	2.94	2.52	2.21	1.96	1.77
*5 x4 x 3/4	8.37	4.19	2.79	2.09	1.67	1.40	1.20	1.05	0.93	0.84
5 x3 1/2 x 3/8	13.44	6.72	4.48	3.36	2.69	2.24	1.92	1.68	1.49	1.34
5 x3 1/2 x 1/2	5.44	2.72	1.81	1.36	1.09	0.91	0.78	0.68	0.60	0.54
5 x3 x 1/8	9.28	4.64	3.09	2.32	1.86	1.55	1.33	1.16	1.03	0.93
5 x3 x 1/2	4.00	2.00	1.33	1.00	0.80	0.67	0.57	0.50	0.44	0.40
*4 1/2 x3 x 1/8	9.12	4.56	3.04	2.28	1.82	1.52	1.30	1.14	1.01	0.91
*4 1/2 x3 x 1/2	4.05	2.03	1.35	1.01	0.81	0.68	0.58	0.51	0.45	0.41
*4 x3 1/2 x 1/8	12.27	6.13	4.09	3.07	2.45	2.05	1.75	1.53	1.36	1.23
*4 x3 1/2 x 1/2	5.39	2.69	1.80	1.35	1.08	0.90	0.77	0.67	0.60	0.54
4 x3 x 1/8	8.96	4.48	2.99	2.24	1.79	1.49	1.28	1.12	1.00	0.90
4 x3 x 1/2	3.95	1.97	1.32	0.99	0.79	0.66	0.56	0.49	0.44	0.39
3 1/2 x3 x 1/8	8.80	4.40	2.93	2.20	1.76	1.47	1.26	1.10	0.98	0.88
3 1/2 x3 x 1/2	3.84	1.92	1.28	0.96	0.77	0.64	0.55	0.48	0.43	0.38
3 1/2 x2 1/2 x 1/8	5.28	2.64	1.76	1.32	1.06	0.88	0.75	0.66	0.59	0.53
3 1/2 x2 1/2 x 1/4	2.19	1.09	0.73	0.55	0.44	0.36	0.31	0.27	0.24	0.22
*3 1/4 x2 x 1/8	2.83	1.41	0.94	0.71	0.57	0.47	0.40	0.35	0.31	0.28
*3 1/4 x2 x 1/4	1.39	0.69	0.46	0.35	0.28	0.23	0.20	0.17	0.15	0.14
3 x2 1/2 x 1/8	4.37	2.19	1.46	1.09	0.87	0.73	0.62	0.55	0.49	0.44
3 x2 1/2 x 1/4	2.13	1.07	0.71	0.53	0.43	0.36	0.30	0.27	0.24	0.21
*3 x2 x 1/2	2.51	1.25	0.84	0.63	0.50	0.42	0.36	0.31	0.28	0.25
*3 x2 x 1/4	1.33	0.67	0.44	0.33	0.27	0.22	0.19	0.17	0.15	0.13
3 1/2 x2 x 1/2	2.45	1.23	0.82	0.61	0.49	0.41	0.35	0.31	0.27	0.25
3 1/2 x2 x 1/8	1.07	0.53	0.36	0.27	0.21	0.18	0.15	0.13	0.12	0.11
*2 1/4 x1 1/2 x 1/2	1.39	0.69	0.46	0.35	0.28	0.23	0.20	0.17	0.15	0.14
*2 1/4 x1 1/2 x 1/8	0.59	0.29	0.20	0.15	0.12	0.10	0.08	0.07	0.07	0.06
*2 x1 3/8 x 1/4	0.64	0.32	0.21	0.16	0.13	0.11	0.09	0.08	0.07	0.06
*2 x1 3/8 x 1/2	0.48	0.24	0.16	0.12	0.10	0.08	0.07	0.06	0.05	0.05
*1 3/8 x1 x 1/4	0.27	0.13	0.09	0.07	0.05	0.04	0.04	0.03	0.03	0.03
*1 3/8 x1 x 1/2	0.16	0.08	0.05	0.04	0.03	0.03	0.02	0.02	0.02	0.02

Safe loads given include weight of angle. Maximum fiber stress, 16,000 lbs. per square inch. Neutral axis through center of gravity parallel to long leg. Angles marked \* are special.

**SAFE LOADS IN TONS OF 2,000 LBS. UNIFORM  
DISTRIBUTED FOR CARNEGIE TEES**

Size Flange by Stem	Weight per Foot	Distance between Supports in Feet								
		1	2	3	4	5	6	7	8	
5 x 3	13.6	6.29	3.15	2.10	1.57	1.26	1.05	0.90	0.79	0.71
5 x 2½	11.0	4.59	2.29	1.53	1.15	0.92	0.76	0.66	0.57	0.51
4½ x 3½	15.9	11.36	5.68	3.79	2.84	2.27	1.89	1.62	1.42	1.28
4½ x 3	8.6	4.32	2.16	1.44	1.08	0.86	0.72	0.62	0.54	0.49
4½ x 3	10.0	5.01	2.51	1.67	1.25	1.00	0.84	0.72	0.63	0.57
4½ x 2½	8.0	2.99	1.49	0.96	0.75	0.60	0.48	0.43	0.37	0.34
4½ x 2½	9.3	3.47	1.73	1.16	0.87	0.69	0.58	0.50	0.43	0.39
4 x 5	15.7	16.53	8.27	5.51	4.13	3.31	2.76	2.36	2.07	1.85
4 x 5	12.3	12.96	6.48	4.32	3.24	2.59	2.16	1.85	1.62	1.44
4 x 4½	14.8	13.60	6.80	4.53	3.40	2.72	2.27	1.94	1.70	1.53
4 x 4½	11.6	10.56	5.28	3.52	2.64	2.11	1.76	1.51	1.32	1.18
4 x 4	13.9	10.77	5.39	3.59	2.69	2.15	1.80	1.54	1.35	1.21
4 x 4	10.9	8.75	4.37	2.92	2.19	1.75	1.46	1.25	1.09	0.97
4 x 3	9.3	4.69	2.35	1.56	1.17	0.94	0.78	0.67	0.59	0.54
4 x 2½	8.7	3.31	1.65	1.10	0.83	0.66	0.55	0.47	0.41	0.37
4 x 2½	7.4	2.93	1.47	0.98	0.73	0.59	0.49	0.42	0.37	0.34
4 x 2	7.9	2.13	1.07	0.71	0.53	0.43	0.36	0.30	0.27	0.25
4 x 2	6.7	1.81	0.91	0.60	0.45	0.36	0.30	0.26	0.23	0.21
3½ x 4	12.8	10.56	5.28	3.52	2.64	2.11	1.76	1.51	1.32	1.18
3½ x 4	10.0	8.27	4.13	2.76	2.07	1.65	1.38	1.18	1.03	0.92
3½ x 3½	11.9	8.11	4.05	2.70	2.03	1.62	1.35	1.16	1.01	0.91
3½ x 3½	9.3	6.35	3.17	2.12	1.59	1.27	1.06	0.91	0.79	0.71
3½ x 3	11.0	6.03	3.01	2.01	1.51	1.21	1.00	0.86	0.75	0.68
3½ x 3	8.7	4.69	2.35	1.56	1.17	0.94	0.78	0.67	0.59	0.54
3½ x 3	7.7	3.84	1.92	1.28	0.96	0.77	0.64	0.55	0.48	0.44
3 x 4	11.9	10.35	5.17	3.45	2.59	2.07	1.72	1.48	1.29	1.15
3 x 4	10.6	9.49	4.75	3.16	2.37	1.90	1.58	1.36	1.19	1.07
3 x 4	9.3	8.37	4.19	2.79	2.09	1.67	1.40	1.20	1.05	0.94
3 x 3½	11.0	7.95	3.97	2.65	1.99	1.59	1.32	1.14	0.99	0.89
3 x 3½	9.8	7.31	3.65	2.44	1.83	1.46	1.22	1.04	0.91	0.81
3 x 3½	8.6	6.45	3.23	2.15	1.61	1.29	1.08	0.92	0.81	0.73
3 x 3	10.1	5.87	2.93	1.96	1.47	1.17	0.98	0.84	0.73	0.66

Safe loads given include weight of tee. Maximum fiber  
16,000 lbs. per square inch.

**E LOADS IN TONS OF 2,000 LBS. UNIFORMLY DISTRIBUTED FOR CARNEGIE TEES**

Size in inches	Weight per Foot	Distance between Supports in Feet									
		1	2	3	4	5	6	7	8	9	10
3	9.0	5.39	2.69	1.80	1.35	1.08	0.90	0.77	0.67	0.60	0.54
3	7.9	4.59	2.29	1.53	1.15	0.92	0.76	0.66	0.57	0.51	0.46
3	6.8	3.95	1.97	1.32	0.99	0.79	0.66	0.56	0.49	0.44	0.39
2½	7.2	3.20	1.60	1.07	0.80	0.64	0.53	0.46	0.40	0.36	0.32
2½	6.2	2.77	1.39	0.92	0.69	0.55	0.46	0.40	0.35	0.31	0.28
2	7.4	4.00	2.00	1.33	1.00	0.80	0.67	0.57	0.50	0.44	0.40
3	7.2	4.64	2.32	1.55	1.16	0.93	0.77	0.66	0.58	0.52	0.46
3	6.2	4.05	2.03	1.35	1.01	0.81	0.68	0.58	0.51	0.45	0.41
2¾	6.8	3.89	1.95	1.30	0.97	0.78	0.65	0.56	0.49	0.43	0.39
2¾	5.9	3.20	1.60	1.07	0.80	0.64	0.53	0.46	0.40	0.36	0.32
2½	6.5	3.15	1.57	1.05	0.79	0.63	0.52	0.45	0.39	0.35	0.31
2½	5.6	2.67	1.33	0.89	0.67	0.53	0.44	0.38	0.33	0.30	0.27
1¾	3.0	0.48	0.24	0.16	0.12	0.10	0.08	0.07	0.06	0.05	0.05
2¾	5.0	2.24	1.12	0.75	0.56	0.45	0.37	0.32	0.28	0.25	0.22
2¾	4.2	1.71	0.85	0.57	0.43	0.34	0.28	0.24	0.21	0.19	0.17
2	4.4	1.76	0.88	0.59	0.44	0.35	0.29	0.25	0.22	0.20	0.18
2	3.7	1.33	0.67	0.44	0.33	0.27	0.22	0.19	0.17	0.15	0.13
1½	3.2	0.80	0.40	0.27	0.20	0.16	0.13	0.11	0.10	0.09	0.08
1¾	3.2	1.01	0.51	0.34	0.25	0.20	0.17	0.14	0.13	0.11	0.10
1¾	3.7	0.80	0.40	0.27	0.20	0.16	0.13	0.11	0.10	0.09	0.08
1½	2.6	0.75	0.37	0.25	0.19	0.15	0.12	0.11	0.09	0.08	0.07
1½	2.0	0.59	0.29	0.20	0.15	0.12	0.10	0.08	0.07	0.07	0.06
1¾	2.1	0.53	0.27	0.18	0.13	0.11	0.09	0.08	0.07	0.06	0.05
1¾	1.7	0.37	0.19	0.12	0.09	0.07	0.06	0.05	0.05	0.04	0.04
1	1.3	0.27	0.13	0.09	0.07	0.05	0.04	0.04	0.03	0.03	0.03
1	1.0	0.16	0.08	0.05	0.04	0.03	0.03	0.02	0.02	0.02	0.02

Safe loads given include weight of tee. Maximum fiber stress, lbs. per square inch.

**SPACING OF STANDARD I-BEAMS FOR  
UNIFORM LOAD OF 100 LBS.  
PER SQUARE FOOT**

PROPER DISTANCE IN FEET CENTER TO CENTER OF BEAM

Distance between Supports in Feet	24" I		20" I		18" I	15" I			12" I		10" I
	80 lbs.	80 lbs.	65 lbs.	55 lbs.	55 lbs.	80 lbs.	60 lbs.	42 lbs.	40 lbs.	31.5 lbs.	10" I
12	128.9	108.6	86.6	65.5	78.6	60.1	43.6	33.2	26.6	18.0	14.0
13	109.8	92.6	73.8	55.8	67.0	51.3	37.2	28.3	22.7	14.0	11.0
14	94.7	79.8	63.7	48.1	57.7	44.2	32.1	24.4	19.6	13.0	10.0
15	82.5	69.5	55.5	41.9	50.3	38.5	27.9	21.3	17.1	11.0	9.0
16	72.5	61.1	48.7	36.8	44.2	33.8	24.5	18.7	15.0	10.0	8.0
17	64.2	54.1	43.2	32.6	39.2	30.0	21.7	16.5	13.3	9.0	7.0
18	57.3	48.3	38.5	29.1	34.9	26.7	19.4	14.8	11.8	8.0	6.0
19	51.4	43.3	34.6	26.1	31.3	24.0	17.4	13.2	10.6	7.0	5.0
20	46.4	39.1	31.2	23.6	28.3	21.7	15.7	12.0	9.6	6.0	4.0
21	42.1	35.5	28.3	21.4	25.7	19.6	14.2	10.8	8.7	5.0	3.0
22	38.4	32.3	25.8	19.5	23.4	17.9	13.0	9.9	7.9	4.0	2.0
23	35.1	29.6	23.6	17.8	21.4	16.4	11.9	9.0	7.3	4.0	1.0
24	32.2	27.2	21.7	16.4	19.6	15.0	10.9	8.3	6.7	4.0	1.0
25	29.7	25.0	20.0	15.1	18.1	13.9	10.1	7.7	6.1	4.0	1.0
26	27.5	23.1	18.5	13.9	16.7	12.8	9.3	7.1	5.7	3.0	1.0
27	25.5	21.5	17.1	12.9	15.5	11.9	8.6	6.6	5.3	3.0	1.0
28	23.7	20.0	15.9	12.0	14.4	11.0	8.0	6.1	4.9	3.0	1.0
29	22.1	18.6	14.8	11.2	13.5	10.3	7.5	5.7	4.6	3.0	1.0
30	20.6	17.4	13.9	10.5	12.6	9.6	7.0	5.3	4.3	3.0	1.0

For load of 200 lbs. per square foot divide the spacing given by 2.  
Maximum fiber stress, 16,000 lbs. per square inch.



**SPACING OF STANDARD I-BEAMS FOR  
UNIFORM LOAD OF 100 LBS.  
PER SQUARE FOOT**

**PROPER DISTANCE IN FEET CENTER TO CENTER OF BEAMS**

Distance between Supports in Feet	9" I	8" I	7" I	6" I	5" I	4" I	3" I
	21 lbs.	18 lbs.	15 lbs.	12.25 lbs.	9.75 lbs.	7.5 lbs.	5.5 lbs.
5	80.5	60.7	44.2	31.0	20.6	12.7	7.0
6	55.9	42.1	30.7	21.5	14.3	8.8	4.9
7	41.1	31.0	22.5	15.8	10.5	6.5	3.6
8	31.5	23.7	17.3	12.1	8.1	5.0	2.8
9	24.9	18.7	13.6	9.6	6.4	3.9	2.2
10	20.1	15.2	11.1	7.8	5.2	3.2	1.8
11	16.6	12.5	9.1	6.4	4.3	2.6	1.5
12	14.0	10.5	7.7	5.4	3.6	2.2	1.2
13	11.9	9.0	6.5	4.6	3.1	1.9	1.0
14	10.3	7.7	5.6	4.0	2.6	1.6	0.9
15	9.0	6.7	4.9	3.4	2.3	1.4	
16	7.9	5.9	4.3	3.0	2.0	1.2	
17	7.0	5.3	3.8	2.7	1.8	1.1	
18	6.2	4.7	3.4	2.4	1.6	.98	
19	5.6	4.2	3.1	2.2	1.4		
20	5.0	3.8	2.8	1.9	1.3		
21	4.6	3.4	2.5	1.8	1.2		
22	4.2	3.1	2.3	1.6	1.1		

For load of 200 lbs. per square foot divide the spacing given by 2  
Maximum fiber stress, 16,000 lbs. per square inch.

**SPACING OF STANDARD I-BEAMS FOR  
UNIFORM LOAD OF 125 LBS.  
PER SQUARE FOOT**

**PROPER DISTANCE IN FEET CENTER TO CENTER OF BEAMS**

Distance between Supports in Feet	24" I			20" I		18" I	15" I			12" I		10"
	80 lbs.	80 lbs.	65 lbs.	55 lbs.	80 lbs.	60 lbs.	42 lbs.	40 lbs.	31.5 lbs.	25 lbs.		
12	103.1	86.9	69.3	52.4	62.9	48.1	34.9	26.6	21.3	14.5		
13	87.8	74.1	59.0	44.6	53.6	41.0	29.8	22.6	18.2	12.3		
14	75.8	63.8	51.0	38.5	46.2	35.4	25.7	19.5	15.7	10.6		
15	66.0	55.6	44.4	33.5	40.2	30.8	22.3	17.0	13.7	9.3		
16	58.0	48.9	39.0	29.5	35.4	27.0	19.6	15.0	12.0	8.2		
17	51.4	43.3	34.6	26.1	31.4	24.0	17.4	13.2	10.6	7.2		
18	45.8	38.6	30.8	23.3	27.9	21.4	15.5	11.8	9.4	6.4		
19	41.1	34.6	27.7	20.9	25.0	19.2	13.9	10.6	8.5	5.8		
20	37.1	31.3	25.0	18.9	22.6	17.4	12.6	9.6	7.7	5.2		
21	33.7	28.4	22.6	17.1	20.6	15.7	11.4	8.6	7.0	4.7		
22	30.7	25.8	20.6	15.6	18.7	14.3	10.4	7.9	6.3	4.3		
23	28.1	23.7	18.9	14.3	17.1	13.1	9.5	7.2	5.8	3.9		
24	25.8	21.8	17.4	13.1	15.7	12.0	8.7	6.6	5.4	3.6		
25	23.8	20.0	16.0	12.1	14.5	11.1	8.1	6.2	4.9	3.4		
26	22.0	18.5	14.8	11.2	13.4	10.2	7.4	5.7	4.6	3.1		
27	20.4	17.2	13.7	10.3	12.4	9.5	6.9	5.3	4.2	2.9		
28	19.0	16.0	12.7	9.6	11.5	8.8	6.4	4.9	3.9	2.6		
29	17.7	14.9	11.8	9.0	10.8	8.2	6.0	4.6	3.7	2.5		
30	16.5	13.9	11.1	8.4	10.1	7.7	5.6	4.2	3.4	2.3		

*For load of 250 lbs. per square foot divide the spacing given by  
Maximum fiber stress, 16,000 lbs. per square inch.*

**SPACING OF STANDARD I-BEAMS FOR  
UNIFORM LOAD OF 125 LBS.  
PER SQUARE FOOT**

**PROPER DISTANCE IN FEET CENTER TO CENTER OF BEAMS**

9' I	8' I	7' I	6' I	5' I	4' I	3' I
21 lbs.	18 lbs.	15 lbs.	12.25 lbs.	9.75 lbs.	7.5 lbs.	5.5 lbs.
64.4	48.6	35.4	24.8	16.5	10.2	5.6
44.7	33.7	24.6	17.2	11.4	7.1	<u>3.9</u>
32.9	24.8	18.0	12.6	8.4	<u>5.2</u>	<u>2.9</u>
25.2	19.0	13.8	9.7	<u>6.4</u>	4.0	2.2
19.9	15.0	10.9	7.7	5.1	3.2	1.7
16.1	12.2	8.9	<u>6.2</u>	4.1	2.5	1.4
13.8	10.0	7.3	5.1	3.4	2.1	1.2
11.2	8.4	<u>6.1</u>	4.3	2.9	1.8	1.0
9.5	<u>7.2</u>	5.2	3.7	2.4	1.5	0.8
8.2	6.2	4.5	3.2	2.1	1.3	
<u>7.2</u>	5.4	3.9	2.8	1.8	1.1	
6.3	4.7	3.4	2.4	1.6	1.0	
5.6	4.2	3.1	2.1	1.4		
5.0	3.7	2.7	1.9	1.3		
4.5	3.4	2.4	1.7	1.1		
4.0	3.0	2.2	1.6	1.0		
3.7	2.8	2.0	1.4	0.9		
3.3	2.5	1.8	1.3			

For load of 250 lbs. per square foot divide the spacing given by 2.  
Minimum fiber stress, 16,000 lbs. per square inch.

**SPACING OF STANDARD I-BEAMS FOR  
UNIFORM LOAD OF 150 LBS.  
PER SQUARE FOOT**

**PROPER DISTANCE IN FEET CENTER TO CENTER OF BEAM**

Distance between Supports in Feet	24" I			20" I		18" I	15" I			12" I		10"
	80 lbs.	80 lbs.	65 lbs.	55 lbs.	80 lbs.	60 lbs.	42 lbs.	40 lbs.	31.5 lbs.	28 lbs.	24 lbs.	
12	85.9	72.4	57.7	43.7	52.4	40.1	29.1	22.1	17.7	12		
13	73.2	61.7	49.2	37.2	44.7	34.2	24.8	18.9	15.1	10		
14	63.1	53.2	42.5	32.1	38.5	29.5	21.4	16.3	13.1	8		
15	55.0	46.3	37.0	27.9	33.5	25.7	18.6	14.2	11.4	7		
16	48.3	40.7	32.5	24.5	29.5	22.5	16.3	12.5	10.0	6		
17	42.8	36.1	28.8	21.7	26.1	20.0	14.5	11.0	8.9	6		
18	38.2	32.2	25.7	19.4	23.3	17.8	12.9	9.9	7.9	5		
19	34.3	28.9	23.1	17.4	20.9	16.0	11.6	8.8	7.1	4		
20	30.9	26.1	20.8	15.7	18.9	14.5	10.5	<u>8.0</u>	<u>6.4</u>	4		
21	28.1	23.7	18.9	14.3	17.1	13.1	9.5	7.2	5.8	3		
22	25.6	21.5	17.2	13.0	15.6	11.9	8.7	6.6	5.3	3		
23	23.4	19.7	15.7	11.9	14.3	10.9	7.9	6.0	4.9	3		
24	21.5	18.1	14.5	10.9	13.1	10.0	7.3	5.5	4.5	3		
25	19.8	16.7	13.3	10.1	<u>12.1</u>	<u>9.3</u>	<u>6.7</u>	5.1	4.1	2		
26	18.3	15.4	12.3	9.3	11.1	8.5	6.2	4.7	3.8	2		
27	17.0	14.3	11.4	8.6	10.3	7.9	5.7	4.4	3.5	2		
28	15.8	13.3	10.6	8.0	9.6	7.3	5.3	4.1	3.3	2		
29	14.7	12.4	9.9	7.5	9.0	6.9	5.0	3.8	3.1	2		
30	13.7	11.6	9.3	7.0	8.4	6.4	4.7	3.5	2.9	1		

*For load of 300 lbs. per square foot divide the spacing given by  
Maximum fiber stress, 16,000 lbs. per square inch.*

**SPACING OF STANDARD I-BEAMS FOR  
UNIFORM LOAD OF 150 LBS.  
PER SQUARE FOOT**

**ROPER DISTANCE IN FEET CENTER TO CENTER OF BEAMS**

9' I	8' I	7' I	6' I	5' I	4' I	3' I
21 lbs.	18 lbs.	15 lbs.	12.25 lbs.	9.75 lbs.	7.5 lbs.	5.5 lbs.
58.7	40.5	29.5	20.7	13.7	8.5	4.7
37.8	28.1	20.5	14.8	9.5	5.9	3.3
27.4	20.7	15.0	10.5	7.0	4.3	2.4
21.0	15.8	11.5	8.1	5.4	3.3	1.8
16.6	12.5	9.1	6.4	4.8	2.6	1.5
13.4	10.1	7.4	5.2	3.4	2.1	1.2
11.1	8.8	6.1	4.3	2.8	1.8	1.0
9.3	7.0	5.1	3.6	2.4	1.5	0.8
7.9	6.0	4.4	3.1	2.0	1.3	
6.9	5.2	3.8	2.6	1.8	1.1	
6.0	4.5	3.3	2.3	1.5	0.9	
5.2	4.0	2.9	2.0	1.4		
4.7	3.5	2.6	1.8	1.2		
4.1	3.1	2.3	1.6	1.1		
3.7	2.8	2.0	1.4	1.0		
3.4	2.5	1.8	1.3			
3.0	2.3	1.7	1.2			
2.8	2.1	1.5	1.1			

*For load of 300 lbs. per square foot divide the spacing given by 2.  
tensile fiber stress, 16,000 lbs. per square inch.*

**SPACING OF STANDARD I-BEAMS FOR  
UNIFORM LOAD OF 175 LBS.  
PER SQUARE FOOT**

PROPER DISTANCE IN FEET CENTER TO CENTER OF BEAM

Distance between supports in feet	24" I		20" I		18" I		15" I			12" I		10"
	80 lbs.	80 lbs.	65 lbs.	55 lbs.	80 lbs.	60 lbs.	42 lbs.	40 lbs.	31.5 lbs.	25 lbs.		
12	73.7	62.1	49.5	37.4	44.9	34.3	24.9	19.0	15.2	10.1		
13	62.7	52.9	42.2	31.9	38.3	29.3	21.3	16.2	13.0	8.1		
14	54.1	45.6	36.4	27.5	33.0	25.3	18.3	13.9	11.2	7.1		
15	47.1	39.7	31.7	23.9	28.7	22.0	15.9	12.2	9.8	6.1		
16	41.4	34.9	27.8	21.0	25.3	19.3	14.0	10.7	8.6	5.1		
17	36.7	30.9	24.7	18.6	22.4	17.1	12.4	9.4	7.6	5.1		
18	32.7	27.6	22.0	16.6	19.9	15.3	11.1	8.5	6.7	4.1		
19	29.4	24.7	19.8	14.9	17.9	13.7	9.9	7.5	6.1	4.1		
20	26.5	22.3	17.8	13.5	16.2	12.4	9.0	<u>6.9</u>	<u>5.5</u>	3.1		
21	24.1	20.3	16.2	12.2	14.7	11.2	8.1	6.2	5.0	3.1		
22	21.9	18.5	14.7	11.1	13.4	10.2	7.4	5.7	4.5	3.1		
23	20.1	16.9	13.5	10.2	12.2	9.4	6.8	5.1	4.2	2.1		
24	18.4	15.5	12.4	9.4	11.2	8.6	6.2	4.7	3.8	2.1		
25	17.0	14.3	11.4	8.6	<u>10.3</u>	<u>7.9</u>	<u>5.8</u>	4.4	3.5	2.1		
26	15.7	13.2	10.6	8.0	9.5	7.3	5.3	4.1	3.3	2.1		
27	14.6	12.3	9.8	7.4	8.9	6.8	4.9	3.8	3.0	2.1		
28	13.5	11.4	9.1	6.9	8.2	6.3	4.6	3.5	2.8	1.1		
29	12.6	10.6	8.5	6.4	7.7	5.9	4.3	3.3	2.6	1.1		
30	11.8	9.9	7.9	6.0	7.2	5.5	4.0	3.0	2.5	1.1		

For load of 350 lbs. per square foot divide the spacing given by 2.  
Maximum fiber stress, 16,000 lbs. per square inch.

**SPACING OF STANDARD I-BEAMS FOR  
UNIFORM LOAD OF 175 LBS.  
PER SQUARE FOOT**

**OPER DISTANCE IN FEET CENTER TO CENTER OF BEAMS**

9' I	8' I	7' I	6' I	5' I	4' I	3' I
21 lbs.	18 lbs.	15 lbs.	12.25 lbs.	9.75 lbs.	7.5 lbs.	5.5 lbs.
46.0	34.7	25.3	17.7	11.8	7.3	4.0
33.0	24.1	17.5	12.3	8.2	5.1	2.8
23.5	17.7	12.9	9.0	6.0	3.7	2.1
18.0	13.5	9.9	6.9	4.6	2.8	1.6
14.2	10.7	7.8	5.5	3.6	2.3	1.2
11.5	8.7	6.3	4.4	3.0	1.8	1.0
9.5	7.1	5.2	3.7	2.4	1.5	0.8
8.0	6.0	4.4	3.1	2.1	1.3	0.7
6.8	5.1	3.7	2.6	1.7	1.1	
5.9	4.4	3.2	2.3	1.5	0.9	
5.1	3.9	2.8	2.0	1.3	0.8	
4.5	3.4	2.5	1.7	1.2		
4.0	3.0	2.2	1.5	1.0		
3.6	2.7	2.0	1.4			
3.2	2.4	1.8	1.2			
2.9	2.2	1.6	1.1			
2.6	2.0	1.4	1.0			
2.4	1.8	1.3	0.9			

For load of 350 lbs. per square foot divide the spacing given by 2.  
Maximum fiber stress, 16,000 lbs. per square inch.

### EXPLANATION OF TABLES

ON THE PROPERTIES OF STANDARD AND SPECIAL I-BEAMS AND CHANNELS, STANDARD AND SPECIAL ANGLES, Z-BARS, TEES, TROUGH AND CORRUGATED PLATES AND STANDARD RAIL SECTIONS

(Pages 97 to 120 inclusive.)

The tables on I-beams, channels, Z-bars and angles are calculated for all weights to which each pattern is rolled.

For tees, each shape can be rolled to one weight only.

Columns 12 and 13 in the tables for I-beams and channels give coefficients by the help of which the safe, uniformly distributed load may be readily and quickly determined. To do this, it is only necessary to divide the coefficient given by the span or distance between supports in feet.

If a section is to be selected (as will usually be the case) intended to carry a certain load for a length of span already determined on, it will only be necessary to ascertain the coefficient which this load and span will require and refer to the table for a section having a coefficient of this value. The coefficient is obtained by multiplying the load in pounds uniformly distributed by the span length in feet.

In case the load is not uniformly distributed, but is concentrated at the middle of the span, multiply the load by 2 and then consider it as uniformly distributed. The deflection will be  $\frac{3}{8}$  of the deflection for the latter load.

For other cases of loading, obtain the bending moment in foot-pounds (the most common cases are given on page 10) and multiply this multiplied by 8 will give the coefficient required.

If the loads are quiescent, the coefficients for a working stress of 16,000 pounds per square inch for steel may be taken, but if moving loads are to be provided for, the coefficient for 12,500 pounds should be taken. Inasmuch as the effect of impact may be very considerable (the stresses produced in unyielding, inelastic material by a load suddenly applied *being double* those produced by the same load in a quiet state), it will sometimes be advisable to use still smaller



ses than those given in the tables. In such cases the coefficients can readily be determined by proportion. Thus, for a fiber stress of 8,000 lbs. per square inch the coefficient will be the coefficient for 16,000 lbs. fiber stress divided by 2.

The section moduli are used to determine the fiber stress per square inch in a beam or other shape, subjected to bending transverse stresses, by simply dividing the same into the bending moment expressed in inch-pounds.

The table on the properties of Carnegie T-shapes is headed after the foregoing and will, therefore, scarcely require explanation. The horizontal portion of the T is called the flange and the vertical portion the stem. In the case of a neutral axis parallel to the flange, there will be two section moduli and the smaller is given. The fiber stress calculated from it will, therefore, give the larger of the two stresses in the extreme fibers, since these stresses are equal to the bending moment divided by the section modulus of the section.

For Carnegie Z-bars complete tables of moments of inertia, section moduli, radii of gyration and values of the coefficients are given on pages 103 and 104 for thicknesses varying by 1/16 in. These coefficients may be applied, as explained above, in cases where the Z-bars are subjected to transverse loading, for example, in the case of roof-purlins. A table of safe loads of Z-bars is given on page 75.

For angles there will be two section moduli for each position of the neutral axis, since the distance between the neutral axis and the extreme fibers has a different value on one side of the axis from what it has on the other. The section modulus given in the table is the smaller of these two values.

Column 14 in the table of the "Properties of Beams" gives the distance c, t. c. of beams, making the radii of gyration equal for both axes.

The length of a beam used as a strut should not exceed 25 times its least radius of gyration.

Column 14 in the table of the "Properties of Standard Channels" gives the distance which the channels should be placed back to back to make the radii of gyration equal for both axes. Column 15 in the same table can be used to obtain

the radius of gyration for struts consisting of two channels when the distance back to back varies from that given in the table.

These tables have all been prepared with great care and no approximations have entered into any of the calculations so that the figures given may be relied upon as accurate.

### EXAMPLES

I. What section of I-beam will be required to carry 100,000 lbs. uniformly distributed, including its own weight, over a span of 16 feet between supports, allowing a fiber stress of 16,000 lbs. per square inch?

*Answer:* The coefficient (C) required =  $40,000 \times 16^3 = 640,000$ .

In table of Properties of I-Beams, page 98, look in column 12 for the nearest number corresponding to 640,000, which is 648,200. Therefore the beam to be used is 15 in. 45 lbs.

II. What load uniformly distributed will a 6 in. Z-bar carry, weighing 18.3 lbs. per foot and measuring 16 feet between supports, with a maximum fiber stress of 12,000 lbs. per square inch?

*Answer:* From table on page 104 the coefficient (C) for a 6 in. Z-bar 18.3 lbs. = 78,600. Hence the safe load =  $12,000 \div 78,600$ , or 6,550 lbs., including weight of Z-bar.

III. A light  $4 \times 8$  in. angle weighing 7.1 lbs. per foot and spanning 4 ft., is loaded with 1,000 lbs. at center. What will be the maximum fiber stress, if the 4 in. flange is in a vertical position?

*Answer:* Bending moment = 12,000 inch-pounds.

From table, section modulus = 1.23. Therefore, maximum fiber stress =  $\frac{12,000}{1.23}$  or 9,756 lbs., which is the stress from the neutral axis, *i. e.*, at the end of the long flange.

**SPECIAL CASES OF LOADING**

Beam loaded by a single load  $P$  at a point distant "b" from the left hand and "a" feet from the right hand support.

= length of beam between supports =  $a + b$ .

Pressure or reaction at left hand support =  $P \frac{a}{l}$  and at right hand support =  $P \frac{b}{l}$ .

Maximum bending moment neglecting dead weight of beam occurs at point of application of the load and =  $\frac{Pab}{l}$ .

$P$  = load given in tables, pages 70 to 80  $\times \frac{l^2}{8ab}$ .

When  $a = b = \frac{1}{2}l$ :

Reaction =  $\frac{P}{2}$ ; maximum bending moment =  $\frac{Pl}{4}$  and  $P$  as read given in tables  $\times \frac{1}{2}$ .

[I. Beam fixed at one end and unsupported at the other, representing the length of beam from end to support.

If loaded by a uniformly distributed load  $W$ :

Maximum bending moment occurs at support and =  $\frac{Wl}{2}$ .

$W$  = load given in tables, pages 70 to 80  $\times \frac{1}{4}$ .

If loaded with a single load  $P$  at its extremity:

Maximum bending moment occurs at support and =  $Pl$ .

$P$  = load given in tables  $\times \frac{1}{3}$ .

**GENERAL FORMULE ON THE FLEXURE OF BEAM  
OF ANY CROSS-SECTION**

Let A = area of section in square inches,  
 l = length of span in inches,  
 W = load uniformly distributed in pounds,  
 M = bending moment in inch-pounds,  
 h = height of cross-section, out to out, in inches,  
 n = distance of center of gravity of section, from  
 bottom, in inches,  
 f = stress per square inch in extreme fibers of  
 either top or bottom, in pounds, according  
 to distance from top or from bottom of  
 D = maximum deflection in inches,  
 I = moment of inertia of section neutral axis  
 center of gravity,  
 I' = moment of inertia of section neutral axis parallel  
 above, but not through center of gravity,  
 d = distance between these neutral axes,  
 S = section modulus,  
 r = radius of gyration in inches,  
 E = modulus of elasticity for steel 29,000,000;

Then:  $S = \frac{I}{n}$ ,  $r = \sqrt{\frac{I}{A}}$ ,

$M = \frac{f I}{n} = f S$ ,

$f = \frac{M n}{I} = \frac{M}{S}$ ,

$W = \frac{8 f I}{l n} = \frac{8 f}{l} S$ ,

$f = \frac{W l n}{8 I} = \frac{W l}{8 S}$ ,

$I' = I + A d^2$ ,

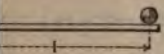
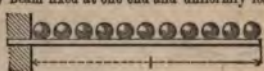
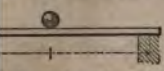
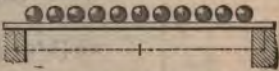
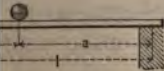

$D = \frac{5 W l^3}{384 E I}$  for beam supported at both ends  
 and uniformly loaded,

$D = \frac{P l^3}{48 E I}$  for beam supported at both ends and  
 with a single load P at middle,

$D = \frac{W l^3}{8 E I}$  for beam fixed at one end and uniformly  
 loaded at the other and uniformly loaded

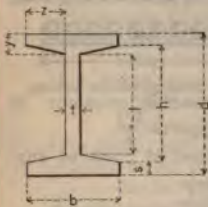
$D = \frac{P l^3}{3 E I}$  for beam fixed at one end and uniformly  
 loaded at the other and loaded with a single load P  
 at the latter end.

**MOMENTS AND DEFLECTIONS OF BEAMS UNDER VARIOUS SYSTEMS OF LOADING**

<p>total load length of beam</p>	<p>I = moment of Inertia E = modulus of elasticity</p>
<p>at one end and loaded at the</p>  <p>that given in tables. bending moment at support = <math>Wl</math>. shear at point of support = <math>\frac{Wl^2}{2}</math>.</p>	<p>(2.) Beam fixed at one end and uniformly loaded.</p>  <p>Safe load = <math>\frac{1}{4}</math> that given in tables. Maximum bending moment at point of support = <math>\frac{Wl^2}{2}</math>. Maximum shear at point of support = <math>W</math>. Deflection = <math>\frac{Wl^3}{8EI}</math>.</p>
<p>at both ends, single load in</p>  <p>that given in tables. bending moment at middle = <math>\frac{Wl}{4}</math>. shear at points of support = <math>\frac{Wl^2}{48EI}</math>.</p>	<p>(4.) Beam supported at both ends and uniformly loaded.</p>  <p>Safe load = that given in tables. Maximum bending moment at middle of beam = <math>\frac{Wl^2}{8}</math>. Maximum shear at points of support = <math>\frac{1}{2}W</math>. Deflection = <math>\frac{Wl^3}{76.8EI}</math>.</p>
<p>at both ends, single unsymmetrical load.</p>  <p>that given in tables</p> <p>bending moment under</p> <p>shears: at support near other support = <math>\frac{Wa}{l}</math></p> <p><math>\frac{Wab(2l-a)}{9EI} \sqrt{\frac{1}{3}a(2l-a)}</math></p>	<p>(6.) Beam supported at both ends, two symmetrical loads.</p>  <p>Safe load = that given in tables <math>\times \frac{1}{4a}</math>.</p> <p>Maximum bending moment between loads = <math>\frac{1}{2}Wa</math>. Maximum shear between load and nearer support = <math>\frac{1}{2}W</math>. Max. Deflection = <math>\frac{Wa}{48EI}(3l^2 - 4a^2)</math>.</p>

VALUES OF MOMENTS OF INERTIA FOR  
CARNEGIE STANDARD SHAPES

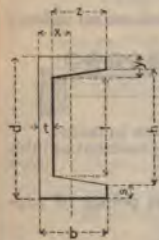
I = Moment of Inertia Neutral Axis Parallel to Flange  
I' = " " " " " " " " Web



$$\text{Area} = A = dt + (s + y)2z.$$

$$I = \frac{1}{12}[bd^3 - \frac{3}{4}(h^4 - l^4)].$$

$$I' = \frac{1}{12}[b^3(d-h) + lt^3 + \frac{1}{24}(b^4 - l^4)]$$

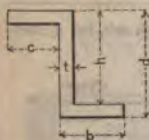


$$\text{Area} = A = dt + (s + y)z.$$

$$x = [b^2s + \frac{1}{2}ht^2 + \frac{1}{12}(b-t)^2(b+2t)] \div A$$

$$I = \frac{1}{12}[bd^3 - \frac{3}{4}(h^4 - l^4)].$$

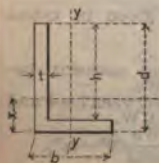
$$I' = \frac{1}{12}[2sb^3 + lt^3 + \frac{1}{12}(b^4 - t^4)] - Ax^2.$$



$$\text{Area} = A = (d + 2c)t.$$

$$I = \frac{1}{12}[bd^3 - c(2h-d)^2].$$

$$I' = \frac{1}{12}[d(b+c)^2 - 2hc(c^2 + 3b^2)].$$

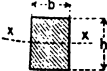

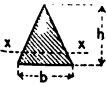
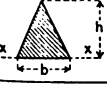
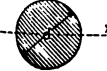
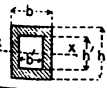

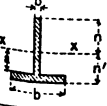



$$\text{Area} = A = (b + d - t)t.$$

$$x = \frac{t(2h + b) + h^2}{2(h + b)}.$$

$$I = \frac{1}{12}[bx^2 + t(d-x)^2 - (b-t)(x-t)^2].$$

**VALUES OF I (Moment of Inertia) AND S (Section Modulus) FOR USUAL SECTIONS**

Sections	I	S
	$I = \frac{bh^3}{12}$	$\frac{bh^2}{6}$
	$I = \frac{bh^3}{3}$	
	$I = \frac{bh^3}{36}$	Min. $= \frac{bh^2}{24}$
	$I = \frac{bh^3}{12}$	
	$I = \frac{\pi d^4}{64}$ $= 0.0491 d^4$	$\frac{\pi d^3}{32}$ $= 0.0982 d^3$
	$I = \frac{bh^3 - b'h'^3}{12}$	$\frac{I}{0.5h}$
	$I = 0.0491(d^4 - d'^4)$	$0.0982\left(d^3 - \frac{d'^4}{d}\right)$
	$I = \frac{b'n^3 + bn'^3 - (b-b')a'^3}{3}$	Min. $= \frac{I}{n}$
	$I = \frac{bh^3 - 2b'h'^3}{12}$	$\frac{I}{0.5h}$

xx Denotes position of neutral axis.

CARNEGIE STEEL COMPANY

PROPERTIES OF

DEPTH IN INCHES	2	3	4	5	6	7	8	9
	Depth of Beam Inches	Weight per Foot Pounds	Area of Section Square Inches	Thickness of Web Inches	Width of Flange Inches	Mom. of Inertia Neutral Axis Perpendicular to Web at Center I	Mom. of Inertia Neutral Axis Coincident with Center Line of Web I'	Radius of Gyration Neutral Axis Perpendicular to Web at Center r
1	24	100.00	29.41	0.754	7.254	2380.3	48.56	9.00
		95.00	27.94	0.692	7.192	2309.6	47.10	9.09
		90.00	26.47	0.631	7.131	2239.1	45.70	9.20
		85.00	25.00	0.570	7.070	2168.6	44.35	9.31
		<b>80.00</b>	<b>23.32</b>	<b>0.500</b>	<b>7.000</b>	<b>2087.9</b>	<b>42.86</b>	<b>9.46</b>
2	20	100.00	29.41	0.884	7.284	1655.8	52.65	7.50
		95.00	27.94	0.810	7.210	1606.8	50.78	7.58
		90.00	26.47	0.737	7.137	1557.8	48.98	7.67
		85.00	25.00	0.663	7.063	1508.7	47.25	7.77
		<b>80.00</b>	<b>23.73</b>	<b>0.600</b>	<b>7.000</b>	<b>1466.5</b>	<b>45.81</b>	<b>7.86</b>
3	20	75.00	22.06	0.649	6.399	1268.9	30.25	7.58
		70.00	20.59	0.575	6.325	1219.9	29.04	7.70
		<b>65.00</b>	<b>19.08</b>	<b>0.500</b>	<b>6.250</b>	<b>1169.6</b>	<b>27.86</b>	<b>7.83</b>
		70.00	20.59	0.719	6.259	921.3	24.62	6.60
80	18	65.00	19.12	0.637	6.177	881.5	23.47	6.79
		60.00	17.65	0.555	6.095	841.8	22.38	6.91
		<b>55.00</b>	<b>15.93</b>	<b>0.460</b>	<b>6.000</b>	<b>795.6</b>	<b>21.19</b>	<b>7.07</b>
		100.00	29.41	1.184	6.774	900.5	50.98	5.53
4	15	95.00	27.94	1.085	6.675	872.9	48.37	5.59
		90.00	26.47	0.987	6.577	845.4	45.91	5.65
		85.00	25.00	0.889	6.479	817.8	43.57	5.73
		<b>80.00</b>	<b>23.81</b>	<b>0.810</b>	<b>6.400</b>	<b>795.6</b>	<b>41.76</b>	<b>5.78</b>
5	15	75.00	22.06	0.882	6.292	691.2	30.88	5.00
		70.00	20.59	0.784	6.194	663.6	29.00	5.08
		65.00	19.12	0.686	6.096	636.0	27.42	5.17
		<b>60.00</b>	<b>17.67</b>	<b>0.590</b>	<b>6.000</b>	<b>609.0</b>	<b>25.96</b>	<b>5.27</b>
7	15	55.00	16.18	0.656	5.746	511.0	17.00	5.00
		50.00	14.71	0.568	5.648	483.4	16.04	5.10
		45.00	13.24	0.460	5.550	455.8	15.00	5.20
		<b>42.00</b>	<b>12.48</b>	<b>0.410</b>	<b>5.500</b>	<b>441.7</b>	<b>14.62</b>	<b>5.25</b>
8	12	55.00	16.18	0.822	5.612	321.0	17.40	4.65
		50.00	14.71	0.699	5.489	303.3	16.12	4.56
		45.00	13.24	0.576	5.366	285.7	14.89	4.65
		<b>40.00</b>	<b>11.84</b>	<b>0.460</b>	<b>5.250</b>	<b>268.9</b>	<b>13.81</b>	<b>4.77</b>
9	12	35.00	10.29	0.436	5.086	228.3	10.07	4.71
		<b>31.50</b>	<b>9.26</b>	<b>0.350</b>	<b>5.000</b>	<b>215.8</b>	<b>9.50</b>	<b>4.83</b>
		40.00	11.76	0.749	5.099	158.7	9.50	3.67
		35.00	10.29	0.602	4.952	146.4	8.52	3.77
11	10	30.00	8.82	0.455	4.805	134.2	7.65	3.90
		<b>25.00</b>	<b>7.37</b>	<b>0.310</b>	<b>4.660</b>	<b>122.1</b>	<b>6.89</b>	<b>4.07</b>
		35.00	10.29	0.732	4.772	111.8	7.31	3.29
		30.00	8.82	0.569	4.609	101.9	6.42	3.40
13	9	25.00	7.35	0.406	4.446	91.9	5.65	3.54
		<b>21.00</b>	<b>6.31</b>	<b>0.290</b>	<b>4.330</b>	<b>84.9</b>	<b>5.16</b>	<b>3.67</b>
		35.00	10.29	0.732	4.772	111.8	7.31	3.29
		30.00	8.82	0.569	4.609	101.9	6.42	3.40

L=Safe load in pounds uniformly distributed; l=Span in feet.  
 V'=Moment of forces in foot pounds; C and C'=Coefficients given on opposite page.  
 Weights in heavy print are standard, others are special.



I-BEAMS			
11	12	13	14
Section Mod. plus Neutral Axis Perpendicular to Web at Center	Coefficient of Strength for Fiber Stress of 16,000 lbs. per sq. in. Used for Buildings	Coefficient of Strength for Fiber Stress of 12,500 lbs. per sq. in. Used for Bridges	Distance Center to Center Required to make Radii of Gyration equal
198.4	2115800	1653000	17.82
192.5	2052900	1603900	17.90
186.6	1990900	1554900	18.21
180.7	1927600	1505900	18.43
174.8	1865900	1449900	18.72
165.6	1786100	1379800	19.47
160.7	1713900	1339000	14.76
155.8	1661600	1298100	14.92
150.9	1609800	1257200	15.10
146.7	1564300	1222100	15.30
142.4	1519000	1187000	15.47
138.1	1473700	1151900	14.98
133.8	1428400	1116800	15.21
129.5	1383100	1081700	15.47
125.2	1337800	1046600	13.20
120.9	1292500	1011500	10.75
116.6	1247200	976400	10.88
112.3	1201900	941300	10.99
108.0	1156600	906200	11.13
103.7	1111300	871100	11.25
99.4	1066000	836000	10.95
95.1	1020700	800900	11.11
90.8	975400	765800	11.29
86.5	930100	730700	11.49
82.2	884800	695600	11.05
77.9	839500	660500	11.27
73.6	794200	625400	11.54
69.3	748900	590300	11.70
65.0	703600	555200	8.65
60.7	658300	520100	8.83
56.4	613000	485000	9.06
52.1	567700	449900	9.29
47.8	522400	414800	9.21
43.5	477100	379700	9.45
39.2	431800	344600	7.12
34.9	386500	309500	7.32
30.6	341200	274400	7.57
26.3	295900	239300	7.91
22.0	250600	204200	6.36
17.7	205300	169100	7.58
13.4	160000	134000	6.86
9.1	114700	98900	7.12



$M' = \frac{C \text{ or } C'}{8}$

$C \text{ or } C' = L / 8 M' = 8 f S$

PROPERTIES OF

1	2	3	4	5	6	7	8	
Section Index	Depth of Beam Inches	Weight per Foot Pounds	Area of Section Square Inches	Thickness of Web Inches	Width of Flange Inches	Mom. of Inertia Neutral Axis Perpendicular to Web at Center	Mom. of Inertia Neutral Axis Coincident with Center Line of Web	Radius of Gyration
B 15	8	25.50	7.50	0.541	4.271	68.4	4.75	3
		23.00	6.76	0.449	4.179	64.5	4.39	
		20.50	6.03	0.357	4.087	60.6	4.07	
		<b>18.00</b>	<b>5.33</b>	<b>0.270</b>	<b>4.000</b>	<b>56.9</b>	<b>3.78</b>	
B 17	7	20.00	5.88	0.458	3.868	42.2	3.24	2
		17.50	5.15	0.363	3.763	39.2	2.94	
		<b>15.00</b>	<b>4.42</b>	<b>0.250</b>	<b>3.660</b>	<b>36.2</b>	<b>2.67</b>	
B 19	6	17.25	5.07	0.475	3.575	26.2	2.26	2
		14.75	4.34	0.352	3.452	24.0	2.09	
		<b>12.25</b>	<b>3.61</b>	<b>0.230</b>	<b>3.330</b>	<b>21.8</b>	<b>1.85</b>	
B 21	5	14.75	4.34	0.504	3.294	15.2	1.70	2
		12.25	3.60	0.357	3.147	13.6	1.45	
		<b>9.75</b>	<b>2.87</b>	<b>0.210</b>	<b>3.000</b>	<b>12.1</b>	<b>1.23</b>	
B 23	4	10.50	3.09	0.410	2.880	7.1	1.01	1
		9.50	2.79	0.337	2.807	6.7	0.93	
		8.50	2.50	0.263	2.733	6.4	0.85	
		<b>7.50</b>	<b>2.21</b>	<b>0.190</b>	<b>2.660</b>	<b>6.0</b>	<b>0.77</b>	
B 77	3	7.50	2.21	0.361	2.521	2.9	0.60	1
		6.50	1.91	0.263	2.423	2.7	0.53	
		<b>5.50</b>	<b>1.63</b>	<b>0.170</b>	<b>2.330</b>	<b>2.5</b>	<b>0.46</b>	


Weights in heavy print are standard, others are special.

PROPERTIES OF CARNEGIE TROUGH PLATES

Section Index	Size Inches	Thickness Inches	Weight per Foot Pounds	Area of Section Square Inches	Moment of Inertia Neutral Axis Parallel to Length	Section Modulus Axis as Before
					I	S
M 10	9 1/4 x 3 3/4	1/4	16.3	4.8	3.68	1.23
M 11	9 1/4 x 3 3/4	3/8	18.0	5.3	4.13	1.57
M 12	9 1/4 x 3 3/4	1/2	19.7	5.8	4.57	1.77
M 13	9 1/2 x 3 3/4	5/8	21.4	6.3	5.02	1.96
M 14	9 1/2 x 3 3/4	3/4	23.2	6.8	5.46	2.15

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I-BEAMS - Continued

Line of Web	11	12	13	14	15
Section Mod- ulus Neutral Axis Perpendic- ular to Web at Center <b>S</b>					Section Index
		Coefficient of Strength for Fiber Stress of 16,000 lbs. per sq. in. Used for Buildings	Coefficient of Strength for Fiber Stress of 22,500 lbs. per sq. in. Used for Bridges	Distance Center to Center Required to make Radii of Gyration equal	
		<b>C</b>	<b>C</b>		
0	17.1	182500	142600	5.82	
1	16.1	172000	134400	5.96	
2	15.1	161600	126200	6.12	B 15
3	14.2	151700	118500	6.32	
4	12.1	128600	100400	5.15	
5	11.2	119400	93300	5.31	B 17
6	10.4	110400	86300	5.50	
7	8.7	93100	72800	4.33	
8	8.0	85300	66600	4.49	B 19
9	7.3	77500	60500	4.70	
10	6.1	64600	50500	.....	
11	5.4	58100	45400	.....	B 21
12	4.8	51600	40300	.....	
13	3.6	38100	29800	.....	
14	3.4	36000	28100	.....	B 23
15	3.2	33900	26500	.....	
16	3.0	31800	24900	.....	
17	1.9	20700	16200	.....	
18	1.8	19100	15000	.....	B 77
19	1.7	17600	13800	.....	

PROPERTIES OF CARNEGIE CORRUGATED PLATES

Size Inches	Thickness Inches	Weight per Foot Pounds	Area of Section Square Inch	Moment of Inertia Neutral Axis Parallel to Length <b>I</b>	Section Modulus Axis as before <b>S</b>	Radius of Gyration Axis as before <b>r</b>
8 1/2 x 1 1/2	1/4	8.1	2.4	0.64	0.80	0.52
8 1/2 x 1 1/8	1/4	10.1	3.0	0.95	1.13	0.57
8 1/2 x 1 1/4	3/8	12.0	3.5	1.25	1.42	0.62
12 1/2 x 2 1/4	3/8	17.75	5.2	4.79	3.33	0.96
12 1/2 x 2 1/2	1/2	20.71	6.1	5.81	3.90	0.98
12 1/2 x 2 3/4	1/2	23.67	7.0	6.82	4.43	0.98

PROPERTIES OF

1	2	3	4	5	6	7	8	9
Section Index	Depth of Channel Inches	Weight per Foot Pounds	Area of Section Square Inches	Thickness of Web Inches	Width of Flange Inches	Mom. of Inertia Neutral Axis Perpendicular to Web at Center I	Mom. of Inertia Neutral Axis Parallel with Center Line of Web I	Radius of Gyration Neutral Axis Perpendicular to Web r
C 1	16	55.00	16.18	0.818	3.818	430.2	12.10	5.16
		50.00	14.71	0.720	3.720	402.7	11.22	5.23
		45.00	13.24	0.622	3.622	375.1	10.39	5.32
		40.00	11.76	0.524	3.524	347.5	9.39	5.43
		35.00	10.29	0.426	3.426	320.0	8.48	5.58
		<b>33.00</b>	<b>9.90</b>	<b>0.400</b>	<b>3.400</b>	<b>312.6</b>	<b>8.23</b>	<b>5.62</b>
C 2	12	40.00	11.76	0.758	3.418	197.0	6.63	4.09
		35.00	10.29	0.636	3.296	179.3	5.90	4.17
		30.00	8.82	0.513	3.173	161.7	5.21	4.28
		25.00	7.35	0.390	3.050	144.0	4.53	4.43
		<b>20.50</b>	<b>6.03</b>	<b>0.280</b>	<b>2.940</b>	<b>128.1</b>	<b>3.91</b>	<b>4.61</b>
C 3	10	35.00	10.29	0.823	3.183	115.5	4.66	3.35
		30.00	8.82	0.676	3.036	103.2	3.90	3.42
		25.00	7.35	0.529	2.889	91.0	3.40	3.52
		20.00	5.88	0.382	2.742	78.7	2.85	3.66
		<b>15.00</b>	<b>4.46</b>	<b>0.240</b>	<b>2.600</b>	<b>66.9</b>	<b>2.30</b>	<b>3.87</b>
C 4	9	25.00	7.35	0.615	2.815	70.7	2.98	3.10
		20.00	5.88	0.452	2.652	60.8	2.45	3.21
		15.00	4.41	0.288	2.488	50.9	1.95	3.40
		<b>13.25</b>	<b>3.89</b>	<b>0.230</b>	<b>2.430</b>	<b>47.3</b>	<b>1.77</b>	<b>3.49</b>
		21.25	6.25	0.582	2.622	47.8	2.25	3.77
C 5	8	18.75	5.51	0.490	2.580	43.8	2.01	2.89
		16.25	4.78	0.399	2.439	39.9	1.78	2.89
		13.75	4.04	0.307	2.347	36.0	1.55	2.96
		<b>11.25</b>	<b>3.35</b>	<b>0.220</b>	<b>2.260</b>	<b>32.3</b>	<b>1.33</b>	<b>3.11</b>
		19.75	5.81	0.633	2.513	33.2	1.85	2.99
C 6	7	17.25	5.07	0.528	2.408	30.2	1.62	2.44
		14.75	4.34	0.423	2.303	27.2	1.40	2.50
		12.25	3.60	0.318	2.198	24.2	1.19	2.59
		<b>9.75</b>	<b>2.85</b>	<b>0.210</b>	<b>2.090</b>	<b>21.1</b>	<b>0.98</b>	<b>2.72</b>
		15.50	4.56	0.563	2.283	19.5	1.28	2.67
C 7	6	13.00	3.82	0.440	2.160	17.3	1.07	2.13
		10.50	3.09	0.318	2.038	15.1	0.88	2.21
		<b>8.00</b>	<b>2.38</b>	<b>0.200</b>	<b>1.920</b>	<b>13.0</b>	<b>0.70</b>	<b>2.34</b>
		11.50	3.88	0.477	2.037	10.4	0.82	1.75
		9.00	2.65	0.330	1.890	8.9	0.64	1.83
C 8	5	<b>6.50</b>	<b>1.95</b>	<b>0.190</b>	<b>1.750</b>	<b>7.4</b>	<b>0.48</b>	<b>1.65</b>
		7.25	2.13	0.325	1.725	4.6	0.44	1.40
		6.25	1.84	0.252	1.652	4.2	0.38	1.51
		<b>5.25</b>	<b>1.55</b>	<b>0.180</b>	<b>1.580</b>	<b>3.8</b>	<b>0.32</b>	<b>1.66</b>
		6.00	1.76	0.302	1.602	2.1	0.31	1.08
C 72	3	5.00	1.47	0.264	1.504	1.8	0.25	1.12
		4.00	1.19	0.170	1.410	1.6	0.20	1.17

L=Safe load in pounds uniformly distributed; l=Span in feet.  
M'=Moment of forces in foot pounds; C and V=Coefficients given on opposite page.  
Weights in heavy print are standard, others are special.

CHANNELS

11	12	13	14	15	16
Section Mod- ulus Neutral Axis Perpendic- ular to Web at Center	Coefficient of Strength for Pilot Stress of 10,000 lbs. per sq. in. Used for Buildings	Coefficient of Strength for Pilot Stress of 12,500 lbs. per sq. in. Used for Bridges	Distance Required to make Radii of Gyration Equal	Distance of Center of Gravity from Outside of Web	Section Index
$S$	$C$	$C'$	$\left[ \frac{D}{2} \right] \left[ \frac{D}{2} \right]$	$x$	
57.4	611900	478000	8.53	0.833	
53.7	572700	447400	8.71	0.803	
50.0	533500	416800	8.92	0.788	
46.3	494200	386100	9.15	0.783	C 1
42.7	455000	355500	9.43	0.789	
<b>41.7</b>	<b>444500</b>	<b>347300</b>	<b>9.50</b>	<b>0.794</b>	
32.8	350200	273900	6.60	0.732	
29.9	318800	249100	6.81	0.694	
26.9	287400	224500	7.07	0.677	C 2
24.0	256100	200000	7.36	0.678	
<b>21.4</b>	<b>227800</b>	<b>178000</b>	<b>7.67</b>	<b>0.704</b>	
23.1	246400	192500	5.17	0.695	
20.6	220300	172100	5.40	0.651	
18.2	194100	151700	5.67	0.620	C 3
15.7	168000	131200	5.97	0.609	
<b>13.4</b>	<b>142700</b>	<b>111500</b>	<b>6.33</b>	<b>0.639</b>	
15.7	167600	130900	4.84	0.615	
13.5	144100	112600	5.12	0.585	
11.3	120500	94200	5.49	0.590	C 4
<b>10.6</b>	<b>112200</b>	<b>87800</b>	<b>5.63</b>	<b>0.607</b>	
11.9	127400	99500	4.23	0.587	
11.0	116900	91300	4.38	0.567	
10.0	106400	83200	4.54	0.556	C 5
9.0	96000	75000	4.72	0.557	
<b>8.1</b>	<b>86100</b>	<b>67300</b>	<b>4.94</b>	<b>0.576</b>	
9.5	101100	79000	3.48	0.583	
8.6	92000	71800	3.64	0.555	
7.8	82800	64700	3.80	0.535	C 6
6.9	73700	57500	3.99	0.538	
<b>6.0</b>	<b>66800</b>	<b>52200</b>	<b>4.22</b>	<b>0.546</b>	
6.5	69500	54300	2.91	0.546	
5.8	61600	48100	3.09	0.517	
5.0	53800	42000	3.28	0.503	C 7
<b>4.3</b>	<b>46200</b>	<b>36100</b>	<b>3.52</b>	<b>0.517</b>	
4.2	44400	34700	2.34	0.508	
3.5	37900	29600	2.56	0.481	C 8
<b>3.0</b>	<b>31800</b>	<b>24700</b>	<b>2.79</b>	<b>0.489</b>	
2.3	24400	19000	1.85	0.463	
2.1	22300	17400	1.96	0.458	C 9
<b>1.9</b>	<b>20200</b>	<b>15800</b>	<b>2.06</b>	<b>0.464</b>	
1.4	14700	11500	1.07	0.459	
1.2	13100	10300	1.19	0.443	C 72
1.1	11600	9100	1.31	0.443	

$\frac{C \text{ or } C'}{7}$ ;  $M' = \frac{C \text{ or } C'}{8}$   $C \text{ or } C' = L \cdot l = 8 M' = \frac{818}{12}$

PROPERTIES OF

1	2	3	4	5	6	7 8	
						Moments of Inertia	
						Neutral Axis Through Center of Gravity Perpendicular to Web	Neutral Axis Through Center of Gravity Coincident with Web
I	I						
Section Index	Depth of Web Inches	Width of Flange Inches	Thickness of Metal Inches	Weight per Foot Pounds	Area of Section Square Inches		
Z 1	5	3½	¾	15.6	4.59	25.32	9.11
	6 <sup>1</sup> / <sub>16</sub>	3 <sup>9</sup> / <sub>16</sub>	7 <sup>1</sup> / <sub>16</sub>	18.3	5.39	29.80	10.95
	6½	3¾	½	21.0	6.19	34.36	12.87
Z 2	6	3½	¾	22.7	6.68	34.64	12.59
	6 <sup>1</sup> / <sub>16</sub>	3 <sup>9</sup> / <sub>16</sub>	11 <sup>1</sup> / <sub>16</sub>	25.4	7.46	38.86	14.42
	6½	3¾	1	28.0	8.25	43.18	16.34
Z 3	6	3½	¾	29.3	8.63	42.12	15.44
	6 <sup>1</sup> / <sub>16</sub>	3 <sup>9</sup> / <sub>16</sub>	11 <sup>1</sup> / <sub>16</sub>	31.9	9.40	46.13	17.27
	6½	3¾	1	34.6	10.17	50.22	19.18
Z 4	5	3¼	5 <sup>1</sup> / <sub>16</sub>	11.6	3.40	13.36	6.18
	5 <sup>1</sup> / <sub>16</sub>	3 <sup>9</sup> / <sub>16</sub>	¾	13.9	4.10	16.18	7.65
	5½	3¾	1	16.4	4.81	19.07	9.20
Z 5	5	3¼	½	17.9	5.25	19.19	9.05
	5 <sup>1</sup> / <sub>16</sub>	3 <sup>9</sup> / <sub>16</sub>	7 <sup>1</sup> / <sub>16</sub>	20.2	5.94	21.83	10.51
	5½	3¾	¾	22.6	6.64	24.53	12.06
Z 6	5	3¼	11 <sup>1</sup> / <sub>16</sub>	23.7	6.96	23.68	11.37
	5 <sup>1</sup> / <sub>16</sub>	3 <sup>9</sup> / <sub>16</sub>	13 <sup>1</sup> / <sub>16</sub>	26.0	7.64	26.16	12.83
	5½	3¾	1½	28.3	8.33	28.70	14.36
Z 7	4	3 <sup>1</sup> / <sub>16</sub>	¾	8.2	2.41	6.28	4.23
	4 <sup>1</sup> / <sub>16</sub>	3 <sup>9</sup> / <sub>16</sub>	7 <sup>1</sup> / <sub>16</sub>	10.3	3.03	7.94	5.46
	4½	3 <sup>1</sup> / <sub>16</sub>	¾	12.4	3.66	9.63	6.77
Z 8	4	3 <sup>1</sup> / <sub>16</sub>	7 <sup>1</sup> / <sub>16</sub>	13.8	4.05	9.66	6.73
	4 <sup>1</sup> / <sub>16</sub>	3 <sup>9</sup> / <sub>16</sub>	½	15.8	4.66	11.18	7.96
	4½	3 <sup>1</sup> / <sub>16</sub>	7 <sup>1</sup> / <sub>16</sub>	17.9	5.27	12.74	9.26
Z 9	4	3 <sup>1</sup> / <sub>16</sub>	¾	18.9	5.55	12.11	8.73
	4 <sup>1</sup> / <sub>16</sub>	3 <sup>9</sup> / <sub>16</sub>	11 <sup>1</sup> / <sub>16</sub>	20.9	6.14	13.52	9.95
	4½	3 <sup>1</sup> / <sub>16</sub>	¾	23.0	6.75	14.97	11.24
Z 10	3	211 <sup>1</sup> / <sub>16</sub>	¾	6.7	1.97	2.87	2.81
	3 <sup>1</sup> / <sub>16</sub>	2¾	7 <sup>1</sup> / <sub>16</sub>	8.4	2.48	3.64	3.64
Z 11	3	211 <sup>1</sup> / <sub>16</sub>	¾	9.7	2.86	3.85	3.92
	3 <sup>1</sup> / <sub>16</sub>	2¾	7 <sup>1</sup> / <sub>16</sub>	11.4	3.36	4.57	4.75
Z 12	3	211 <sup>1</sup> / <sub>16</sub>	½	12.5	3.69	4.59	4.85
	3 <sup>1</sup> / <sub>16</sub>	2¾	7 <sup>1</sup> / <sub>16</sub>	14.2	4.18	5.26	5.70

STANDARD Z-BARS

Section Moduli S	10	11	12	13	14	15	Section Index
	Radii of Gyration r				Coefficient of Strength C		
	Neutral Axis through Center of Gravity Coincident with Web	Neutral Axis through Center of Gravity Perpendicular to Web	Neutral Axis through Center of Gravity Coincident with Web	Least Radius, Neutral Axis Diagonal	For Fiber Stress of 16,000 lbs. per sq. in., Axis Perpendicular to Web at Center	For Fiber Stress of 12,000 lbs. per sq. in., Axis Perpendicular to Web at Center	
	2.75	2.35	1.41	0.83	80000	67500	Z 1
	3.27	2.35	1.43	0.84	104800	78600	
	3.81	2.36	1.44	0.84	119700	89800	
	3.91	2.28	1.37	0.81	123200	92400	Z 2
	4.43	2.28	1.39	0.82	136700	102600	
	4.98	2.29	1.41	0.84	150400	112800	
	4.94	2.21	1.34	0.81	149800	112300	Z 3
	5.47	2.22	1.36	0.82	162300	121800	
	6.02	2.22	1.37	0.83	174900	131200	
	2.00	1.98	1.35	0.75	57000	42700	Z 4
	2.45	1.99	1.37	0.76	68200	51100	
	2.92	1.99	1.38	0.77	79400	59500	
	3.02	1.91	1.31	0.74	81900	61400	Z 5
	3.47	1.91	1.33	0.75	91900	69000	
	3.94	1.92	1.35	0.76	102100	76800	
	3.91	1.84	1.28	0.73	101000	75800	Z 6
	4.37	1.85	1.30	0.75	110300	82700	
	4.84	1.86	1.31	0.76	119500	89600	
	1.44	1.62	1.33	0.67	33500	25100	Z 7
	1.84	1.62	1.34	0.68	41700	31300	
	2.26	1.62	1.36	0.69	49800	37400	
	2.37	1.55	1.29	0.66	51500	38600	Z 8
	2.77	1.55	1.31	0.67	58700	44000	
	3.19	1.55	1.33	0.69	65900	49400	
	3.18	1.48	1.25	0.66	64500	48400	Z 9
	3.58	1.48	1.27	0.67	70900	53200	
	4.00	1.49	1.29	0.69	77400	58100	
	1.10	1.21	1.19	0.55	20500	15400	Z 10
	1.40	1.21	1.21	0.56	25400	19000	
	1.57	1.16	1.17	0.55	27400	20600	Z 11
	1.88	1.17	1.19	0.56	31800	23800	
	1.99	1.12	1.15	0.55	32600	24500	Z 12
	2.31	1.12	1.17	0.56	36800	27400	

PROPERTIES OF

1	2	3	4	5	6
Section Index	Size, Flange by Stem Inches	Weight per Foot Pounds	Area of Section Square Inches	Distances of Center of Gravity from Outside of Flange, Inches	Moment of Inertia, Neutral Axis through Center of Gravity Parallel to Flange I
T50	5 x3	13.6	3.99	0.75	2.6
T51	5 x2½	11.0	3.24	0.65	1.6
T52	4½x3½	15.9	4.65	1.11	5.1
T53	4½x3	8.6	2.55	0.73	1.8
T54	4½x3	10.0	3.00	0.75	2.1
T55	4½x2½	8.0	2.40	0.58	1.1
T56	4½x2½	9.3	2.79	0.60	1.2
T57	4 x5	15.7	4.56	1.56	10.7
T58	4 x5	12.3	3.54	1.51	8.5
T59	4 x4½	14.8	4.29	1.37	8.0
T60	4 x4½	11.6	3.36	1.31	6.3
T 1	4 x4	13.9	4.02	1.18	5.7
T 2	4 x4	10.9	3.21	1.15	4.7
T61	4 x3	9.3	2.73	0.78	2.0
T62	4 x2½	8.7	2.52	0.63	1.2
T63	4 x2½	7.4	2.16	0.60	1.0
T64	4 x2	7.9	2.31	0.48	0.6
T65	4 x2	6.7	1.95	0.51	0.54
T66	3½x4	12.8	3.75	1.25	5.5
T67	3½x4	10.0	2.91	1.19	4.3
T 3	3½x3½	11.9	3.45	1.06	3.7
T 4	3½x3½	9.3	2.70	1.01	3.0
T69	3½x3	11.0	3.21	0.88	2.4
T70	3½x3	8.7	2.49	0.83	1.9
T71	3½x3	7.7	2.28	0.78	1.6
T72	3 x4	11.9	3.48	1.32	5.2
T73	3 x4	10.6	3.12	1.32	4.8
T74	3 x4	9.3	2.73	1.29	4.3
T75	3 x3½	11.0	3.21	1.12	3.5



CARNEGIE T SHAPES

9	10	11	12	13
Moment of Inertia, Neutral Axis through Center of Gravity Coincident with Center Line of Stem	Section Modulus, Neutral Axis as before	Radius of Gyration, Neutral Axis as before	Coefficient of Strength for Fiber Stress of 18,000 lbs. per square inch, Neutral Axis through Center of Gravity Parallel to Flange	Coefficient of Strength for Fiber Stress of 12,000 lbs. per square inch, Neutral Axis as before
I'	S'	r'	C	C'
5.6	2.22	1.19	12550	9410
4.3	1.70	1.16	9200	6900
3.7	1.65	0.90	22690	17020
2.6	1.16	1.03	8650	6490
3.1	1.38	1.04	10050	7540
2.6	1.16	1.07	6030	4520
3.1	1.38	1.08	6950	5220
2.8	1.41	0.79	33070	24800
2.1	1.06	0.78	25880	19410
2.8	1.41	0.81	27200	20400
2.1	1.06	0.80	21120	15840
2.8	1.40	0.84	21550	16170
2.2	1.09	0.84	17470	13100
2.1	1.05	0.88	9430	7070
2.1	1.05	0.92	6640	4980
1.8	0.88	0.91	5850	4380
2.1	1.05	0.96	4250	3180
1.8	0.88	0.95	3600	2700
1.89	1.08	0.72	21150	15870
1.42	0.81	0.70	16510	12380
1.89	1.08	0.74	16210	12160
1.42	0.81	0.73	12710	9530
1.88	1.08	0.77	12070	9050
1.41	0.81	0.75	9390	7040
1.18	0.68	0.76	7720	5790
1.21	0.81	0.59	20650	15480
1.09	0.72	0.60	19030	14270
0.93	0.62	0.59	16720	12540
1.20	0.80	0.62	15880	11910

PROPERTIES OF

1	2	3	4	5	6	
Section Index	Size, Flange by Stem Inches	Weight per Foot, Pounds	Area of Section, Square Inches	Distance of Center of Gravity from Outside of Flange, Inches	Moment of Inertia, Neutral Axis through Center of Gravity Parallel to Flange I	
T76	3 x 3½	9.8	2.88	1.11	3.3	1
T77	3 x 3½	8.6	2.49	1.09	2.9	1
T 6	3 x 3	10.1	2.94	0.93	2.3	1
T 7	3 x 3	9.0	2.67	0.92	2.1	1
T 8	3 x 3	7.9	2.28	0.88	1.8	0
T 9	3 x 3	6.8	1.95	0.86	1.6	0
T78	3 x 2½	7.2	2.10	0.71	1.1	0
T79	3 x 2½	6.2	1.80	0.68	0.94	0
T80	2¼ x 2	7.4	2.16	0.53	1.1	0
T82	2½ x 3	7.2	2.10	0.97	1.8	0
T83	2½ x 3	6.2	1.80	0.92	1.6	0
T84	2½ x 2¾	6.8	1.98	0.87	1.4	0
T85	2½ x 2¾	5.9	1.71	0.83	1.2	0
T10	2½ x 2½	6.5	1.89	0.76	1.0	0
T11	2½ x 2½	5.6	1.62	0.74	0.87	0
T86	2½ x 1¼	3.0	0.84	0.29	0.094	0
T12	2¼ x 2¼	5.0	1.44	0.69	0.66	0
T13	2¼ x 2¼	4.2	1.20	0.66	0.51	0
T14	2 x 2	4.4	1.26	0.63	0.45	0
T15	2 x 2	3.7	1.08	0.69	0.36	0
T87	2 x 1½	3.2	0.90	0.42	0.16	0
T16	1¾ x 1¾	3.2	0.90	0.54	0.23	0
T17	1½ x 1½	2.6	0.75	0.42	0.15	0
T18	1½ x 1½	2.0	0.54	0.44	0.11	0
T19	1¼ x 1¼	2.1	0.60	0.40	0.08	0
T20	1¼ x 1¼	1.7	0.45	0.38	0.06	0
T21	1 x 1	1.3	0.36	0.32	0.03	0
T22	1 x 1	1.0	0.26	0.29	0.02	0

CARNEGIE T SHAPES—Continued

9	10	11	12	13
Moment of Inertia, Neutral Axis through Center of Gravity Coincident with Center Line of Stem I'	Section Modulus, Neutral Axis as before S'	Radius of Gyration, Neutral Axis as before r'	Coefficient of Strength for Fiber Stress of 16,000 lbs. per square inch, Neutral Axis through Center of Gravity Parallel to Flange C	Coefficient of Strength for Fiber Stress of 12,000 lbs. per square inch, Neutral Axis as before C'
1.31 0.93	0.88 0.62	0.68 0.61	14650 12910	10990 9680
1.20 1.08 0.90 0.75	0.80 0.72 0.60 0.50	0.64 0.64 0.63 0.62	11710 10810 9200 7870	8780 8110 6900 5900
0.89 0.75	0.60 0.50	0.66 0.65	6400 5470	4800 4100
0.62	0.45	0.54	8000	6000
0.54 0.44	0.43 0.35	0.51 0.51	9280 8150	6960 6110
0.66 0.44	0.53 0.35	0.58 0.51	7810 6440	5860 4830
0.52 0.44	0.42 0.35	0.53 0.52	6270 5330	4700 4000
0.29	0.23	0.58	950	710
0.33 0.25	0.30 0.22	0.48 0.47	4480 3450	3360 2800
0.23 0.18	0.23 0.18	0.43 0.42	3480 2670	2610 2000
0.18	0.18	0.45	1600	1200
0.12	0.14	0.37	2050	1540
0.08 0.06	0.10 0.07	0.34 0.31	1530 1150	1150 860
0.05 0.03	0.07 0.05	0.27 0.26	1010 750	760 560
0.02 0.01	0.04 0.02	0.21 0.21	490 320	370 240

**PROPERTIES OF  
ANGLES WITH UNEQUAL LEGS**

1 Section Index	2 Size Inches	3 Thickness Inches	4 Weight per Foot Pounds	5 Area of Section Square Inches	6 Perpendicular Distances from Center of Grav- ity to Back of Flanges		7
					To Back of Longer Flange	To Back of Shorter Flange	
*A140	8 x 3½	1½	20.5	6.02	0.75	3.00	
*A150	7 x 3¼	1	32.3	9.50	0.96	2.71	
*A151	7 x 3¼	1½	30.5	8.97	0.94	2.69	
*A152	7 x 3¼	7/8	28.7	8.42	0.92	2.67	
*A153	7 x 3¼	1¼	26.8	7.87	0.89	2.64	
*A154	7 x 3¼	3/4	24.9	7.31	0.87	2.62	
*A155	7 x 3¼	1¼	23.0	6.75	0.85	2.60	
*A156	7 x 3½	1½	21.0	6.17	0.83	2.57	
*A157	7 x 3½	3/8	19.1	5.59	0.80	2.55	
*A158	7 x 3½	1/2	17.0	5.00	0.78	2.53	
*A159	7 x 3½	1/8	15.0	4.40	0.75	2.50	
A 89	6 x 4	1	30.6	9.00	1.17	2.17	
A 91	6 x 4	1½	28.9	8.50	1.14	2.14	
A160	6 x 4	7/8	27.2	7.99	1.12	2.12	
A161	6 x 4	1¼	25.4	7.47	1.10	2.10	
A162	6 x 4	3/4	23.6	6.94	1.08	2.08	
A163	6 x 4	1¼	21.8	6.41	1.06	2.06	
A164	6 x 4	5/8	20.0	5.86	1.03	2.03	
A165	6 x 4	1/2	18.1	5.31	1.01	2.01	
A166	6 x 4	1/2	16.2	4.75	0.99	1.99	
A167	6 x 4	1/8	14.3	4.18	0.96	1.96	
A168	6 x 4	3/8	12.3	3.61	0.94	1.94	
A 92	6 x 3¼	1	28.9	8.50	1.01	2.26	
A 93	6 x 3¼	1½	27.3	8.03	0.99	2.24	
A169	6 x 3¼	7/8	25.7	7.55	0.97	2.22	
A170	6 x 3¼	1¼	24.0	7.06	0.95	2.20	
A171	6 x 3½	1¼	22.4	6.56	0.93	2.18	
A172	6 x 3½	7/8	20.6	6.06	0.90	2.15	
A173	6 x 3½	3/8	18.9	5.55	0.88	2.13	
A174	6 x 3½	1/8	17.1	5.03	0.86	2.11	
A175	6 x 3½	1/2	15.3	4.50	0.83	2.08	
A176	6 x 3½	7/8	13.5	3.97	0.81	2.06	
A177	6 x 3½	3/8	11.7	3.42	0.79	2.04	
*A178	5 x 4	7/8	24.2	7.11	1.21	1.71	
*A179	5 x 4	1½	22.7	6.65	1.18	1.68	
*A180	5 x 4	3/4	21.1	6.19	1.16	1.66	

Angles marked \* are special

**STANDARD AND SPECIAL ANGLES**  
**ANGLES WITH UNEQUAL LEGS**

9	10		11	12	13	14	15
	Section Moduli S			Radii of Gyration r			
	Neutral Axis Parallel to Longer Flange	Neutral Axis Parallel to Shorter Flange	Neutral Axis Parallel to Longer Flange	Neutral Axis Parallel to Shorter Flange	Least Radius	Section Index	
30.00	1.79	7.09	0.90	2.58	0.74	A 140*	
45.37	2.96	10.58	0.89	2.19	0.88	A 150*	
47.13	2.80	10.00	0.89	2.19	0.88	A 151*	
47.82	2.64	9.42	0.90	2.20	0.88	A 152*	
48	2.48	8.82	0.91	2.21	0.88	A 153*	
48.5	2.31	8.22	0.91	2.22	0.88	A 154*	
49	2.14	7.60	0.92	2.23	0.89	A 155*	
49.5	1.97	6.97	0.93	2.24	0.89	A 156*	
50	1.80	6.33	0.93	2.25	0.89	A 157*	
50.5	1.62	5.68	0.94	2.25	0.89	A 158*	
51	1.47	5.01	0.95	2.26	0.89	A 159*	
51.5	3.79	8.02	1.09	1.85	0.85	A 89	
52	3.59	7.59	1.10	1.86	0.85	A 91	
52.5	3.39	7.15	1.11	1.86	0.86	A 160	
53	3.18	6.70	1.11	1.87	0.86	A 161	
53.5	2.97	6.25	1.12	1.88	0.86	A 162	
54	2.76	5.78	1.13	1.89	0.86	A 163	
54.5	2.54	5.31	1.13	1.90	0.86	A 164	
55	2.31	4.83	1.14	1.90	0.87	A 165	
55.5	2.08	4.33	1.15	1.91	0.87	A 166	
56	1.85	3.83	1.16	1.92	0.87	A 167	
56.5	1.60	3.32	1.17	1.93	0.88	A 168	
57	2.90	7.83	0.92	1.85	0.74	A 92	
57.5	2.74	7.41	0.92	1.86	0.74	A 93	
58	2.59	6.98	0.93	1.87	0.75	A 169	
58.5	2.43	6.55	0.94	1.88	0.75	A 170	
59	2.27	6.10	0.94	1.89	0.75	A 171	
59.5	2.11	5.65	0.95	1.89	0.75	A 172	
60	1.94	5.19	0.96	1.90	0.75	A 173	
60.5	1.77	4.72	0.96	1.91	0.75	A 174	
61	1.59	4.24	0.97	1.92	0.76	A 175	
61.5	1.41	3.75	0.98	1.93	0.76	A 176	
62	1.23	3.25	0.99	1.94	0.77	A 177	
62.5	3.31	4.99	1.14	1.52	0.84	A 178*	
63	3.11	4.69	1.15	1.53	0.84	A 179*	
63.5	2.90	4.37	1.15	1.54	0.84	A 180*	

Angles marked \* are special

PROPERTIES OF  
ANGLES WITH UNEQUAL LEGS

1 Section Index	2 Size Inches	3 Thickness Inches	4 Weight per Foot Pounds	5 Area of Section Square Inches	6 Perpendicular Dis- tance from Center of Gravity to Back of Flanges	
					To Back of Longer Flange	To Back of Shorter Flange
*A181	5 x4	1/4	19.5	5.72	1.14	1.14
*A182	5 x4	5/16	17.8	5.23	1.12	1.12
*A183	5 x4	3/8	16.2	4.75	1.10	1.10
*A184	5 x4	1/2	14.5	4.25	1.07	1.07
*A185	5 x4	5/8	12.8	3.75	1.05	1.05
*A186	5 x4	3/4	11.0	3.23	1.03	1.03
A187	5 x3 1/2	7/16	22.7	6.67	1.04	1.04
A188	5 x3 1/2	1/2	21.3	6.25	1.02	1.02
A189	5 x3 1/2	5/8	19.8	5.81	1.00	1.00
A190	5 x3 1/2	3/4	18.3	5.37	0.97	0.97
A191	5 x3 1/2	7/8	16.8	4.92	0.95	0.95
A192	5 x3 1/2	1	15.2	4.47	0.93	0.93
A193	5 x3 1/2	1 1/8	13.6	4.00	0.91	0.91
A194	5 x3 1/2	1 1/4	12.0	3.53	0.88	0.88
A195	5 x3 1/2	1 3/8	10.4	3.05	0.86	0.86
A 96	5 x3 1/2	1 1/2	8.7	2.56	0.84	0.84
A196	5 x3	1 1/4	19.0	5.84	0.86	0.86
A197	5 x3	3/4	18.5	5.44	0.84	0.84
A198	5 x3	1 1/8	17.1	5.03	0.82	0.82
A199	5 x3	5/8	15.7	4.61	0.80	0.80
A200	5 x3	1/2	14.3	4.18	0.77	0.77
A201	5 x3	7/8	12.8	3.75	0.75	0.75
A202	5 x3	1	11.3	3.31	0.73	0.73
A203	5 x3	5/8	9.8	2.86	0.70	0.70
A280	5 x3	1/2	8.2	2.40	0.68	0.68
*A204	4 1/2 x3	1 1/4	18.5	5.43	0.90	0.90
*A205	4 1/2 x3	3/4	17.3	5.06	0.88	0.88
*A206	4 1/2 x3	1 1/8	16.0	4.68	0.85	0.85
*A207	4 1/2 x3	5/8	14.7	4.30	0.83	0.83
*A208	4 1/2 x3	1/2	13.3	3.90	0.81	0.81
*A209	4 1/2 x3	7/8	11.9	3.50	0.79	0.79
*A210	4 1/2 x3	1	10.6	3.09	0.76	0.76
*A211	4 1/2 x3	1 1/8	9.1	2.67	0.74	0.74
*A 97	4 1/2 x3	1 1/4	7.7	2.25	0.72	0.72

Angles marked \* are special

AND SPECIAL ANGLES—Continued  
 ANGLES WITH UNEQUAL LEGS

10	11	12	13	14	15
Section Moduli S		Radii of Gyration r			Section Index
Neutral Axis Parallel to Longer Flange	Neutral Axis Parallel to Shorter Flange	Neutral Axis Parallel to Longer Flange	Neutral Axis Parallel to Shorter Flange	Least Radius	
2.69	4.05	1.16	1.54	0.84	A181*
2.48	3.73	1.17	1.55	0.84	A182*
2.26	3.39	1.18	1.56	0.85	A183*
2.04	3.05	1.18	1.57	0.85	A184*
1.81	2.70	1.19	1.58	0.85	A185*
1.57	2.34	1.20	1.59	0.86	A186*
2.52	4.88	0.96	1.53	0.75	A187
2.37	4.58	0.97	1.54	0.75	A188
2.22	4.28	0.98	1.55	0.75	A189
2.06	3.97	0.98	1.56	0.75	A190
1.90	3.65	0.99	1.56	0.75	A191
1.73	3.32	1.00	1.57	0.75	A192
1.56	2.99	1.01	1.58	0.75	A193
1.39	2.64	1.01	1.59	0.76	A194
1.21	2.29	1.02	1.60	0.76	A195
1.02	1.94	1.03	1.61	0.76	A 96
1.74	4.45	0.80	1.55	0.64	A196
1.63	4.16	0.80	1.55	0.64	A197
1.51	3.86	0.81	1.56	0.64	A198
1.39	3.55	0.82	1.57	0.64	A199
1.27	3.23	0.82	1.58	0.65	A200
1.15	2.91	0.83	1.59	0.65	A201
1.02	2.58	0.84	1.60	0.65	A202
0.89	2.24	0.84	1.61	0.65	A203
0.75	1.89	0.85	1.61	0.66	A280
1.71	3.62	0.81	1.38	0.64	A204*
1.60	3.35	0.82	1.39	0.64	A205*
1.49	3.14	0.83	1.39	0.64	A206*
1.37	2.89	0.83	1.40	0.64	A207*
1.25	2.64	0.85	1.41	0.64	A208*
1.13	2.37	0.85	1.42	0.65	A209*
1.01	2.10	0.85	1.43	0.65	A210*
0.88	1.83	0.86	1.44	0.66	A211*
0.76	1.54	0.88	1.44	0.68	A 97

Angles marked \* are special

PROPERTIES OF  
ANGLES WITH UNEQUAL LEGS

1 Section Index	2 Size Inches	3 Thickness Inches	4 Weight per Foot Pounds	5 Area of Section Square Inches	6 Perpendicular Distances from Center of Grav- ity to Back of Flanges		7
					To Back of Longer Flange	To Back of Shorter Flange	
*A212	4 x 3 1/2	1 3/8	18.5	5.43	1.11	1.86	
*A213	4 x 3 1/2	3/4	17.3	5.06	1.09	1.84	
*A214	4 x 3 1/2	1/2	16.0	4.68	1.07	1.82	
*A215	4 x 3 1/2	5/8	14.7	4.80	1.04	1.29	
*A216	4 x 3 1/2	1/2	13.3	3.90	1.02	1.27	
*A217	4 x 3 1/2	7/8	11.9	3.50	1.00	1.25	
*A218	4 x 3 1/2	1/2	10.6	3.09	0.98	1.23	
*A219	4 x 3 1/2	3/8	9.1	2.67	0.96	1.21	
*A 98	4 x 3 1/2	1/2	7.7	2.25	0.93	1.18	
A220	4 x 3	1 3/8	17.1	5.03	0.94	1.44	
A221	4 x 3	3/4	16.0	4.69	0.92	1.42	
A222	4 x 3	1/2	14.8	4.34	0.89	1.39	
A223	4 x 3	5/8	13.6	3.98	0.87	1.37	
A224	4 x 3	1/2	12.4	3.62	0.85	1.35	
A225	4 x 3	7/8	11.1	3.25	0.83	1.33	
A226	4 x 3	1/2	9.8	2.87	0.80	1.30	
A227	4 x 3	3/8	8.5	2.48	0.78	1.28	
A228	4 x 3	1/2	7.2	2.09	0.76	1.26	
A229	3 1/2 x 3	1 3/8	15.8	4.62	0.98	1.23	
A230	3 1/2 x 3	3/4	14.7	4.31	0.96	1.21	
A231	3 1/2 x 3	1/2	13.6	4.00	0.94	1.19	
A232	3 1/2 x 3	5/8	12.5	3.67	0.92	1.17	
A233	3 1/2 x 3	1/2	11.4	3.34	0.90	1.15	
A234	3 1/2 x 3	7/8	10.2	3.00	0.88	1.13	
A235	3 1/2 x 3	1/2	9.1	2.65	0.85	1.10	
A236	3 1/2 x 3	3/8	7.9	2.30	0.83	1.08	
A237	3 1/2 x 3	1/2	6.6	1.93	0.81	1.06	
A238	3 1/2 x 2 1/2	1 3/8	12.5	3.65	0.77	1.27	
A239	3 1/2 x 2 1/2	3/4	11.5	3.36	0.75	1.25	
A240	3 1/2 x 2 1/2	5/8	10.4	3.06	0.73	1.23	
A241	3 1/2 x 2 1/2	1/2	9.4	2.75	0.70	1.20	
A242	3 1/2 x 2 1/2	7/8	8.3	2.43	0.68	1.18	
A243	3 1/2 x 2 1/2	1/2	7.2	2.11	0.66	1.16	
A244	3 1/2 x 2 1/2	3/8	6.1	1.78	0.64	1.14	
A245	3 1/2 x 2 1/2	1/2	4.9	1.44	0.61	1.11	

Angles marked \* are special



CARNEGIE STEEL COMPANY

STANDARD AND SPECIAL ANGLES—Continued  
 ANGLES WITH UNEQUAL LEGS

8	9	10		11	12		13	14	15
		Section Moduli S		Section Moduli S	Radii of Gyration r		Least Radius	Section Index	
Moments of Inertia I		Neutral Axis Parallel to Longer Flange	Neutral Axis Parallel to Shorter Flange		Neutral Axis Parallel to Longer Flange	Neutral Axis Parallel to Shorter Flange			
Longer Flange	Neutral Axis Parallel to Shorter Flange								
7.77	10.30	10.30	10.92	1.01	1.19	0.72	A21		
7.32	10.15	10.15	10.75	1.01	1.20	0.72	A21		
6.86	10.00	10.00	10.56	1.02	1.21	0.72	A21		
6.37	1.84	1.84	1.35	1.03	1.22	0.72	A21		
5.86	1.68	1.68	1.15	1.03	1.23	0.72	A21		
5.32	1.52	1.52	1.03	1.04	1.23	0.72	A21		
4.76	1.35	1.35	1.72	1.05	1.24	0.72	A21		
4.18	1.18	1.18	1.50	1.06	1.25	0.73	A21		
3.56	1.01	1.01	1.26	1.07	1.26	0.73	A 9		
7.34	1.68	1.68	2.87	0.83	1.21	0.64	A22		
6.93	1.57	1.57	2.68	0.84	1.22	0.64	A22		
6.49	1.46	1.46	2.49	0.84	1.22	0.64	A22		
6.03	1.46	1.46	2.30	0.85	1.23	0.64	A22		
5.55	1.35	1.35	2.09	0.86	1.24	0.64	A22		
5.05	1.23	1.23	1.89	0.86	1.25	0.64	A22		
4.52	1.12	1.12	1.68	0.87	1.25	0.64	A22		
3.96	0.99	0.99	1.46	0.88	1.26	0.64	A22		
3.38	0.87	0.87	1.23	0.89	1.27	0.65	A22		
4.96	1.65	1.65	2.20	0.85	1.04	0.62	A23		
4.70	1.54	1.54	2.05	0.85	1.04	0.62	A23		
4.41	1.44	1.44	1.91	0.86	1.05	0.62	A23		
4.11	1.33	1.33	1.76	0.87	1.06	0.62	A23		
3.79	1.21	1.21	1.61	0.87	1.07	0.62	A23		
3.45	1.10	1.10	1.45	0.88	1.07	0.62	A23		
3.10	0.98	0.98	1.29	0.89	1.08	0.62	A23		
2.72	0.85	0.85	1.13	0.90	1.09	0.62	A23		
2.33	0.72	0.72	0.96	0.90	1.10	0.63	A23		
4.13	0.99	0.99	1.85	0.67	1.06	0.53	A23		
3.85	0.92	0.92	1.71	0.69	1.07	0.53	A23		
3.55	0.84	0.84	1.56	0.70	1.08	0.53	A24		
3.24	0.76	0.76	1.41	0.70	1.09	0.53	A24		
2.91	0.68	0.68	1.26	0.71	1.09	0.54	A24		
2.56	0.59	0.59	1.09	0.72	1.10	0.54	A24		
2.19	0.50	0.50	0.93	0.73	1.11	0.54	A24		
1.80	0.41	0.41	0.75	0.74	1.12	0.54	A24		

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PROPERTIES OF  
ANGLES WITH UNEQUAL LEGS

1 Section Index	2 Size Inches	3 Thickness Inches	4 Weight per Foot Pounds	5 Area of Section Square Inches	6 Perpendicular Distances from Center of Gravity to Back of Flanges		7
					To Back of Longer Flange	To Back of Shorter Flange	
*A181	5 x4	1/8	19.5	5.73	1.14	1.64	
*A182	5 x4	5/16	17.8	5.23	1.12	1.62	
*A183	5 x4	3/8	16.2	4.75	1.10	1.60	
*A184	5 x4	1/2	14.5	4.25	1.07	1.57	
*A185	5 x4	5/8	12.8	3.75	1.05	1.55	
*A186	5 x4	3/4	11.0	3.23	1.03	1.53	
A187	5 x3 1/2	7/8	22.7	6.67	1.04	1.79	
A188	5 x3 1/2	1 1/8	21.3	6.25	1.02	1.77	
A189	5 x3 1/2	1 1/4	19.8	5.81	1.00	1.75	
A190	5 x3 1/2	1 1/2	18.2	5.37	0.97	1.73	
A191	5 x3 1/2	1 3/8	16.8	4.92	0.95	1.70	
A192	5 x3 1/2	1 1/2	15.2	4.47	0.93	1.68	
A193	5 x3 1/2	1 1/4	13.6	4.00	0.91	1.66	
A194	5 x3 1/2	1 1/8	12.0	3.53	0.88	1.63	
A195	5 x3 1/2	3/4	10.4	3.05	0.86	1.61	
A 96	5 x3 1/2	1/2	8.7	2.56	0.84	1.59	
A196	5 x3	1 1/8	19.9	5.84	0.86	1.86	
A197	5 x3	3/4	18.5	5.44	0.84	1.84	
A198	5 x3	1/2	17.1	5.03	0.82	1.82	
A199	5 x3	5/8	15.7	4.61	0.80	1.80	
A200	5 x3	1/2	14.3	4.18	0.77	1.77	
A201	5 x3	1/4	12.8	3.75	0.75	1.75	
A202	5 x3	3/8	11.3	3.31	0.73	1.73	
A203	5 x3	3/8	9.8	2.86	0.70	1.70	
A280	5 x3	1/8	8.2	2.40	0.68	1.68	
*A204	4 1/2 x3	1/8	18.5	5.43	0.90	1.65	
*A205	4 1/2 x3	3/16	17.3	5.06	0.88	1.63	
*A206	4 1/2 x3	1/4	16.0	4.68	0.85	1.60	
*A207	4 1/2 x3	5/16	14.7	4.30	0.83	1.58	
*A208	4 1/2 x3	3/8	13.3	3.90	0.81	1.56	
*A209	4 1/2 x3	1/2	11.9	3.50	0.79	1.54	
*A210	4 1/2 x3	5/8	10.6	3.09	0.76	1.51	
*A211	4 1/2 x3	3/4	9.1	2.67	0.74	1.49	
*A 97	4 1/2 x3	1/2	7.7	2.25	0.72	1.47	

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CARNEGIE STEEL COMPANY

STANDARD AND SPECIAL ANGLES—Continued  
ANGLES WITH UNEQUAL LEGS

8	9	10	11	12	13	14	Moments of Inertia I		Section Moduli S		Radii of Gyration r		
							Parallel to Longer Flange	Neutral Axis Parallel to Shorter Flange	Neutral Axis Parallel to Longer Flange	Neutral Axis Parallel to Shorter Flange	Neutral Axis Parallel to Longer Flange	Neutral Axis Parallel to Shorter Flange	Least Radius
70	13.62	22.69	4.05	1.16	1.54	0.84	A						
14	12.61	22.48	3.73	1.17	1.55	0.84	A						
56	11.55	22.26	3.39	1.18	1.56	0.85	A						
46	10.46	22.04	3.05	1.18	1.57	0.85	A						
32	9.32	21.81	2.70	1.19	1.58	0.85	A						
17	8.14	21.57	2.34	1.20	1.59	0.86	A						
1	15.67	22.52	4.88	0.96	1.53	0.75	A						
1	14.81	22.37	4.58	0.97	1.54	0.75	A						
5	13.92	22.22	4.28	0.98	1.55	0.75	A						
9	12.99	22.06	3.97	0.98	1.56	0.75	A						
13	12.03	21.90	3.65	0.99	1.56	0.75	A						
17	11.03	21.73	3.32	1.00	1.57	0.75	A						
21	9.99	21.56	2.99	1.01	1.58	0.75	A						
25	8.90	21.39	2.64	1.01	1.59	0.76	A						
28	7.78	21.21	2.29	1.02	1.60	0.76	A						
32	6.60	21.02	1.94	1.03	1.61	0.76	A						
36	13.98	1.74	4.45	0.80	1.55	0.64	A						
40	13.15	1.63	4.16	0.80	1.55	0.64	A						
44	12.28	1.51	3.86	0.81	1.56	0.64	A						
48	11.37	1.39	3.55	0.82	1.57	0.64	A						
52	10.43	1.27	3.23	0.82	1.58	0.65	A						
56	9.45	1.15	2.91	0.83	1.59	0.65	A						
60	8.43	1.02	2.58	0.84	1.60	0.65	A						
64	7.37	0.89	2.24	0.84	1.61	0.65	A						
68	6.26	0.75	1.80	0.85	1.61	0.66	A						
72													
76													
80	10.33	1.71	3.62	0.81	1.38	0.64	A						
84	9.73	1.60	3.38	0.82	1.39	0.64	A						
88	9.10	1.49	3.14	0.83	1.39	0.64	A						
92	8.44	1.37	2.89	0.83	1.40	0.64	A						
96	7.75	1.25	2.64	0.85	1.41	0.64	A						
100	7.04	1.13	2.37	0.85	1.42	0.65	A						
104	6.29	1.01	2.10	0.85	1.43	0.65	A						
108	5.50	0.88	1.83	0.86	1.44	0.66	A						
112	4.69	0.76	1.54	0.88	1.44	0.66	A						

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PROPERTIES OF  
ANGLES WITH UNEQUAL LEGS

1 Section Index	2 Size Inches	3 Thickness Inches	4 Weight per Foot Pounds	5 Area of Section Square Inches	6 Perpendicular Distances from Center of Grav- ity to Back of Flanges		7
					To Back of Longer Flange	To Back of Shorter Flange	
*A212	4 x 3 1/2	1 1/8	18.5	5.43	1.11	1.36	
*A213	4 x 3 1/2	3/4	17.3	5.06	1.09	1.34	
*A214	4 x 3 1/2	1 1/4	16.0	4.68	1.07	1.32	
*A215	4 x 3 1/2	5/8	14.7	4.30	1.04	1.29	
*A216	4 x 3 1/2	1 1/8	13.3	3.90	1.02	1.27	
*A217	4 x 3 1/2	1/2	11.9	3.50	1.00	1.25	
*A218	4 x 3 1/2	1 1/8	10.6	3.09	0.98	1.23	
*A219	4 x 3 1/2	3/8	9.1	2.67	0.96	1.21	
*A 98	4 x 3 1/2	1/8	7.7	2.25	0.93	1.18	
A220	4 x 3	1 1/8	17.1	5.03	0.94	1.44	
A221	4 x 3	3/4	16.0	4.69	0.92	1.42	
A222	4 x 3	1 1/4	14.8	4.34	0.89	1.39	
A223	4 x 3	5/8	13.6	3.98	0.87	1.37	
A224	4 x 3	1 1/8	12.4	3.62	0.85	1.35	
A225	4 x 3	1/2	11.1	3.25	0.83	1.33	
A226	4 x 3	1 1/8	9.8	2.87	0.80	1.30	
A227	4 x 3	3/8	8.5	2.48	0.78	1.28	
A228	4 x 3	1/8	7.2	2.09	0.76	1.26	
A229	3 1/2 x 3	1 1/8	15.8	4.62	0.98	1.22	
A230	3 1/2 x 3	3/4	14.7	4.31	0.96	1.21	
A231	3 1/2 x 3	1 1/4	13.6	4.00	0.94	1.19	
A232	3 1/2 x 3	5/8	12.5	3.67	0.92	1.17	
A233	3 1/2 x 3	1 1/8	11.4	3.34	0.90	1.15	
A234	3 1/2 x 3	1/2	10.2	3.00	0.88	1.13	
A235	3 1/2 x 3	1 1/8	9.1	2.65	0.85	1.10	
A236	3 1/2 x 3	3/8	7.9	2.30	0.83	1.08	
A237	3 1/2 x 3	1/8	6.6	1.93	0.81	1.06	
A238	3 1/2 x 2 1/2	1 1/8	12.5	3.65	0.77	1.27	
A239	3 1/2 x 2 1/2	5/8	11.5	3.36	0.75	1.25	
A240	3 1/2 x 2 1/2	1 1/4	10.4	3.06	0.73	1.23	
A241	3 1/2 x 2 1/2	1 1/8	9.4	2.75	0.70	1.20	
A242	3 1/2 x 2 1/2	1/2	8.3	2.43	0.68	1.15	
A243	3 1/2 x 2 1/2	1 1/8	7.2	2.11	0.66	1.10	
A244	3 1/2 x 2 1/2	3/8	6.1	1.78	0.64	1.14	
A245	3 1/2 x 2 1/2	1/4	4.9	1.44	0.61	1.11	

Angles marked \* are special

CARNEGIE STEEL COMPANY

STANDARD AND SPECIAL ANGLES—Continued  
 ANGLES WITH UNEQUAL LEGS

8	9	10		11	12	13	14	15
		Section Moduli S		Neutral Axis Parallel to Shorter Flange	Radii of Gyration r			
Moments of Inertia I		Neutral Axis Parallel to Longer Flange	Neutral Axis Parallel to Shorter Flange		Neutral Axis Parallel to Longer Flange	Neutral Axis Parallel to Shorter Flange	Least Radii	
Angle				Angle			Angle	
7.77	2.30	2.87	2.92	1.01	1.19	0.72	A211	
7.32	2.15	2.68	2.75	1.01	1.20	0.72	A211	
6.86	1.90	2.49	2.56	1.02	1.21	0.72	A211	
6.37	1.84	2.30	2.35	1.03	1.22	0.72	A211	
5.86	1.58	2.09	2.15	1.03	1.23	0.72	A211	
5.32	1.55	1.89	1.93	1.04	1.23	0.72	A211	
4.76	1.35	1.68	1.72	1.05	1.24	0.72	A211	
4.18	1.18	1.46	1.50	1.06	1.25	0.72	A211	
3.56	1.01	1.23	1.26	1.07	1.26	0.73	A 98	
7.34	1.68	2.87	2.87	0.83	1.21	0.64	A229	
6.93	1.57	2.68	2.68	0.84	1.22	0.64	A229	
6.49	1.46	2.49	2.49	0.84	1.22	0.64	A229	
6.03	1.35	2.30	2.30	0.85	1.23	0.64	A229	
5.55	1.23	2.09	2.09	0.86	1.24	0.64	A229	
5.05	1.12	1.89	1.89	0.86	1.25	0.64	A229	
4.52	0.99	1.68	1.68	0.87	1.25	0.64	A229	
3.96	0.87	1.46	1.46	0.88	1.26	0.64	A229	
3.28	0.74	1.23	1.23	0.89	1.27	0.65	A229	
4.98	1.65	2.90	2.90	0.85	1.04	0.62	A229	
4.70	1.54	2.05	2.05	0.85	1.04	0.62	A229	
4.41	1.44	1.91	1.91	0.86	1.05	0.62	A229	
4.11	1.33	1.76	1.76	0.87	1.06	0.62	A229	
3.79	1.21	1.61	1.61	0.87	1.07	0.62	A229	
3.45	1.10	1.45	1.45	0.88	1.07	0.62	A229	
3.10	0.98	1.29	1.29	0.89	1.08	0.62	A229	
2.72	0.85	1.13	1.13	0.90	1.09	0.62	A229	
2.33	0.72	0.96	0.96	0.90	1.10	0.63	A229	
4.13	0.99	1.85	1.85	0.67	1.06	0.53	A229	
3.85	0.92	1.71	1.71	0.69	1.07	0.53	A229	
3.55	0.84	1.56	1.56	0.70	1.08	0.53	A24	
3.24	0.76	1.41	1.41	0.70	1.09	0.53	A24	
2.91	0.68	1.26	1.26	0.71	1.09	0.54	A24	
2.56	0.59	1.09	1.09	0.72	1.10	0.54	A24	
2.19	0.50	0.93	0.93	0.73	1.11	0.54	A24	
1.80	0.41	0.75	0.75	0.74	1.12	0.54	A24	

Angles marked \* are special

PROPERTIES OF  
ANGLES WITH UNEQUAL LEGS

1	2	3	4	5	6
Section Index	Size Inches	Thickness Inches	Weight per Foot Pounds	Area of Section Square Inches	Perpendicular from Center of Gravity to Back of Longer Flange
*A246	3 1/4 x 2	1/8	9.0	2.64	0.59
*A247	3 1/4 x 2	1/2	8.1	2.38	0.57
*A248	3 1/4 x 2	1/8	7.2	2.11	0.54
*A249	3 1/4 x 2	3/8	6.3	1.83	0.53
*A250	3 1/4 x 2	1/8	5.3	1.54	0.50
*A251	3 1/4 x 2	1/4	4.3	1.25	0.48
A252	3 x 2 1/4	1/8	9.5	2.78	0.77
A253	3 x 2 1/8	1/2	8.5	2.50	0.75
A254	3 x 2 1/4	1/8	7.6	2.22	0.73
A255	3 x 2 1/8	3/8	6.6	1.92	0.71
A256	3 x 2 1/4	1/8	5.6	1.63	0.68
A257	3 x 2 1/8	1/4	4.5	1.31	0.66
*A258	3 x 2	1/2	7.7	2.25	0.58
*A259	3 x 2	1/8	6.8	2.00	0.56
*A260	3 x 2	3/8	5.9	1.73	0.54
*A261	3 x 2	1/8	5.0	1.47	0.52
*A262	3 x 2	1/4	4.1	1.19	0.49
A264	2 1/2 x 2	1/2	6.8	2.00	0.63
A265	2 1/2 x 2	1/8	6.1	1.78	0.60
A266	2 1/2 x 2	3/8	5.3	1.55	0.58
A267	2 1/2 x 2	1/8	4.5	1.31	0.56
A268	2 1/2 x 2	1/4	3.7	1.06	0.54
A269	2 1/2 x 2	1/8	2.8	0.81	0.51
*A270	2 1/4 x 1 1/2	1/2	5.6	1.63	0.48
*A271	2 1/4 x 1 1/2	1/8	5.0	1.45	0.46
*A272	2 1/4 x 1 1/2	3/8	4.4	1.27	0.44
*A273	2 1/4 x 1 1/2	1/8	3.7	1.07	0.42
*A274	2 1/4 x 1 1/2	1/4	3.0	0.88	0.39
*A275	2 1/4 x 1 1/2	1/8	2.3	0.67	0.37
*A276	2 x 1 3/4	1/4	2.7	0.78	0.37
*A277	2 x 1 3/4	1/8	2.1	0.60	0.35
*A278	1 3/8 x 1	1/4	1.9	0.53	0.29
*A279	1 3/8 x 1	1/8	1.0	0.28	0.26

Angles marked \* are special

**STANDARD AND SPECIAL ANGLES—Continued**  
**ANGLES WITH UNEQUAL LEGS**

Size	θ	Section Moduli		Radii of Gyration			Section Index
		S		r			
		Neutral Axis Parallel to Longer Flange	Neutral Axis Parallel to Shorter Flange	Neutral Axis Parallel to Longer Flange	Neutral Axis Parallel to Shorter Flange	Least Radius	
75	2.64	0.53	1.30	0.53	1.00	0.44	A246*
60	2.42	0.48	1.17	0.54	1.01	0.44	A247*
62	2.18	0.43	1.05	0.54	1.02	0.44	A248*
55	1.92	0.37	0.91	0.55	1.02	0.44	A249*
48	1.65	0.32	0.77	0.56	1.03	0.45	A250*
40	1.36	0.26	0.63	0.57	1.04	0.45	A251*
42	2.28	0.82	1.15	0.72	0.91	0.52	A252
30	2.08	0.74	1.04	0.72	0.91	0.52	A253
38	1.88	0.66	0.93	0.73	0.92	0.52	A254
44	1.66	0.58	0.81	0.74	0.93	0.52	A255
30	1.42	0.49	0.69	0.74	0.94	0.53	A256
24	1.17	0.40	0.56	0.75	0.95	0.53	A257
67	1.92	0.47	1.00	0.55	0.92	0.43	A258*
61	1.73	0.42	0.89	0.55	0.93	0.43	A259*
54	1.53	0.37	0.78	0.56	0.94	0.43	A260*
47	1.32	0.32	0.66	0.57	0.95	0.43	A261*
39	1.09	0.25	0.54	0.57	0.95	0.43	A262*
64	1.14	0.46	0.70	0.56	0.75	0.42	A264
58	1.03	0.41	0.62	0.57	0.76	0.42	A265
51	0.91	0.36	0.55	0.58	0.77	0.42	A266
45	0.79	0.31	0.47	0.58	0.78	0.42	A267
37	0.65	0.25	0.38	0.59	0.78	0.42	A268
29	0.51	0.20	0.29	0.60	0.79	0.43	A269
26	0.75	0.26	0.54	0.40	0.68	0.39	A270*
24	0.68	0.23	0.48	0.41	0.69	0.39	A271*
21	0.61	0.20	0.42	0.41	0.69	0.39	A272*
19	0.53	0.17	0.36	0.42	0.70	0.40	A273*
16	0.44	0.14	0.30	0.42	0.71	0.40	A274*
12	0.34	0.11	0.23	0.43	0.72	0.40	A275*
22	0.37	0.12	0.23	0.39	0.63	0.30	A276*
19	0.34	0.09	0.18	0.40	0.63	0.31	A277*
14	0.09	0.05	0.09	0.27	0.41	0.22	A278*
12	0.05	0.03	0.03	0.20	0.44	0.22	A279*

Angles marked \* are special

PROPERTIES OF STANDARD AND SPECIAL ANGLES

ANGLES WITH EQUAL LEGS

1	2	3	4	5	6	7	8	9	10
Section Index	Size Inches	Thickness, Inches	Weight per Foot Pounds	Area of Section Square Inches	Distance of Center of Gravity from Back of Flange, Inches	Moment of Inertia, Neutral Axis through Center of Gravity Parallel to Flange	Section Modulus, Neutral Axis <i>as</i> before	Radius of Gyration, Neutral Axis <i>as</i> before	Least Radius of Gyration, Neutral Axis <i>as</i> before
						I	S	r	r
A113	8 x8	1 1/8	56.9	16.73	2.41	97.97	17.53	2.42	1.
A112	8 x8	1 1/8	54.0	15.87	2.39	93.53	16.67	2.43	1.
A111	8 x8	1	51.0	15.00	2.37	88.98	15.80	2.44	1.
A110	8 x8	3/4	48.1	14.12	2.34	84.33	14.91	2.44	1.
A109	8 x8	3/4	45.0	13.23	2.32	79.58	14.01	2.45	1.
A108	8 x8	3/4	42.0	12.34	2.30	74.71	13.11	2.46	1.
A107	8 x8	3/4	38.9	11.44	2.28	69.74	12.18	2.47	1.
A106	8 x8	3/4	35.8	10.53	2.25	64.64	11.25	2.48	1.
A105	8 x8	3/4	32.7	9.61	2.23	59.42	10.30	2.49	1.
A104	8 x8	3/4	29.6	8.68	2.21	54.09	9.34	2.50	1.
A103	8 x8	3/4	26.4	7.75	2.19	48.63	8.37	2.50	1.
A 86	6 x6	1	37.4	11.00	1.86	35.46	8.57	1.80	1.
A 87	6 x6	3/4	35.3	10.37	1.84	33.72	8.11	1.80	1.
A 1	6 x6	3/4	33.1	9.74	1.82	31.92	7.64	1.81	1.
A 2	6 x6	3/4	31.0	9.09	1.80	30.06	7.15	1.82	1.
A 3	6 x6	3/4	28.7	8.44	1.78	28.15	6.66	1.83	1.
A 4	6 x6	3/4	26.5	7.78	1.75	26.19	6.17	1.83	1.
A 5	6 x6	3/4	24.2	7.11	1.73	24.16	5.66	1.84	1.
A 6	6 x6	3/4	21.9	6.43	1.71	22.07	5.14	1.85	1.
A 7	6 x6	3/4	19.6	5.75	1.68	19.91	4.61	1.86	1.
A 8	6 x6	3/4	17.2	5.06	1.66	17.68	4.07	1.87	1.
A 88	6 x6	3/4	14.9	4.36	1.64	15.39	3.53	1.88	1.
*A 94	5 x5	1	30.6	9.00	1.61	19.64	5.80	1.48	0.
*A 95	5 x5	3/4	28.9	8.50	1.59	18.71	5.49	1.48	0.
*A 9	5 x5	3/4	27.2	7.99	1.57	17.75	5.17	1.49	0.
*A 10	5 x5	3/4	25.4	7.46	1.55	16.77	4.85	1.50	0.
*A 11	5 x5	3/4	23.6	6.94	1.52	15.74	4.53	1.51	0.
*A 12	5 x5	3/4	21.8	6.42	1.50	14.68	4.20	1.51	0.
*A 13	5 x5	3/4	20.0	5.86	1.48	13.58	3.86	1.52	0.
*A 14	5 x5	3/4	18.1	5.31	1.46	12.44	3.51	1.53	0.
*A 15	5 x5	3/4	16.2	4.75	1.43	11.25	3.15	1.54	0.
*A 16	5 x5	3/4	14.3	4.18	1.41	10.02	2.79	1.55	0.
*A 17	5 x5	3/4	12.3	3.61	1.39	8.74	2.42	1.56	0.
A 18	4 x4	3/4	19.9	5.84	1.29	8.14	3.01	1.18	0.
A 19	4 x4	3/4	18.5	5.44	1.27	7.67	2.81	1.19	0.

Angles marked \* are special



PROPERTIES OF STANDARD AND SPECIAL ANGLES—Continued

ANGLES WITH EQUAL LEGS

1	2	3	4	5	6	7	8	9	10
Section Index	Size Inches	Thickness, Inches	Weight per Foot Pounds	Area of Section Square Inches	Distance of Center of Gravity from Back of Flange, Inches	Moment of Inertia, Neutral Axis through Center of Gravity Parallel to Flange	Section Modulus Neutral Axis as before	Radius of Gyration Neutral Axis as before	Least Radius of Gyration, Neutral Axis through Center of Gravity at Angle of 45 Degrees to Flanges
						I	S	r	r'
A 20	4 x4	1/8	17.1	5.03	1.25	7.17	2.61	1.19	0.77
A 21	4 x4	5/16	15.7	4.61	1.23	6.66	2.40	1.20	0.77
A 22	4 x4	3/8	14.3	4.18	1.21	6.12	2.19	1.21	0.78
A 23	4 x4	1/2	12.8	3.75	1.18	5.56	1.97	1.22	0.78
A 24	4 x4	5/8	11.3	3.31	1.16	4.97	1.75	1.23	0.78
A 25	4 x4	3/4	9.8	2.86	1.14	4.36	1.52	1.23	0.79
A 90	4 x4	1/2	8.2	2.40	1.12	3.71	1.29	1.24	0.79
A 26	3 1/2 x3 1/2	1/8	17.1	5.03	1.17	5.25	2.25	1.02	0.67
A 27	3 1/2 x3 1/2	3/16	16.0	4.69	1.15	4.96	2.11	1.03	0.67
A 28	3 1/2 x3 1/2	1/4	14.8	4.34	1.12	4.65	1.96	1.04	0.67
A 29	3 1/2 x3 1/2	5/16	13.6	3.98	1.10	4.33	1.81	1.04	0.67
A 30	3 1/2 x3 1/2	1/2	12.4	3.62	1.08	3.99	1.65	1.05	0.68
A 31	3 1/2 x3 1/2	5/8	11.1	3.25	1.06	3.64	1.49	1.06	0.68
A 32	3 1/2 x3 1/2	3/4	9.8	2.87	1.04	3.26	1.32	1.07	0.68
A 33	3 1/2 x3 1/2	7/8	8.5	2.48	1.01	2.87	1.15	1.07	0.69
A 99	3 1/2 x3 1/2	1/2	7.2	2.09	0.99	2.45	0.98	1.08	0.69
A 34	3 x3	5/16	11.5	3.36	0.98	2.62	1.30	0.88	0.57
A 35	3 x3	1/4	10.4	3.06	0.95	2.43	1.19	0.89	0.58
A 36	3 x3	3/8	9.4	2.75	0.93	2.22	1.07	0.90	0.58
A 37	3 x3	1/2	8.3	2.43	0.91	1.99	0.95	0.91	0.58
A 38	3 x3	5/8	7.2	2.11	0.89	1.76	0.83	0.91	0.58
A 39	3 x3	3/4	6.1	1.78	0.87	1.51	0.71	0.92	0.59
A 40	3 x3	1/2	4.9	1.44	0.84	1.24	0.58	0.93	0.59
*A 41	2 1/2 x2 1/2	1/2	8.5	2.50	0.87	1.67	0.89	0.82	0.52
*A 42	2 1/2 x2 1/2	1/4	7.6	2.22	0.85	1.51	0.79	0.82	0.53
*A 43	2 1/2 x2 1/2	3/8	6.6	1.92	0.82	1.33	0.69	0.83	0.53
*A 44	2 1/2 x2 1/2	1/2	5.6	1.62	0.80	1.15	0.59	0.84	0.54
*A 45	2 1/2 x2 1/2	3/4	4.5	1.31	0.78	0.93	0.48	0.85	0.55
A 46	2 1/2 x2 1/2	1/2	7.7	2.25	0.81	1.23	0.73	0.74	0.47
A 47	2 1/2 x2 1/2	3/8	6.8	2.00	0.78	1.11	0.65	0.74	0.48
A 48	2 1/2 x2 1/2	1/2	5.9	1.73	0.76	0.98	0.57	0.75	0.48
A 49	2 1/2 x2 1/2	3/4	5.0	1.47	0.74	0.85	0.48	0.76	0.49
A 50	2 1/2 x2 1/2	1/2	4.1	1.19	0.72	0.70	0.40	0.77	0.49
A100	2 1/2 x2 1/2	1/4	3.1	0.90	0.69	0.55	0.30	0.78	0.43

Angles marked \* are special

PROPERTIES OF STANDARD AND SPECIAL ANGLES—Continued

ANGLES WITH EQUAL LEGS

1	2	3	4	5	6	7	8	9
Section Index	Size Inches	Thickness, Inches	Weight per Foot Pounds	Area of Section Square Inches	Distance of Center of Gravity from Back of Flange, Inches	Moment of Inertia, Neutral Axis through Center of Gravity Parallel to Flange	Section Modulus Neutral Axis as before	Radius of Gyration Neutral Axis as
						I	S	r
*A 51	2½ x 2½	½	6.8	2.00	0.74	0.87	0.58	0.66
*A 52	2½ x 2½	⅝	6.1	1.78	0.72	0.79	0.52	0.67
*A 53	2½ x 2½	⅞	5.3	1.55	0.70	0.70	0.45	0.67
*A 54	2½ x 2½	1	4.5	1.31	0.68	0.61	0.39	0.68
*A 55	2½ x 2½	1¼	3.7	1.06	0.66	0.51	0.32	0.68
*A101	2½ x 2½	1½	2.8	0.81	0.63	0.39	0.24	0.70
A 56	2 x 2	⅞	5.3	1.56	0.66	0.54	0.40	0.56
A 57	2 x 2	¾	4.7	1.36	0.64	0.48	0.35	0.56
A 58	2 x 2	⅝	4.0	1.15	0.61	0.43	0.30	0.60
A 59	2 x 2	⅜	3.2	0.94	0.59	0.35	0.25	0.61
A 60	2 x 2	⅜	2.5	0.72	0.57	0.28	0.19	0.63
A 61	1½ x 1½	⅞	4.6	1.30	0.59	0.35	0.30	0.51
A 62	1½ x 1½	¾	4.0	1.17	0.57	0.31	0.26	0.51
A 63	1½ x 1½	⅝	3.4	1.00	0.55	0.27	0.23	0.53
A 64	1½ x 1½	⅜	2.8	0.81	0.53	0.23	0.19	0.53
A 65	1½ x 1½	⅜	2.2	0.62	0.51	0.18	0.14	0.54
A 66	1½ x 1½	¾	3.4	0.90	0.51	0.19	0.19	0.44
A 67	1½ x 1½	⅝	2.9	0.84	0.49	0.16	0.162	0.44
A 68	1½ x 1½	⅜	2.4	0.69	0.47	0.14	0.134	0.45
A 69	1½ x 1½	⅜	1.8	0.53	0.44	0.11	0.104	0.46
A102	1½ x 1½	½	1.3	0.36	0.42	0.08	0.070	0.46
A 70	1½ x 1½	⅞	2.4	0.69	0.42	0.09	0.109	0.36
A 71	1½ x 1½	¾	2.0	0.56	0.40	0.077	0.091	0.37
A 72	1½ x 1½	⅝	1.5	0.43	0.38	0.061	0.071	0.38
A 73	1½ x 1½	⅜	1.1	0.30	0.35	0.044	0.049	0.38
A 78	1 x 1	¾	1.5	0.44	0.34	0.037	0.056	0.25
A 79	1 x 1	⅞	1.2	0.34	0.32	0.030	0.044	0.30
A 80	1 x 1	⅝	0.8	0.24	0.30	0.022	0.031	0.31
*A 81	¾ x ¾	⅞	1.0	0.29	0.29	0.019	0.033	0.26
*A 82	¾ x ¾	¾	0.7	0.21	0.26	0.014	0.023	0.26
A 83	¾ x ¾	⅝	0.9	0.25	0.26	0.012	0.024	0.25
A 84	¾ x ¾	⅜	0.6	0.17	0.23	0.009	0.017	0.25

Angles marked \* are special



**WEIGHTS AND DIMENSIONS OF AMERICAN STANDARD RAIL SECTIONS**

Weight per Yard in Pounds	Area in Square Inches	Width of Base and Height in Inches	Web in Inches	Width of Head in Inches	Height of Center of Gravity above Base in Inches	AXIS $x-x$		
						Moment of Inertia I	Section Modulus S	Radius of Gyration r
A 100	9.8	$5\frac{3}{4}$	$\frac{9}{16}$	$2\frac{3}{4}$	2.8	43.8	14.6	2.13
A 95	9.3	$5\frac{9}{16}$	$\frac{9}{16}$	$2\frac{11}{16}$	2.7	38.6	13.3	2.06
A 90	8.8	$5\frac{1}{2}$	$\frac{9}{16}$	$2\frac{5}{8}$	2.5	34.0	12.0	1.97
A 85	8.3	$5\frac{3}{16}$	$\frac{9}{16}$	$2\frac{9}{16}$	2.5	30.0	11.0	1.90
A 80	7.8	5	$\frac{3}{4}$	$2\frac{1}{2}$	2.4	26.2	10.0	1.83
A 75	7.4	$4\frac{11}{16}$	$\frac{3}{4}$	$2\frac{15}{16}$	2.4	22.9	9.3	1.78
A 70	6.9	$4\frac{5}{8}$	$\frac{3}{4}$	$2\frac{7}{8}$	2.2	19.6	8.2	1.70
A 65	6.4	$4\frac{7}{16}$	$\frac{1}{2}$	$2\frac{13}{16}$	2.2	16.9	7.4	1.63
A 60	5.9	$4\frac{1}{4}$	$\frac{3}{4}$	$2\frac{3}{8}$	2.1	14.5	6.7	1.58
A 55	5.4	$4\frac{1}{16}$	$\frac{15}{16}$	$2\frac{1}{4}$	2.0	11.9	5.8	1.49
A 50	4.9	$3\frac{7}{8}$	$\frac{7}{16}$	$2\frac{1}{2}$	1.9	9.8	4.9	1.42
A 45	4.4	$3\frac{11}{16}$	$\frac{3}{4}$	2	1.8	8.0	4.2	1.35
A 40	3.9	$3\frac{1}{2}$	$\frac{3}{4}$	$1\frac{1}{2}$	1.7	6.6	3.6	1.30
A 35	3.4	$3\frac{1}{4}$	$\frac{3}{4}$	$1\frac{3}{4}$	1.6	4.8	2.8	1.19
A 30	3.0	3	$\frac{3}{4}$	$1\frac{5}{8}$	1.4	3.5	2.3	1.11
A 25	2.5	$2\frac{3}{4}$	$\frac{13}{16}$	$1\frac{1}{2}$	1.3	2.4	1.7	.99
A 20	2.0	$2\frac{1}{2}$	$\frac{17}{16}$	$1\frac{3}{8}$	1.2	1.7	1.3	.92
A 16	1.6	$2\frac{1}{4}$	$\frac{15}{16}$	$1\frac{1}{4}$	1.1	1.1	0.97	.84

### COLUMNS IN FIREPROOF BUILDINGS

The subject of fireproof construction is steadily growing in importance. The need of fireproof buildings in the business centers of our great cities has been well demonstrated and their superiority has become so generally recognized that at present but few structures of any size or importance are designed which are not more or less of this type. This change has been facilitated in no small measure by a number of signal improvements made of late in the art of fireproof construction, insuring not only a higher degree of efficiency, but a considerable reduction in cost compared with methods formerly practiced.

The old style of solid brick arch, once so prevalent in fireproof construction, has been almost wholly supplanted by the modern forms of hollow tile and terra cotta arches. The important advantages of the latter have been already pointed out in these pages. Roofs, ceilings and partition walls are now also largely constructed of these light refractory materials.

The substitution of steel for iron in beams may be cited as a radical improvement in this direction, and, simultaneous with the introduction by this firm of new patterns for its steel beams. These patterns are of more convenient shape and are much more economical of material than the old forms.

Another change which is gradually taking place is the substitution of steel for cast iron in the composition of columns. Cast iron is a material so uncertain in character that its use has long since been abandoned in bridge construction. In buildings the loads are generally quiescent and the liability to sudden shocks is more remote than in bridges; yet, on the other hand, the columns seldom receive their loads as favorably as in bridges; in most cases there exists considerable eccentricity, that is, the loads on one side of the column are heavier than those on the other side, and the bending strains arising therefrom increase the strains from direct compression materially.

The following are some of the contingencies which may arise in the manufacture of castings and which preclude anything approaching uniformity in the product.

In the case of hollow cast iron columns, while the metal is yet in a molten state the buoyancy of the central core tends to cause it to rise, thereby reducing the thickness of the metal above and increasing it below. When columns are of such a length as to make it necessary to pour the metal into the mould from both ends, it sometimes occurs that the iron becomes too much chilled on the surface to properly mix and unite, thus creating a weak seam at the very point where the greatest strength will be needed. The presence of confined air, producing "blowholes" and "honeycomb," and the collection of impurities at the bottom of the mould may be further mentioned as frequent sources of weakness in cast iron.

The most critical condition, however, is that due to the unequal contraction of the metal during the process of cooling, thereby giving rise to initial stresses, at times of sufficient force to produce rupture in the column or in its lugs on the slightest provocation. In many cases the trouble can be ascribed to faulty designing or carelessness in the execution of the work, yet even under favorable conditions it is so difficult to secure equal radiation from the moulds in all directions that castings entirely exempt from inherent shrinkage strains are probably seldom produced.

As a protection against these contingencies resort must be had either to the crude and uncertain expedient of a high safety factor, not less than 8 or 10, or a material such as rolled steel must be adopted of a more uniform and reliable character than cast iron.

STEEL COLUMNS fail either by deflecting bodily out of a straight line, or by the buckling of the metal between rivets or other points of support. Both actions may take place at the same time, but if the latter occurs alone, it may be an indication that the rivet spacing or the thickness of the metal is insufficient.

The rule has been deduced from actual experiments upon wrought iron columns, that the distance between centers of

rivets should not exceed in the line of strain sixteen times the thickness of metal of the parts joined, and that the distance between rivets or other points of support at right angles to the line of strain should not exceed thirty-two times the thickness of the metal.

On page 51 sections are shown of some of the most common forms of built columns. Figs. 6, 13 and 19 belong to the class known as "Closed Columns." As it is impracticable to reach the inner surfaces of such columns, they should preferably be used only for interior work, where the changes in temperature are not considerable, and the air is comparatively dry. Places exposed to extremes of temperature and unprotected from the rain, the paint on the inner surface of the column sooner or later, cease to be a protection; corrosion will ensue, and, once begun, is apt to continue as long as there is oxidized metal left in the column.

The remaining figures on the same page represent columns with open sections, which readily admit of reaching, and are, therefore, suitable for outdoor work.

Of these, Figs. 14, 15, 16, 17 and 18, which are known as Z-bar columns, have been shown by extended use to be particularly well adapted to many purposes in construction.

In the use of columns of the types shown in Figs. 5, 10 and 12, care should be taken in designing that the rivets are placed sufficiently far apart to permit machine-driving the rivets.

The Z-bar and channel columns are particularly well adapted for buildings, owing to their facility for efficient connection with floor beams and girders.

The advantage of the constant dimension Z-bar column lies in the quicker preparation of plans and subsequent details, the outside dimensions being the same throughout successive stories of the structure, making a guide for the architect in dimensioning walls and pillars, and facilitating the work of the engineer in the preparation of shop details, as the dimensions are the same for all typical floors.

Standard bases, which can be adapted to any section of column, are shown on page 50, Figs. 4, 5 and 6 showing the *iron*, and Figs. 7 and 8 the built-up type.

Connections for floor beams to constant dimension Z-bar columns, detailed on pages 189 and 190, were designed to fairly cover the range of ordinary practice. For other types of columns, the make-up of these details should be altered to fit the conditions governing, but, in a general way, they indicate the standard practice.

When the maximum loads in tons, as assumed for each case, are exceeded, the connections must be correspondingly strengthened by using longer vertical angles for the brackets, or by other suitable detail that will provide for the correct number of rivets. In proportioning these connections the bearing stress on rivets was assumed of a maximum intensity of 10,000 pounds per square inch.

In buildings, as a rule, the columns are permanently encased in a fireproofing composition. On page 50, Figs. 1, 2 and 3, are shown designs of fireproofing for Z-bar columns, giving the latter a cylindrical, or a rectangular finish with rounded corners, as may be preferred. Similar casings can be used for any other type of built-up column, the air space between the tiling and the metal adding to the protection of the latter in the event of fire.

Complete tables of dimensions and safe loads in tons for columns of different lengths are given on pages 127 to 136, inclusive, covering the constant dimension as well as the other type of Z-bar columns, and on pages 137 to 142 covering plate and channel and latticed channel columns.

The length of a column unbraced should not exceed 125 times its least radius of gyration.

We believe the variety given in these tables will cover a large majority of the cases presenting themselves in ordinary practice.

## COLUMNS AND STRUTS

Explanation of Tables, pages 127 to 149 inclusive.

The tables of safe loads for steel Z-bar and channel columns are piled on the basis of an allowable stress per square inch of 12,000 (factor of safety of 4) for lengths of 90 radii and under, and an all stress deduced from the formula  $17,100 - 57 \frac{1}{r}$  for lengths great this limit.

Complete dimensions of the Z-bar columns are given opposite tables of safe loads.

The steel used in these columns is known as "medium" steel containing a comparatively low percentage of carbon.

The values given in these tables should be used only for cases in which the loads are for the most part statical, and equal, or nearly equal, on opposite sides of the column. When there is much eccentric loading, or the loads are subject to a sudden change, the tabulated values should be reduced according to circumstances.

The table on the "Ultimate Strength of Columns," on page 149, shows the stress per square inch of section at which columns will fail for various proportions of length, in feet, to least radius of gyration, in inches. This table is based on Gordon's formula changed for the use of steel. The table on page 147, showing the radii of gyration for round and square columns, will be found useful in connection with this table.

If the column or strut is a single rolled beam, channel or other shape, the radius of gyration will be found in the foregoing tables on pages 119 inclusive.

If the column is composed of two channels latticed, the channels are usually placed far enough apart so that the column will be weakest in the direction of the web, *i. e.*, with neutral axis at right angles to the web, for which case the radius of gyration of the column is the same as that of the single channel. In the table of "Properties of Steel Channels," page 102, are given the distances back to back of channels which make the radii equal about both axes.

A common form of column or strut, to be recommended for comparatively light loads, is that formed of two angles back to back, with angles united either with a single course of lattice bars or a central plate, as in Fig. 1, page 51.

The radii of gyration for such struts are tabulated on pages 145 and 146. They are given for the neutral axis parallel to either flat face for minimum and maximum sizes of all standard and special angles. In cases where four angles are used, the two pairs should be spaced far enough apart to make the column weakest about a neutral axis parallel to the central web or latticing. The radius of gyration will then be the same as that given in the tables for a single pair of angles, since the *moment of inertia* of the web plate about such an axis is so small that it may be disregarded entirely.



The table on "Ultimate Strength of Hollow Cast Iron Columns" and that on "Safe Loads for Hollow Round Cast Iron Columns" were computed by Gordon's formula and cover a range of length that will seldom be exceeded in practice.

A column is *square bearing* when it has square ends which butt against or are firmly connected with an immovable surface, such as the floor of a building; it is *pin and square bearing* when one end only is square bearing and the other presses against a close-fitting pin; and it is *pin bearing* when both ends are thus pin-jointed with the axis of the pins in parallel directions (for example, the posts in pin-connected bridges).

### EXAMPLES

I. What size of constant dimension Z-bar column 24 ft. long with square bearing ends will be required to carry a load of 300 tons, using a safety factor of 4?

*Answer:* From the table on page 135 it will be seen that for the length given 4Z<sup>s</sup> 4½ × 3½ × ¼ with 2 web plates 8 × 1½ will sustain 306.0 tons, which is 6 tons in excess of that required, or referring to table on channel columns, page 141, two 10 in. channels 35 lbs. and 2 side plates 12 × 1½ will be found sufficiently strong.

II. A strut 16 ft. long, fixed rigidly at both ends, is needed for supporting a load of 80,000 lbs. It is to be composed of two pairs of angles united with a single line of ¼ in. lattice bars along the central plane. What weight of angles will be required with a safety factor of 5?

*Answer:* We will assume four 3 × 4 in. angles and determine the thickness of metal required. The angles must be spread ½ in. in order to admit the latticing. From the table on page 146 we find the radius of gyration of a pair of 3 × 4 × ¼ in. angles with the 3 in. legs parallel and ½ in. apart to be 1.97 in. Hence the value of  $\frac{l}{r} = \frac{16}{1.97} = 8.1$ , for which the

ultimate strength as per table on page 143 = 39,600 lbs.

The allowable strain per square inch with a safety factor of 5 will therefore be  $39,600 \div 5 = 7,920$  lbs. and the area of the required cross-section  $80,000 \div 7,920 = 10.10$  square inches, or 2.52 square inches for each angle. Hence the weight per foot of each angle will be  $2.52 \times 3.4 = 8.6$  lbs. This weight will be found to agree nearly with a thickness of ¼ in. for a 4 × 3 in. angle.

SAFE LOADS IN TONS OF 2,000 LBS.

Z-BAR COLUMNS

SQUARE ENDS

Allowed stresses per square inch ;  $\left\{ \begin{array}{l} 12,000 \text{ lbs. for lengths of 90 radii or under} \\ 17,000-57\frac{1}{r} \text{ for lengths over 90 radii} \end{array} \right.$   
safety factor 4

6 IN. Z-BAR COLUMNS

Section : 4 Z-Bars 3 in. deep and 1 Web Plate 6 in.  $\times$  thickness of Z-Bars

Length of Column in Feet	$\frac{1}{4}$ Metal=31.7 lbs.=9.31 sq. in. r (min.)=1.86	$\frac{5}{16}$ Metal=39.8 lbs.=11.7 sq. in. r (min.)=1.90	$\frac{3}{8}$ Metal=46.2 lbs.=13.6 sq. in. r (min.)=1.98	$\frac{7}{8}$ Metal=54.3 lbs.=16.0 sq. in. r (min.)=1.93	$\frac{1}{2}$ Metal=59.9 lbs.=17.6 sq. in. r (min.)=1.90	$\frac{1}{4}$ Metal=67.9
12 and under	55.9	70.3	81.6	95.8	105.7	111.1
14	55.7	70.3	81.6	95.8	105.7	111.1
16	52.3	66.5	76.6	91.3	99.9	111.1
18	48.3	62.3	71.7	85.6	93.6	110.0
20	45.4	58.1	66.7	79.9	87.2	106.8
22	42.0	53.9	61.8	74.3	80.9	103.6
24	38.6	49.7	56.9	68.6	74.6	100.4
26	35.2	45.5	51.9	63.0	68.2	97.2
28	31.7	41.3	47.0	57.3	61.9	94.0
30	28.3	37.1	42.0	51.7	55.5	90.8

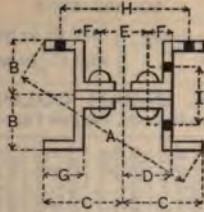
8 IN. Z-BAR COLUMNS

Section : 4 Z-Bars 4 in. deep and 1 Web Plate 7 in.  $\times$  thickness of Z-Bars

Length of Column in Feet	$\frac{1}{4}$ Metal=33.3 lbs.=11.3 sq. in. r (min.)=2.47	$\frac{5}{16}$ Metal=48.1 lbs.=14.1 sq. in. r (min.)=2.52	$\frac{3}{8}$ Metal=58.0 lbs.=17.1 sq. in. r (min.)=2.57	$\frac{7}{8}$ Metal=64.7 lbs.=19.0 sq. in. r (min.)=2.49	$\frac{1}{2}$ Metal=74.4 lbs.=21.9 sq. in. r (min.)=2.55	$\frac{3}{4}$ Metal=84.1 lbs.=24.8 sq. in. r (min.)=2.60	$\frac{1}{2}$ Metal=89.2 lbs.=26.3 sq. in. r (min.)=2.52	$\frac{1}{4}$ Metal=98.8 lbs.=29.0 sq. in. r (min.)=2.58
18 and under	67.5	84.8	102.4	114.2	131.2	148.5	157.5	174.3
20	65.0	82.5	100.5	110.5	128.2	146.4	153.3	171.3
22	61.9	78.7	95.9	105.3	122.4	139.9	146.2	163.5
24	58.8	74.8	91.3	100.1	116.5	133.4	139.1	155.8
26	55.7	71.0	86.8	94.8	110.6	126.9	132.0	148.1
28	52.6	67.1	82.3	89.6	104.7	120.3	124.8	140.4
30	49.4	63.3	77.7	84.4	98.8	113.8	117.7	132.7
32	46.3	59.5	73.2	79.2	93.0	107.3	110.6	125.0
34	43.2	55.8	68.7	74.0	87.1	100.8	103.5	117.3
36	40.1	51.8	64.1	68.7	81.2	94.3	96.4	109.6
38	37.0	48.0	59.6	63.5	75.3	87.8	89.4	101.9
40	33.9	44.1	55.0	58.3	69.5	81.3	82.2	94.2

To the above weights of column shafts add the weight of r

**Z-BAR COLUMN DIMENSIONS**



**6 IN. COLUMNS**

4 Z-Bars 3-3 $\frac{1}{8}$  in. deep

1 Web Plate 6 in.  $\times$  Thickness of Z-Bars

Thickness of Metal	A	B	C	D	E	F	G	H	I
$\frac{1}{4}$	12 $\frac{3}{4}$	3 $\frac{1}{8}$	5 $\frac{9}{16}$	3 $\frac{1}{8}$	3	1 $\frac{5}{8}$	2 $\frac{11}{16}$	8 $\frac{1}{2}$	3 $\frac{1}{4}$
$\frac{5}{16}$	12 $\frac{7}{8}$	3 $\frac{7}{16}$	5 $\frac{9}{16}$	3 $\frac{1}{8}$	3	1 $\frac{5}{8}$	2 $\frac{3}{4}$	8 $\frac{1}{2}$	3 $\frac{3}{8}$
$\frac{3}{8}$	12 $\frac{5}{8}$	3 $\frac{9}{16}$	5 $\frac{7}{16}$	3 $\frac{1}{8}$	3	1 $\frac{5}{8}$	2 $\frac{11}{16}$	8 $\frac{1}{2}$	3 $\frac{3}{8}$
$\frac{7}{16}$	12 $\frac{11}{16}$	3 $\frac{3}{8}$	5 $\frac{7}{16}$	3 $\frac{1}{8}$	3	1 $\frac{5}{8}$	2 $\frac{3}{4}$	8 $\frac{1}{2}$	3 $\frac{1}{2}$
$\frac{1}{2}$	12 $\frac{7}{8}$	3 $\frac{1}{4}$	5 $\frac{9}{16}$	3 $\frac{1}{8}$	3	1 $\frac{5}{8}$	2 $\frac{11}{16}$	8 $\frac{1}{2}$	3 $\frac{1}{2}$
$\frac{9}{16}$	12 $\frac{9}{16}$	3 $\frac{11}{16}$	5 $\frac{9}{16}$	3 $\frac{1}{8}$	3	1 $\frac{5}{8}$	2 $\frac{3}{4}$	8 $\frac{1}{2}$	3 $\frac{3}{8}$

**8 IN. COLUMNS**

4 Z-Bars 4-4 $\frac{1}{2}$  in. deep

1 Web Plate 7 in.  $\times$  Thickness of Z-Bars

Thickness of Metal	A	B	C	D	E	F	G	H	I
$\frac{1}{4}$	15 $\frac{5}{8}$	4 $\frac{1}{8}$	6 $\frac{7}{16}$	3 $\frac{5}{8}$	3 $\frac{1}{2}$	1 $\frac{7}{8}$	3 $\frac{1}{16}$	10	4 $\frac{1}{4}$
$\frac{5}{16}$	15 $\frac{3}{8}$	4 $\frac{7}{16}$	6 $\frac{7}{16}$	3 $\frac{5}{8}$	3 $\frac{1}{2}$	1 $\frac{7}{8}$	3 $\frac{3}{8}$	10	4 $\frac{3}{8}$
$\frac{3}{8}$	15 $\frac{1}{2}$	4 $\frac{9}{16}$	6 $\frac{7}{16}$	3 $\frac{5}{8}$	3 $\frac{1}{2}$	1 $\frac{7}{8}$	3 $\frac{5}{16}$	10	4 $\frac{1}{2}$
$\frac{7}{16}$	15 $\frac{1}{8}$	4 $\frac{7}{8}$	6 $\frac{1}{4}$	3 $\frac{5}{8}$	3 $\frac{1}{2}$	1 $\frac{7}{8}$	3 $\frac{1}{8}$	10	4 $\frac{7}{8}$
$\frac{1}{2}$	15 $\frac{3}{8}$	4 $\frac{5}{8}$	6 $\frac{1}{4}$	3 $\frac{5}{8}$	3 $\frac{1}{2}$	1 $\frac{7}{8}$	3 $\frac{3}{8}$	10	4 $\frac{9}{16}$
$\frac{9}{16}$	15 $\frac{5}{8}$	4 $\frac{3}{4}$	6 $\frac{1}{4}$	3 $\frac{5}{8}$	3 $\frac{1}{2}$	1 $\frac{7}{8}$	3 $\frac{5}{16}$	10	4 $\frac{11}{16}$
$\frac{5}{8}$	14 $\frac{3}{8}$	4 $\frac{1}{2}$	6 $\frac{1}{8}$	3 $\frac{5}{8}$	3 $\frac{1}{2}$	1 $\frac{7}{8}$	3 $\frac{7}{16}$	10	4 $\frac{3}{4}$
$\frac{3}{4}$	15	4 $\frac{11}{16}$	6 $\frac{1}{8}$	3 $\frac{5}{8}$	3 $\frac{1}{2}$	1 $\frac{7}{8}$	3 $\frac{9}{16}$	10	4 $\frac{5}{8}$
$\frac{7}{8}$	15 $\frac{1}{8}$	4 $\frac{1}{2}$	6 $\frac{1}{8}$	3 $\frac{5}{8}$	3 $\frac{1}{2}$	1 $\frac{7}{8}$	3 $\frac{11}{16}$	10	4 $\frac{3}{4}$

SAFE LOADS IN TONS OF 2,000 LBS.  
Z-BAR COLUMNS  
SQUARE ENDS

Allowed stresses per square inch; } 12,000 lbs. for lengths of 90 radii or un-  
safety factor 4 } 17100-57  $\frac{1}{r}$  for lengths over 90 radii

10 IN. Z-BAR COLUMNS

Section: 4 Z-Bars 5 in. deep and 1 Web Plate 7 in.  $\times$  thickness of Z-Bars

Length of Column in Feet	$\frac{3}{8}$ " Metal = 53.7 lbs. = 15.8 sq. in. r (min.) = 3.08	$\frac{3}{8}$ " Metal = 64.7 lbs. = 19.0 sq. in. r (min.) = 3.13	$\frac{3}{8}$ " Metal = 75.8 lbs. = 22.3 sq. in. r (min.) = 3.18	$\frac{3}{8}$ " Metal = 83.3 lbs. = 24.5 sq. in. r (min.) = 3.19	$\frac{3}{8}$ " Metal = 94.2 lbs. = 27.7 sq. in. r (min.) = 3.15	$\frac{3}{8}$ " Metal = 105.2 lbs. = 30.9 sq. in. r (min.) = 3.21	$\frac{3}{8}$ " Metal = 111.0 lbs. = 32.7 sq. in. r (min.) = 3.13	$\frac{3}{8}$ " Metal = 121.8 lbs. = 35.8 sq. in. r (min.) = 3.18
22 and under	94.7	114.2	133.9	147.0	166.2	185.6	196.0	214.1
24	92.6	112.6	133.1	144.6	164.8	185.3	193.6	213.1
26	89.9	108.6	128.3	139.3	158.7	178.7	186.5	206.8
28	85.6	104.4	123.6	133.8	152.7	172.1	179.3	199.1
30	82.3	100.2	118.7	128.4	146.7	165.5	172.2	190.4
32	78.8	96.1	113.8	123.0	140.7	158.9	165.0	183.
34	75.3	91.9	109.1	117.6	134.7	152.3	157.9	175.4
36	71.6	87.6	104.3	112.3	128.7	145.7	150.7	167.1
38	68.3	83.6	99.5	108.3	122.7	139.1	143.6	160.0
40	64.8	79.4	94.7	101.4	116.7	132.5	136.5	152.3
42	61.3	75.3	89.9	96.0	110.6	125.9	129.4	144.4
44	57.7	71.1	85.1	90.8	104.6	119.3	122.2	136.1
46	54.2	67.0	80.3	85.3	98.3	112.7	115.1	129.1
48	50.7	62.8	75.5	79.8	92.3	106.1	107.9	121.1
50	47.2	58.6	70.7	74.4	86.6	99.5	100.8	113.8

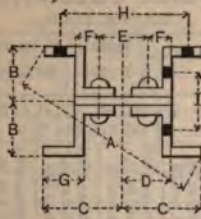
12 IN. Z-BAR COLUMNS

Section: 4 Z-Bars 6 in. deep and 1 Web Plate 8 in.  $\times$  thickness of Z-Bars

Length of Column in Feet	$\frac{3}{8}$ " Metal = 72.7 lbs. = 21.4 sq. in. r (min.) = 3.67	$\frac{3}{8}$ " Metal = 85.2 lbs. = 25.0 sq. in. r (min.) = 3.72	$\frac{3}{8}$ " Metal = 97.8 lbs. = 28.8 sq. in. r (min.) = 3.77	$\frac{3}{8}$ " Metal = 106.2 lbs. = 31.2 sq. in. r (min.) = 3.79	$\frac{3}{8}$ " Metal = 113.5 lbs. = 34.8 sq. in. r (min.) = 3.75	$\frac{3}{8}$ " Metal = 120.9 lbs. = 38.5 sq. in. r (min.) = 3.72	$\frac{3}{8}$ " Metal = 127.3 lbs. = 40.5 sq. in. r (min.) = 3.68	$\frac{3}{8}$ " Metal = 140.9 lbs. = 44.1 sq. in. r (min.) = 3.66
26 and under	128.3	150.3	172.6	187.3	209.1	231.0	243.0	264.4
28	127.0	149.7	172.5	186.0	208.9	230.3	240.8	261.4
30	123.0	145.1	167.6	180.2	202.5	223.3	233.2	253.5
32	119.0	140.5	162.4	174.5	196.1	216.3	225.7	245.6
34	115.1	135.9	157.2	168.7	189.8	209.2	218.2	236.7
36	111.1	131.3	152.0	162.9	183.4	202.1	210.6	228.4
38	107.1	126.7	146.8	157.1	177.0	195.1	203.1	220.5
40	103.1	122.1	141.5	151.4	170.7	188.0	195.6	211.6
42	99.1	117.5	136.3	145.5	164.4	180.9	188.0	203.7
44	95.1	112.9	131.1	139.8	158.0	173.9	180.5	195.6
46	91.2	108.3	126.2	134.0	151.6	166.8	172.9	187.3
48	87.2	103.6	120.7	128.2	145.3	159.8	165.4	179.0
50	83.2	99.1	115.5	122.4	138.9	152.7	157.3	170.7

To the above weights of column shafts add the weight of r

Z-BAR COLUMN DIMENSIONS



10 IN. COLUMNS

4 Z-Bars 5-5/8 in. deep

1 Web Plate 7 in. x thickness of Z-Bars

Diameter of Bolt or Rivet, 3/4 in.	Thickness of Metal	A	B	C	D	E	F	G	H	I
		5/16	16 1/8	5 5/8	6 9/16	3 5/8	3 1/2	1 7/8	3 1/4	10
3/8	16 1/8	5 1/4	6 9/16	3 5/8	3 1/2	1 7/8	3 1/8	10	5 7/8	
7/16	16 1/8	5 1/8	6 9/16	3 5/8	3 1/2	1 7/8	3 3/8	10	5 1/2	
1/2	16 1/2	5 1/4	6 3/8	3 5/8	3 1/2	1 7/8	3 1/4	10	5 1/2	
9/16	16 3/8	5 1/8	6 3/8	3 5/8	3 1/2	1 7/8	3 5/8	10	5 5/8	
5/8	16 3/8	5 7/16	6 3/8	3 5/8	3 1/2	1 7/8	3 3/8	10	5 3/4	
11/16	16 3/8	5 1/4	6 3/8	3 5/8	3 1/2	1 7/8	3 1/4	10	5 1/2	
3/4	16 1/2	5 7/16	6 3/8	3 5/8	3 1/2	1 7/8	3 5/8	10	5 3/4	
13/16	16 3/8	5 1/4	6 3/8	3 5/8	3 1/2	1 7/8	3 1/4	10	5 1/2	

12 IN. COLUMNS

4 Z-Bars 6-6 1/8 in. deep

1 Web Plate 8 in. x thickness of Z-Bars

Diameter of Bolt or Rivet, 3/4 in.	Thickness of Metal	A	B	C	D	E	F	G	H	I
		3/8	19 1/16	6 3/16	7 1/4	4 1/8	4	2 1/8	3 1/2	11
7/16	19 1/16	6 9/16	7 1/4	4 1/8	4	2 1/8	3 1/8	11	6 1/2	
1/2	19 3/16	6 3/8	7 1/4	4 1/8	4	2 1/8	3 3/8	11	6 5/8	
9/16	18 7/8	6 9/16	7 1/16	4 1/8	4	2 1/8	3 1/2	11	6 9/16	
5/8	19	6 3/8	7 1/16	4 1/8	4	2 1/8	3 1/8	11	6 1/2	
11/16	19 1/8	6 11/16	7 1/16	4 1/8	4	2 1/8	3 3/8	11	6 11/16	
3/4	18 3/4	6 3/8	6 7/8	4 1/8	4	2 1/8	3 1/2	11	6 3/4	
13/16	18 3/8	6 11/16	6 7/8	4 1/8	4	2 1/8	3 1/8	11	6 7/8	
1 1/8	19	6 1/8	6 7/8	4 1/8	4	2 1/8	3 5/8	11	7	

SAFE LOADS IN TONS OF 2,000 LBS.  
Z-BAR COLUMNS  
SQUARE ENDS

Allowed stresses per square inch; } 12,000 lbs. for lengths of 90 radii or under  
safety factor 4 } 17,100-57  $\frac{1}{r}$  for lengths over 90 radii

14 IN. Z-BAR COLUMNS

Section: 4 Z-Bars  $6\frac{1}{2} \times 1\frac{1}{2}$  in. 1 Web Plate  $8 \times 1\frac{1}{2}$  in. 2 Side Plates 14 in. w

Length of Column in Feet	$14 \times \frac{1}{2}$ Plates = 166.6 lbs. = 49.0 sq. in. r (min.) = 3.89	$14 \times \frac{1}{2}$ Plates = 172.6 lbs. = 50.8 sq. in. r (min.) = 3.81	$14 \times \frac{1}{2}$ Plates = 178.5 lbs. = 52.5 sq. in. r (min.) = 3.52	$14 \times \frac{1}{2}$ Plates = 184.5 lbs. = 54.3 sq. in. r (min.) = 3.52	$14 \times \frac{1}{2}$ Plates = 190.4 lbs. = 56.0 sq. in. r (min.) = 3.53	$14 \times \frac{1}{2}$ Plates = 196.4 lbs. = 57.8 sq. in. r (min.) = 3.54	$14 \times \frac{1}{2}$ Plates = 202.3 lbs. = 59.5 sq. in. r (min.) = 3.55	$14 \times \frac{1}{2}$ Plates = 208.4 lbs. = 61.3 sq. in. r (min.) = 3.55
28 and under	294.0	304.5	315.0	325.5	336.0	346.5	357.0	367.5
30	286.6	297.2	307.7	318.3	328.9	339.5	350.0	360.4
32	277.8	288.1	298.3	308.6	318.9	329.2	339.4	349.5
34	269.0	278.9	288.9	298.9	308.9	318.9	328.8	338.6
36	260.1	269.8	279.5	289.2	298.9	308.6	318.2	327.7
38	251.3	260.7	270.1	279.5	289.0	298.3	307.6	316.8
40	242.5	251.6	260.7	269.7	278.9	288.0	297.0	306.0
42	233.7	242.5	251.3	260.1	269.0	277.8	286.4	295.1
44	224.9	233.3	241.9	250.4	258.9	267.4	275.8	284.2
46	216.0	224.3	232.4	240.7	249.0	257.2	265.2	273.3
48	207.2	215.1	223.0	230.9	238.9	246.9	254.6	262.4
50	198.4	206.0	213.6	221.3	229.0	236.5	244.0	251.5

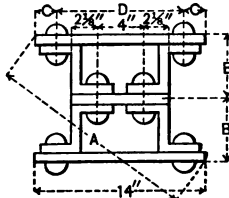
14 IN. Z-BAR COLUMNS

Section: 4 Z-Bars  $6 \times \frac{3}{4}$  in. 1 Web Plate  $8 \times \frac{3}{4}$  in. 2 Side Plates 14 in. wide

Length of Column in Feet	$14 \times \frac{1}{2}$ Plates = 173.4 lbs. = 51.0 sq. in. r (min.) = 3.75	$14 \times \frac{1}{2}$ Plates = 179.4 lbs. = 52.8 sq. in. r (min.) = 3.76	$14 \times \frac{1}{2}$ Plates = 185.3 lbs. = 54.5 sq. in. r (min.) = 3.77	$14 \times \frac{1}{2}$ Plates = 191.4 lbs. = 56.3 sq. in. r (min.) = 3.78	$14 \times \frac{1}{2}$ Plates = 197.2 lbs. = 58.0 sq. in. r (min.) = 3.79	$14 \times \frac{1}{2}$ Plates = 203.2 lbs. = 59.8 sq. in. r (min.) = 3.80	$14 \times \frac{1}{2}$ Plates = 209.1 lbs. = 61.5 sq. in. r (min.) = 3.80	$14 \times \frac{1}{2}$ Plates = 215.1 lbs. = 63.3 sq. in. r (min.) = 3.81
28 and under	306.0	316.5	327.0	337.5	348.0	358.5	369.0	379.5
30	296.7	307.2	317.8	328.3	338.9	349.4	359.9	370.5
32	287.4	297.6	307.9	318.2	328.4	338.7	348.9	359.1
34	278.1	288.0	298.0	308.0	318.0	327.9	337.8	347.8
36	268.8	278.4	288.2	297.9	307.4	317.2	326.8	336.4
38	259.5	268.8	278.3	287.7	297.0	306.4	315.7	325.1
40	250.2	259.3	268.4	277.5	286.5	295.6	304.7	313.7
42	240.9	249.7	258.5	267.3	276.1	284.8	293.6	302.4
44	231.6	240.1	248.6	257.1	265.6	274.1	282.5	291.0
46	222.4	230.5	238.7	246.9	255.1	263.4	271.6	279.7
48	213.0	220.9	228.8	236.8	244.7	252.6	260.4	268.3
50	203.7	211.3	219.0	226.6	234.2	241.8	249.4	257.0

To the above weights of column shafts add the weight of r

**Z-BAR COLUMN DIMENSIONS**



**14 IN. COLUMNS**

4 Z-Bars  $6\frac{1}{2} \times \frac{1}{2}$  in. 1 Web Plate  $8 \times \frac{1}{2}$  in. 2 Side Plates 14 in. wide

Diameter of Bolt or Rivet, $\frac{1}{8}$ in.	Thickness of Side Plates	A	B	C	D
	$\frac{3}{8}$	$19\frac{3}{16}$	$0\frac{7}{16}$	$1\frac{1}{2}$	11
$\frac{7}{16}$	$19\frac{1}{4}$	$0\frac{3}{8}$	$1\frac{1}{2}$	11	
$\frac{1}{2}$	$19\frac{1}{2}$	$0\frac{1}{2}$	$1\frac{1}{2}$	11	
$\frac{9}{16}$	$19\frac{3}{4}$	$7\frac{1}{8}$	$1\frac{1}{2}$	11	
$\frac{5}{8}$	$19\frac{1}{2}$	$7\frac{3}{8}$	$1\frac{1}{2}$	11	
$\frac{11}{16}$	$20\frac{1}{4}$	$7\frac{5}{8}$	$1\frac{1}{2}$	11	
$\frac{3}{4}$	$20\frac{1}{2}$	$7\frac{7}{8}$	$1\frac{1}{2}$	11	
$\frac{13}{16}$	$20\frac{3}{4}$	$7\frac{9}{8}$	$1\frac{1}{2}$	11	
$\frac{7}{8}$	$20\frac{5}{8}$	$7\frac{11}{16}$	$1\frac{1}{2}$	11	

**14 IN. COLUMNS**

4 Z-Bars  $6 \times \frac{3}{4}$  in. 1 Web Plate  $8 \times \frac{3}{4}$  in. 2 Side Plates 14 in. wide

Diameter of Bolt or Rivet, $\frac{1}{8}$ in.	Thickness of Side Plates	A	B	C	D
	$\frac{3}{8}$	$19\frac{7}{16}$	$6\frac{3}{4}$	$1\frac{1}{2}$	11
$\frac{7}{16}$	$19\frac{1}{2}$	$6\frac{1}{8}$	$1\frac{1}{2}$	11	
$\frac{1}{2}$	$19\frac{3}{4}$	$6\frac{3}{8}$	$1\frac{1}{2}$	11	
$\frac{9}{16}$	$19\frac{1}{2}$	$6\frac{1}{4}$	$1\frac{1}{2}$	11	
$\frac{5}{8}$	$19\frac{3}{4}$	7	$1\frac{1}{2}$	11	
$\frac{11}{16}$	$19\frac{3}{4}$	$7\frac{1}{8}$	$1\frac{1}{2}$	11	
$\frac{3}{4}$	20	$7\frac{3}{8}$	$1\frac{1}{2}$	11	
$\frac{13}{16}$	$20\frac{1}{8}$	$7\frac{5}{8}$	$1\frac{1}{2}$	11	
$\frac{7}{8}$	$20\frac{1}{4}$	$7\frac{3}{4}$	$1\frac{1}{2}$	11	

SAFE LOADS IN TONS OF 2,000 LBS.  
**Z-BAR COLUMNS**  
 SQUARE ENDS

Allowed stresses per square inch;  $\left\{ \begin{array}{l} 12,000 \frac{1}{r} \text{ for lengths of 90 radii or under} \\ 17,100-57 \frac{1}{r} \text{ for lengths over 90 radii} \end{array} \right.$   
 safety factor 4

**14 IN. Z-BAR COLUMNS**

Section: 4 Z-Bars  $6 \frac{1}{8} \times \frac{3}{16}$  in. 1 Web Plate  $8 \times \frac{1}{16}$  in. 2 Side Plates 14 in. v

Length of Column in Feet	14x 3/8 Plates = 185.6 lbs. = 54.6 sq. in. r (min.) = 3.73		14x 1/2 Plates = 191.5 lbs. = 56.3 sq. in. r (min.) = 3.74		14x 5/8 Plates = 197.5 lbs. = 58.1 sq. in. r (min.) = 3.75		14x 3/4 Plates = 203.4 lbs. = 59.8 sq. in. r (min.) = 3.76		14x 7/8 Plates = 209.4 lbs. = 61.6 sq. in. r (min.) = 3.77		14x 1 Plates = 215.3 lbs. = 63.3 sq. in. r (min.) = 3.78		14x 1 1/8 Plates = 221.3 lbs. = 65.1 sq. in. r (min.) = 3.78		14x 1 1/4 Plates = 227.2 lbs. = 66.8 sq. in. r (min.) = 3.79	
	26 and under	327.5	338.0	348.5	359.0	369.5	380.0	390.5	401.0	411.5	422.0	432.5	443.0	453.5	464.0	474.5
28	326.7	337.6	348.5	359.0	369.5	380.0	390.5	401.0	411.5	422.0	432.5	443.0	453.5	464.0	474.5	485.0
30	316.7	327.2	337.7	348.3	358.9	369.5	380.0	390.6	401.0	411.5	422.0	432.5	443.0	453.5	464.0	474.5
32	306.6	318.0	327.2	337.4	347.7	358.0	368.2	378.5	388.7	398.9	409.1	419.3	429.5	439.7	449.9	460.1
34	296.6	306.8	316.6	326.5	336.5	346.5	356.4	366.4	376.3	386.3	396.2	406.1	416.1	426.0	436.0	445.9
36	286.7	296.4	306.0	315.7	325.3	335.0	344.7	354.3	364.0	373.7	383.4	393.1	402.8	412.5	422.2	431.9
38	276.7	286.0	295.4	304.8	314.2	323.6	332.9	342.3	351.6	360.9	370.2	379.5	388.8	398.1	407.4	416.7
40	266.6	275.7	284.8	293.9	303.0	312.1	321.2	330.3	339.4	348.5	357.6	366.7	375.8	384.9	394.0	403.1
42	256.6	265.5	274.3	283.0	291.8	300.6	309.4	318.2	327.0	335.8	344.6	353.4	362.2	371.0	379.8	388.6
44	246.6	255.2	263.8	272.2	280.6	289.2	297.6	306.1	314.5	322.9	331.3	339.7	348.1	356.5	364.9	373.3
46	236.6	244.9	253.0	261.3	269.5	277.7	285.8	294.0	302.2	310.4	318.6	326.8	335.0	343.2	351.4	359.6
48	226.7	234.6	242.5	250.4	258.3	266.2	274.1	282.0	290.0	297.9	305.8	313.7	321.6	329.5	337.4	345.3
50	216.6	224.3	231.9	239.5	247.1	254.8	262.3	269.8	277.4	284.9	292.5	300.0	307.5	315.0	322.5	330.0

**14 IN. Z-BAR COLUMNS**

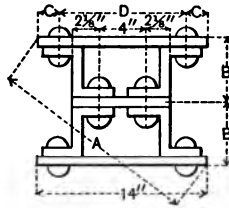
Section: 4 Z-Bars  $6 \frac{1}{8} \times \frac{3}{16}$  in. 1 Web Plate  $8 \times \frac{3}{16}$  in. 2 Side Plates 14 in. v

Length of Column in Feet	14x 3/8 Plates = 197.8 lbs. = 58.3 sq. in. r (min.) = 3.71		14x 1/2 Plates = 203.8 lbs. = 59.9 sq. in. r (min.) = 3.72		14x 5/8 Plates = 209.7 lbs. = 61.7 sq. in. r (min.) = 3.73		14x 3/4 Plates = 215.7 lbs. = 63.4 sq. in. r (min.) = 3.74		14x 7/8 Plates = 221.6 lbs. = 65.2 sq. in. r (min.) = 3.75		14x 1 Plates = 227.5 lbs. = 66.9 sq. in. r (min.) = 3.76		14x 1 1/8 Plates = 233.5 lbs. = 68.7 sq. in. r (min.) = 3.77		14x 1 1/4 Plates = 239.5 lbs. = 70.4 sq. in. r (min.) = 3.77	
	26 and under	349.1	359.6	370.1	380.6	391.1	401.6	412.1	422.6	433.1	443.6	454.1	464.6	475.1	485.6	496.1
28	347.4	358.3	369.1	380.0	390.9	401.8	412.7	423.6	434.5	445.4	456.3	467.2	478.1	489.0	499.9	510.8
30	336.7	347.2	357.9	368.4	378.9	389.5	400.1	410.7	421.3	431.9	442.5	453.1	463.7	474.3	484.9	495.5
32	326.0	336.3	346.6	356.8	367.1	377.3	387.6	397.9	408.1	418.4	428.7	439.0	449.3	459.6	469.9	480.2
34	315.3	325.2	335.2	345.2	355.1	365.2	375.2	385.1	395.1	405.1	415.1	425.1	435.1	445.1	455.1	465.1
36	304.6	314.2	324.0	333.6	343.3	353.0	362.7	372.4	382.1	391.8	401.5	411.2	420.9	430.6	440.3	450.0
38	293.8	303.2	312.6	322.0	331.4	340.8	350.2	359.6	369.0	378.4	387.8	397.2	406.6	416.0	425.4	434.8
40	283.1	292.2	301.3	310.4	319.5	328.6	337.7	346.8	355.9	364.9	374.0	383.1	392.2	401.3	410.4	419.5
42	272.3	281.2	290.0	298.8	307.6	316.4	325.2	334.0	342.8	351.6	360.4	369.2	378.0	386.8	395.6	404.4
44	261.6	270.2	278.7	287.2	295.7	304.2	312.7	321.2	329.7	338.2	346.7	355.2	363.7	372.2	380.7	389.2
46	250.9	259.1	267.4	275.6	283.8	292.1	300.3	308.5	316.7	324.9	333.1	341.3	349.5	357.7	365.9	374.1
48	240.2	248.1	256.1	264.0	272.0	279.8	287.8	295.7	303.7	311.6	319.6	327.5	335.5	343.4	351.4	359.3
50	229.5	237.1	244.8	252.4	260.0	267.8	275.3	282.8	290.3	297.8	305.3	312.8	320.3	327.8	335.3	342.8

To the above weights of column shafts add the weight of r



**Z-BAR COLUMN DIMENSIONS**



**14 IN. COLUMNS**

4 Z-Bars  $6\frac{1}{8} \times \frac{1}{2}$  in.    1 Web Plate  $8 \times \frac{1}{2}$  in.    2 Side Plates 14 in. wide

Diameter of Bolt or Rivet, $\frac{7}{8}$ in.	Thickness of Side Plates	A	B	C	D
	$\frac{3}{8}$	19 $\frac{9}{16}$	19 $\frac{9}{16}$	6 $\frac{3}{8}$	1 $\frac{1}{2}$
$\frac{7}{8}$	19 $\frac{3}{8}$	19 $\frac{3}{8}$	6 $\frac{3}{8}$	1 $\frac{1}{2}$	11
$\frac{1}{2}$	19 $\frac{3}{4}$	19 $\frac{3}{4}$	6 $\frac{1}{2}$	1 $\frac{1}{2}$	11
$\frac{9}{16}$	19 $\frac{7}{8}$	19 $\frac{7}{8}$	7 $\frac{1}{8}$	1 $\frac{1}{2}$	11
$\frac{5}{8}$	19 $\frac{15}{16}$	19 $\frac{15}{16}$	7 $\frac{3}{8}$	1 $\frac{1}{2}$	11
$\frac{11}{16}$	20 $\frac{1}{16}$	20 $\frac{1}{16}$	7 $\frac{5}{8}$	1 $\frac{1}{2}$	11
$\frac{3}{4}$	20 $\frac{1}{8}$	20 $\frac{1}{8}$	7 $\frac{3}{4}$	1 $\frac{1}{2}$	11
$\frac{13}{16}$	20 $\frac{3}{8}$	20 $\frac{3}{8}$	7 $\frac{7}{8}$	1 $\frac{1}{2}$	11
$\frac{7}{8}$	20 $\frac{1}{4}$	20 $\frac{1}{4}$	7 $\frac{7}{8}$	1 $\frac{1}{2}$	11

**14 IN. COLUMNS**

4 Z-Bars  $6\frac{1}{8} \times \frac{3}{8}$  in.    1 Web Plate  $8 \times \frac{3}{8}$  in.    2 Side Plates 14 in. wide

Diameter of Bolt or Rivet, $\frac{7}{8}$ in.	Thickness of Side Plates	A	B	C	D
	$\frac{3}{8}$	19 $\frac{3}{4}$	19 $\frac{3}{4}$	6 $\frac{1}{8}$	1 $\frac{1}{2}$
$\frac{7}{8}$	19 $\frac{3}{8}$	19 $\frac{3}{8}$	7	1 $\frac{1}{2}$	11
$\frac{1}{2}$	19 $\frac{3}{8}$	19 $\frac{3}{8}$	7 $\frac{1}{8}$	1 $\frac{1}{2}$	11
$\frac{9}{16}$	20	20	7 $\frac{1}{8}$	1 $\frac{1}{2}$	11
$\frac{5}{8}$	20 $\frac{1}{16}$	20 $\frac{1}{16}$	7 $\frac{3}{8}$	1 $\frac{1}{2}$	11
$\frac{11}{16}$	20 $\frac{1}{8}$	20 $\frac{1}{8}$	7 $\frac{1}{2}$	1 $\frac{1}{2}$	11
$\frac{3}{4}$	20 $\frac{1}{4}$	20 $\frac{1}{4}$	7 $\frac{5}{8}$	1 $\frac{1}{2}$	11
$\frac{13}{16}$	20 $\frac{3}{8}$	20 $\frac{3}{8}$	7 $\frac{3}{4}$	1 $\frac{1}{2}$	11
$\frac{7}{8}$	20 $\frac{1}{2}$	20 $\frac{1}{2}$	7 $\frac{7}{8}$	1 $\frac{1}{2}$	11

SAFE LOADS IN TONS OF 2,000 LBS.  
CONSTANT DIMENSION Z-BAR COLUMNS—SQUARE

Allowed stresses per square inch;  $\left\{ \begin{array}{l} 12,000 \text{ lbs. for lengths of 90 radii or under} \\ 17,100-57 \frac{1}{r} \text{ for lengths over 90 radii} \end{array} \right.$   
safety factor 4

Section: 4 Z-Bars 4 in. deep with Tie Plates

Length of Column in Feet	$4Z^4 \times 3 \frac{1}{2} \times \frac{1}{2}$ 9.64 sq. in. 82.8 lbs. r min. 4.0952	$4Z^4 \frac{1}{2} \times 3 \frac{1}{2} \times \frac{1}{2}$ 12.12 sq. in. 41.2 lbs. r min. 4.0714	$4Z^4 \frac{1}{2} \times 3 \frac{1}{2} \times \frac{1}{2}$ 14.64 sq. in. 40.6 lbs. r min. 4.0478	$4Z^4 \times 3 \frac{1}{2} \times \frac{1}{2}$ 16.20 sq. in. 55.5 lbs. r min. 3.9949	$4Z^4 \frac{1}{2} \times 3 \frac{1}{2} \times \frac{1}{2}$ 18.64 sq. in. 63.2 lbs. r min. 3.9712	$4Z^4 \frac{1}{2} \times 3 \frac{1}{2} \times \frac{1}{2}$ 21.08 sq. in. 71.6 lbs. r min. 3.9479	$4Z^4 \times 3 \frac{1}{2} \times \frac{1}{2}$ 22.20 sq. in. 75.6 lbs. r min. 3.8949	$4Z^4 \frac{1}{2} \times 3 \frac{1}{2} \times \frac{1}{2}$ 24.56 sq. in. 83.6 lbs. r min. 3.8715
28 and under	.....	.....	.....	97.2	111.8	126.5	133.2	147.4
30	57.9	72.7	87.7	98.9	111.2	125.5	131.3	144.4
32	56.7	71.1	85.6	94.1	108.0	121.6	127.4	140.6
34	55.0	69.0	83.1	91.4	104.8	118.3	123.5	136.3
36	53.4	67.0	80.6	88.6	101.6	114.5	119.3	131.1
38	51.9	64.9	78.2	85.8	98.4	110.6	115.7	127.1
40	50.2	62.9	75.7	83.0	95.2	107.3	111.6	123.5

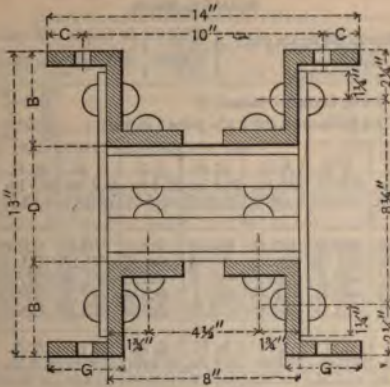
Section: 4 Z-Bars 4 in. deep  $4 \times 3 \frac{1}{2} \times \frac{1}{2}$  in. with Web Plates

Length of Column in Feet	2 Pl's $8 \times \frac{1}{2}$ 28.20 sq. in. 96 lbs. r min. 3.6163	2 Pl's $8 \times \frac{1}{2}$ 28.20 sq. in. 96.4 lbs. r min. 3.5794	2 Pl's $8 \times \frac{1}{2}$ 30.20 sq. in. 103.8 lbs. r min. 3.5447	2 Pl's $8 \times \frac{1}{2}$ 31.20 sq. in. 108.2 lbs. r min. 3.5118	2 Pl's $8 \times \frac{1}{2}$ 32.20 sq. in. 109.6 lbs. r min. 3.4807	2 Pl's $8 \times \frac{1}{2}$ 34.2 sq. in. 116.3 lbs. r min. 3.4253	2 Pl's $8 \times \frac{1}{2}$ 36.2 sq. in. 123.1 lbs. r min. 3.3714	2 Pl's $8 \times \frac{1}{2}$ 38.2 sq. in. 129.9 lbs. r min. 3.3242
28 and under	169.2	175.2	181.2	187.2	193.2	205.2	217.2	229.2
28	166.4	171.5	176.6	181.7	186.7	198.7	206.7	216.6
30	161.1	166.0	170.8	175.6	180.4	189.9	199.3	208.7
32	155.8	160.4	165.0	169.5	174.1	183.1	192.0	200.8
34	150.4	154.6	158.9	163.5	167.7	176.3	184.7	193.0
36	145.1	148.6	152.9	157.4	161.4	169.4	177.3	185.1
38	139.8	143.6	147.5	151.3	155.1	162.6	170.0	177.3
40	134.4	138.1	141.7	145.2	148.8	155.7	162.6	169.4

Section: 4 Z-Bars 4 in. deep  $4 \frac{1}{2} \times 3 \frac{1}{2} \times \frac{1}{2}$  in. with Web Plates

Length of Column in Feet	2 Pl's $8 \times \frac{1}{2}$ 41 sq. in. 139.4 lbs. r min. 3.4017	2 Pl's $8 \times \frac{1}{2}$ 43 sq. in. 146.2 lbs. r min. 3.3587	2 Pl's $8 \times \frac{1}{2}$ 45 sq. in. 153 lbs. r min. 3.3192	2 Pl's $8 \times \frac{1}{2}$ 47 sq. in. 159.8 lbs. r min. 3.2825	2 Pl's $8 \times \frac{1}{2}$ 49 sq. in. 166.6 lbs. r min. 3.2465	2 Pl's $8 \times \frac{1}{2}$ 51 sq. in. 173.4 lbs. r min. 3.2169	2 Pl's $8 \times \frac{1}{2}$ 53 sq. in. 180.2 lbs. r min. 3.1873	2 Pl's $8 \times \frac{1}{2}$ 55 sq. in. 187 lbs. r min. 3.1597
22 and under	.....	.....	.....	.....	.....	.....	318.0	330.0
24	246.0	258.0	270.0	282.0	294.0	306.0	316.7	327.4
26	243.4	253.8	264.2	274.5	284.8	295.1	305.3	315.6
28	235.1	245.1	254.9	264.7	274.5	284.2	293.9	303.6
30	228.9	236.3	245.7	254.9	264.2	273.4	282.6	291.7
32	218.7	227.5	236.4	245.2	253.9	262.6	271.2	279.8
34	210.4	218.8	227.1	235.4	243.6	251.7	259.8	267.8
36	202.2	210.0	217.8	225.6	233.2	240.9	248.4	255.5
38	193.9	201.3	208.6	215.8	222.9	230.0	237.1	244.1
40	185.7	192.5	199.3	206.0	212.8	219.2	225.7	232.2

CONSTANT DIMENSION Z-BAR COLUMNS



Constant dimensions are given on the sketch above for all columns. Variable dimensions see below. All rivets 3/4" dia. Open holes for nuts or bolts.

Use tie plates 9' x 1 1/8" x 0'-8" } for all columns less than 5/8" metal.  
 Use tie plates 9' x 1 1/8" x 0'-11" }


For all columns 5/8" metal and over, tie plates are 3/8" thick.

Tie plates spaced about 8' 0" center to center.

Size of Z Bars	A	B	C	D	G
8-1/8" x 1/4" ...	13 5/8"	4"	1 1/8"	5"	3 1/8"
8-1/8" x 1/4" ...	13 5/8"	4 1/8"	1 1/8"	4 7/8"	3 1/8"
8-1/8" x 3/8" ...	13 5/8"	4 3/8"	1 1/8"	4 3/4"	3 1/8"
8-1/8" x 7/8" ...	13 1/4"	4"	1 3/8"	5"	3 1/8"
8-1/8" x 1/2" ...	13 1/4"	4 1/8"	1 3/8"	4 7/8"	3 1/8"
8-1/8" x 5/8" ...	13 1/4"	4 3/8"	1 3/8"	4 3/4"	3 1/8"
8-1/8" x 5/8" ...	12 7/8"	4"	1 1/8"	5"	3 1/8"
8-1/8" x 1 1/4" ...	12 7/8"	4 1/8"	1 1/8"	4 7/8"	3 1/8"
8-1/8" x 1 1/4" ...	12 7/8"	4 3/8"	1 1/8"	4 3/4"	3 1/8"

SAFE LOADS IN TONS OF 2,000 LBS.  
6 IN. CHANNEL COLUMNS  
SQUARE ENDS

Allowed stresses per square inch;  $\left\{ \begin{array}{l} 12,000 \text{ lbs. for lengths of 90 radii or under} \\ 17,100-57 \frac{1}{r} \text{ for lengths over 90 radii} \end{array} \right.$   
safety factor 4

Sections:  $\left\{ \begin{array}{l} 2-6 \text{ in. Channels—latticed, or} \\ 2-6 \text{ in. Channels and 2 side plates 8 in. wide} \end{array} \right.$    $\left. \begin{array}{l} B=3\frac{1}{2} \\ C=5\frac{1}{4} \end{array} \right.$

Weight of Channels	Length of Col. in feet	Sections							
		Lat. 16.0 lbs. r=2.33	$\frac{1}{4}$ Pl. 29.6 lbs. r=2.32	$\frac{5}{8}$ Pl. 33.0 lbs. r=2.32	$\frac{3}{8}$ Pl. 36.4 lbs. r=2.32	$\frac{7}{8}$ Pl. 39.8 lbs. r=2.32	$\frac{1}{2}$ Pl. 43.2 lbs. r=2.32	$\frac{3}{4}$ Pl. 46.6 lbs. r=2.32	$\frac{5}{8}$ Pl. 50.0 lbs. r=2.32
8 lbs.	16	28.6	52.6	58.6	64.6	70.6	76.6	82.6	88.6
	18	28.1	51.7	57.5	63.4	69.3	75.2	81.1	87.0
	20	26.7	49.1	54.7	60.3	65.8	71.4	77.0	82.6
	22	25.3	46.5	51.8	57.1	62.4	67.7	73.0	78.2
	24	23.9	43.9	48.9	53.9	58.9	63.9	68.9	73.9
10.5 lbs.	Lat. 21.0 lbs. r=2.20	$\frac{1}{4}$ Pl. 34.6 lbs. r=2.24	$\frac{5}{8}$ Pl. 38.0 lbs. r=2.25	$\frac{3}{8}$ Pl. 41.4 lbs. r=2.25	$\frac{7}{8}$ Pl. 44.8 lbs. r=2.26	$\frac{1}{2}$ Pl. 48.2 lbs. r=2.26	$\frac{3}{4}$ Pl. 51.6 lbs. r=2.27	$\frac{5}{8}$ Pl. 55.0 lbs. r=2.27	
	16	37.1	61.1	67.1	73.1	79.1	85.1	91.1	97.1
	18	35.5	59.1	65.0	70.9	76.8	82.7	88.5	94.4
	20	33.6	56.0	61.6	67.2	72.8	78.4	84.0	89.5
	22	31.7	52.9	58.2	63.5	68.8	74.1	79.4	84.7
13 lbs.	Lat. 26.0 lbs. r=2.09	$\frac{5}{8}$ Pl. 43.0 lbs. r=2.18	$\frac{3}{8}$ Pl. 46.4 lbs. r=2.19	$\frac{7}{8}$ Pl. 49.8 lbs. r=2.20	$\frac{1}{2}$ Pl. 53.2 lbs. r=2.21	$\frac{3}{4}$ Pl. 56.6 lbs. r=2.21	$\frac{5}{8}$ Pl. 60.0 lbs. r=2.22	$\frac{1}{4}$ Pl. 63.4 lbs. r=2.22	
	14	45.3	.....	.....	.....	.....	.....	.....	.....
	16	45.3	75.3	81.8	87.8	93.8	99.8	105.8	111.8
	18	42.3	72.4	78.3	84.2	90.1	96.0	101.9	107.8
	20	40.3	68.4	74.1	79.7	85.2	90.8	96.4	102.0
22	37.3	64.5	69.8	75.1	80.4	85.7	91.0	96.3	
15.5 lbs.	Lat. 31.0 lbs. r=2.00	$\frac{5}{8}$ Pl. 48.0 lbs. r=2.12	$\frac{3}{8}$ Pl. 51.4 lbs. r=2.13	$\frac{7}{8}$ Pl. 54.8 lbs. r=2.14	$\frac{1}{2}$ Pl. 58.2 lbs. r=2.15	$\frac{3}{4}$ Pl. 61.6 lbs. r=2.16	$\frac{5}{8}$ Pl. 65.0 lbs. r=2.17	$\frac{1}{4}$ Pl. 68.4 lbs. r=2.18	
	14	54.7	84.7	90.7	.....	.....	.....	.....	.....
	16	53.0	84.2	90.4	96.7	102.7	108.7	114.7	120.7
	18	49.9	79.7	85.6	91.5	97.4	103.3	109.2	115.1
	20	46.8	75.1	80.7	86.4	92.0	97.6	103.2	108.8
22	.....	70.5	75.9	81.2	86.5	91.8	97.1	102.5	

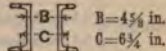
To the above weights of column shafts add the weight of rivets and lattice bars.  
The safe loads given in this and the following tables on channel columns have a value from  $\frac{1}{r} = 90$  to about  $\frac{1}{r} = 125$ .

The size and spacing of lattice bars should be proportioned to the section posing the column. They should not be less than  $1\frac{1}{4} \times 3-16$  in. for 6-in. channels;  $1\frac{1}{4} \times 5-16$  in. for 7 and 8-in. channels;  $2 \times 5-16$  in. for 9 and 10-in. channels;  $2 \times 12$ -in. channels.

**SAFE LOADS IN TONS OF 2,000 LBS.:  
7 IN. CHANNEL COLUMNS  
SQUARE ENDS**

Allowed stresses per square inch; { 12,000 lbs. for lengths of 90 radii or under  
safety factor 4 } 17,100-57  $\frac{1}{r}$  for lengths over 90 radii

Sections: { 2-7 in. Channels—latticeed, or  
2-7 in. Channels and 2 side plates 9 in. wide



Length of Col. in ft.	Lat.		$\frac{3}{8}$ Pl.		$\frac{1}{2}$ Pl.		$\frac{3}{4}$ Pl.		$\frac{7}{8}$ Pl.		$1\frac{1}{8}$ Pl.		$1\frac{1}{4}$ Pl.	
	lbs.	r	lbs.	r	lbs.	r	lbs.	r	lbs.	r	lbs.	r	lbs.	r
18	19.5	2.72	34.8	2.67	38.6	2.67	42.5	2.66	46.3	2.66	50.1	2.65	53.9	2.65
20	34.2		61.2		67.9		74.4		81.1		87.8		94.4	
22	32.8		58.5		65.0		71.2		77.6		84.0		90.3	
24	31.4		55.9		62.0		68.0		74.1		80.2		86.2	
26	30.1		53.3		59.1		64.8		70.6		76.4		82.1	
28	28.7													
18	24.5	2.59	39.8	2.60	43.6	2.60	47.5	2.60	51.3	2.60	55.1	2.60	58.9	2.60
20	43.2		70.2		76.9		83.7		90.5		97.2		103.9	
22	42.5		69.3		75.9		82.6		89.3		95.9		102.6	
24	40.6		63.2		72.6		79.0		85.3		91.7		98.0	
26	38.7		63.2		69.2		75.3		81.4		87.4		93.5	
28	36.8		60.1		65.8		71.6		77.4		83.2		88.9	
18	29.5	2.50	44.8	2.54	48.6	2.55	52.5	2.55	56.3	2.55	60.1	2.56	63.9	2.56
20	52.1		79.1		85.8		92.6		99.4		106.1		112.8	
22	50.5		77.2		83.8		90.5		97.2		103.8		110.5	
24	48.1		73.7		80.0		86.4		92.8		99.1		105.5	
26	45.7		70.1		76.2		82.3		88.3		94.4		100.4	
28	43.3		66.6		72.3		78.1		83.9		89.7		95.4	
18	34.5	2.43	53.6	2.49	57.5	2.50	61.3	2.50	65.1	2.51	68.9	2.51	72.8	2.52
20	60.8		94.6		101.3		108.1		114.8		121.6		128.3	
22	58.1		91.4		98.2		104.8		111.5		118.1		124.8	
24	55.3		87.1		93.5		99.9		106.3		112.6		119.0	
26	52.4		82.8		88.9		95.0		101.1		107.1		113.2	
28			78.5		84.3		90.1		95.8		101.6		107.4	
18	39.5	2.35	58.6	2.44	62.5	2.45	66.3	2.45	70.1	2.46	73.9	2.47	77.8	2.48
20	69.7													
22	68.9		103.4		110.2		117.0		123.7		130.4		137.2	
24	65.6		99.0		105.7		112.4		119.0		125.7		132.4	
26	62.2		94.2		100.6		107.0		113.3		119.6		126.1	
28	58.8		89.3		95.4		101.5		107.6		113.8		119.7	

To the above weights of column shafts add the weight of rivets and lattice bars.

SAFE LOADS IN TONS OF 2,000 LBS.  
**8 IN. CHANNEL COLUMNS**  
 SQUARE ENDS

Allowed stresses per square inch; } 42,000 lbs. for lengths of 90 radii or  
 safety factor 4 } 47,100-57  $\frac{1}{r}$  for lengths over 90 radii

Sections: { 2-8 in. Channels—latticed, or  
 { 2-8 in. Channels and 2 side plates 10 in. wide




Weight of Channels	Length of Col. in. ft.	Lat.	$\frac{1}{2}$ Pl.	$\frac{3}{8}$ Pl.	$\frac{1}{2}$ Pl.	$\frac{3}{4}$ Pl.	$\frac{1}{2}$ Pl.	$\frac{3}{8}$ Pl.	$\frac{1}{2}$ Pl.	$\frac{3}{4}$ Pl.	$\frac{1}{2}$ Pl.	$\frac{3}{8}$ Pl.
		lbs.	lbs.	lbs.	lbs.	lbs.	lbs.	lbs.	lbs.	lbs.	lbs.	lbs.
11.25 lbs.	22	40.2	70.2	77.7	85.2	92.7	100.2	107.7	115.2	122.7	130.2	137.7
	24	39.6	68.4	75.5	82.7	89.8	97.0	104.1	111.2	118.3	125.4	132.5
	26	38.1	65.7	72.6	79.4	86.3	93.1	100.1	107.1	114.1	121.1	128.1
	28	36.6	63.1	69.7	76.2	82.8	89.3	95.9	102.4	109.0	115.5	122.1
	30	35.2	60.5	66.7	73.0	79.2	85.5	91.8	98.1	104.4	110.7	117.0
	32	33.7	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....
13.75 lbs.	22	48.5	86.0	93.5	101.0	108.5	116.0	123.5	131.0	138.5	146.0	153.5
	24	46.8	82.9	90.1	97.2	104.3	111.5	118.6	125.7	132.8	139.9	147.0
	26	45.0	79.6	86.5	93.3	100.1	107.0	113.8	120.7	127.5	134.4	141.3
	28	43.1	76.3	82.9	89.4	96.0	102.5	109.0	115.5	122.0	128.5	135.0
	30	41.3	73.0	79.3	85.5	91.8	98.0	104.3	110.6	116.9	123.2	129.5
	32	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....
16.25 lbs.	20	57.4	102.4	109.9	117.4	124.9	132.4	139.9	147.4	154.9	162.4	169.9
	22	56.8	101.9	109.3	116.7	124.2	131.6	139.0	146.5	154.0	161.5	169.0
	24	54.6	97.9	105.0	112.1	119.3	126.4	133.5	140.6	147.7	154.8	161.9
	26	52.3	93.9	100.7	107.5	114.4	121.2	128.0	134.9	141.7	148.6	155.4
	28	50.1	89.9	96.4	102.9	109.5	116.0	122.6	129.1	135.7	142.2	148.8
	30	47.8	85.9	92.1	98.3	104.6	110.8	117.1	123.4	129.7	136.0	142.3
18.75 lbs.	20	66.1	118.6	126.1	133.6	141.1	148.6	156.1	163.6	171.1	178.6	186.1
	22	64.8	117.3	124.7	132.1	139.5	147.0	154.4	161.9	169.3	176.8	184.2
	24	62.1	112.6	119.7	126.8	133.9	141.1	148.2	155.3	162.4	169.5	176.6
	26	59.5	107.8	114.7	121.5	128.3	135.2	142.0	148.9	155.7	162.6	169.5
	28	56.8	103.1	109.7	116.2	122.8	129.3	135.8	142.3	148.8	155.3	161.8
	30	.....	98.4	104.7	110.9	117.2	123.4	129.6	135.8	142.0	148.2	154.4
21.25 lbs.	20	75.0	135.0	142.5	150.0	157.5	165.0	172.5	180.0	187.5	195.0	202.5
	22	72.9	132.6	140.0	147.5	154.9	162.3	169.7	177.1	184.5	191.9	199.3
	24	69.8	127.2	134.3	141.5	148.6	155.7	162.8	169.9	177.0	184.1	191.2
	26	66.7	121.7	128.6	135.4	142.3	149.1	155.9	162.8	169.7	176.6	183.5
	28	63.7	116.3	122.9	129.4	136.0	142.5	149.0	155.5	162.0	168.5	175.0
	30	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....

To the above weights of column shafts add the weight of rivets and

SAFE LOADS IN TONS OF 2,000 LBS.  
**9 IN. CHANNEL COLUMNS**  
 SQUARE ENDS

Allowed stresses per square inch; } 12,000 lbs. for lengths of 90 radii or under  
 safety factor 4 } 17,100-57  $\frac{1}{r}$  for lengths over 90 radii

Sections: { 2-9 in. Channels—latticeed, or }  B=6 1/4 in.  
 { 2-9 in. Channels and 2 side plates 11 in. wide } C=8 1/2 in.

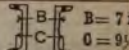
Weight of Channel	Length of Col. in feet	Weight of Column									
		Lat.	1/4 Pl.	3/8 Pl.	1/2 Pl.	5/8 Pl.	3/4 Pl.	7/8 Pl.	1 Pl.	1 1/8 Pl.	1 1/4 Pl.
1 1/2 lbs.	24	26.5 lbs. r=3.49	45.2 lbs. r=3.40	49.9 lbs. r=3.38	54.6 lbs. r=3.36	59.3 lbs. r=3.35	63.9 lbs. r=3.33	68.5 lbs. r=3.32	73.3 lbs. r=3.31	77.9 lbs. r=3.31	
	26	46.7	78.8	86.7	94.6	102.5	110.5	118.4	126.3	134.2	
	28	45.2	76.1	83.8	91.4	99.0	106.6	114.3	121.9	129.5	
	30	43.6	73.4	80.8	88.1	95.4	102.8	110.1	117.4	124.7	
	32	42.1	70.8	77.8	84.9	91.9	98.9	106.0	113.0	120.0	
	34	40.6	68.1	74.9	81.6	88.3	95.1	101.8	108.5	115.2	
			Lat.	1/4 Pl.	3/8 Pl.	1/2 Pl.	5/8 Pl.	3/4 Pl.	7/8 Pl.	1 Pl.	1 1/8 Pl.
1 5/8 lbs.	24	30.0 lbs. r=3.40	48.7 lbs. r=3.36	53.4 lbs. r=3.34	58.1 lbs. r=3.33	62.7 lbs. r=3.32	67.4 lbs. r=3.31	72.0 lbs. r=3.30	76.8 lbs. r=3.29	81.4 lbs. r=3.29	
	26	52.9	85.9	94.2	102.4	110.6	118.9	127.2	135.4	143.6	
	28	52.3	84.5	92.5	100.4	108.3	116.2	124.1	132.0	139.9	
	30	50.6	81.6	89.3	96.9	104.5	112.1	119.7	127.4	135.0	
	32	48.8	78.7	86.1	93.4	100.7	108.0	115.4	122.7	130.0	
	34	47.0	75.8	82.8	89.9	96.9	103.9	111.0	118.0	125.0	
			Lat.	3/8 Pl.	1/2 Pl.	5/8 Pl.	3/4 Pl.	7/8 Pl.	1 Pl.	1 1/8 Pl.	1 1/4 Pl.
2 lbs.	24	40.0 lbs. r=3.21	68.1 lbs. r=3.25	72.7 lbs. r=3.25	77.4 lbs. r=3.24	82.0 lbs. r=3.24	86.8 lbs. r=3.23	91.4 lbs. r=3.23	96.1 lbs. r=3.23	100.8 lbs. r=3.23	
	26	70.6	120.1	128.3	136.6	144.8	153.1	161.3	169.6	177.8	
	28	68.0	118.3	124.2	132.1	140.1	148.0	155.8	163.8	171.7	
	30	65.5	112.1	119.7	127.3	135.0	142.6	150.1	157.8	165.4	
	32	63.0	107.9	115.2	122.5	129.9	137.2	144.5	151.8	159.2	
	34	60.5	103.7	110.7	117.7	124.8	131.8	138.8	145.8	152.9	
	2 1/2 lbs.	22	50.0 lbs. r=3.10	92.0 lbs. r=3.17	96.8 lbs. r=3.17	101.4 lbs. r=3.17	106.1 lbs. r=3.17	110.8 lbs. r=3.17	115.4 lbs. r=3.17	120.1 lbs. r=3.17	124.8 lbs. r=3.17
24		88.2	162.5	170.7	178.9	187.2	195.5	203.7	211.9	220.2	
26		86.8	161.5	169.6	177.8	186.0	194.3	202.4	210.6	218.8	
28		83.5	155.6	163.5	171.4	179.3	187.2	195.1	203.0	210.9	
30		80.3	149.8	157.4	164.9	172.6	180.2	187.8	195.4	203.0	
32		77.0	143.9	151.2	158.5	165.9	173.2	180.5	187.8	195.1	
34		73.8	138.1	145.1	152.1	159.1	166.2	173.2	180.2	187.2	

To the above weights of column shafts add the weight of rivets and lattice bars.

SAFE LOADS IN TONS OF 2,000 LBS.—10' CHANNEL COLUMNS—SQUA

Allowed stresses per square inch; { 12,000 lbs. for lengths of 90 radii or und  
safety factor 4 { 17,100-57  $\frac{1}{r}$  for lengths over 90 radii

Sections: { 2-10 in. Channels—latticed, or  
2-10 in. Channels and 2 side plates 12 in. wide



Weight of Channels	Length of Col. in ft.	Channels									
		Lat. 30.0 lbs. r=3.87	$\frac{5}{8}$ Pl. 55.5 lbs. r=3.74	$\frac{3}{4}$ Pl. 60.6 lbs. r=3.72	$\frac{7}{8}$ Pl. 65.7 lbs. r=3.70	$\frac{1}{2}$ Pl. 70.8 lbs. r=3.68	$\frac{3}{8}$ Pl. 75.9 lbs. r=3.67	$\frac{5}{8}$ Pl. 81.0 lbs. r=3.65	$\frac{3}{4}$ Pl. 86.1 lbs. r=3.64	$\frac{7}{8}$ Pl. 91.2 lbs. r=3.62	$\frac{1}{2}$ Pl. 96.3 lbs. r=3.61
15 lbs.	26	.....	.....	107.5	116.5	125.5	134.5	143.5	152.5	161.5	
	28	53.5	98.5	107.0	115.7	124.4	133.1	141.8	150.5	159.2	
	30	52.6	95.3	103.7	112.2	120.5	128.9	137.3	145.7	154.1	
	32	51.0	92.3	100.4	108.6	116.7	124.8	132.9	141.0	149.1	
	34	49.5	89.3	97.1	105.0	112.8	120.6	128.4	136.2	144.0	
	36	47.9	86.3	93.8	101.4	108.9	116.4	123.9	131.4	138.9	
	40	44.7	83.3	90.5	97.8	105.0	112.2	119.4	126.7	134.0	
20 lbs.	26	.....	.....	.....	.....	.....	.....	.....	.....	.....	
	28	Lat. 40.0 lbs. r=3.60	$\frac{7}{8}$ Pl. 75.7 lbs. r=3.64	$\frac{1}{2}$ Pl. 80.8 lbs. r=3.63	$\frac{3}{4}$ Pl. 85.9 lbs. r=3.62	$\frac{5}{8}$ Pl. 91.0 lbs. r=3.61	$\frac{3}{8}$ Pl. 96.1 lbs. r=3.60	$\frac{3}{4}$ Pl. 101.2 lbs. r=3.59	$\frac{1}{2}$ Pl. 106.3 lbs. r=3.59	.....	.....
	30	70.6	133.6	142.6	151.6	160.6	169.6	178.6	187.6	196.6	
	32	69.8	131.7	140.4	149.1	157.8	166.4	175.1	183.8	192.5	
	34	67.6	127.5	135.9	144.3	152.7	161.1	169.5	177.8	186.2	
	36	65.4	123.3	131.4	139.5	147.6	155.7	163.8	171.9	180.0	
	38	63.2	119.1	126.9	134.7	142.5	150.3	158.1	165.9	173.7	
25 lbs.	26	.....	.....	.....	.....	.....	.....	.....	.....	.....	
	28	Lat. 50.0 lbs. r=3.52	$\frac{3}{4}$ Pl. 85.9 lbs. r=3.56	$\frac{5}{8}$ Pl. 101.0 lbs. r=3.55	$\frac{1}{2}$ Pl. 106.1 lbs. r=3.55	$\frac{3}{4}$ Pl. 111.2 lbs. r=3.55	$\frac{1}{2}$ Pl. 116.3 lbs. r=3.54	$\frac{3}{4}$ Pl. 121.4 lbs. r=3.54	$\frac{1}{2}$ Pl. 126.5 lbs. r=3.54	.....	.....
	30	88.2	169.2	178.2	187.2	196.2	205.2	214.2	223.2	232.2	
	32	85.7	165.3	173.9	182.6	191.3	200.0	208.7	217.3	226.0	
	34	82.8	159.8	168.2	176.6	185.0	193.4	201.8	210.1	218.5	
	36	80.0	154.4	162.5	170.6	178.7	186.8	194.9	202.9	211.0	
	38	77.1	149.0	156.8	164.6	172.3	180.2	188.0	195.8	203.6	
30 lbs.	24	.....	.....	.....	.....	.....	.....	.....	.....	.....	
	26	Lat. 60.0 lbs. r=3.42	$\frac{1}{2}$ Pl. 118.1 lbs. r=3.50	$\frac{3}{4}$ Pl. 121.2 lbs. r=3.50	$\frac{1}{2}$ Pl. 126.3 lbs. r=3.49	$\frac{3}{4}$ Pl. 131.4 lbs. r=3.49	$\frac{1}{2}$ Pl. 136.5 lbs. r=3.49	1' Pl. 141.6 lbs. r=3.49	$\frac{1}{2}$ Pl. 146.7 lbs. r=3.48	.....	.....
	28	105.8	.....	.....	.....	.....	.....	.....	.....	.....	
	30	105.0	204.8	213.8	222.8	231.8	240.8	249.8	258.8	267.8	
	32	101.4	198.4	207.1	215.8	224.5	233.2	241.8	250.4	259.1	
	34	97.9	191.8	200.2	208.5	216.9	225.3	233.7	242.0	250.4	
	36	94.4	185.1	193.2	201.3	209.3	217.4	225.5	233.5	241.5	
35 lbs.	24	.....	.....	.....	.....	.....	.....	.....	.....	.....	
	26	Lat. 70.0 lbs. r=3.35	$\frac{3}{4}$ Pl. 136.3 lbs. r=3.45	$\frac{1}{2}$ Pl. 141.4 lbs. r=3.45	$\frac{3}{4}$ Pl. 146.5 lbs. r=3.45	1' Pl. 151.6 lbs. r=3.45	$\frac{1}{2}$ Pl. 156.7 lbs. r=3.45	$\frac{3}{4}$ Pl. 161.8 lbs. r=3.45	1' Pl. 166.9 lbs. r=3.45	.....	.....
	28	123.5	240.5	249.5	258.5	267.5	276.5	285.5	294.5	303.5	
	30	121.3	239.3	248.2	257.2	266.2	275.1	284.1	293.0	302.0	
	32	117.1	231.3	240.0	248.7	257.3	265.9	274.7	283.4	292.1	
	34	112.9	223.3	231.7	240.1	248.5	256.9	265.2	273.6	282.0	
	36	108.7	215.4	223.5	231.6	239.6	247.7	255.8	263.9	272.0	

To the above weights of column shafts add the weight of rivets and lugs



LOADS IN TONS OF 2,000 LBS.—12" CHANNEL COLUMNS—SQUARE ENDS

Allowed stresses per square inch;  $\left\{ \begin{array}{l} 12,000 \text{ lbs. for lengths of 90 radii or under} \\ 17,000-57 \frac{1}{r} \text{ for lengths over 90 radii} \end{array} \right.$

Sections:  $\left\{ \begin{array}{l} 2-12 \text{ in. Channels—lattice, or} \\ 2-12 \text{ in. Channels and 2 side plates 14 in. wide; } \end{array} \right. \left. \begin{array}{l} \text{B} \\ \text{C} \end{array} \right. \left. \begin{array}{l} \text{B} = 8\frac{1}{4} \text{ in.} \\ \text{C} = 11\frac{1}{4} \text{ in.} \end{array} \right.$

Length of Column, in ft.	B									C										
	Lat. 41.0 lbs. r=4.61	$\frac{5}{8}$ Pl. 70.8 lbs. r=4.40	$\frac{3}{4}$ Pl. 76.7 lbs. r=4.38	$\frac{7}{8}$ Pl. 82.6 lbs. r=4.35	$\frac{1}{2}$ Pl. 88.6 lbs. r=4.33	$\frac{1}{4}$ Pl. 94.6 lbs. r=4.32	$\frac{3}{8}$ Pl. 100.5 lbs. r=4.30	$\frac{1}{2}$ Pl. 106.4 lbs. r=4.29	$\frac{3}{4}$ Pl. 112.4 lbs. r=4.27		Lat. 50.0 lbs. r=4.43	$\frac{5}{8}$ Pl. 91.6 lbs. r=4.30	$\frac{3}{4}$ Pl. 97.6 lbs. r=4.29	$\frac{7}{8}$ Pl. 103.6 lbs. r=4.27	$\frac{1}{2}$ Pl. 109.5 lbs. r=4.26	$\frac{1}{4}$ Pl. 115.4 lbs. r=4.25	$\frac{3}{8}$ Pl. 121.4 lbs. r=4.24	$\frac{1}{2}$ Pl. 127.3 lbs. r=4.23	$\frac{3}{4}$ Pl. 133.3 lbs. r=4.22	
30	.....	124.9	135.4	145.9	156.4	166.9	177.4	187.9	198.4	.....	.....	.....	.....	193.2	203.7	214.2	224.7	235.2	.....	.....
32	72.4	123.0	133.0	142.9	152.9	162.8	172.8	182.8	192.7	83.2	161.7	172.2	182.7	192.6	202.9	213.1	223.3	233.6	87.1	157.6
34	70.9	119.7	129.4	139.1	148.8	158.4	168.1	177.8	187.4	84.8	153.3	163.0	172.6	182.3	191.9	201.6	211.2	220.9	86.6	153.3
36	69.1	116.5	125.9	135.3	144.6	154.0	163.4	172.8	182.1	82.6	143.3	153.4	163.5	173.6	183.7	193.8	203.9	214.0	80.3	144.8
38	67.3	113.3	122.4	131.5	140.5	149.6	158.7	167.8	176.8	80.3	144.8	153.8	162.9	172.0	181.0	190.1	199.1	208.2	78.0	140.5
40	65.6	110.0	118.8	127.6	136.4	145.2	154.0	162.8	171.5	78.0	140.5	149.3	158.0	166.8	175.5	184.3	193.1	201.9	75.7	136.2
42	63.7	106.8	115.3	123.8	132.3	140.8	149.3	157.8	166.2	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....
44	63.7	106.8	115.3	123.8	132.3	140.8	149.3	157.8	166.2	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....
30	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....
32	105.8	199.1	209.3	219.5	229.8	240.0	250.2	260.5	270.7	105.8	199.1	209.3	219.5	229.8	240.0	250.2	260.5	270.7	105.8	199.1
34	102.9	193.7	203.6	213.5	223.5	233.4	243.3	253.3	263.2	102.9	193.7	203.6	213.5	223.5	233.4	243.3	253.3	263.2	102.9	193.7
36	100.1	188.3	197.9	207.5	217.2	226.8	236.5	246.1	255.7	100.1	188.3	197.9	207.5	217.2	226.8	236.5	246.1	255.7	100.1	188.3
38	97.3	182.9	192.2	201.5	210.9	220.2	229.6	238.9	248.2	97.3	182.9	192.2	201.5	210.9	220.2	229.6	238.9	248.2	97.3	182.9
40	94.4	177.5	186.5	195.5	204.6	213.6	222.7	231.8	240.8	94.4	177.5	186.5	195.5	204.6	213.6	222.7	231.8	240.8	94.4	177.5
42	91.6	172.0	180.8	189.5	198.3	207.1	215.8	224.6	233.3	91.6	172.0	180.8	189.5	198.3	207.1	215.8	224.6	233.3	91.6	172.0
44	91.6	172.0	180.8	189.5	198.3	207.1	215.8	224.6	233.3	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....
30	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....
32	123.5	239.0	249.5	260.0	270.5	281.0	291.5	312.5	333.5	123.5	239.0	249.5	260.0	270.5	281.0	291.5	312.5	333.5	123.5	239.0
34	121.9	235.9	246.2	256.4	266.6	276.8	287.1	307.6	328.0	121.9	235.9	246.2	256.4	266.6	276.8	287.1	307.6	328.0	121.9	235.9
36	118.6	229.4	239.3	249.2	259.2	269.1	279.0	299.0	318.8	118.6	229.4	239.3	249.2	259.2	269.1	279.0	299.0	318.8	118.6	229.4
38	115.2	222.9	232.5	242.1	251.7	261.4	271.0	290.3	309.6	115.2	222.9	232.5	242.1	251.7	261.4	271.0	290.3	309.6	115.2	222.9
40	111.8	216.3	225.7	235.0	244.3	253.7	263.0	281.7	300.4	111.8	216.3	225.7	235.0	244.3	253.7	263.0	281.7	300.4	111.8	216.3
42	108.4	209.8	218.8	227.8	236.9	245.9	255.0	273.1	291.2	108.4	209.8	218.8	227.8	236.9	245.9	255.0	273.1	291.2	108.4	209.8
44	105.1	203.2	212.0	220.7	229.5	238.2	247.0	264.5	282.0	105.1	203.2	212.0	220.7	229.5	238.2	247.0	264.5	282.0	105.1	203.2
30	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....
32	138.2	272.6	282.8	293.0	303.2	313.4	323.7	344.1	364.6	138.2	272.6	282.8	293.0	303.2	313.4	323.7	344.1	364.6	138.2	272.6
34	134.2	264.9	274.8	284.8	294.7	314.5	334.4	354.2	374.1	134.2	264.9	274.8	284.8	294.7	314.5	334.4	354.2	374.1	134.2	264.9
36	130.3	257.2	266.8	276.5	286.1	305.4	324.6	343.9	363.1	130.3	257.2	266.8	276.5	286.1	305.4	324.6	343.9	363.1	130.3	257.2
38	126.3	249.5	258.8	268.2	277.5	296.2	314.9	333.5	352.2	126.3	249.5	258.8	268.2	277.5	296.2	314.9	333.5	352.2	126.3	249.5
40	122.4	241.8	250.9	259.9	268.9	287.0	305.1	323.2	341.3	122.4	241.8	250.9	259.9	268.9	287.0	305.1	323.2	341.3	122.4	241.8
42	118.6	234.1	242.9	251.6	260.3	277.8	295.3	312.8	330.3	118.6	234.1	242.9	251.6	260.3	277.8	295.3	312.8	330.3	118.6	234.1

the above weights of column shaft add the weight of rivets and lattice bars.

**ULTIMATE STRENGTH OF COLUMN  
MEDIUM STEEL**

For different proportions of length in feet (=l).

To least radius of gyration in inches (=r).

Ultimate Strength in pounds per square inch:

Column Square Bearing: $1 + \frac{50000}{36000 r^2}$	Column Pin and Square Bearing: $1 + \frac{50000}{24000 r^2}$	Column Pin Bearing: $1 + \frac{50000}{18000 r^2}$
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To obtain Safe Resistance:

For quiescent loads, as in buildings, divide by 4.

For moving loads, as in bridges, divide by 5.

$\frac{l}{r}$	Ultimate Strength in Pounds per Square Inch			$\frac{l}{r}$	Ultimate Strength in Pounds per Square Inch	
	Square	Pin and Square	Pin		Square	Pin and Square
3.0	48260	47440	46640	9.0	37760	36650
3.2	48080	47110	46210	9.2	37350	36160
3.4	47790	46760	45770	9.4	36940	35680
3.6	47540	46390	45300	9.6	36530	35200
3.8	47270	46010	44820	9.8	36120	34720
4.0	46990	45620	44330	10.0	35710	34250
4.2	46710	45210	43820	10.2	35310	33780
4.4	46410	44800	43300	10.4	34900	33320
4.6	46100	44370	42760	10.6	34500	32870
4.8	45780	43930	42220	10.8	34090	32420
5.0	45460	43480	41670	11.0	33690	31970
5.2	45120	43020	41110	11.2	33290	31530
5.4	44780	42560	40540	11.4	32900	31090
5.6	44430	42090	39970	11.6	32510	30670
5.8	44070	41600	39400	11.8	32110	30240
6.0	43710	41120	38820	12.0	31720	29820
6.2	43340	40630	38240	12.2	31340	29410
6.4	42960	40140	37660	12.4	30960	29010
6.6	42580	39640	37080	12.6	30580	28610
6.8	42200	39140	36500	12.8	30210	28210
7.0	41810	38640	35920	13.0	29830	27820
7.2	41410	38140	35340	13.2	29460	27450
7.4	41020	37640	34770	13.5	28980	26890
7.6	40620	37130	34200	13.8	28580	26340
7.8	40210	36620	33630	14.0	28190	25900
8.0	39810	36110	33070	14.2	27800	25460
8.2	39400	35600	32510	14.5	27180	25110
8.4	38990	35100	31960	14.8	26650	24610
8.6	38590	34600	31410	15.0	26220	24290
8.8	38180	34100	30870	15.2	25790	23880

ULTIMATE STRENGTH OF COLUMNS—Continued

$\frac{l}{r}$	Ultimate Strength in Pounds per Square Inch			$\frac{l}{r}$	Ultimate Strength in Pounds per Square Inch		
	Square	Pin & Square	Pin		Square	Pin & Square	Pin
15.5	25500	20490	17110	18.5	21100	16380	13380
15.8	25020	20020	16680	18.8	20720	16020	13060
16.0	24700	19720	16400				
16.2	24390	19420	16130	19.0	20460	15760	12860
16.5	23940	18990	15740	19.2	20210	15570	12660
16.8	23490	18560	15350	19.5	19840	15240	12300
17.0	23190	18290	15100	19.8	19470	14920	12000
17.2	22900	18020	14850				
17.5	22480	17680	14490	20.0	19220	14710	11910
17.8	22050	17240	14150	20.2	19000	14500	11730
18.0	21780	16980	13920	20.5	18650	14200	11460
18.2	21510	16740	13700	20.8	18310	13910	11210

RADI OF GYRATION FOR TWO ANGLES PLACED BACK TO BACK

ANGLES WITH EQUAL LEGS



Radii of Gyration given correspond to directions indicated by arrow heads.

Size Inches	Thickness Inches	Area of Single Angle Square Inches	Weight per Foot of Single Angle Pounds	Radii of Gyration			
				$r_0$	$r_1$	$r_2$	$r_3$
8 x 8	1/2	7.75	26.4	2.50	3.32	3.49	3.58
8 x 8	1 1/8	16.73	55.9	2.42	3.42	3.60	3.69
6 x 6	3/8	4.36	14.9	1.88	2.49	2.67	2.76
6 x 6	1	11.00	37.4	1.80	2.59	2.77	2.87
* 5 x 5	3/8	3.61	12.3	1.56	2.09	2.26	2.35
* 5 x 5	1	9.00	30.6	1.48	2.19	2.38	2.48
4 x 4	5/16	2.40	8.2	1.24	1.67	1.85	1.94
4 x 4	3/8	5.84	19.9	1.18	1.75	1.94	2.04
3 1/2 x 3 1/2	1/8	2.09	7.2	1.08	1.47	1.65	1.74
3 1/2 x 3 1/2	3/16	5.03	17.1	1.02	1.55	1.74	1.85
3 x 3	1/4	1.44	4.9	0.93	1.25	1.43	1.53
3 x 3	5/16	3.36	11.5	0.88	1.32	1.51	1.62
* 2 1/2 x 2 1/2	1/4	1.31	4.5	0.85	1.15	1.34	1.44
* 2 1/2 x 2 1/2	3/8	2.50	8.5	0.82	1.19	1.39	1.49
2 1/2 x 2 1/2	1/2	0.90	3.1	0.78	1.04	1.22	1.32
2 1/2 x 2 1/2	3/4	2.35	7.7	0.74	1.10	1.29	1.40
* 2 1/2 x 2 1/2	1/2	0.81	2.8	0.70	0.94	1.12	1.22
* 2 1/2 x 2 1/2	3/4	2.00	6.8	0.66	0.99	1.19	1.30

Angles marked \* are special.

**RADI OF GYRATION FOR TWO ANGLES PLACED BACK TO BACK**

**ANGLES WITH UNEQUAL LEGS**



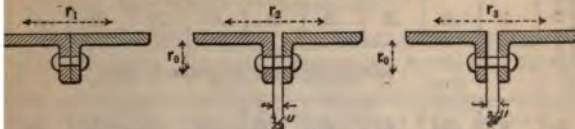
Radii of Gyration given correspond to directions indicated by arrow heads.

Size Inches	Thickness Inches	Area of Single Angle Square Inches	Weight per Foot of Single Angle Pounds	Radii of Gyration		
				r <sub>0</sub>	r <sub>1</sub>	r <sub>2</sub>
*8 × 3½	½	6.02	30.5	2.58	1.17	1.85
*7 × 3½	¾	4.40	15.0	2.26	1.21	1.39
*7 × 3½	1	9.50	32.3	2.19	1.31	1.50
6 × 4	¾	3.61	12.3	1.98	1.50	1.67
6 × 4	1	9.00	30.6	1.85	1.60	1.79
6 × 3½	¾	3.42	11.7	1.94	1.26	1.43
6 × 3½	1	8.50	28.9	1.85	1.37	1.56
*5 × 4	¾	3.23	11.0	1.59	1.58	1.75
*5 × 4	¾	7.11	24.2	1.52	1.66	1.85
5 × 3½	¾	2.56	8.7	1.61	1.33	1.50
5 × 3½	¾	6.07	22.7	1.53	1.42	1.61
5 × 3	¾	2.40	8.2	1.61	1.09	1.26
5 × 3	¾	5.84	19.9	1.55	1.18	1.37
*4½ × 3	¾	2.25	7.7	1.44	1.13	1.31
*4½ × 3	¾	5.43	18.5	1.38	1.25	1.46
*4 × 3½	¾	2.25	7.7	1.26	1.42	1.60
*4 × 3½	¾	5.43	18.5	1.19	1.50	1.69
4 × 3	¾	2.09	7.2	1.27	1.17	1.35
4 × 3	¾	5.03	17.1	1.21	1.25	1.45
3½ × 3	¾	1.93	6.6	1.10	1.22	1.40
3½ × 3	¾	4.62	15.8	1.04	1.30	1.50
3½ × 2½	¾	1.44	4.9	1.12	0.96	1.13
3½ × 2½	¾	3.65	12.5	1.06	1.03	1.23
*3½ × 2	¾	1.25	4.3	1.04	0.74	0.92
*3½ × 2	¾	2.64	9.0	1.00	0.79	0.99
3 × 2½	¾	1.31	4.5	0.95	1.00	1.18
3 × 2½	¾	2.78	9.5	0.91	1.05	1.25
*3 × 2	¾	1.19	4.1	0.96	0.75	0.93
*3 × 2	¾	2.25	7.7	0.92	0.80	1.00
2½ × 2	¾	0.81	2.8	0.79	0.79	0.97
2½ × 2	¾	2.00	6.8	0.75	0.84	1.04

Angles marked \* are special

II OF GYRATION FOR TWO ANGLES PLACED BACK TO BACK

ANGLES WITH UNEQUAL LEGS



Radii of Gyration given correspond to directions indicated by arrows.

Size Inches	Thickness Inches	Area of Single Angle Square Inches	Weight per Foot of Single Angle Pounds	Radii of Gyration			
				$r_0$	$r_1$	$r_2$	$r_3$
$\times 3\frac{1}{2}$	$\frac{1}{2}$	6.02	20.5	0.90	3.95	4.14	4.24
$\times 3\frac{1}{2}$	$\frac{3}{8}$	4.40	15.0	0.95	3.37	3.56	3.66
$\times 3\frac{1}{2}$	1	9.50	32.3	0.89	3.48	3.68	3.78
$\times 4$	$\frac{3}{8}$	3.61	12.3	1.17	2.74	2.92	3.01
$\times 4$	1	9.00	30.6	1.09	2.85	3.04	3.14
$\times 3\frac{1}{2}$	$\frac{3}{8}$	3.42	11.7	0.99	2.81	3.00	3.10
$\times 3\frac{1}{2}$	1	8.50	28.9	0.92	2.93	3.13	3.23
$\times 4$	$\frac{3}{8}$	3.23	11.0	1.20	2.20	2.38	2.48
$\times 4$	$\frac{7}{8}$	7.11	24.2	1.14	2.29	2.48	2.58
$\times 3\frac{1}{2}$	$\frac{7}{8}$	2.56	8.7	1.03	2.26	2.44	2.54
$\times 3\frac{1}{2}$	$\frac{7}{8}$	6.67	22.7	0.96	2.36	2.55	2.65
$\times 3$	$\frac{5}{8}$	2.40	8.2	0.85	2.33	2.51	2.61
$\times 3$	$\frac{11}{16}$	5.84	19.9	0.80	2.42	2.62	2.72
$\times 3$	$\frac{13}{16}$	2.25	7.7	0.88	2.06	2.24	2.34
$\times 3$	$\frac{15}{16}$	5.43	18.5	0.81	2.15	2.35	2.45
$\times 3\frac{1}{2}$	$\frac{5}{8}$	2.25	7.7	1.07	1.73	1.91	2.00
$\times 3\frac{1}{2}$	$\frac{11}{16}$	5.43	18.5	1.01	1.81	2.01	2.11
$\times 3$	$\frac{11}{16}$	2.00	7.2	0.89	1.79	1.97	2.07
$\times 3$	$\frac{13}{16}$	5.03	17.1	0.83	1.88	2.08	2.18
$\times 3$	$\frac{15}{16}$	1.93	6.6	0.90	1.52	1.71	1.80
$\times 3$	$\frac{17}{16}$	4.62	15.8	0.85	1.61	1.81	1.91
$\times 2\frac{1}{2}$	$\frac{13}{16}$	1.44	4.9	0.74	1.58	1.76	1.86
$\times 2\frac{1}{2}$	$\frac{15}{16}$	3.65	12.5	0.67	1.66	1.86	1.96
$\times 2$	$\frac{3}{8}$	1.25	4.3	0.57	1.51	1.70	1.80
$\times 2$	$\frac{7}{8}$	2.64	9.0	0.53	1.57	1.77	1.88
$\times 2\frac{1}{2}$	$\frac{7}{8}$	1.81	4.5	0.75	1.31	1.50	1.59
$\times 2\frac{1}{2}$	$\frac{9}{8}$	2.78	9.5	0.72	1.37	1.56	1.66
$\times 2$	$\frac{3}{8}$	1.19	4.1	0.58	1.38	1.56	1.66
$\times 2$	$\frac{7}{8}$	2.25	7.7	0.55	1.42	1.62	1.73
$\times 2$	$\frac{9}{8}$	0.81	2.8	0.60	1.10	1.28	1.33
$\times 2$	$\frac{11}{8}$	2.00	6.8	0.56	1.16	1.35	1.46

Angles marked \* are special

**RADI OF GYRATION FOR ROUND CO**

Outside Diameter of Column in Inches	Thickness in Inches Varying by Tenths							
	.1	.2	.3	.4	.5	.6	.7	.8
	Corresponding Radius of Gyration in Inches							
2	.67	.64	.61	.58	.56	.54	.52	.51
3	1.03	.99	.96	.93	.90	.88	.85	.83
4	1.38	1.35	1.31	1.28	1.25	1.22	1.19	1.16
5	1.73	1.70	1.66	1.63	1.60	1.57	1.54	1.51
6	2.08	2.05	2.02	1.98	1.95	1.92	1.89	1.86
7	2.43	2.40	2.36	2.33	2.30	2.27	2.24	2.21
8	2.79	2.76	2.72	2.69	2.66	2.62	2.59	2.56
9	3.15	3.11	3.08	3.04	3.01	2.97	2.94	2.91
10	3.51	3.47	3.44	3.40	3.37	3.33	3.30	3.27
11	3.86	3.82	3.79	3.75	3.72	3.68	3.65	3.62
12	4.21	4.18	4.15	4.11	4.08	4.04	4.01	3.97

**RADI OF GYRATION FOR SQUARE CO**

Outer Diameter Across Flats in Inches	Thickness in Inches Varying by Tenths							
	.1	.2	.3	.4	.5	.6	.7	.8
	Corresponding Radius of Gyration in Inches							
2	.78	.74	.71	.68	.65	.63	.61	.59
3	1.18	1.14	1.11	1.08	1.04	1.01	.98	.96
4	1.59	1.55	1.51	1.47	1.44	1.41	1.38	1.35
5	2.00	1.96	1.92	1.89	1.85	1.81	1.78	1.75
6	2.41	2.37	2.33	2.29	2.25	2.21	2.18	2.15
7	2.82	2.78	2.74	2.70	2.66	2.62	2.58	2.55
8	3.23	3.19	3.15	3.11	3.07	3.03	2.99	2.96
9	3.63	3.59	3.55	3.51	3.48	3.44	3.40	3.36
10	4.04	4.00	3.96	3.92	3.88	3.84	3.80	3.77
11	4.45	4.41	4.37	4.33	4.29	4.25	4.21	4.17
12	4.86	4.82	4.78	4.74	4.70	4.66	4.62	4.58

**ULTIMATE STRENGTH OF HOLLOW ROUND AND HOLLOW RECTANGULAR CAST IRON COLUMNS**

Ultimate Strength in Pounds per Square Inch:

ROUND COLUMNS			RECTANGULAR COLUMNS		
Bearing	Pin & Square	Pin Bearing	Square Bearing	Pin & Square	Pin Bearing
80000	80000	80000	80000	80000	80000
$\frac{3(12l)^2}{1600 d^2}$	$1 + \frac{3(12l)^2}{1600 d^2}$	$1 + \frac{(12l)^2}{400 d^2}$	$1 + \frac{3(12l)^2}{3200 d^2}$	$1 + \frac{3(12l)^2}{6400 d^2}$	$1 + \frac{3(12l)^2}{1600 d^2}$

l = Length of column in feet,

d = External diameter or least side of rectangle in inches.

ROUND COLUMNS Ultimate Strength in Pounds per Sq. Inch			RECTANGULAR COLUMNS Ultimate Strength in Pounds per Sq. Inch		
Square Bearing	Pin and Square	Pin Bearing	Square Bearing	Pin and Square	Pin Bearing
67800	62990	58890	70480	66520	62990
65690	60800	55790	68790	64260	60800
63530	57800	52690	67000	61940	57800
61340	54990	49740	65140	59600	54960
59140	52310	46900	63260	57270	52320
56940	49770	44200	61350	54960	49760
54760	47300	41630	59450	52680	47300
52620	44940	39210	57550	50460	44960
50530	42670	36930	55670	48300	42670
48490	40510	34790	53800	46230	40510
46510	38460	32790	51940	44200	38460
44600	36520	30920	50160	42260	36520
42750	34680	29180	48400	40400	34680
40980	32940	27540	46670	38630	32950
39280	31310	26030	44990	36980	31310
37650	29770	24620	43360	35310	29760
36090	28320	23300	41820	33770	28320
34600	26950	22070	40320	32310	26950
33180	25670	20930	38870	30920	25670
31820	24460	19860	37470	29600	24460
30530	23320	18870	36120	28340	23320
29310	22250	17940	34820	27150	22250
28140	21250	17070	33580	26030	21250
27030	20300	16260	32390	24960	20300
25970	19410	15500	31240	23940	19410

**RADII OF GYRATION FOR**

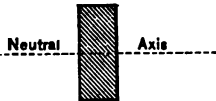
Outside Diameter of Column in Inches	Thickness in Inches				
	.1	.2	.3	.4	.5
	Corresponding Radius of Gyration				
2	.67	.64	.61	.58	.56
3	1.03	.99	.96	.93	.90
4	1.38	1.35	1.31	1.28	1.25
5	1.73	1.70	1.66	1.63	1.60
6	2.08	2.05	2.02	1.98	1.95
7	2.43	2.40	2.36	2.33	2.30
8	2.79	2.76	2.72	2.69	2.66
9	3.15	3.11	3.08	3.04	3.01
10	3.51	3.47	3.44	3.40	3.37
11	3.86	3.82	3.79	3.75	3.72
12	4.21	4.18	4.15	4.11	4.08

**RADII OF GYRATION FOR**

Outer Diameter Across Flats in Inches	Thickness in Inches					
	.1	.2	.3	.4	.5	.6
	Corresponding Radius of Gyration					
2	.78	.74	.71	.68	.65	.63
3	1.18	1.14	1.11	1.08	1.04	1.01
4	1.59	1.55	1.51	1.47	1.44	1.41
5	2.00	1.96	1.92	1.89	1.85	1.81
6	2.41	2.37	2.33	2.29	2.25	2.21
7	2.82	2.78	2.74	2.70	2.66	2.62
8	3.23	3.19	3.15	3.11	3.07	3.03
9	3.63	3.59	3.55	3.51	3.48	3.44
10	4.04	4.00	3.96	3.92	3.88	3.84
11	4.45	4.41	4.37	4.33	4.29	4.25
12	4.86	4.82	4.78	4.74	4.70	4.66



OF INERTIA OF RECTANGLES



Width of Rectangle in Inches

	$\frac{3}{8}$	$\frac{7}{16}$	$\frac{1}{2}$	$\frac{9}{16}$	$\frac{5}{8}$
	6.75	7.88	9.00	10.13	11.25
	10.72	12.51	14.29	16.08	17.86
	16.00	18.67	21.33	24.00	26.67
	22.78	26.58	30.38	34.17	37.97
	31.25	36.46	41.67	46.87	52.08
	41.50	48.53	55.46	62.39	69.32
	54.00	63.00	72.00	81.00	90.00
	68.66	80.10	91.54	102.98	114.43
	85.75	100.04	114.33	128.63	142.92
	105.47	123.05	140.63	158.20	175.78
	128.00	149.33	170.67	192.00	213.33
	153.53	179.12	204.71	230.30	255.89
	182.25	212.63	243.00	273.38	303.75
	214.34	250.07	285.79	321.52	357.24
	250.00	291.67	333.33	375.00	416.67
	289.41	337.64	385.88	434.11	482.34
	332.75	388.21	443.67	499.13	554.58
	380.22	445.59	506.96	570.33	633.70
	432.00	504.00	576.00	648.00	720.00
	488.28	569.66	651.04	732.42	813.80
	549.25	640.79	732.33	823.88	915.42
	615.09	717.61	820.13	922.64	1025.16
	686.00	800.33	914.67	1029.00	1143.33
	762.16	889.18	1016.21	1143.23	1270.26
	843.75	984.38	1125.00	1265.63	1406.25
	930.97	1086.13	1241.80	1396.46	1551.62
	1024.00	1194.67	1365.33	1536.00	1706.67
	1123.03	1310.20	1497.38	1684.55	1871.72
	1228.25	1432.96	1637.67	1842.33	2047.08
	1339.84	1563.15	1786.46	2009.70	2233.07
	1458.00	1701.00	1944.00	2187.00	2430.00
	1582.75	1846.72	2110.54	2374.35	2638.17
	1714.75	2000.54	2286.33	2572.13	2857.92
	1853.72	2162.67	2471.62	2780.53	3089.53
	2000.00	2333.33	2666.67	3000.00	3333.33

### EXPLANATION OF TABLES ON BEAM BOX GIRDERS

An economical style of box girder well adapted for short spans is one composed of a pair of I-beams with top and bottom flange plates. Such girders are commonly used for supporting interior walls in buildings. The tables are prepared to conform to standard sizes of I-beams.

The values given in the tables are founded upon the moments of inertia of the various sections. Deductions were made for the rivet holes in both flanges. The maximum stress in extreme fibers was limited to 15,000 lbs. per square inch, while in the tables on rolled steel beams a fiber stress of 16,000 lbs. was used. This reduction was made in order to amply compensate for the deterioration of the metal around the rivet holes from punching.

Box girders should not be used in damp or exposed places, since the interior surfaces do not readily admit of repainting.

#### EXAMPLE

A 13-in. brick wall 16 feet high is to be built over an opening of 25 ft. What will be the section of the girder required?

*Answer:*—Assuming 26 feet as the distance center to center of bearings the weight of the wall will be  $26 \times 16 \times 131 = 50,336$  lbs., or 25.17 tons.

On page 153 we find that a girder composed of two 12-in. beams each weighing 81.5 lbs. per foot and two  $14 \times \frac{1}{2}$  in. flange plates will carry safely for a span of 26 ft. a uniformly distributed load of 25.37 tons, including its own weight. Deducting the latter, 1.48 tons given in the next column, we find 23.89 tons for the value of the safe net load, which is 1.28 tons less than required. From the following column we find that by increasing the thickness of the flange plates  $\frac{1}{8}$  in. we may add 1.68 tons to the allowable load. This will more than cover the difference. Hence, the required section will be two 12-in. beams 81.5 lbs. per foot and two  $14 \times \frac{9}{16}$  in. cover plates.

**BEAM BOX GIRDERS**

**SAFE LOADS IN TONS UNIFORMLY DISTRIBUTED**

2—10 in. I-Beams and 2 Plates 12 in.  $\times$   $\frac{1}{2}$  in.

2 Plates  
12  $\times$   $\frac{1}{2}$



10 in.  
I-Beams  
25.0 lbs.  
per Foot

Safe Load Uniformly Distributed (Including Weight of Girder) in Tons of 2,000 lbs.	Weight of Girder (Including Rivet Heads) in Tons of 2,000 lbs.	Increase in Safe Load for $\frac{1}{8}$ in. Increase in Thickness of Flange Plates	Increase of Weight of Girder for $\frac{1}{8}$ in. Increase in Thickness of Flange Plates
45.00	0.47	3.06	0.02
40.92	0.52	2.78	0.03
37.50	0.56	2.55	0.03
34.62	0.61	2.35	0.03
32.15	0.66	2.18	0.03
30.00	0.70	2.04	0.04
28.13	0.75	1.90	0.04
26.47	0.80	1.80	0.04
25.00	0.84	1.70	0.04
23.89	0.89	1.60	0.05
22.50	0.94	1.53	0.05
21.43	0.99	1.45	0.05
20.48	1.03	1.38	0.05
19.67	1.08	1.32	0.06
18.75	1.13	1.28	0.06
18.00	1.17	1.22	0.06
17.31	1.22	1.18	0.06
16.67	1.27	1.13	0.07
16.07	1.31	1.10	0.07
15.52	1.36	1.05	0.07
15.00	1.41	1.02	0.07
14.52	1.45	0.99	0.08
14.07	1.50	0.96	0.08
13.64	1.55	0.92	0.08
13.23	1.59	0.90	0.08
12.85	1.64	0.88	0.09
12.50	1.69	0.85	0.09
12.16	1.74	0.83	0.09
11.84	1.78	0.81	0.09
11.54	1.83	0.78	0.10

These values are based on maximum fiber stress of 15,000 lbs. per inch;  $\frac{1}{8}$  in. rivet holes in both flanges deducted. Weights correspond to lengths center to center of bearings.

**BEAM BOX GIRDERS**

**SAFE LOADS IN TONS UNIFORMLY DISTRIBUTED**

2—12 in. I-Beams and 2 Plates 14 in.  $\times$   $\frac{1}{2}$  in.

2 Plates  
14  $\times$   $\frac{1}{2}$



12 in.  
I-Beams  
40.0 lbs.  
per Foot

12 in.  
I-Beams  
31.5 lbs.  
per Foot



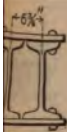
Distance Center to Center of Bearings in Feet	Safe Load Uniformly Distributed (Including Rivet Heads) in Tons of 2,000 lbs.	Weight of Girder (Including Rivet Heads) in Tons of 2,000 lbs.	Increase in Safe Load for $\frac{1}{8}$ in. Increase in Thickness of Flange Plates	Safe Load Uniformly Distributed (Including Rivet Heads) in Tons of 2,000 lbs.	Weight of Girder (Including Rivet Heads) in Tons of 2,000 lbs.	Increase in Safe Load for $\frac{1}{8}$ in. Increase in Thickness of Flange Plates
10	73.33	0.65	4.33	65.97	0.57	4.40
11	66.67	0.72	3.93	59.98	0.63	3.99
12	61.11	0.78	3.61	54.98	0.68	3.66
13	56.40	0.85	3.33	50.76	0.74	3.38
14	52.37	0.91	3.09	47.12	0.80	3.14
15	48.89	0.98	2.88	43.98	0.85	2.93
16	45.83	1.05	2.70	41.23	0.91	2.75
17	43.13	1.11	2.55	38.80	0.97	2.58
18	40.73	1.18	2.40	36.65	1.02	2.45
19	38.60	1.24	2.27	34.72	1.08	2.31
20	36.67	1.31	2.17	32.99	1.14	2.19
21	34.92	1.37	2.07	31.42	1.19	2.09
22	33.33	1.44	1.97	29.99	1.25	2.00
23	31.88	1.50	1.88	28.68	1.31	1.92
24	30.55	1.57	1.80	27.43	1.36	1.83
25	29.33	1.63	1.73	26.39	1.42	1.75
26	28.20	1.70	1.66	25.37	1.48	1.68
27	27.16	1.76	1.60	24.44	1.53	1.63
28	26.19	1.83	1.55	23.68	1.59	1.57
29	25.28	1.89	1.49	22.75	1.65	1.51
30	24.44	1.96	1.44	21.99	1.70	1.47
31	23.65	2.02	1.40	21.28	1.76	1.42
32	22.92	2.09	1.35	20.62	1.81	1.37
33	22.22	2.16	1.32	20.00	1.87	1.33
34	21.57	2.22	1.27	19.41	1.93	1.29
35	20.95	2.29	1.23	18.85	1.99	1.26
36	20.37	2.35	1.20	18.32	2.05	1.22
37	19.82	2.42	1.17	17.83	2.10	1.19
38	19.29	2.48	1.14	17.37	2.16	1.15
39	18.81	2.55	1.11	16.92	2.21	1.13

Above values are based on maximum fiber stress of 15,000 lb square inch;  $\frac{1}{8}$  in. rivet holes in both flanges deducted. Weight of girders correspond to lengths center to center of bearings.

BEAM BOX GIRDERS

SAFE LOADS IN TONS UNIFORMLY DISTRIBUTED

2-15 in. I-Beams and 2 Plates 14 in. x 5/8 in.



15 in. I-Beams 80.0 lbs. per Foot



15 in. I-Beams 60.0 lbs. per Foot



15 in. I-Beams 42.0 lbs. per Foot

Plates 14 in. x 5/8 in.

2 Plates 14 in. x 5/8 in.

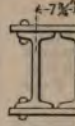
2 Plates 14 in. x 5/8 in.

Safe Load Uniformly Distributed (Including Weight of girder) in Tons of 2,000 lbs.	Weight of Girder (Including Rivet Heads) in Tons of 2,000 lbs.	Increase in Safe Load for 1/8 in. Increase in Thickness of Flange Plates	Safe Load Uniformly Distributed (Including Weight of girder) in Tons of 2,000 lbs.	Weight of Girder (Including Rivet Heads) in Tons of 2,000 lbs.	Increase in Safe Load for 1/8 in. Increase in Thickness of Flange Plates	Safe Load Uniformly Distributed (Including Weight of girder) in Tons of 2,000 lbs.	Weight of Girder (Including Rivet Heads) in Tons of 2,000 lbs.	Increase in Safe Load for 1/8 in. Increase in Thickness of Flange Plates
146.00	1.11	5.17	124.86	0.91	5.33	106.08	0.73	5.47
132.73	1.22	4.70	113.50	1.00	4.85	96.44	0.81	4.97
121.66	1.34	4.30	104.05	1.10	4.44	88.41	0.88	4.66
112.30	1.45	3.98	96.05	1.19	4.10	81.60	0.95	4.21
104.28	1.56	3.69	89.18	1.28	3.81	75.77	1.03	3.91
97.34	1.67	3.45	83.24	1.37	3.55	70.73	1.10	3.66
91.25	1.78	3.23	78.03	1.46	3.33	66.30	1.18	3.43
85.88	1.89	3.05	73.44	1.55	3.14	62.40	1.25	3.22
81.12	2.00	2.87	69.37	1.64	2.97	58.94	1.32	3.05
76.85	2.11	2.72	65.71	1.73	2.80	55.83	1.39	2.88
73.00	2.23	2.58	62.43	1.83	2.67	53.04	1.47	2.73
69.52	2.34	2.46	59.46	1.92	2.54	50.52	1.54	2.61
66.37	2.45	2.35	56.76	2.01	2.42	48.22	1.61	2.49
63.47	2.56	2.25	54.29	2.10	2.32	46.12	1.68	2.38
60.83	2.67	2.16	52.03	2.19	2.23	44.20	1.76	2.28
58.40	2.78	2.07	49.94	2.28	2.13	42.44	1.83	2.19
56.16	2.89	1.98	48.02	2.37	2.05	40.80	1.90	2.10
54.07	3.00	1.92	46.25	2.46	1.97	39.29	1.98	2.03
52.14	3.12	1.85	44.60	2.56	1.90	37.89	2.05	1.95
50.34	3.23	1.78	43.06	2.66	1.83	36.59	2.12	1.89
48.67	3.34	1.72	41.62	2.74	1.78	35.37	2.20	1.82
47.10	3.45	1.67	40.28	2.83	1.72	34.22	2.27	1.77
45.62	3.56	1.62	39.02	2.92	1.66	33.15	2.34	1.71
44.24	3.67	1.57	37.83	3.01	1.62	32.15	2.42	1.66
42.95	3.78	1.52	36.73	3.10	1.57	31.20	2.49	1.62
41.71	3.89	1.48	35.68	3.19	1.52	30.31	2.56	1.57
40.56	4.01	1.43	34.68	3.29	1.48	29.47	2.64	1.52
39.46	4.12	1.40	33.75	3.38	1.44	28.67	2.71	1.48
38.42	4.23	1.36	32.86	3.47	1.41	27.92	2.78	1.44
37.43	4.34	1.33	32.02	3.56	1.36	27.20	2.86	1.42

Above values are based on maximum fiber stress of 15,000 lbs. per square inch; 1/8 in. rivet holes in both flanges deducted. Weights of girders correspond to lengths center to center of bearings.

## BEAM BOX GIRDERS

SAFE LOADS IN TONS UNIFORMLY DISTRIBUTED

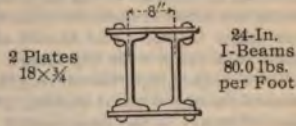
2 Plates  
16× $\frac{3}{4}$ 18 in.  
I-Beams  
55 lbs.  
per Foot2 Plates  
16× $\frac{3}{4}$ 

Distance Center to Center of Bearings in Feet	Safe Load Uniformly Distributed (Including Weight of Girder) in Tons of 2,000 lbs.	Weight of Girder (Including Rivet Heads) in Tons of 2,000 lbs.	Increase in Safe Load for $\frac{1}{2}$ in. Increase in Thickness of Flange Plates	Safe Load Uniformly Distributed (Including Weight of Girder) in Tons of 2,000 lbs.	Weight of Girder (Including Rivet Heads) in Tons of 2,000 lbs.
10	170.23	0.98	7.52	231.98	1.22
11	154.78	1.08	6.84	210.89	1.35
12	141.86	1.18	6.27	193.33	1.47
13	130.95	1.27	5.78	178.44	1.59
14	121.59	1.37	5.38	166.70	1.71
15	113.49	1.47	5.02	154.65	1.83
16	106.39	1.57	4.70	144.99	1.96
17	100.14	1.66	4.42	136.47	2.08
18	94.57	1.76	4.18	128.87	2.20
19	89.60	1.86	3.96	122.10	2.32
20	85.12	1.96	3.76	116.00	2.45
21	81.06	2.06	3.58	110.47	2.57
22	77.38	2.15	3.42	105.45	2.69
23	74.01	2.25	3.27	100.87	2.81
24	70.93	2.35	3.14	96.67	2.94
25	68.09	2.45	3.01	92.79	3.06
26	65.47	2.55	2.90	89.23	3.18
27	63.05	2.64	2.78	85.92	3.30
28	60.80	2.74	2.69	82.85	3.42
29	58.70	2.84	2.60	80.01	3.55
30	56.74	2.94	2.50	77.33	3.67
31	54.91	3.03	2.42	74.84	3.79
32	53.20	3.13	2.35	72.51	3.91
33	51.59	3.23	2.28	70.29	4.04
34	50.07	3.33	2.22	68.24	4.16
35	48.64	3.43	2.15	66.28	4.28
36	47.29	3.52	2.09	64.45	4.40
37	46.01	3.62	2.03	62.70	4.53
38	44.80	3.72	1.98	61.05	4.65
39	43.65	3.82	1.93	59.49	4.77

Above values are based on maximum fiber stress of square inch;  $\frac{1}{8}$  in. rivet holes in both flanges deducted; girders correspond to lengths center to center of bearings.

BEAM BOX GIRDERS

SAFE LOADS IN TONS UNIFORMLY DISTRIBUTED



Distance Center to Center of Bearings in Feet	Safe Load Uniformly Distributed (Including Weight of Girder) in Tons of 2,000 lbs.	Weight of Girder (Including Rivet Heads) in Tons of 2,000 lbs.	Increase in Safe Load for $\frac{1}{8}$ in. Increase in Thickness of Flange Plates	Increase of Weight in Girder for $\frac{1}{8}$ in. Increase in Thickness of Flange Plates	Distance Center to Center of Bearings in Feet	Safe Load Uniformly Distributed (Including Weight of Girder) in Tons of 2,000 lbs.	Weight of Girder (Including Rivet Heads) in Tons of 2,000 lbs.	Increase in Safe Load for $\frac{1}{8}$ in. Increase in Thickness of Flange Plates	Increase in Weight of Girder for $\frac{1}{8}$ in. Increase in Thickness of Flange Plates
10	205.88	1.07	8.47	0.03	14	211.98	1.78	8.28	0.05
11	187.15	1.18	7.70	0.04	15	197.88	1.91	7.73	0.06
12	171.57	1.29	7.06	0.04	16	185.49	2.04	7.25	0.06
13	158.37	1.39	6.52	0.04	17	174.58	2.17	6.82	0.06
14	147.06	1.50	6.06	0.05	18	164.88	2.29	6.45	0.07
15	137.25	1.61	5.64	0.05	19	156.21	2.42	6.10	0.07
16	128.68	1.72	5.30	0.06	20	148.40	2.55	5.80	0.08
17	121.11	1.82	4.98	0.06	21	141.32	2.68	5.53	0.08
18	114.31	1.93	4.71	0.06	22	134.91	2.80	5.27	0.08
19	108.36	2.04	4.45	0.06	23	129.04	2.93	5.04	0.09
20	102.93	2.15	4.23	0.07	24	123.66	3.06	4.83	0.09
21	98.06	2.25	4.03	0.07	25	118.72	3.19	4.64	0.09
22	93.58	2.36	3.85	0.07	26	114.15	3.31	4.47	0.10
23	89.52	2.47	3.68	0.08	27	109.91	3.44	4.29	0.10
24	85.78	2.58	3.53	0.08	28	105.99	3.57	4.14	0.11
25	82.36	2.68	3.39	0.08	29	102.33	3.69	4.00	0.11
26	79.19	2.79	3.25	0.09	30	98.93	3.82	3.87	0.11
27	76.25	2.90	3.14	0.09	31	95.73	3.95	3.74	0.12
28	73.52	3.00	3.02	0.09	32	92.75	4.08	3.62	0.12
29	71.00	3.11	2.92	0.10	33	89.93	4.20	3.53	0.12
30	68.63	3.22	2.83	0.10	34	87.29	4.33	3.42	0.13
31	66.42	3.33	2.73	0.10	35	84.80	4.46	3.31	0.13
32	64.34	3.43	2.64	0.11	36	82.44	4.59	3.22	0.14
33	62.39	3.54	2.56	0.11	37	80.22	4.71	3.14	0.14
34	60.55	3.65	2.49	0.11	38	78.10	4.84	3.06	0.14
35	58.82	3.76	2.42	0.12	39	76.10	4.97	2.98	0.15
36	57.18	3.86	2.35	0.12	40	74.19	5.10	2.90	0.15
37	55.64	3.97	2.28	0.12	41	72.39	5.22	2.83	0.16
38	54.17	4.08	2.23	0.13	42	70.66	5.35	2.76	0.16
39	52.80	4.18	2.17	0.13	43	69.02	5.48	2.70	0.16
.....	.....	.....	.....	.....	44	67.45	5.61	2.64	0.17
.....	.....	.....	.....	.....	45	65.95	5.73	2.57	0.17

Above values are based on maximum fiber stress of 15,000 lbs. per square inch;  $\frac{1}{8}$  in. rivet holes in both flanges deducted. Weights of girders correspond to lengths center to center of bearings.

### EXPLANATION OF TABLES ON RIVETED PLATE GIRDERS

Riveted girders are used where rolled beams are insufficient to carry the load. On page 47 of the lithograph plates will be found illustrations of various forms of riveted girders. The sections with single webs are more economical than those with double webs, but the latter are stiffer laterally and should always be used where great length of span requires a wide top flange. If the girder is not held in position sideways, the proportion of length of span to width of flange should not exceed twenty without making provision for such increase by an addition of metal in the compression flange beyond that required by the table.

The web of the girder must be made of such thickness that there will be no tendency to buckle and that the vertical shearing stress per square inch will not exceed 10,000 lbs. This shearing stress is greatest near the supports and is obtained by dividing half the load upon the girder (provided the load is symmetrically applied) by the web section. The first condition (security against buckling) is attained when the

shearing stress does not exceed  $\frac{12,000}{1 + \frac{d^2}{3,000t^2}}$  in which  $d$  represents

depth of girder out to out of flange angles and  $t$  the thickness of one web plate in inches. Ordinarily this formula gives a lower stress per square inch than 10,000 pounds, so that both conditions are usually attained when the first is. Instead of increasing the thickness of the web it may be stiffened by means of vertical angles riveted to it at proper intervals. These latter should always be less than the depth of the girder, at least near the ends, but toward the middle of the girder the stiffeners may be placed further apart or entirely omitted. Stiffeners should always be used at or near the supports and at any other point where there is a concentration of heavy loads. The duty of these stiffeners in such cases is twofold; first, to prevent buckling of the web; second, to transmit the shear to the web by means of the abutting areas and the rivets, both of which must be sufficient for the purpose.

The rivets generally should be  $\frac{3}{4}$  in. and the spacing in flanges ought not to exceed 6 in. and should be closer for heavy flanges; but in all cases it should be close at the ends, say 3 in. for a distance equal to the depth of the girder. Where loads are great especial calculation for rivet spacing should be made.

The unsupported width of flange plates subjected to compression should not exceed 32 times their thickness, nor should the flange plates extend beyond the outer line of rivets more than 5 in., nor more than eight times their thickness.

The term "flange," as applied to the riveted girders, embraces the metal in top or bottom of girder exclusive of web plate; or, in the case of a rolled beam or channel with top and bottom plates, all the metal exclusive of that part of the web between fillets.



lens intended to carry plastering should be limited in depth from out to  $\frac{3}{8}$  of the span length ( $\frac{5}{8}$  in. per foot); otherwise the deflection is to cause the plastering to crack.

The following pages, Nos. 159 to 163 inclusive, furnish a ready means for determining the sections of plate or box girders necessary to carry specified loads for spans varying from 20 to 40 feet, center to center of supports.

The "Safe Loads" are given for the section shown and in columns headed "Increase in Safe Load" is given the increase in safe load for  $\frac{1}{8}$  in. increase in thickness of flange plates. The flange plates may be increased in width and thickness, provided the section remains the same as that required in the table and the conditions in regard to flange width be fulfilled.

#### EXAMPLE

A 30 in. box girder is to carry a load of 80 tons over a clear span of 30 feet. What section of girder is required? The span from center to center of bearings we will assume to be 31 feet.

From the table, page 161, the safe load for this span and for the girder shown is found to be 72.65 tons including weight of girder, which latter, according to the table, may be assumed at about 3.5 tons. The total load carried is, therefore, 83.5 tons. The increase in safe load for  $\frac{1}{8}$  in. increase in thickness of flange plate given in the table is 4.27 tons. The increase of the flange plate is then obtained as follows: 83.5 tons—72.65 tons=10.85 tons. This÷4.27 tons is very nearly 3. Each flange plate, therefore, must be increased by  $\frac{3}{8}$  in., making a total thickness of flange of  $\frac{3}{4}$  in.

The section of the girder is then composed of two 30× $\frac{1}{2}$  in. web plates, two 18× $\frac{3}{8}$  in. flange plates (which could be made 18× $\frac{1}{2}$  in. or 20× $\frac{1}{2}$  in., etc.—see previous note) and four 3 $\frac{1}{2}$ ×3 $\frac{1}{2}$ × $\frac{1}{2}$  in. flange angles.


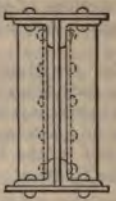
The stress in one web is  $\frac{83.5 \times 2,000}{2 \times 2 \times 30 \times \frac{1}{2}}$  or 2,785 pounds per square inch which

is safe against buckling, since it is less than  $\frac{12,000}{1 + \frac{d^2}{8,000t^2}}$  which,

in this case, is 5,454 pounds.

PLATE GIRDERS

SAFE LOADS IN TONS UNIFORMLY DISTRIBUTED

Distance Center to Center of Bearings in Feet								
	Safe Load, Including Weight of Girder	Weight of Girder	Increase in Safe Load for 1/8 in. Increase in Thickness of Flange Plates	Increase in Weight of Girder for 1/8 in. Increase in Thickness of Flange Plates	Safe Load, Including Weight of Girder	Weight of Girder	Increase in Safe Load for 1/8 in. Increase in Thickness of Flange Plates	Increase in Weight
20	93.67	1.62	4.62	.05	105.82	1.70	5.08	
21	89.22	1.69	4.38	.05	100.78	1.77	4.85	
22	85.15	1.76	4.19	.06	96.20	1.84	4.62	
23	81.46	1.86	4.00	.06	92.01	1.95	4.42	
24	78.07	1.93	3.83	.06	88.18	2.02	4.23	
25	74.94	2.01	3.68	.06	84.65	2.09	4.06	
26	72.06	2.07	3.54	.07	81.39	2.17	3.91	
27	69.40	2.14	3.42	.07	78.38	2.24	3.76	
28	66.91	2.21	3.29	.07	75.58	2.31	3.63	
29	64.60	2.31	3.17	.07	72.98	2.42	3.50	
30	62.45	2.38	3.07	.08	70.55	2.49	3.39	
31	60.44	2.45	2.97	.08	68.26	2.56	3.29	
32	58.55	2.52	2.88	.08	66.14	2.64	3.17	
33	56.77	2.59	2.79	.08	64.13	2.71	3.08	
34	55.11	2.66	2.70	.09	62.24	2.78	2.99	
35	53.53	2.73	2.63	.09	60.46	2.85	2.91	
36	52.04	2.83	2.56	.09	58.79	2.96	2.83	
37	50.63	2.90	2.49	.09	57.20	3.03	2.75	
38	49.30	2.97	2.42	.10	55.70	3.11	2.67	
39	48.03	3.04	2.37	.10	54.27	3.18	2.60	
40	46.83	3.11	2.31	.10	52.90	3.25	2.55	

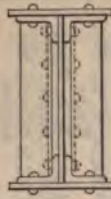
The above values are founded on the moments of inertia of the section using a maximum fiber stress of 15,000 lbs. per square inch;  $\frac{1}{16}$  in. holes in both flanges deducted. Weights of girders correspond to center to center of bearings and include rivet heads, stiffeners and

PLATE GIRDERS

SAFE LOADS IN TONS UNIFORMLY DISTRIBUTED



38 in.  $\times$   $\frac{1}{2}$  in. Web Plate  
12 in.  $\times$   $\frac{3}{4}$  in. Flange Plates  
 $5 \times 8\frac{1}{2} \times \frac{1}{2}$  in. Angles



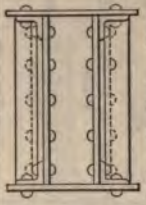
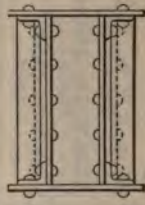
42 in.  $\times$   $\frac{5}{8}$  in. Web Plate  
14 in.  $\times$   $\frac{3}{4}$  in. Flange Plates  
 $6 \times 6 \times \frac{5}{8}$  in. Angles

ing Weight of Girder	Weight of Girder	Increase in Safe Load for $\frac{1}{8}$ in. Increase in Thickness of Flange Plates	Increase in Weight of Girder for $\frac{1}{8}$ in. Increase in Thickness of Flange Plates	Safe Load, Including Weight of Girder	Weight of Girder	Increase in Safe Load for $\frac{1}{8}$ in. Increase in Thickness of Flange Plates	Increase in Weight of Girder for $\frac{1}{8}$ in. Increase in Thickness of Flange Plates
8.35	1.77	5.54	.05	176.01	2.73	7.74	.06
2.70	1.85	5.28	.05	167.63	2.84	7.37	.06
7.57	1.92	5.04	.06	160.02	2.95	7.03	.07
2.90	2.04	4.82	.06	153.06	3.12	6.73	.07
8.61	2.17	4.63	.06	146.68	3.24	6.44	.07
4.66	2.19	4.44	.06	140.82	3.36	6.18	.07
1.02	2.26	4.27	.07	135.39	3.48	5.95	.08
7.65	2.34	4.11	.07	130.38	3.59	5.73	.08
4.53	2.41	3.96	.07	125.73	3.71	5.52	.08
1.61	2.53	3.82	.07	121.38	3.88	5.34	.09
8.89	2.60	3.70	.08	117.35	4.00	5.17	.09
6.34	2.68	3.58	.08	113.56	4.12	4.98	.09
3.96	2.75	3.46	.08	110.01	4.23	4.85	.10
1.72	2.82	3.36	.08	106.67	4.35	4.70	.10
9.61	2.89	3.27	.09	103.55	4.47	4.55	.10
7.62	2.98	3.17	.09	100.58	4.59	4.42	.10
5.75	3.09	3.07	.09	97.78	4.76	4.30	.11
3.97	3.16	2.99	.09	95.15	4.87	4.18	.11
2.28	3.24	2.91	.10	92.64	4.99	4.07	.11
0.69	3.31	2.85	.10	90.27	5.11	3.97	.12
9.14	3.39	2.77	.10	88.00	5.23	3.87	.12

bove values are founded on the moments of inertia of the sections maximum fiber stress of 15,000 lbs. per square inch;  $\frac{3}{4}$  in. rivet both flanges deducted. Weights of girders correspond to lengths center of bearings and include rivet heads, stiffeners and fillers.

**BOX GIRDERS**

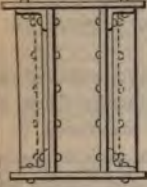
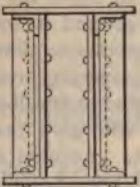
**SAFE LOADS IN TONS UNIFORMLY DISTRIBUTED**

Distance Center to Center of Bearings in Feet								
	Safe Load, Including Weight of Girder	Weight of Girder	Increase in Safe Load for 1/8 in. Increase in Thickness of Flange Plates	Increase in Weight of Girder for 1/8 in. Increase in Thickness of Flange Plates	Safe Load, Including Weight of Girder	Weight of Girder	Increase in Safe Load for 1/8 in. Increase in Thickness of Flange Plates	Increase in Weight of Girder for 1/8 in. Increase in Thickness of Flange Plates
20	112.60	2.13	6.61	.07	150.2	2.44	9.17	.09
21	107.24	2.23	6.30	.07	143.1	2.55	8.75	.09
22	102.37	2.32	6.00	.08	136.5	2.66	8.33	.09
23	97.92	2.45	5.75	.08	130.6	2.80	7.96	.10
24	93.83	2.54	5.52	.08	125.2	2.91	7.64	.10
25	90.08	2.64	5.30	.09	120.1	3.03	7.33	.11
26	86.62	2.74	5.09	.09	115.5	3.14	7.06	.11
27	83.41	2.83	4.90	.09	111.2	3.25	6.80	.12
28	80.42	2.93	4.73	.10	107.3	3.36	6.54	.12
29	77.65	3.06	4.57	.10	103.6	3.50	6.32	.12
30	75.07	3.16	4.41	.10	100.2	3.61	6.10	.13
31	72.65	3.25	4.27	.11	96.9	3.72	5.92	.13
32	70.38	3.35	4.13	.11	93.9	3.83	5.73	.14
33	68.24	3.50	4.02	.11	91.0	3.95	5.56	.14
34	66.23	3.54	3.90	.12	88.4	4.06	5.39	.14
35	64.34	3.64	3.78	.12	85.8	4.17	5.23	.15
36	62.56	3.76	3.67	.12	83.4	4.31	5.09	.15
37	60.87	3.86	3.57	.13	81.2	4.41	4.96	.16
38	59.26	3.95	3.48	.13	79.0	4.53	4.82	.16
39	57.74	4.05	3.39	.13	77.0	4.65	4.70	.17
40	56.31	4.15	3.30	.14	75.1	4.76	4.58	.17

The above values are founded on the moments of inertia of the sections using a maximum fiber stress of 15,000 lbs. per square inch; 3/8 in. rivet holes in both flanges deducted. Weights of girders correspond to length center to center of bearings and include rivet heads, stiffeners and filler

BOX GIRDERS

SAFE LOADS IN TONS UNIFORMLY DISTRIBUTED

Distance Center to Center of Bearings in Feet								
	Safe Load, Including Weight of Girder	Weight of Girder	Increase in Safe Load for 1/8 in. Increase in Thickness of Flange Plates	Increase in Weight of Girder for 1/8 in. Increase in Thickness of Flange Plates	Safe Load, Including Weight of Girder	Weight of Girder	Increase in Safe Load for 1/8 in. Increase in Thickness of Flange Plates	Increase in Weight of Girder for 1/8 in. Increase in Thickness of Flange Plates
20	213.3	2.92	12.22	.10	329.2	3.74	18.29	.13
21	203.3	3.06	11.65	.11	313.5	3.91	17.41	.13
22	194.1	3.19	11.12	.11	299.2	4.09	16.63	.14
23	185.5	3.36	10.64	.12	286.2	4.30	15.90	.15
24	177.9	3.49	10.20	.12	274.3	4.48	15.24	.15
25	170.8	3.63	9.78	.13	263.3	4.65	14.63	.16
26	164.3	3.76	9.44	.13	253.2	4.83	14.07	.17
27	158.1	3.89	9.06	.14	243.8	5.00	13.55	.17
28	152.4	4.03	8.73	.14	235.2	5.17	13.06	.18
29	147.2	4.15	8.43	.15	227.0	5.39	12.61	.19
30	142.3	4.33	8.15	.15	219.5	5.57	12.18	.19
31	137.7	4.45	7.88	.16	212.3	5.74	11.79	.20
32	133.4	4.60	7.65	.16	205.7	5.91	11.42	.20
33	129.3	4.74	7.42	.17	199.5	6.08	10.88	.21
34	125.5	4.87	7.20	.17	193.6	6.25	10.75	.22
35	122.0	5.00	6.99	.18	188.1	6.43	10.45	.22
36	118.6	5.17	6.81	.18	182.9	6.65	10.15	.23
37	115.4	5.31	6.62	.19	177.9	6.82	9.89	.24
38	112.4	5.44	6.44	.19	173.2	6.90	9.62	.24
39	109.5	5.58	6.28	.20	168.8	7.16	9.38	.25
40	106.7	5.71	6.12	.20	164.5	7.34	9.14	.26

The above values are founded on the moments of inertia of the sections using a maximum fiber stress of 15,000 lbs. per square inch; 1/4 in. rivet holes in both flanges deducted. Weights of girders correspond to length center to center of bearings and include rivet heads, stiffeners and fillers

**I-BEAMS AS USED IN FOUNDATIONS  
METHOD OF CALCULATION**

The known quantities in this calculation are the load on the column in tons, the allowable bearing capacity per square foot of ground in tons (b) and the projections p' in feet for the various tiers of beams.

Figure the separate areas covered by the successive tiers of beams and divide the load on the column by these areas. The quotients will give their respective pressures b', per square foot. Assume any spacing in inches, greatest for the lowest tier of beams and about 9 in. for the top course.

Find the corresponding figure for such spacing and pressure in the table and multiply it by the corresponding load per tier. This product will give the modulus M.

In the table of moduli find the beam corresponding to the product.

For any other spacing or pressure than those given find from the formula  $M = p \sqrt{\frac{sb}{12}}$ .

**EXAMPLE**

Let L=588 tons { Assume p=3 ft. 6 in., p'=5 ft. 3 in.  
1 ft. 9 in.  
Let b= 3 tons { Then b'=6 tons and b''=24 tons.

Use 15 in. spacing for lowest tier of beams

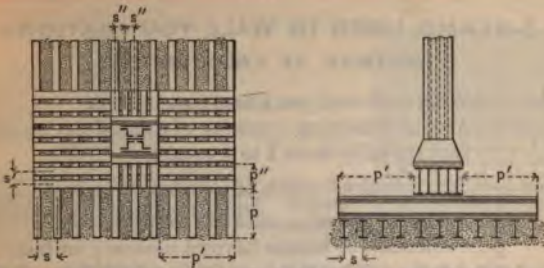
“ 12 “ “ “ 2d “ “ “  
“ 9 “ “ “ 3d “ “ “

Now using the above method of calculation we have the respective tiers:

$3.5 \times 1.937 = 6.78 =$  Modulus corresponding to 12 in. 3d beam.

$5.25 \times 2.450 = 12.86 =$  Modulus corresponding to 20 in. beam.

$1.75 \times 4.243 = 7.43 =$  Modulus corresponding to 12 in. beam.



TABLES GIVING THE SIZE AND WEIGHT OF BEAMS FOR s=9-12-15-18-24 INCHES, b=1 TO 50 TONS PER SQUARE FOOT AND p=VARIABLE IN FEET

Weight per Foot	Moduli	Depth of Beam in Inches	Weight per Foot	Moduli	Tons Per Square Foot	SPACING OF I-BEAMS				
						9''	12''	15''	18''	24''
100	16.263	12	50.00	8.210	1	0.866	1.000	1.118	1.225	1.414
90	15.772	12	40.00	7.730	2	1.225	1.414	1.581	1.732	2.000
80	15.231	12	35.00	7.122	3	1.500	1.732	1.937	2.121	2.450
100	14.858	12	31.50	6.925	4	1.732	2.000	2.230	2.450	2.829
90	14.412	10	40.00	6.505	5	1.986	2.236	2.500	2.738	3.162
80	13.983	10	30.00	5.982	6	2.121	2.450	2.739	3.000	3.464
75	13.007	10	25.00	5.706	7	2.291	2.646	2.958	3.240	3.742
60	12.488	9	35.00	5.755	8	2.450	2.828	3.162	3.463	4.000
70	11.683	9	25.00	5.220	9	2.598	3.000	3.354	3.674	4.243
60	11.168	9	21.00	5.016	10	2.738	3.162	3.536	3.872	4.472
55	10.857	8	25.50	4.776	11	2.872	3.317	3.708	4.061	4.690
100	12.653	8	20.50	4.494	12	3.000	3.464	3.873	4.242	4.899
90	12.259	8	18.00	4.354	13	3.122	3.606	4.031	4.415	5.099
80	11.892	7	20.00	4.009	14	3.240	3.742	4.184	4.582	5.292
75	11.085	7	15.00	3.715	15	3.354	3.873	4.331	4.743	5.477
60	10.405	6	12.25	3.112	16	3.464	4.000	4.472	4.898	5.657
55	9.532	5	14.75	2.842	17	3.571	4.123	4.610	5.050	5.831
50	9.270	5	9.75	2.539	18	3.674	4.243	4.744	5.196	6.000
42	8.861	4	10.50	2.182	19	3.775	4.359	4.874	5.338	6.164
55	8.415	4	7.50	1.994	20	3.873	4.472	5.000	5.477	6.325
					21	3.969	4.589	5.124	5.612	6.481
					22	4.062	4.690	5.244	5.744	6.633
					23	4.153	4.796	5.362	5.873	6.783
					24	4.243	4.899	5.477	6.000	6.923
					25	4.330	5.000	5.591	6.123	7.071
					30	4.743	5.477	6.124	6.707	7.746
					35	5.124	5.916	6.615	7.245	8.396
					40	5.477	6.325	7.071	7.746	8.945
					45	5.810	6.708	7.500	8.215	9.487
					50	6.124	7.071	7.900	8.660	10.000

**I-BEAMS USED IN WALL FOUNDATION:  
METHOD OF CALCULATION**

Let  $L$  = Weight of wall per lineal foot in tons  
and  $b$  = Assumed bearing capacity of ground per square foot (usually from 1 to 3 tons);

then  $\frac{L}{b} = W$  = Required width of foundation in feet.

$w$  = Width of lowest course of footing-stones.

$p$  = Projection of beams beyond masonry in feet.

$s$  = Spacing of beams center to center in feet.

Evidently the size of beams required will depend upon strength as cantilevers of a length " $p$ " sustaining the up reaction, which may be regarded as a uniformly distributed

Thus  $p$  = uniformly distributed load (in tons) on  
levers per lineal foot of wall

and  $p$  = uniform load in tons on each beam.

The table on the following page gives the safe lengths for the various sizes and weights of beams for  $s = 1$  ft. and ranging from 1 to 5 tons per square foot. For other values " $s$ ," say 15 in. or  $1\frac{1}{4}$  ft., the table may be used by considering " $b$ " increased in the same ratio as " $s$ " (example below). As regards the weight of beams, it is a tagueous to assign to " $s$ " as great a value as is warrant the other considerations which obtain.

**EXAMPLE**

The weight of a brick wall together with the load it support is 40 tons per lineal foot. The width of the footing-course of masonry is 6 ft. Allowing a pressure of 2 tons per square foot on the foundation, what size and length of I-beams 18 in. center to center will be required?

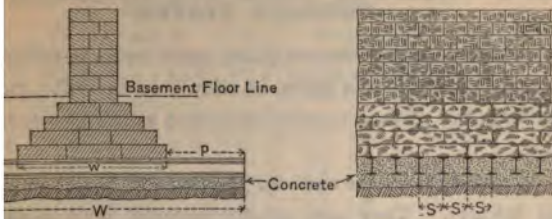
*Answer*— $L = 40$ ,  $b = 2$ ,  $w = 6$ ,  $s = 1\frac{1}{2}$ .

Therefore  $W = 40 \div 2 = 20$  ft., the required length of beam. The projection " $p$ " =  $\frac{1}{2}(20 - 6) = 7$  feet.

In order to apply the table (calculated for  $s = 1$  ft.) we consider " $b$ " increased in the same ratio as " $s$ ," i. e.  $2 \times 1\frac{1}{2} = 3$  tons.

In the column for 3 tons we find the length 7 ft. to with 20 in. I-beams 65.0 lbs. per foot.





GIVING SAFE LENGTHS OF PROJEC-  
 IONS "p" IN FEET (SEE ILLUSTRATION)  
 OR "s"=1 FOOT AND VALUES OF "b"  
 RANGING FROM 1 TO 5 TONS

		b (TONS PER SQUARE FOOT)										
		1	1¼	1½	2	2¼	2½	3	3½	4	4½	5
0	15.231	13.61	12.43	10.77	10.16	9.63	8.79	8.14	7.62	7.18	6.81	
0	13.983	12.50	11.41	9.89	9.32	8.84	8.07	7.47	6.96	6.59	6.25	
0	12.488	11.16	10.20	8.83	8.33	7.90	7.21	6.68	6.24	5.89	5.58	
0	10.857	9.71	8.86	7.68	7.23	6.87	6.27	5.80	5.43	5.12	4.86	
0	11.892	10.63	9.71	8.41	7.93	7.52	6.86	6.36	5.95	5.61	5.32	
0	10.405	9.30	8.49	7.36	6.94	6.58	6.01	5.56	5.20	4.90	4.65	
0	8.861	7.92	7.23	6.27	5.91	5.60	5.12	4.74	4.43	4.18	3.96	
0	7.730	6.91	6.31	5.47	5.15	4.89	4.46	4.13	3.87	3.64	3.46	
0	6.925	6.19	5.65	4.90	4.55	4.38	4.00	3.70	3.46	3.26	3.10	
0	5.706	5.10	4.66	4.03	3.80	3.61	3.29	3.05	2.85	2.69	2.55	
0	5.016	4.48	4.09	3.55	3.34	3.17	2.90	2.68	2.51	2.36	2.24	
0	4.354	3.89	3.55	3.08	2.90	2.75	2.51	2.33	2.18	2.05	1.95	
0	3.715	3.32	3.03	2.63	2.48	2.35	2.14	1.98	1.86	1.75	1.66	
5	3.112	2.78	2.54	2.20	2.07	1.97	1.80	1.66	1.56	1.47	1.39	
5	2.539	2.27	2.07	1.80	1.69	1.61	1.47	1.36	1.27	1.20	1.14	
0	1.994	1.78	1.63	1.41	1.33	1.26	1.15	1.07	1.00	0.94	0.89	

size of beam for any other pressure is found by multiplying the  
 m by the square root of the assumed pressure and finding the  
 giving a projection corresponding to this product under the one  
 in.

### BUCKLED PLATES

A new form of buckled plate, made in long length several buckles to the plate, is shown on opposite page. In this form the plate is usually supported at the two long ends only.

Buckled plates are used for the floors of fireproof buildings and bridges. They are usually covered with concrete, asphalt and stone paving, etc. They are generally 12 ft. in length and width from 3 ft. to 4 ft. 6 in., and in thickness of  $\frac{1}{4}$  to  $\frac{3}{8}$  in.; they are very strong, as indicated by the following table. In order to allow for some deterioration by corrosion they are, however, rarely made thinner than  $\frac{1}{4}$  in.  $\frac{5}{16}$  in. is a usual thickness for bridge floors.

There has not yet been a reliable formula devised by which the strength of buckled plates can be figured, but from experiments on plates 3 ft. square, arched 2 in. and welded down on all sides, the following table of quiescent safe loads uniformly distributed has been deduced.

Thickness Inches	Approximate Weight of One Plate Pounds	Safe Load (One-fourth of Ultimate Load) Pounds	Per Sq Ft.
$\frac{1}{4}$	93.0	10080	1080
$\frac{1}{2}$	116.5	13888	1388
$\frac{3}{8}$	139.5	20160	1440

*The resistance of buckled plates bolted or riveted all around is double the resistance of the same plate supported all around, and if the two opposite sides are supported, the resistance is reduced in the proportion*

**MENSIONS OF STANDARD BUCKLED PLATES**  
(Not manufactured by Carnegie Steel Company)

Size of Buckle		Rise of Buckle	Radii of Buckle = R		Number of Buckles in One Plate	Widths of Flanges and Fillets			No. of Connection Holes per Buckle	
Side L ft. in.	Side W ft. in.		For L ft. in.	For W ft. in.		End Flgs 11 and 13	Fillets 12	Side Flgs W 1 & W 2	For L	For W
3 11	4 6	3 1/2	6 8 3/8	8 9 7/8	1 to 7				8	9
4 6	3 11	3 3/4	8 9 7/8	6 8 3/8	1 to 6				8	8
3 11	3 6	3	7 9 9/8	6 3	1 to 7				7	7
3 6	3 11	3	6 3	7 9 9/8	1 to 8				8	8
3 9	3 9	3	7 1 1/2	7 1 1/2	1 to 8				8	8
3 1	3 9	3	4 10 5/8	7 1 1/2	1 to 9				8	8
3 9	3 1	3	7 1 1/2	4 10 5/8	1 to 8				8	7
3 8	3 8	2 1/2	10 2	10 2	1 to 8				6	8
3 8	3 8	2 1/2	5 5	10 2	1 to 10				6	8
3 8	2 2	2 1/2	10 2	5 5	1 to 8				6	6
3 8	2 2	2 1/2	3 7 3/4	10 2	1 to 10				5	5
3 8	2 2	2 1/2	6 10	6 10	1 to 9				6	6
3 0	3 2	2 1/2	3 10 3/8	3 10 3/8	1 to 10				5	5
3 9	2 9	2 1/2	3 10 3/8	4 7 3/8	1 to 10				6	6
3 6	2 9	2 1/2	4 7 3/8	3 10 3/8	1 to 10				5	5
3 6	2 6	2 1/2	3 10 3/8	3 10 3/8	1 to 10				5	5
3 5	3 6	3	5 11 3/8	6 3	1 to 8				7	7
3 6	3 5	3	6 3	5 11 3/8	1 to 8				7	7
3 6	3 9	3	6 3	7 1 1/2	1 to 8				7	8
3 9	3 6	3	7 1 1/2	6 3	1 to 8				8	8
3 2	3 1	3	5 13 3/8	4 10 5/8	1 to 9				7	7
3 1	3 2	3	4 10 5/8	5 13 3/8	1 to 9				7	7
3 0	3 1	3	4 7 3/8	4 10 5/8	1 to 9				6	7
3 1	3 0	3	4 10 5/8	4 7 3/8	1 to 9				7	6
2 6	2 0	2 3/4	3 10 3/8	2 6 7/8	1 to 10				5	4
2 0	2 6	2 3/4	2 6 7/8	3 10 3/8	1 to 15				4	5
5 6	3 6	3 3/4	13 13 1/4	5 4 3/4	1 to 5				11	7
3 6	5 6	3 3/4	5 4 3/4	13 13 1/4	1 only				7	11
4 0	4 0	3	8 1 1/2	8 1 1/2	1 to 7				8	

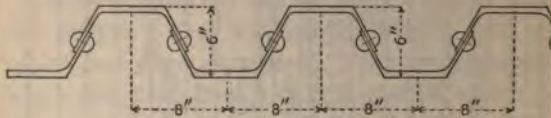
Letters L, 11, 12 and 13 refer to dimensions in length of plate.  
 Letters W, W 1 and W 2 refer to dimensions in width of plate.  
 The line between buckle and flange or fillet is not sharply defined on plates.  
 Plates are made of steel and may be either 1/4, 5-16 or 3/8 in. thick.  
 If plates of greater length than given in the table are required, they may be made by joining with bars, angles or tees.  
 Connection holes are made either for 5/8 or 3/4 in. diameter bolts or rivets, but all holes in plate must be same size, as holes of different diameters in the same plate will increase the cost of the plate.  
 Buckles of different lengths (L) and widths (W) may be used in the same plate, but that will increase the cost of the plate. Buckles of other dimensions than given in this table may be made, but the making of new dies will be at an additional cost.



**TROUGH-PLATE FLOORING**

The trough and corrugated plate sections shown on page 1 for floors of bridges and fireproof buildings, as shown in Fig.

The following tables give weights per lineal foot of section and per square foot of floor surface for thicknesses of  $\frac{1}{2}$  in. ; also the section modulus for one foot in width and the per square foot for spans of different lengths, using fibre stress 12,000 and 10,000 lbs.



**PROPERTIES OF TROUGH SECTION**

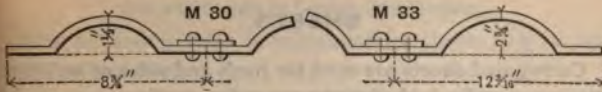
Section index . . . . .	M 10	M 11	M 12	M 13
Thickness of base . . . . .	$\frac{1}{2}$	$\frac{3}{8}$	$\frac{5}{8}$	$\frac{3}{4}$
Weight per lineal foot . . . . .	16.3	18.0	19.7	21.0
Weight per square foot . . . . .	25.00	28.15	31.31	34.00
Section Modulus for 1 ft. in width . . . . .	11.56	13.05	14.57	16.00

**SAFE LOADS IN POUNDS PER SQUARE FOOT FLOOR FOR SPANS OF DIFFERENT LENGTHS**

Span in Feet	M 10		M 11		M 12		M 13		12,000 lbs.
	12,000 lbs.	10,000 lbs.	12,000 lbs.	10,000 lbs.	12,000 lbs.	10,000 lbs.	12,000 lbs.	10,000 lbs.	
5	3099	3083	4179	3483	4662	3885	5158	4298	5158
6	2560	2141	2902	2418	3238	2698	3582	2985	3138
7	1887	1573	2132	1777	2379	1983	2632	2193	2283
8	1445	1204	1633	1361	1821	1517	2015	1679	1783
9	1142	952	1290	1075	1439	1199	1592	1327	1413
10	925	771	1045	871	1166	972	1300	1075	1163
11	764	637	864	730	963	803	1066	888	953
12	642	535	736	605	809	674	896	747	803
13	547	456	618	515	690	575	763	636	683
14	472	393	533	444	595	496	658	548	593
15	411	343	464	387	518	432	573	478	513
16	361	301	409	340	455	379	504	420	453

Safe loads given include weight of section.

**CORRUGATED PLATE FLOORING**



**PROPERTIES OF CORRUGATED PLATE**

Section index . . . . .	M 30	M 31	M 32	M 33	M 34	M 35
Thickness of metal . . . . .	$\frac{3}{8}$	$\frac{5}{16}$	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{7}{16}$	$\frac{1}{2}$
Weight per lineal foot . . . . .	8.1	10.1	12.0	17.75	20.71	23.67
Weight per square foot . . . . .	11.05	13.78	16.50	17.47	20.39	23.30
Section Modulus for 1 ft. in width . . . . .	1.10	1.55	1.95	3.28	3.84	4.39

**SAFE LOADS IN POUNDS PER SQUARE FOOT OF FLOOR**

Span in Feet	M 30		M 31		M 32	
	12,000 lbs.	10,000 lbs.	12,000 lbs.	10,000 lbs.	12,000 lbs.	10,000 lbs.
5	352	293	496	413	624	520
6	244	203	345	287	433	361
7	180	150	253	211	318	265
8	138	115	194	162	244	203
9	109	91	153	128	193	161
10	88	73	124	103	156	130
11	73	61	103	86	129	108
12	61	51	86	72	108	90
13	52	43	73	61	92	77
14	45	38	63	53	80	67
15	39	33	55	46	69	58
16	35	29	49	41	61	51

Span in Feet	M 33		M 34		M 35	
	12,000 lbs.	10,000 lbs.	12,000 lbs.	10,000 lbs.	12,000 lbs.	10,000 lbs.
5	1049	874	1223	1023	1404	1170
6	728	607	853	711	975	813
7	535	446	627	523	717	598
8	410	342	480	400	549	453
9	324	270	379	316	433	361
10	263	218	307	256	351	293
11	217	181	254	212	290	242
12	182	152	213	178	244	203
13	155	129	183	152	208	173
14	134	112	157	131	179	149
15	117	98	136	113	156	130
16	103	86	120	100	137	114

Safe loads given include weight of section.  
 Weight per square foot given does not include weight of splice plate

## CORRUGATED AND GALVANIZED SHEETS

Corrugated sheets are used for roofs and sides of building. They are usually laid directly upon the purlins in roofs and held in place by means of clips of hoop iron, which encircle the purlin and are placed in distances of about 12 in. apart. Special care must be taken that the projecting edges of the corrugated sheets at the eaves and gable ends of the roof are well secured, otherwise the wind will loosen the sheets and fold them up.

The corrugations are made of various sizes; the smaller present a more pleasing appearance to the eye, while the large are stiffer and will span a greater distance, thereby permitting the purlins to be placed further apart. The sizes of sheet generally used for both roofing and siding are Nos. 20 and 22, B. W. G.

By one corrugation is meant the double curve between corresponding points, and by depth of corrugation the greatest deviation from the straight line measured between the concave surfaces of the corrugated sheet.

The corrugations are 2.425 in. long measured on the straight line; they require a length of sheet of 2.725 in. to make one corrugation, and the depth of corrugation is  $\frac{1}{4}$  in. One corrugation is allowed for lap in the width of the sheet and 6 in. in the length for the usual pitch of roof of two to one. Sheets can be corrugated of any length not exceeding 10 ft. The most advantageous width is  $30\frac{1}{2}$  in. which (allowing  $\frac{1}{2}$  in. for irregularities) will make 11 corrugations—30 in., making allowance for laps will cover  $24\frac{1}{4}$  in. of the surface of the roof.

By actual trial it is found that corrugated sheet No. 20 spanning 6 ft. will begin to give a permanent deflection for a load of 30 lbs. per square foot, and that it will collapse with a load of 60 lbs. per square foot. The distance between centers of purlins should therefore not exceed 6 ft. and preferably *less than this.*

**CORRUGATED SHEETS**

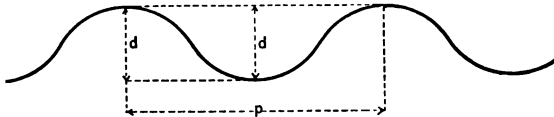
(Not manufactured by Carnegie Steel Company)

The following table is calculated for sheets 30½ in. wide corrugating.

Thickness Inches	Weight per Square Foot Flat Pounds	Weight per Square Foot Corrugated Pounds	Weight per Square of 100 Square Feet when laid, allowing 6 in. Lap in Length and 2½ in. or one Corrugation in Width of Sheet for Sheet Length of:						Weight per Square Foot Flat, Galvanized Pounds
			5'	6'	7'	8'	9'	10'	
.065	2.61	3.28	365	358	353	350	348	346	2.95
.049	1.97	2.48	275	270	267	264	262	261	2.31
.035	1.40	1.76	196	192	190	188	186	185	1.74
.028	1.12	1.41	156	154	152	150	149	148	1.46
.022	.88	1.11	123	121	119	118	117	117	1.22
.018	.72	.91	101	99	97	97	96	95	1.06

TE—For weights per square laid with one and one-half lap add to 5 per cent. For weights per square laid with two laps add to 10 per cent.

**TRANSVERSE STRENGTH**



l = Unsupported length of sheet in inches.

t = Thickness of sheet in inches.

b = Width of sheet in inches.

d = Depth of corrugations in inches.

W = Breaking weight distributed in tons.

w = Breaking weight distributed in pounds.

$$W = \frac{49.95 \text{ t. b. d.}}{l}$$

$$w = \frac{9990 \text{ t. b. d.}}{l}$$

**NOTES ON ROOFS AND LOADS FOR SAME**

**ANGLES OF ROOFS AS COMMONLY USED**

Proportion of Rise to Span	Angle		Length of Rafter to Rise	Proportion of Rise to Span	Angle		Length of Rafter
	Deg.	Min.			Deg.	Min.	
$\frac{1}{2}$	45	..	1.4142	$\frac{1}{4}$	23	34	2.1
$\frac{1}{3}$	33	41	1.8028	$\frac{1}{5}$	21	48	2.6
$\frac{1}{2} \sqrt{\frac{1}{R}}$	30	..	2.0000	$\frac{1}{6}$	18	26	3.1

**APPROXIMATE LOADS PER SQUARE FOOT FOR ROOFS OF SPANS UNDER 75 FEET, INCLUDING WEIGHT OF TRUSS**

- Roof covered with corrugated sheets, unboarded . . . . . 1
- Roof covered with corrugated sheets, on boards . . . . . 1
- Roof covered with slate, on laths . . . . . 1
- Same, on boards 1 1/4 in. thick . . . . . 1
- Roof covered with shingles, on laths . . . . . 1
- Add to above, if plastered below rafters . . . . . 1
- Snow, light, weighs per cubic foot . . . . . 5 to 1

For spans over 75 ft. add 4 lbs. to the above loads per square foot.  
 It is customary to add 30 lbs. per square foot to the above for snow and wind when separate calculations are not made.

**PRESSURE OF WIND ON ROOFS (Unwin)**

- a = Angle of surface of roof with direction of wind.
- F = Force of wind in pounds per square foot.
- A = Pressure normal to surface of roof =  $F \sin. a^{1.84} \cos. a^{-1}$ .
- B = Pressure perpendicular to direction of wind =  $F \cot. a \sin. a^{1.84}$ .
- C = Pressure parallel to direction of wind =  $F \sin. a^{1.84} \cos. a$ .

Angle of roof = a	5°	10°	20°	30°	40°	50°	60°	70°	80°
A = F ×	.125	.24	.45	.66	.83	.95	1.00	1.02	1.01
B = F ×	.122	.24	.42	.57	.64	.61	.50	.35	.17
C = F ×	.01	.04	.15	.33	.53	.73	.85	.96	.99



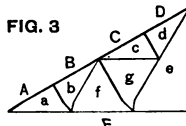
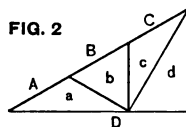
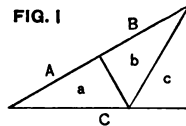
**ROOF TRUSSES**

**FACTORS FOR FINDING STRESSES IN MEMBERS FOR ROOF TRUSSES OF THE DIFFERENT TYPES AND PITCHES AS GIVEN BELOW AND OF ANY SPAN**

**RULE**—To find the stress in any member, multiply the coefficient given for that member by total dead load carried by truss (=span in feet  $\times$  distance between trusses in feet  $\times$  weight per square foot). If the truss is acted upon by wind loads or other unsymmetrical loading, the stresses in the members must be calculated accordingly and combined with dead load stresses as found below.

Member	Pitch (Depth to Span)			
	$\frac{1}{2}$	$30^\circ$	$\frac{3}{4}$	$1$
g. 1				
aA	.675	.750	.838	1.010
bB	.587	.625	.726	.917
cC	.568	.650	.750	.988
dD	.375	.488	.500	.625
eE	.308	.317	.324	.332
fF	.188	.217	.250	.313
g. 2				
aA	.750	.833	.930	1.120
bB	.589	.666	.757	.928
cC	.568	.666	.733	.995
dD	.625	.721	.833	1.042
eE	.375	.433	.500	.625
fF	.155	.167	.180	.202
gG	.155	.167	.180	.202
hH	.250	.338	.333	.417
g. 3				
aA	.788	.874	.978	1.178
bB	.718	.812	.922	1.181
cC	.649	.750	.866	1.085
dD	.580	.687	.810	1.088
eE	.655	.758	.875	1.094
fF	.562	.650	.750	.938
gG	.375	.433	.500	.625
hH	.104	.108	.112	.116
iI	.098	.108	.125	.156
jJ	.308	.316	.324	.332
kK	.098	.108	.125	.156
lL	.104	.108	.112	.116
mM	.187	.217	.250	.313
nN	.220	.235	.275	.349

**NOTE**—Heavy lines denote compression and light lines tension members. Loads are considered as concentrated at the joints.



**STANDARD CAST IRON SEPARATORS FOR I-BEAMS**



Separators for 18, 20 and 24 in. beams are made of  $\frac{3}{8}$  in. metal.  
 Separators for 6 to 15 in. beams are made of  $\frac{1}{2}$  in. metal.  
 Separators for 5 in. beams and under are made of  $\frac{3}{8}$  in. metal.

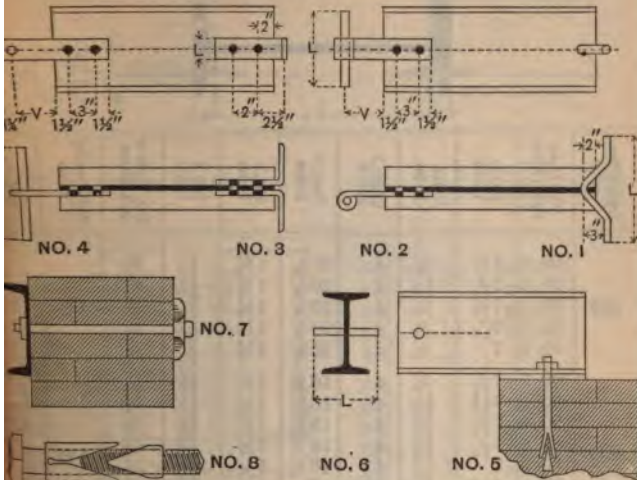
**SEPARATORS WITH TWO BOLTS**

Designation of Beam		Distances			Bolts			Weights			
Shape Index	Depth, Inches	Weight, Pounds	Out to Out of Flanges of Beams, Inches	Center to Center of Beams, Inches	Size, Inches	Distance Center to Centre, Inches	Length, Inches	Bolts and Nuts, Pounds	Increase in Weight of Separator Bolts for 1 in. Additional Spread of Beams, Pounds	Separator, Pounds	Increase in Weight of Separator for 1 in. Additional Spread of Beams, Pounds
B 1	24	80	14 $\frac{3}{4}$	7 $\frac{3}{4}$	$\frac{3}{4}$	12	9 $\frac{1}{4}$	3.41	.250	32	5.1
B 2	20	80	14 $\frac{3}{4}$	7 $\frac{3}{4}$	$\frac{3}{4}$	12	9 $\frac{1}{4}$	3.41	.250	28	3.1
B 3	20	65	13 $\frac{1}{4}$	7	$\frac{3}{4}$	12	8 $\frac{1}{2}$	3.23	.250	25	2.1
B 80	18	55	12 $\frac{3}{4}$	6 $\frac{3}{4}$	$\frac{3}{4}$	9	8 $\frac{1}{4}$	3.16	.250	16	2.1
B 4	15	80	13 $\frac{1}{2}$	7 $\frac{1}{4}$	$\frac{3}{4}$	9	7 $\frac{1}{4}$	3.55	.250	15	1.7
B 5	15	60	12 $\frac{3}{4}$	6 $\frac{3}{4}$	$\frac{3}{4}$	9	8 $\frac{1}{4}$	3.23	.250	15	1.7
B 7	15	42	11 $\frac{3}{4}$	6 $\frac{1}{4}$	$\frac{3}{4}$	8	7 $\frac{1}{2}$	2.98	.250	15	1.7
B 8	12	40	11 $\frac{3}{4}$	6	$\frac{3}{4}$	5	7 $\frac{1}{2}$	2.98	.250	11	1.1
B 9	12	31.5	10 $\frac{3}{4}$	5 $\frac{1}{4}$	$\frac{3}{4}$	5	7 $\frac{1}{4}$	2.92	.250	11	1.1

**SEPARATORS WITH ONE BOLT**

B 8	12	40.0	11 $\frac{1}{4}$	6	$\frac{3}{4}$	....	7 $\frac{1}{4}$	1.40	.125	10	1.1
B 9	12	31.5	10 $\frac{3}{4}$	5 $\frac{1}{4}$	$\frac{3}{4}$	....	7 $\frac{1}{4}$	1.46	.125	10	1.1
B 11	10	25.0	10 $\frac{3}{8}$	5 $\frac{1}{2}$	$\frac{3}{4}$	....	6 $\frac{3}{4}$	1.40	.125	8	1.1
B 13	9	21.0	9 $\frac{1}{4}$	5	$\frac{3}{4}$	....	6 $\frac{3}{4}$	1.34	.125	7	1.1
B 15	8	18.0	8 $\frac{1}{2}$	4 $\frac{1}{2}$	$\frac{3}{4}$	....	5 $\frac{3}{4}$	1.28	.125	6	1.1
B 17	7	15.0	7 $\frac{7}{8}$	4 $\frac{3}{4}$	$\frac{3}{4}$	....	5 $\frac{1}{2}$	1.25	.125	4	..
B 19	6	12.25	7 $\frac{1}{4}$	4	$\frac{3}{4}$	....	5 $\frac{1}{4}$	1.22	.125	4	..
B 21	5	9.75	6 $\frac{1}{4}$	3 $\frac{1}{2}$	$\frac{3}{4}$	....	4 $\frac{3}{4}$	1.16	.125	3	..
B 23	4	7.50	5 $\frac{7}{8}$	3 $\frac{1}{4}$	$\frac{3}{4}$	....	4 $\frac{1}{2}$	1.13	.125	3	..
B 77	3	5.50	5 $\frac{1}{8}$	3	$\frac{3}{4}$	....	4 $\frac{1}{4}$	0.70	.09	2	..

**STANDARD WALL ANCHORS FOR BEAMS AND CHANNELS**

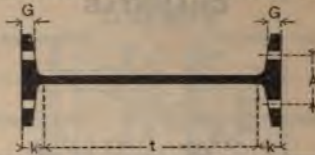


No. of Anchor	Depth of Beam or Channel in Inches	Size of Bar or Angles in Inches	Length L in Inches	Weight in Pounds	No. of Anchor	Depth of Beam or Channel in Inches	Size of Bar or Angles in Inches	Length L in Inches	Weight in Pounds
1	3 to 9	3/4	15	2 1/4	4	3 to 5	2 1/4 x 1 1/8 3 x 3/8	12	V
	10 to 24		18	2 3/4		6 to 10 10 to 24		12 15	
2	3 to 5	2 1/4 x 1 1/8 3 x 3/8	6	V	6	3 to 9 10 to 24	3/4	15	2 1/4
	6 to 10 12 to 24		6 12					18	
3	3 to 5	6 x 4 x 3/8 6 x 6 x 3/8 6 x 6 x 1/2	2 1/4	6	All weights and dimensions marked V are variable, as are also other figures where not given.				
	6 to 10		3	8					
	12 to 24		3	11					

All material for anchors steel, except Nos. 7 and 8, parts of which may be cast or malleable iron. All anchors are shipped loose and riveted or bolted to beams in the field; and in order to avoid two size holes in the same piece anchors should be so selected that holes for them and their connections may be 1 1/8 in. The weights given above include the bolts or rivets for field connections.

Anchor Nos. 1, 2, 3, 4 and 6 are common in building construction; the split anchor bolts No. 5, with or without wedges, are mostly used for bridge work and column foundations; the washer for No. 7 on outside of wall may be either a cast iron star or a steel plate; expansion bolts No. 8 are of use in repair work to fasten channels, etc., to brick walls.

CARNEGIE STANDARDS



Depth of Beam Inches	Weight per Foot, Pounds	Flange Inches	Web Inches	Gauge A Inches	Tang. t Inches	Dist. k Inches	Grip G Inches	Max. Rivet or Bolt, Inches	Wall Bearing Inches
24	100.0	7 1/4	3/4	4	20 3/4	1 5/8		7/8	16
	95.0	7 1/8	3/4	4	20 3/4	1 5/8		7/8	
	90.0	7 1/8	5/8	4	20 3/4	1 5/8		7/8	
	85.0	7 1/8	3/4	4	20 3/4	1 5/8		7/8	
	80.0	7	1/2	4	20 3/4	1 5/8		7/8	
20	100.0	7 3/8	7/8	4	16 1/2	1 3/4		7/8	16
	95.0	7 1/2	5/8	4	16 1/2	1 3/4		7/8	
	90.0	7 1/4	3/4	4	16 1/2	1 3/4		7/8	
	85.0	7 1/8	3/4	4	16 1/2	1 3/4		7/8	
	80.0	7	3/4	4	16 1/2	1 3/4		7/8	
	75.0	6 1/2	3/4	3 1/2	17	1 1/2		7/8	
	70.0	6 1/4	3/4	3 1/2	17	1 1/2		7/8	
65.0	6 3/4	1/2	3 1/2	17	1 1/2		7/8		
18	70.0	6 1/2	3/4	3 1/4	15 1/4	1 3/8		7/8	16
	65.0	6 1/4	5/8	3 1/4	15 1/4	1 3/8		7/8	
	60.0	6 3/8	3/4	3 1/4	15 1/4	1 3/8		7/8	
	55.0	6	3/4	3 1/4	15 1/4	1 3/8		7/8	
	100.0	6 3/8	1 1/8	3 3/4	11	2	1 1/8	7/8	
95.0	6 1/4	1 1/8	3 3/4	11	2	1 1/8	7/8		
90.0	6 3/4	1 1/8	3 3/4	11	2	1 1/8	7/8		
85.0	6 1/2	1 1/8	3 3/4	11	2	1 1/8	7/8		
80.0	6 1/4	1 1/8	3 3/4	11	2	1 1/8	7/8		
75.0	6 1/8	1 1/8	3 1/4	11 3/4	1 5/8	1 1/8	3/4		
70.0	6 1/4	1 1/8	3 1/4	11 3/4	1 5/8	1 1/8	3/4		
65.0	6 1/2	1 1/8	3 1/4	11 3/4	1 5/8	1 1/8	3/4		
60.0	6	1 1/8	3 1/4	11 3/4	1 5/8	1 1/8	3/4		
55.0	5 3/4	1 1/8	3	12 1/2	1 1/4	1 1/8	3/4		
50.0	5 1/4	1 1/8	3	12 1/2	1 1/4	1 1/8	3/4		
45.0	5 1/4	1 1/8	3	12 1/2	1 1/4	1 1/8	3/4		
42.0	5 1/2	1 1/8	3	12 1/2	1 1/4	1 1/8	3/4		



CARNEGIE STANDARDS



Depth of Beam Inches	Weight per Foot, Pounds	Flange, Inches	Web, Inches	Gauge A Inches	Tangent t Inches	Dist. k Inches	Grip G Inches	Max. Rivet or Bolt, Inches	Wall Bearing Inches
12	55.0	5 1/2	1 1/8	3	9 1/4	1 3/8	1 1/8	3/4	12
	50.0	5 1/2	1 1/8	3	9 1/4	1 3/8	1 1/8	3/4	
	45.0	5 1/2	1 1/8	3	9 1/4	1 3/8	1 1/8	3/4	
	40.0	5 1/4	1 1/8	3	9 1/4	1 3/8	1 1/8	3/4	
	35.0	5 1/4	1 1/8	3	9 1/4	1 3/8	1 1/8	3/4	
31.5	5	1 1/8	2 3/4	2 3/4	9 3/4	1 1/8	1 1/8	3/4	
10	40.0	5 3/8	3/4	2 5/8	8	1	1 1/8	3/4	8
	35.0	4 1/2	3/4	2 5/8	8	1	1 1/8	3/4	
	30.0	4 1/2	3/4	2 5/8	8	1	1 1/8	3/4	
	25.0	4 1/2	3/4	2 5/8	8	1	1 1/8	3/4	
9	35.0	4 3/4	4/8	2 1/2	7	1	1 1/8	3/4	8
	30.0	4 3/4	4/8	2 1/2	7	1	1 1/8	3/4	
	25.0	4 3/4	4/8	2 1/2	7	1	1 1/8	3/4	
	21.0	4 3/4	4/8	2 1/2	7	1	1 1/8	3/4	
8	25.5	4 1/4	1 1/8	2 1/4	6 1/4	7/8	1 1/8	3/4	8
	23.0	4 1/4	1 1/8	2 1/4	6 1/4	7/8	1 1/8	3/4	
	20.5	4 3/8	1 1/8	2 1/4	6 1/4	7/8	1 1/8	3/4	
	18.0	4	1 1/8	2 1/4	6 1/4	7/8	1 1/8	3/4	
7	20.0	3 7/8	1 5/8	2 1/4	5 1/4	7/8	3/8	5/8	8
	17.5	3 11/8	1 5/8	2 1/4	5 1/4	7/8	3/8	5/8	
	15.0	3 5/8	1 5/8	2 1/4	5 1/4	7/8	3/8	5/8	
6	17.25	3 3/8	1 5/8	2	4 1/2	3/4	1 1/8	5/8	6
	14.75	3 1/8	1 5/8	2	4 1/2	3/4	1 1/8	5/8	
	12.25	3 1/4	1 5/8	2	4 1/2	3/4	1 1/8	5/8	
5	14.75	3 1/4	1 1/8	1 3/4	3 1/2	3/4	5/8	1/2	6
	12.25	3 1/8	1 1/8	1 3/4	3 1/2	3/4	5/8	1/2	
	9.75	3	1 1/8	1 3/4	3 1/2	3/4	5/8	1/2	

CARNEGIE STANDARDS



STANDARD FRAMING	Dist. B Inches	Dist. C Inches	Weight per Foot Pounds	Depth of Beam Inches
<p>2—Ls 6" x 4" x 1/8" x 0'-7 1/2" Wt. 23 lbs.</p>	5 1/8	1/2	55.0	12
	5 1/8	7/8	50.0	
	5 3/8	3/8	45.0	
	5 1/2	1/8	40.0	
	5 7/8	1/8	35.0	
	5 3/8	1/4	31.5	
<p>2—Ls 6" x 4" x 1/8" x 0'-5" Wt. 16 lbs.</p>	5 3/4	7/8	40.0	10
	5 3/8	3/8	35.0	
	5 1/2	1/8	30.0	
	5 5/8	1/8	25.0	
	5 3/4	7/8	35.0	
	5 5/8	3/8	30.0	
<p>2—Ls 6" x 4" x 1/8" x 0'-5" Wt. 16 lbs.</p>	5 1/8	1/8	25.0	9
	5 5/8	1/4	21.0	
	5 3/8	3/8	25.5	
	5 1/8	1/8	23.0	
	5 3/8	1/4	20.5	
	5 5/8	1/8	18.0	
<p>2—Ls 6" x 4" x 1/8" x 0'-3" for 6" Wt. 9 lbs.</p> <p>2—Ls 6" x 4" x 1/8" x 0'-2 1/2" for 5" Wt. 8 lbs.</p>	5 1/2	5/8	20.0	7
	5 3/8	1/4	17.5	
	5 1/4	1/8	15.0	
	5 1/2	1/8	17.25	
	5 3/8	1/4	14.75	
	5 1/4	1/8	12.25	
<p>2—Ls 6" x 4" x 1/8" x 0'-3" for 6" Wt. 9 lbs.</p> <p>2—Ls 6" x 4" x 1/8" x 0'-2 1/2" for 5" Wt. 8 lbs.</p>	5 1/2	5/8	14.75	6
	5 3/8	1/4	12.25	
	5 1/4	1/8	9.75	

CARNEGIE STANDARDS



Depth of Beam Inches	Weight per Foot, Pounds	Flange Inches	Web Inches	Gauge A Inches	Flange t Inches	Dist. k Inches	Grip G Inches	Max. Rivet or Bolt, Inches	Wall Bearing Inches
4	10.5	2 3/8	1 1/8	1 1/2	2 3/4	5/8	9/16	1/2	6
	9.5	2 1/8	1 1/8	1 1/2	2 3/4	5/8	9/16	1/2	
	8.5	2 1/4	1 1/4	1 1/2	2 3/4	5/8	9/16	1/2	
	7.5	2 3/16	1 3/8	1 1/2	2 3/4	5/8	9/16	1/2	
3	7.5	2 3/16	3/8	1 7/8	1 3/4	5/8	1/4	3/8	6
	6.5	2 1/4	1/4	1 7/8	1 3/4	5/8	1/4	3/8	
	5.5	2 1/4	1/4	1 7/8	1 3/4	5/8	1/4	3/8	

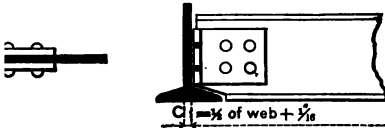
When beams frame opposite each other into another beam of thickness less than 1/8 in., or where beams of short span length are to their full capacity, it may be necessary to use framing of greater strength than the standards.

TABLE FOR MINIMUM SPAN LENGTHS

Depth of Beam	Weight	Span in Feet	Depth of Beam	Weight	Span in Feet	Depth of Beam	Weight
24	80.0	22.0	....	....	....	15	80.0
20	80.0	22.0	18	55.0	14.5	15	60.0
20	65.0	18.0	....	....	....	15	42.0



**ARNEGIE STANDARDS**



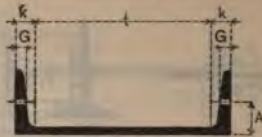
FRAMING	Diat. B Inches	Diat. C Inches	Weight per Foot, Pounds	Depth of Beam Inches
8" 2 1/4" 	5 7/8	1 5/8	10.5	4
	5 3/8	1 1/4	9.5	
	5 1/4	1 1/8	8.5	
	5 1/8	1 1/8	7.5	
	5 3/8	1 1/4	7.5	
1 1/2" x 0' - 2" lba.	5 1/4	1 1/8	6.5	3
	5 1/8	1 1/8	5.5	

Standard framing angles are 3/4 in. diameter.  
Standard framing angles include weight of shop and

**FOR MINIMUM SPAN LENGTHS**

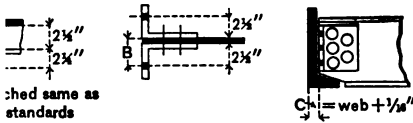
Beam	Weight	Span in Feet	Depth of Beam	Weight	Span in Feet	Depth of Beam	Weight	Span in Feet
..	.....	.....	8	18.0	5.5	5	9.75	4.0
10	25.0	9.5	7	15.0	4.0	4	7.5	3.0
9	21.0	7.0	6	12.25	3.5	3	5.5	2.0

CARNEGIE STANDARDS



Depth of Chan. Inches	Weight per Foot, Pounds	Flange Inches	Web Inches	Gauge A Inches	Flange t Inches	Dist. k Inches	Grip G Inches	Max. Riv. or Bolt, Inches
15	55.00	$3\frac{1}{4}$	$1\frac{1}{2}$	$2\frac{1}{4}$	$12\frac{1}{4}$	$1\frac{3}{8}$	$\frac{5}{8}$	$3\frac{1}{2}$
	50.00	$3\frac{3}{8}$	$1\frac{1}{2}$	$2\frac{1}{4}$	$12\frac{1}{4}$	$1\frac{3}{8}$	$\frac{5}{8}$	$3\frac{1}{2}$
	45.00	$3\frac{3}{8}$	$1\frac{1}{2}$	$2\frac{1}{4}$	$12\frac{1}{4}$	$1\frac{3}{8}$	$\frac{5}{8}$	$3\frac{1}{2}$
	40.00	$3\frac{1}{2}$	$1\frac{1}{2}$	$1\frac{7}{8}$	$12\frac{1}{4}$	$1\frac{3}{8}$	$\frac{5}{8}$	$3\frac{1}{2}$
	35.00	$3\frac{1}{2}$	$1\frac{1}{2}$	$1\frac{7}{8}$	$12\frac{1}{4}$	$1\frac{3}{8}$	$\frac{5}{8}$	$3\frac{1}{2}$
	33.00	$3\frac{1}{2}$	$1\frac{1}{2}$	$1\frac{7}{8}$	$12\frac{1}{4}$	$1\frac{3}{8}$	$\frac{5}{8}$	$3\frac{1}{2}$
12	40.00	$3\frac{3}{4}$	$1\frac{1}{2}$	2	10	1	$\frac{1}{2}$	$3\frac{1}{2}$
	35.00	$3\frac{1}{2}$	$1\frac{1}{2}$	2	10	1	$\frac{1}{2}$	$3\frac{1}{2}$
	30.00	$3\frac{1}{4}$	$1\frac{1}{2}$	2	10	1	$\frac{1}{2}$	$3\frac{1}{2}$
	25.00	$3\frac{1}{4}$	$1\frac{1}{2}$	$1\frac{3}{4}$	10	1	$\frac{1}{2}$	$3\frac{1}{2}$
	20.50	$2\frac{1}{2}$	$1\frac{1}{2}$	$1\frac{3}{4}$	10	1	$\frac{1}{2}$	$3\frac{1}{2}$
10	35.00	$3\frac{1}{2}$	$1\frac{1}{2}$	2	$8\frac{1}{4}$	$\frac{3}{8}$	$\frac{3}{8}$	$3\frac{1}{2}$
	30.00	$3\frac{1}{4}$	$1\frac{1}{2}$	2	$8\frac{1}{4}$	$\frac{3}{8}$	$\frac{3}{8}$	$3\frac{1}{2}$
	25.00	$2\frac{1}{2}$	$1\frac{1}{2}$	2	$8\frac{1}{4}$	$\frac{3}{8}$	$\frac{3}{8}$	$3\frac{1}{2}$
	20.00	$2\frac{1}{2}$	$1\frac{1}{2}$	$1\frac{1}{2}$	$8\frac{1}{4}$	$\frac{3}{8}$	$\frac{1}{4}$	$3\frac{1}{2}$
	15.00	$2\frac{1}{2}$	$1\frac{1}{2}$	$1\frac{1}{2}$	$8\frac{1}{4}$	$\frac{3}{8}$	$\frac{1}{4}$	$3\frac{1}{2}$
9	25.00	$2\frac{1}{2}$	$1\frac{1}{2}$	$1\frac{3}{4}$	$7\frac{1}{4}$	$\frac{3}{8}$	$\frac{3}{8}$	$3\frac{1}{2}$
	20.00	$2\frac{1}{2}$	$1\frac{1}{2}$	$1\frac{3}{4}$	$7\frac{1}{4}$	$\frac{3}{8}$	$\frac{3}{8}$	$3\frac{1}{2}$
	15.00	$2\frac{1}{4}$	$1\frac{1}{2}$	$1\frac{3}{8}$	$7\frac{1}{4}$	$\frac{3}{8}$	$\frac{3}{8}$	$3\frac{1}{2}$
	13.25	$2\frac{1}{4}$	$1\frac{1}{2}$	$1\frac{3}{8}$	$7\frac{1}{4}$	$\frac{3}{8}$	$\frac{3}{8}$	$3\frac{1}{2}$
8	21.25	$2\frac{3}{8}$	$1\frac{1}{2}$	$1\frac{1}{2}$	$6\frac{1}{4}$	$\frac{3}{8}$	$\frac{3}{8}$	$3\frac{1}{2}$
	18.75	$2\frac{1}{2}$	$1\frac{1}{2}$	$1\frac{1}{2}$	$6\frac{1}{4}$	$\frac{3}{8}$	$\frac{3}{8}$	$3\frac{1}{2}$
	16.25	$2\frac{1}{2}$	$1\frac{1}{2}$	$1\frac{1}{2}$	$6\frac{1}{4}$	$\frac{3}{8}$	$\frac{3}{8}$	$3\frac{1}{2}$
	13.75	$2\frac{1}{2}$	$1\frac{1}{2}$	$1\frac{1}{4}$	$6\frac{1}{4}$	$\frac{3}{8}$	$\frac{3}{8}$	$3\frac{1}{2}$
	11.25	$2\frac{1}{4}$	$1\frac{1}{2}$	$1\frac{1}{4}$	$6\frac{1}{4}$	$\frac{3}{8}$	$\frac{3}{8}$	$3\frac{1}{2}$

**CARNEGIE STANDARDS**



shed same as standards

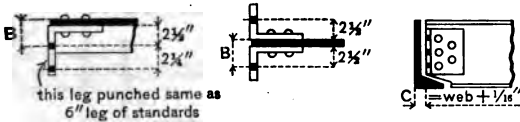
FRAMING	Dist. B Inches	Dist. C Inches	Weight per Foot Pounds	Depth of Chan. Inches		
	3 5/8	7/8	55.00	15		
	3 1/4	1 1/8	50.00			
	3 1/8	1 1/4	45.00			
	3	1 5/8	40.00			
	2 11/8	2	35.00			
	2 7/8	2 1/2	33.00			
	3 1/4	1 3/8	40.00	12		
	3 1/8	1 1/4	35.00			
	3	1 5/8	30.00			
	2 7/8	1 7/8	25.00			
	2 11/8	2 1/8	20.50			
	<p>x 1 1/8" x 0' - 7 1/2" 23 lbs.</p>	3 5/8	7/8		35.00	10
3 1/8		3/4	30.00			
3		5/8	25.00			
2 7/8		7/8	20.00			
2 3/4		1 1/8	15.00			
<p>and 10"</p>		3 1/8	1 1/8	25.00	9	
	3	1/2	20.00			
	2 11/8	3/8	15.00			
	2 3/4	1 1/8	13.25			
	<p>x 1 1/8" x 0' - 5" 16 lbs.</p>	3 1/8	5/8	21.25		8
		3	9/16	18.75		
2 7/8		7/8	16.25			
2 11/8		5/8	13.75			
2 3/4		5/16	11.25			

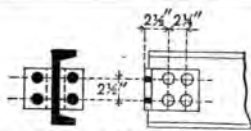
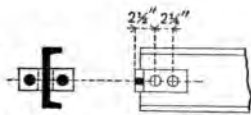
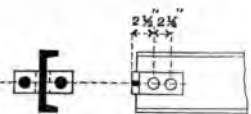
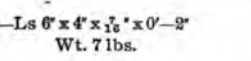
CARNEGIE STANDARDS



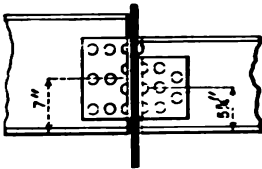
Depth of Chan. Inches	Weight per Foot, Pounds	Flange Inches	Web Inches	Gauge A Inches	Tang. t Inches	Dist. k Inches	Grip G Inches
7	19.75	2 $\frac{1}{4}$ $\frac{1}{8}$	$\frac{5}{8}$	1 $\frac{1}{2}$	5 $\frac{1}{2}$	$\frac{3}{4}$	$\frac{3}{8}$
	17.25	2 $\frac{1}{4}$ $\frac{3}{8}$	$\frac{3}{4}$	1 $\frac{1}{2}$	5 $\frac{1}{2}$	$\frac{3}{4}$	$\frac{3}{8}$
	14.75	2 $\frac{1}{4}$ $\frac{1}{2}$	$\frac{11}{16}$	1 $\frac{1}{4}$	5 $\frac{1}{2}$	$\frac{3}{4}$	$\frac{11}{16}$
	12.25	2 $\frac{1}{4}$ $\frac{3}{4}$	$\frac{5}{8}$	1 $\frac{1}{4}$	5 $\frac{1}{2}$	$\frac{3}{4}$	$\frac{11}{16}$
	9.75	2 $\frac{3}{8}$ $\frac{3}{8}$	$\frac{11}{16}$	1 $\frac{1}{4}$	5 $\frac{1}{2}$	$\frac{3}{4}$	$\frac{11}{16}$
6	15.50	2 $\frac{3}{8}$ $\frac{5}{8}$	$\frac{7}{8}$	1 $\frac{3}{8}$	4 $\frac{1}{2}$	$\frac{3}{4}$	$\frac{11}{16}$
	13.00	2 $\frac{5}{8}$ $\frac{3}{4}$	$\frac{7}{8}$	1 $\frac{3}{8}$	4 $\frac{1}{2}$	$\frac{3}{4}$	$\frac{11}{16}$
	10.50	2 $\frac{1}{2}$ $\frac{3}{8}$	$\frac{5}{8}$	1 $\frac{1}{2}$	4 $\frac{1}{2}$	$\frac{3}{4}$	$\frac{11}{16}$
	8.00	1 $\frac{11}{8}$ $\frac{1}{4}$	$\frac{11}{16}$	1 $\frac{1}{2}$	4 $\frac{1}{2}$	$\frac{3}{4}$	$\frac{11}{16}$
5	11.50	2 $\frac{1}{2}$ $\frac{3}{8}$	$\frac{15}{16}$	1 $\frac{1}{4}$	3 $\frac{3}{4}$	$\frac{5}{8}$	$\frac{15}{16}$
	9.00	1 $\frac{11}{4}$ $\frac{1}{4}$	$\frac{3}{4}$	1 $\frac{1}{4}$	3 $\frac{3}{4}$	$\frac{5}{8}$	$\frac{15}{16}$
	6.50	1 $\frac{3}{4}$	$\frac{3}{8}$	1	3 $\frac{3}{4}$	$\frac{5}{8}$	$\frac{15}{16}$
4	7.25	1 $\frac{11}{8}$ $\frac{3}{8}$	$\frac{3}{4}$	1	2 $\frac{3}{4}$	$\frac{5}{8}$	$\frac{3}{4}$
	6.25	1 $\frac{11}{8}$ $\frac{1}{2}$	$\frac{11}{16}$	1	2 $\frac{3}{4}$	$\frac{5}{8}$	$\frac{3}{4}$
	5.25	1 $\frac{11}{4}$ $\frac{1}{4}$	$\frac{3}{8}$	1	2 $\frac{3}{4}$	$\frac{5}{8}$	$\frac{3}{4}$
3	6.00	1 $\frac{11}{4}$ $\frac{3}{4}$	$\frac{3}{8}$	$\frac{11}{8}$	1 $\frac{3}{4}$	$\frac{5}{8}$	$\frac{1}{4}$
	5.00	1 $\frac{1}{2}$	$\frac{11}{16}$	$\frac{11}{8}$	1 $\frac{3}{4}$	$\frac{5}{8}$	$\frac{1}{4}$
	4.00	1 $\frac{11}{8}$ $\frac{3}{8}$	$\frac{11}{16}$	$\frac{15}{16}$	1 $\frac{3}{4}$	$\frac{5}{8}$	$\frac{1}{4}$

CARNEGIE STANDARDS

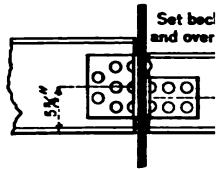


STANDARD FRAMING	Dist. B Inches	Dist. C Inches	Weight per Foot Pounds	Depth of Chan. Inches
 <p>2—Ls 6" x 4" x 1/8" x 0'—5" Wt. 16 lbs.</p>	3 1/8	1 1/8	10.75	7
	3	3/8	17.25	
	2 1/8	1/2	14.75	
	2 1/8	3/8	13.25	
	2 1/8	1/4	9.75	
<p>and</p>  <p>2—Ls 6" x 4" x 1/8" x 0'—3" for 6" Wt. 9 lbs.</p> <p>2—Ls 6" x 4" x 1/8" x 0'—2 1/2" for 5" Wt. 8 lbs.</p>	3 1/8	3/8	15.50	6
	2 1/8	1/2	13.00	
	2 1/8	3/8	10.50	
	2 1/8	1/4	8.00	
	3	3/8	11.50	
<p>and</p>  <p>2—Ls 6" x 4" x 1/8" x 0'—2" Wt. 7 lbs.</p>	2 1/8	3/8	9.00	5
	2 1/8	1/4	6.50	
	2 1/8	3/8	7.25	
	2 3/4	1/8	6.25	
	2 1/8	1/4	5.25	
	2 7/8	1/8	6.00	
<p>and</p>  <p>2—Ls 6" x 4" x 1/8" x 0'—2" Wt. 7 lbs.</p>	2 3/4	1/8	5.00	3
	2 1/8	1/4	4.00	
	2 1/8	1/4	4.00	

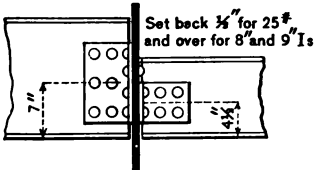
**CONNECTIONS FOR DIFFERENT DEPT  
BEAMS FRAMING OPPOSITE**



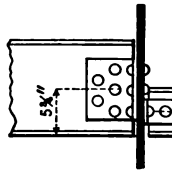
**15" AND 12"**



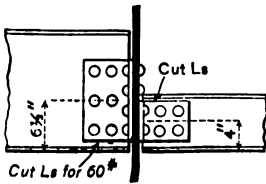
**12" AND 10"  
12" AND 9"  
12" AND 8"**



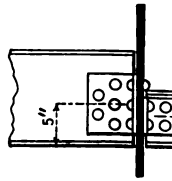
**15" AND 10"  
15" AND 9"  
15" AND 8"**



**12" AND**

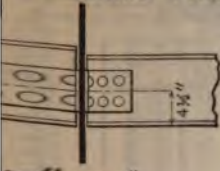


**Cut La for 60#  
and over  
15" AND 7"**

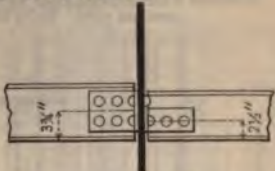


**12" AND**

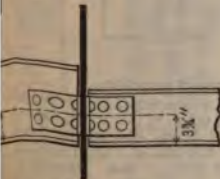
### CONNECTIONS FOR DIFFERENT DEPTHS OF BEAMS FRAMING OPPOSITE



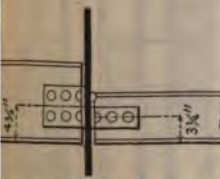
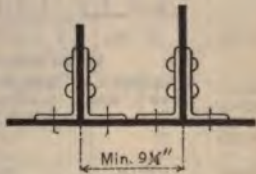
10" AND 9"  
10" AND 8"  
9" AND 8"



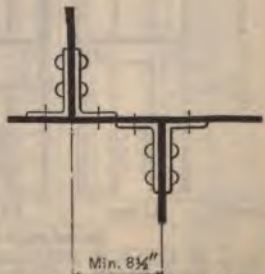
7" AND 6"



10" AND 7"  
8" AND 7"  
8" AND 7"



10" AND 6"  
9" AND 6"  
8" AND 6"



standard gauge (2 1/2 in.) connection Ls on beam with lightest. The first hole in connection Ls is 3/4 in. from bottom of beam in all except when a 7 in. beam frames opposite, in which case the connection is special.

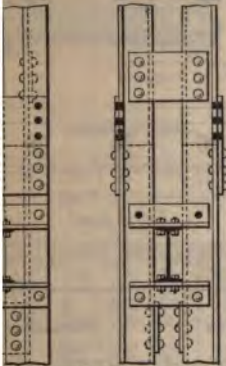
**CONNECTIONS FOR CONSTANT DIMENSION Z-BAR COLUMNS**

The number of tons indicated denote the end reactions of load on beams for column metal and above. For  $\frac{1}{4}$  in. metal reduce them by 15 per cent.

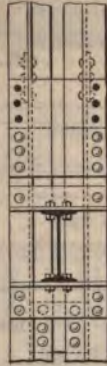
Reaction	Sketch of Connections		
	4.4 Tons	8.8 Tons	17.7 Tons
	Size and weight of material used for connections		
Bill of Material for one Conn't'n	2L <sup>s</sup> 3 $\frac{1}{2}$ " x 3 $\frac{3}{8}$ " 1'-1" 4 rivets $\frac{3}{4}$ " diam.	1L 3 $\frac{1}{2}$ " x 3 $\frac{3}{8}$ " 1'-1" 1L 6 x 3 $\frac{1}{2}$ " x $\frac{3}{8}$ " 1'-1" 6 rivets $\frac{3}{4}$ " diam.	1L 3 $\frac{1}{2}$ " x 3 $\frac{3}{8}$ " 1'-1" 1L 6 x 3 $\frac{1}{2}$ " x $\frac{3}{8}$ " 1'-1" 2L <sup>s</sup> 3 x 3 $\frac{3}{8}$ " 0'-11 $\frac{5}{8}$ " 2 Fills 3 x 3 $\frac{3}{8}$ " 0'-5 $\frac{3}{8}$ " 10 rivets $\frac{3}{4}$ " diam.
Weight	19 lbs.	24 lbs.	44 lbs.
Reaction	Sketch of Connections		
	4.4 Tons	8.8 Tons	17.7 Tons
	Size and weight of material used for connections		
Bill of Material for one Conn't'n	2L <sup>s</sup> 3 $\frac{1}{2}$ " x 3 $\frac{3}{8}$ " 0'-11" 4 rivets $\frac{3}{4}$ " diam.	1L 3 $\frac{1}{2}$ " x 3 $\frac{3}{8}$ " 0'-11" 1L 6 x 3 $\frac{1}{2}$ " x $\frac{3}{8}$ " 0'-11" 6 rivets $\frac{3}{4}$ " diam.	1L 3 $\frac{1}{2}$ " x 3 $\frac{3}{8}$ " 0'-11" 1L 6 x 3 $\frac{1}{2}$ " x $\frac{3}{8}$ " 0'-11" 2L <sup>s</sup> 3 x 3 $\frac{3}{8}$ " 0'-11 $\frac{5}{8}$ " 2 Fills 3 x 3 $\frac{3}{8}$ " 0'-5 $\frac{3}{8}$ " 10 rivets $\frac{3}{4}$ " diam.
Weight	16 lbs.	21 lbs.	40 lbs.



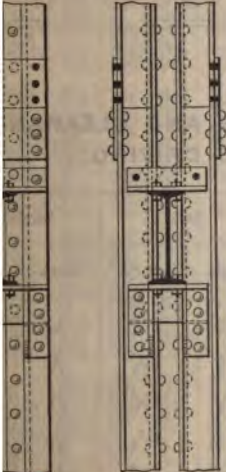
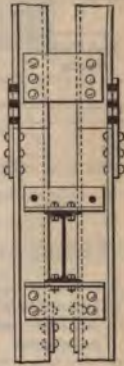
### DETAILS OF SPLICES AND CONNECTIONS FOR I-BEAMS TO CONSTANT DIMENSION Z-BAR COLUMNS



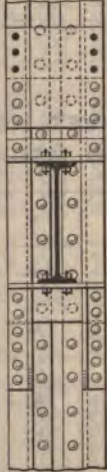
Metal and above 4.4 tons



$\frac{1}{8}$  in. Metal and above 8.8 tons



Metal and above 17.7 tons

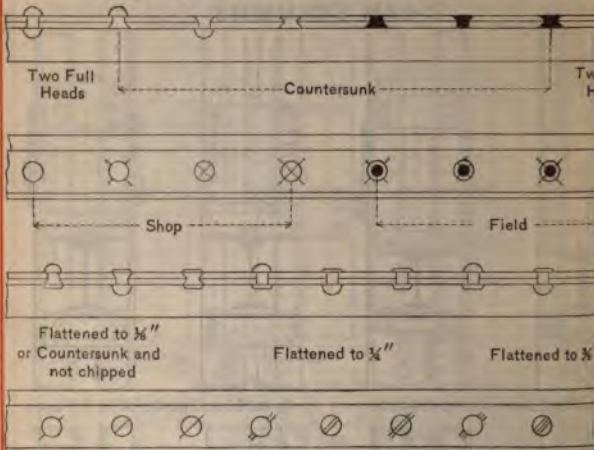


$\frac{1}{8}$  in. Metal and above 20.5 tons

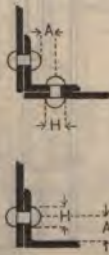


For description of other details see page 136  
Plates and bolts  $\frac{3}{4}$  in. diameter  
Use plates 13 in. by thickness of Zs by 1 ft. 6 in. long

CONVENTIONAL SIGNS FOR RIVETING



SIZES OF RIVET HEADS AND CLEARANCE FOR MACHINE DRIVING



Size	Head		Countersunk	
	Diam.	Height	Diam. "H"	Depth
1/2	3/8	3/8	3/4	1/4
5/8	1/2	1 1/8	1 1/4	5/8
3/4	5/8	1 1/4	1 3/4	3/4
7/8	3/4	1 3/4	1 7/8	7/8
1	7/8	2	2 1/4	1

A must not be less than 1/4 in. + 1/8 H.

LENGTHS OF RIVETS FOR VARIANT GRIPS



Grip in Inches	Diameter in Inches					Diameter in Inches					Grip in Inches
	1/2	5/8	3/4	7/8	1	1/2	5/8	3/4	7/8	1	
	Length in Inches					Length in Inches					
1/4	1 1/2	1 3/4	1 7/8	2	2 1/8	1 1/4	1 1/4	1 1/4	1 3/8	1 3/8	3/8
3/8	1 1/2	1 7/8	2	2 1/8	2 1/4	1 1/4	1 3/8	1 1/2	1 5/8	1 5/8	3/8
1/2	1 3/4	2	2 1/8	2 1/4	2 3/8	1 1/2	1 3/8	1 5/8	1 3/4	1 3/4	3/8
5/8	2	2 1/4	2 3/8	2 3/4	2 7/8	1 3/4	1 3/8	1 3/4	1 7/8	1 7/8	1
3/4	2 1/4	2 3/8	2 3/4	2 7/8	3	1 3/4	1 3/8	1 3/4	1 7/8	1 7/8	1 1/8
7/8	2 3/8	2 3/4	2 7/8	3	3 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	1 1/8
1	2 3/4	3	3 1/4	3 1/4	3 3/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	1 1/8
1 1/8	3	3 1/4	3 3/8	3 3/8	3 3/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	1 1/8
1 1/4	3 1/4	3 3/8	3 3/8	3 3/8	3 3/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	1 1/4
1 1/2	3 1/4	3 3/8	3 3/8	3 3/8	3 3/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	1 1/4
1 3/8	3 3/8	3 3/8	3 3/8	3 3/8	3 3/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	1 3/8
1 5/8	3 3/8	3 3/8	3 3/8	3 3/8	3 3/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	1 5/8
1 7/8	3 3/8	3 3/8	3 3/8	3 3/8	3 3/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	1 7/8
2	3 3/8	3 3/8	3 3/8	3 3/8	3 3/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2
2 1/8	3 3/8	3 3/8	3 3/8	3 3/8	3 3/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/8
2 1/4	3 3/8	3 3/8	3 3/8	3 3/8	3 3/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4
2 3/8	3 3/8	3 3/8	3 3/8	3 3/8	3 3/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 3/8
2 3/4	3 3/8	3 3/8	3 3/8	3 3/8	3 3/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 3/4
2 7/8	3 3/8	3 3/8	3 3/8	3 3/8	3 3/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 7/8
3	3 3/8	3 3/8	3 3/8	3 3/8	3 3/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	3
3 1/8	3 3/8	3 3/8	3 3/8	3 3/8	3 3/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	3 1/8
3 1/4	3 3/8	3 3/8	3 3/8	3 3/8	3 3/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	3 1/4
3 3/8	3 3/8	3 3/8	3 3/8	3 3/8	3 3/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	3 3/8
3 3/4	3 3/8	3 3/8	3 3/8	3 3/8	3 3/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	3 3/4
3 7/8	3 3/8	3 3/8	3 3/8	3 3/8	3 3/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	3 7/8
4	3 3/8	3 3/8	3 3/8	3 3/8	3 3/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	4
4 1/8	4 1/4	4 1/4	4 1/4	4 1/4	4 1/4	3 3/4	3 3/4	3 3/4	4	4 1/8	3
4 1/4	4 1/4	4 1/4	4 1/4	4 1/4	4 1/4	3 3/4	3 3/4	3 3/4	4	4 1/4	3 1/8
4 1/2	4 1/4	4 1/4	4 1/4	4 1/4	4 1/4	3 3/4	3 3/4	3 3/4	4	4 1/2	3 1/4
4 3/8	4 1/4	4 1/4	4 1/4	4 1/4	4 1/4	3 3/4	3 3/4	3 3/4	4	4 3/8	3 1/8
4 3/4	4 1/4	4 1/4	4 1/4	4 1/4	4 1/4	3 3/4	3 3/4	3 3/4	4	4 3/4	3 1/4
4 7/8	4 1/4	4 1/4	4 1/4	4 1/4	4 1/4	3 3/4	3 3/4	3 3/4	4	4 7/8	3 1/4
5	4 1/4	4 1/4	4 1/4	4 1/4	4 1/4	3 3/4	3 3/4	3 3/4	4	5	3 3/4
5 1/8	4 1/4	4 1/4	4 1/4	4 1/4	4 1/4	3 3/4	3 3/4	3 3/4	4	5 1/8	3 3/4
5 1/4	4 1/4	4 1/4	4 1/4	4 1/4	4 1/4	3 3/4	3 3/4	3 3/4	4	5 1/4	3 3/4
5 3/8	4 1/4	4 1/4	4 1/4	4 1/4	4 1/4	3 3/4	3 3/4	3 3/4	4	5 3/8	3 3/4
5 3/4	4 1/4	4 1/4	4 1/4	4 1/4	4 1/4	3 3/4	3 3/4	3 3/4	4	5 3/4	3 3/4
5 7/8	4 1/4	4 1/4	4 1/4	4 1/4	4 1/4	3 3/4	3 3/4	3 3/4	4	5 7/8	3 3/4
6	4 1/4	4 1/4	4 1/4	4 1/4	4 1/4	3 3/4	3 3/4	3 3/4	4	6	3 3/4
6 1/8	4 1/4	4 1/4	4 1/4	4 1/4	4 1/4	3 3/4	3 3/4	3 3/4	4	6 1/8	3 3/4
6 1/4	4 1/4	4 1/4	4 1/4	4 1/4	4 1/4	3 3/4	3 3/4	3 3/4	4	6 1/4	3 3/4
6 3/8	4 1/4	4 1/4	4 1/4	4 1/4	4 1/4	3 3/4	3 3/4	3 3/4	4	6 3/8	3 3/4
6 3/4	4 1/4	4 1/4	4 1/4	4 1/4	4 1/4	3 3/4	3 3/4	3 3/4	4	6 3/4	3 3/4
6 7/8	4 1/4	4 1/4	4 1/4	4 1/4	4 1/4	3 3/4	3 3/4	3 3/4	4	6 7/8	3 3/4
7	4 1/4	4 1/4	4 1/4	4 1/4	4 1/4	3 3/4	3 3/4	3 3/4	4	7	3 3/4
7 1/8	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	5	7 1/8	4
7 1/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	5	7 1/4	4 1/8
7 3/8	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	5	7 3/8	4 1/4
7 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	5	7 3/4	4 1/4
7 7/8	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	5	7 7/8	4 1/4
8	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	5	8	4 1/4
8 1/8	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	5	8 1/8	4 1/4
8 1/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	5	8 1/4	4 1/4
8 3/8	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	5	8 3/8	4 1/4
8 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	5	8 3/4	4 1/4
8 7/8	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	5	8 7/8	4 1/4
9	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	5	9	4 1/4

## EXPLANATION OF TABLES ON RIVETS AND PINS

Pages 195 to 199 Inclusive

In transmitting stresses by means of rivets, it is customary to disregard the friction between the parts joined, as too uncertain an element to be relied upon to any extent. The rivets must then be proportioned for the entire stress which is to be transmitted from one plate or group of plates to the other, and they must be of sufficient size and number to present ample resistance to shearing and afford sufficient bearing area so as not to cause a crushing of the metal at the rivet holes. This latter condition, while generally observed for pins, is very often entirely overlooked in riveted work. Its observance, in most cases of riveted girders with single webs, determines the size and number of rivets to be used and frequently makes it necessary to adopt a greater thickness of web than would otherwise be required. Thus, if the web is  $\frac{5}{16}$  in. thick, the rivets connecting the same with the flange angles have a bearing value of only 3,520 lbs. for a  $\frac{3}{4}$  in. rivet, while their shearing value is  $= 2 \times 3,310 = 6,620$  lbs. per rivet, the rivets being in double shear. Consequently, while the usual thickness of web of floor beams for railway bridges is  $\frac{3}{8}$  in., it sometimes becomes necessary for shallow floor beams to increase this thickness to  $\frac{1}{2}$  in. and even  $\frac{5}{8}$  in., in order that the pressure of the rivets upon the semi-intrados of the rivet holes be not excessive between the points of support of floor beam and of application of the load (in which space the transmission of strain from web to flanges takes place).

Pins must be calculated for shearing, bending and bearing stresses, but one of the latter two only in almost every case determines the size to be used. The stress allowed upon pin-bearing in bridges proportioned to a factor of safety of five is usually 12,000 lbs. and the maximum fiber stress by bending

lbs. persquare inch. When groups of bars are connected to the same pin, as in the lower chords of truss bridges, the number of bars must be so chosen and the bars so placed that at any point on the pin will there be an excessive bending stress, on the presumption that all the bars are strained equally per square inch.

The following is the formula for flexure applied to pins:

$$M = \frac{f \pi d^3}{32} \quad \text{or} \quad = \frac{f A d}{8}$$

M=moment of forces for any section through pin.

f=stress per square inch in extreme fibers of pin at that section.

A=area of section; d=diameter;  $\pi=3,14159$ .

The forces are assumed to act in a plane passing through the axis of the pin.

The tables on pages 197 and 198 give the values of M for different diameters of pin and for different values of f.

The following examples will illustrate the use of the tables:

1. A pin in the bolster or end shoe of a bridge has to carry a load of 40,000 lbs. between two points of support; what size of pin is required, assuming the distance between points (*i. e.*, centers) of support of bolster plates and centers of pressure of post plates=2½ in.?

*Answer:* Bending moments=20,000 lbs.  $\times$  2½ = 50,000 inch lbs. therefore, 3¼ in. pin required for 15,000 lbs. fiber stress, the allowed moment for 3¼ in. = 50,600 as per table.

2. Required the thickness of metal in the top chord or in a bearing of a bridge that will give sufficient bearing area to a 3¾ in. pin having to transmit a stress of 60,700 lbs.; the allowed pressure per square inch on bearing being 12,000 lbs. maximum.

The bearing value of a 3¾ in. pin for 1 in. thickness of plate = 72,000 lbs., therefore, the thickness of metal required =  $\frac{60,700}{40,500} =$

1.5 in., or each of the two plates in the chord or post will have ¾ in. thick.

**SHEARING AND BEARING VALUE OF RIVETS**  
ALL DIMENSIONS IN INCHES

Diameter of Rivet Inches		Area in Square Inches	Single Shear at 6,000 lbs.	Bearing Value For			
Fraction	Decimal			$\frac{1}{4}$	$\frac{1}{2}$	$\frac{3}{4}$	1
$\frac{3}{8}$	.375	.1104	660	1130	1410	1690	
$\frac{1}{2}$	.500	.1963	1180	1500	1880	2250	2920
$\frac{5}{8}$	.625	.3068	1840	1880	2340	2810	3280
$\frac{3}{4}$	.750	.4418	2650	2250	2810	3380	3940
$\frac{7}{8}$	.875	.6013	3610	2630	3280	3940	4500
1	1.000	.7854	4710	3000	3750	4500	5250

Diameter of Rivet Inches		Area in Square Inches	Single Shear at 7,500 lbs.	Bearing Value For			
Fraction	Decimal			$\frac{1}{4}$	$\frac{1}{2}$	$\frac{3}{4}$	1
$\frac{3}{8}$	.375	.1104	830	1410	1760	2110	
$\frac{1}{2}$	.500	.1963	1470	1880	2340	2810	3280
$\frac{5}{8}$	.625	.3068	2300	2340	2930	3520	4100
$\frac{3}{4}$	.750	.4418	3310	2310	3520	4220	4920
$\frac{7}{8}$	.875	.6013	4510	3280	4100	4920	5740
1	1.000	.7854	5800	3750	4690	5620	6500

Diameter of Rivet Inches		Area in Square Inches	Single Shear at 10,000 lbs.	Bearing Value For			
Fraction	Decimal			$\frac{1}{4}$	$\frac{1}{2}$	$\frac{3}{4}$	1
$\frac{3}{8}$	.375	.1104	1100	1880	2340	2810	
$\frac{1}{2}$	.500	.1963	1960	2500	3130	3750	4380
$\frac{5}{8}$	.625	.3068	3070	3130	3910	4690	5470
$\frac{3}{4}$	.750	.4418	4420	3750	4690	5630	6500
$\frac{7}{8}$	.875	.6013	6010	4380	5470	6570	7660
1	1.000	.7854	7850	5000	6250	7500	8750

Diameter of Rivet Inches		Area in Square Inches	Single Shear at 12,000 lbs.	Bearing Value For			
Fraction	Decimal			$\frac{1}{4}$	$\frac{1}{2}$	$\frac{3}{4}$	1
$\frac{3}{8}$	.375	.1104	1320	2350	2990	3520	
$\frac{1}{2}$	.500	.1963	2360	3130	3910	4690	5470
$\frac{5}{8}$	.625	.3068	3680	3910	4880	5860	6840
$\frac{3}{4}$	.750	.4418	5300	4690	5860	7030	8210
$\frac{7}{8}$	.875	.6013	7220	5470	6840	8210	9590
1	1.000	.7854	9430	6250	7820	9380	10940

In above tables all bearing values above or to right of upper zigzag lines are greater than double shear. Values between upper and lower zigzag lines are less than double and greater than single shear.

**BEARING AND BEARING VALUE OF RIVETS**

ALL DIMENSIONS IN INCHES

Different Thicknesses of Plate in Inches at 12,000 lbs. per Square Inch

$\frac{1}{8}$	$\frac{3}{16}$	$\frac{1}{2}$	$\frac{3}{4}$	$1\frac{1}{2}$	$2$	$2\frac{1}{2}$	$3$
....	....	....	....	....	....	....	....
....	....	....	....	....	....	....	....
4220	4690	....	....	....	....	....	....
5060	5690	6190	6750	....	....	....	....
5910	6560	7220	7880	8530	9190	9840	....
6750	7500	8250	9000	9750	10500	11250	12000

Different Thicknesses of Plate in Inches at 15,000 lbs. per Square Inch

$\frac{1}{8}$	$\frac{3}{16}$	$\frac{1}{2}$	$\frac{3}{4}$	$1\frac{1}{2}$	$2$	$2\frac{1}{2}$	$3$
....	....	....	....	....	....	....	....
....	....	....	....	....	....	....	....
5280	5800	....	....	....	....	....	....
6380	7030	7720	8440	....	....	....	....
7380	8200	9030	9850	10670	11480	12300	....
8440	9380	10310	11250	12190	13130	14060	15000

Different Thicknesses of Plate in Inches at 20,000 lbs. per Square Inch

$\frac{1}{8}$	$\frac{3}{16}$	$\frac{1}{2}$	$\frac{3}{4}$	$1\frac{1}{2}$	$2$	$2\frac{1}{2}$	$3$
....	....	....	....	....	....	....	....
....	....	....	....	....	....	....	....
7030	7810	....	....	....	....	....	....
8440	9380	10310	11250	....	....	....	....
9840	10940	12030	13130	14230	15310	16410	....
11250	12500	13750	15000	16250	17500	18750	20000

Different Thicknesses of Plate in Inches at 25,000 lbs. per Square Inch

$\frac{1}{8}$	$\frac{3}{16}$	$\frac{1}{2}$	$\frac{3}{4}$	$1\frac{1}{2}$	$2$	$2\frac{1}{2}$	$3$
....	....	....	....	....	....	....	....
....	....	....	....	....	....	....	....
8700	9770	....	....	....	....	....	....
10550	11720	12890	14060	....	....	....	....
12310	13670	15040	16410	17770	19140	20510	....
14060	15630	17190	18750	20320	21880	23440	25000

Values below and to left of lower zigzag lines are less than single shear.

**MAXIMUM BENDING MOMENTS OF PINS  
WITH EXTREME FIBER STRESSES**

VARYING FROM 15,000 TO 25,000 POUNDS PER SQUARE INCH

Diameter of Pin in Inches	Area of Pin in Square Inches	Moments in Inch-Pounds for Fiber Stresses of				
		15,000 lbs. per Square Inch	18,000 lbs. per Square Inch	20,000 lbs. per Square Inch	22,500 lbs. per Square Inch	25,000 lbs. per Square Inch
1	0.785	1470	1770	1960	2210	2450
1 1/8	0.994	2100	2520	2800	3140	3500
1 1/4	1.297	2880	3450	3880	4310	4790
1 3/8	1.485	3880	4590	5100	5740	6380
1 1/2	1.767	4970	5960	6630	7460	8280
1 5/8	2.074	6380	7580	8430	9480	10600
1 3/4	2.405	7890	9470	10500	11800	13300
1 7/8	2.761	9710	11600	12900	14600	16300
2	3.142	11800	14100	15700	17700	19900
2 1/8	3.547	14100	17000	18800	21200	23600
2 1/4	3.976	16800	20100	22400	25200	28000
2 3/8	4.430	19700	23700	26300	29600	32900
2 1/2	4.909	23000	27600	30700	34500	38400
2 5/8	5.412	26600	32000	35500	40000	44400
2 3/4	5.940	30600	36800	40800	45900	51000
2 7/8	6.492	35000	42000	46700	52500	58800
3	7.069	39800	47700	53000	59600	66800
3 1/8	7.670	44900	53900	59900	67400	74900
3 1/4	8.296	50600	60700	67400	75800	84300
3 3/8	8.946	56600	67900	75500	84900	94400
3 1/2	9.621	63100	75800	84200	94700	106200
3 5/8	10.321	70100	84200	93500	105300	116900
3 3/4	11.045	77700	92900	103500	116500	129400
3 7/8	11.793	85700	102800	114200	128500	142800
4	12.566	94200	113100	125700	141400	157100
4 1/8	13.364	103400	124000	137800	155000	172200
4 1/4	14.186	113000	135700	150700	169600	188400
4 3/8	15.033	123800	148000	164400	185000	205500
4 1/2	15.904	134200	161000	178900	201300	223700
4 5/8	16.800	145700	174800	194300	218500	242800
4 3/4	17.721	157800	189400	210400	236700	263000
4 7/8	18.665	170600	204700	227500	255900	284400
5	19.635	184100	220900	245400	276100	306800
5 1/8	20.629	198200	237900	264300	297300	330400
5 1/4	21.648	213100	255700	284100	319600	355200
5 3/8	22.691	228700	274400	304900	343000	381100
5 1/2	23.758	245000	294000	326700	367500	408000
5 5/8	24.850	262100	314500	349500	393100	436800
5 3/4	25.967	280000	335900	373300	419900	466600
5 7/8	27.109	298600	358300	398200	447900	497700



**MINIMUM BENDING MOMENTS OF PINS  
WITH EXTREME FIBER STRESSES  
FROM 15,000 TO 25,000 POUNDS PER SQUARE INCH**

Area of Pin in Square Inches	Moments in Inch-Pounds for Fiber Stresses of				
	15,000 lbs. per Square Inch	18,000 lbs. per Square Inch	20,000 lbs. per Square Inch	22,500 lbs. per Square Inch	25,000 lbs. per Square Inch
28.274	318100	381700	424100	477100	530200
29.465	338400	406100	451200	507600	564000
30.680	359500	431400	479400	539800	599200
31.919	381500	457800	508700	572300	635900
33.183	404400	485300	539200	606600	674000
34.472	428200	513900	570900	642900	713700
35.785	452900	543500	603900	679400	754800
37.122	478500	574200	638000	717800	797500
38.485	505100	606100	673500	757700	841900
39.871	532700	639200	710200	799000	887800
41.282	561200	673400	748200	841800	935300
42.718	590700	708900	787600	886100	984500
44.179	621300	745500	828400	931900	1035400
45.664	652900	783400	870500	979300	1088100
47.173	685500	822600	914000	1028200	1142500
48.707	719200	863000	958900	1078800	1198700
50.265	754000	904800	1005300	1131000	1256600
51.849	789900	947900	1053200	1184800	1316200
53.456	826900	992300	1102500	1240300	1378200
55.088	865100	1038100	1153400	1297600	1441800
56.745	904400	1085200	1205800	1356800	1507300
58.426	944900	1133800	1259800	1417300	1574800
60.132	986500	1183800	1315400	1479800	1644200
61.862	1029400	1235300	1372500	1544100	1715700
63.617	1073500	1288200	1431400	1610300	1789200
65.397	1118900	1342700	1491900	1678400	1864800
67.201	1165500	1398900	1554000	1748300	1942500
69.029	1213400	1456100	1617900	1820100	2022300
70.882	1262600	1515100	1683400	1893900	2104300
72.760	1313100	1575700	1750800	1969600	2188500
74.662	1364900	1637900	1819900	2047400	2274900
76.590	1418100	1701700	1890800	2127100	2363500
78.54	1472600	1767100	1963500	2208900	2454400
82.52	1585900	1908000	2114500	2378800	2643100
86.59	1704700	2045700	2273000	2557100	2841200
90.76	1829400	2195300	2439300	2744200	3049100
95.03	1960100	2352100	2613400	2940100	3266900
99.40	2096800	2516100	2795700	3145200	3494800
103.87	2239700	2687600	2986300	3359500	3732200
113.10	2544700	3053600	3392300	3817000	4241200

**BEARING VALUES OF PINS**  
**FOR ONE INCH THICKNESS OF PLATE**  
 (= Diameter of Pin × 1 in. × Stress per Square Inch)

Diameter of Pin Inches	Area of Pin Square Inches	Bearing Value at 12,000 lbs. per Square Inch Pounds	Bearing Value at 15,000 lbs. per Square Inch Pounds	Diameter of Pin Inches	Area of Pin Square Inches	Bearing Value at 12,000 lbs. per Square Inch Pounds	Bearing Value at 15,000 lbs. per Square Inch Pounds
1	.785	12000	15000	4½	15.90	54000	67500
1¼	.994	13500	16900	4¾	16.80	55500	69400
1½	1.227	15000	18800	4¾	17.72	57000	71300
1¾	1.485	16500	20600	4¾	18.67	58500	73100
1½	1.767	18000	22500	5	19.64	60000	7500
1¾	2.074	19500	24400	5¼	20.63	61500	7690
1¾	2.405	21000	26300	5¼	21.65	63000	7880
1¾	2.761	22500	28100	5¼	22.69	64500	8060
2	3.142	24000	30000	5½	23.76	66000	8250
2¼	3.547	25500	31900	5½	24.85	67500	8440
2¼	3.976	27000	33800	5¾	25.97	69000	8630
2½	4.430	28500	35600	5¾	27.11	70500	8810
2½	4.909	30000	37500	6	28.27	72000	9000
2¾	5.412	31500	39400	6¼	29.46	73500	9190
2¾	5.940	33000	41300	6¼	30.68	75000	9380
2¾	6.492	34500	43100	6¾	31.92	76500	9560
3	7.069	36000	45000	6½	33.18	78000	9750
3¼	7.670	37500	46900	6¾	34.47	79500	9940
3¼	8.296	39000	48800	6¾	35.79	81000	10130
3¾	8.946	40500	50600	6¾	37.12	82500	10310
3½	9.621	42000	52500	7	38.48	84000	10500
3¾	10.32	43500	54400	7½	44.18	90000	11250
3¾	11.05	45000	56300	8	50.27	96000	12000
3¾	11.79	46500	58100	8½	56.75	102000	12750
4	12.57	48000	60000	9	63.62	108000	13500
4¼	13.36	49500	61900	10	78.54	120000	15000
4¼	14.19	51000	63800	11	95.03	132000	16500
4¾	15.03	52500	65600	12	113.10	144000	18000

**STANDARD PIN-NUTS**

Pins		Pin-Nuts					Pins		Pin-Nuts				
Diameter of Screw	Threads per Inch	Short Diameter	Long Diameter	Thickness	Weight	Diameter of Pin	Diameter of Screw	Threads per Inch	Short Diameter	Long Diameter	Thickness	Weight	
1 3/4	8	2 3/4	2 5/8	7/8	0.85	3 7/8	3 3/4	6	5	5 3/4	1 3/4	4.74	
1 1/2	8	2 1/2	2 3/8	7/8	1.03	4 7/8	4 3/4	6	5 1/2	6 3/8	1 3/4	6.19	
1 5/8	8	2 3/4	2 7/8	1	0.97	4 3/8	4 1/4	6	5 1/2	6 3/8	1 3/4	6.19	
1 3/4	8	3	3 1/2	1	1.50	4 5/8	4 3/4	6	5 1/2	6 3/8	1 3/4	5.37	
1 7/8	8	3	3 1/2	1	1.37	4 7/8	4	6	6	6 1/2	1 3/4	6.63	
2	8	3 1/2	4	1	2.06	5 1/8	4	6	6	6 1/2	1 3/4	6.63	
2 1/4	8	3 3/4	4	1	1.96	5 3/8	4 1/4	6	6	6 1/2	1 3/4	5.82	
2 3/4	8	4	4 1/2	1 1/4	3.38	5 5/8	4 1/2	6	6 3/4	7 1/8	1 3/4	8.58	
2 1/2	8	4	4 1/2	1 1/4	3.22	5 7/8	4 3/4	6	6 3/4	7 1/8	1 3/4	7.50	
2 3/8	8	4 1/4	4 3/4	1 1/4	3.63	6 1/8	4 3/4	6	6 3/4	7 1/8	1 3/4	7.50	
2 5/8	8	4 1/2	4 3/4	1 1/4	3.41	6 3/8	5	6	8	9 1/4	1 3/4	13.06	
2 3/4	6	4 1/2	5 1/8	1 1/4	4.09	6 5/8	5 1/4	6	8	9 3/4	1 3/2	14.86	
2 7/8	6	4 3/4	5 1/2	1 1/4	4.63	6 7/8	5 1/2	6	8	9 3/4	1 3/2	14.00	
3	6	5	5 1/2	1 1/4	5.25	7 1/8	5 3/4	6	8	9 3/4	1 3/2	13.10	

All dimensions given above are in inches.  
Weights refer to untapped nuts.

**WOOD SCREWS**

(Not Manufactured by Carnegie Steel Co.)

Diameter = Number  $\times$  0.01325 + 0.056

Diam.	No.	Diam.	No.	Diam.	No.	Diam.	No.	Diam.
.066	6	.135	12	.215	18	.293	24	.374
.089	7	.149	13	.228	19	.308	25	.387
.098	8	.162	14	.241	20	.321	26	.401
.096	9	.175	15	.255	21	.334	27	.414
.109	10	.188	16	.268	22	.347	28	.427
.123	11	.201	17	.281	23	.361	29	.440
							30	.453

**WEIGHT OF RIVETS AND ROUND-HEAD  
BOLTS WITHOUT NUTS PER 100  
STEEL**

Length Inches	$\frac{3}{8}$ In. Diam.	$\frac{1}{2}$ In. Diam.	$\frac{5}{8}$ In. Diam.	$\frac{3}{4}$ In. Diam.	$\frac{7}{8}$ In. Diam.	1 In. Diam.	$1\frac{1}{8}$ In. Diam.
1 $\frac{1}{4}$	5.5	12.8	22.0	29.3	43.9	66.6	93
1 $\frac{1}{2}$	6.3	14.2	24.1	32.4	48.2	72.1	100
1 $\frac{3}{4}$	7.0	15.5	26.3	35.5	52.5	77.7	107
2	7.9	16.9	28.5	38.7	56.7	83.3	114
2 $\frac{1}{4}$	8.7	18.3	30.7	41.8	61.0	88.8	121
2 $\frac{1}{2}$	9.4	19.7	32.8	44.9	65.2	94.4	128
2 $\frac{3}{4}$	10.2	21.1	35.0	48.0	69.5	100.	136
3	11.0	22.5	37.2	51.1	73.7	105.	143
3 $\frac{1}{4}$	11.7	23.9	39.3	54.3	78.0	111.	150
3 $\frac{1}{2}$	12.6	25.3	41.5	57.4	82.3	116.	157
3 $\frac{3}{4}$	13.4	26.7	43.7	60.5	86.5	122.	164
4	14.1	28.1	45.9	63.6	90.8	128.	170
4 $\frac{1}{4}$	14.9	29.4	48.0	66.7	95.0	134.	177
4 $\frac{1}{2}$	15.7	30.8	50.2	69.9	99.3	139.	185
4 $\frac{3}{4}$	16.5	32.2	52.4	73.0	104.	145.	192
5	17.2	33.6	54.5	76.1	108.	150.	199
5 $\frac{1}{4}$	18.1	35.0	56.7	79.2	112.	156.	206
5 $\frac{1}{2}$	18.8	36.4	58.9	82.3	116.	161.	213
5 $\frac{3}{4}$	19.6	37.8	61.1	85.5	120.	166.	220
6	20.4	39.2	63.2	88.6	124.	172.	227
6 $\frac{1}{2}$	21.9	42.0	67.6	95.1	133.	184.	241
7	23.5	44.7	71.9	101.	142.	195.	255
7 $\frac{1}{2}$	25.1	47.5	76.1	108.	150.	206.	269
8	26.6	50.3	80.6	114.	159.	217.	284
8 $\frac{1}{2}$	28.2	53.1	85.0	120.	167.	227.	298
9	29.8	55.9	89.3	126.	176.	239.	312
9 $\frac{1}{2}$	31.3	58.7	93.7	133.	185.	250.	325
10	32.8	61.4	98.0	139.	193.	261.	340
10 $\frac{1}{2}$	34.5	64.2	103.	145.	202.	272.	354
11	36.0	67.0	107.	151.	210.	284.	368
11 $\frac{1}{2}$	37.6	69.8	111.	158.	218.	295.	382
12	39.2	72.5	115.	164.	227.	306.	396
<i>Heads</i>	1.8	5.8	11.1	13.6	22.6	39.0	58

**WEIGHT IN POUNDS OF 100 BOLTS WITH SQUARE HEADS AND NUTS**

Length Under Head to Point	Diameter of Bolts								
	¼ In.	⅜ In.	½ In.	⅝ In.	¾ In.	⅞ In.	1 In.	1 ¼ In.	1 ½ In.
1½	4.0	7.0	10.5	15.2	22.5	39.5	63.0	....	....
1¾	4.4	7.5	11.3	16.3	23.8	41.6	66.0	....	....
2	4.8	8.0	12.0	17.4	25.2	43.8	69.0	109.0	163
2¼	5.2	8.5	12.8	18.5	26.5	45.8	72.0	113.3	169
2½	5.5	9.0	13.5	19.6	27.8	48.0	75.0	117.5	174
2¾	5.8	9.5	14.3	20.7	29.1	50.1	78.0	121.8	180
3	6.3	10.0	15.0	21.8	30.5	52.3	81.0	126.0	185
3½	7.0	11.0	16.5	24.0	33.1	56.5	87.0	134.3	196
4	7.8	12.0	18.0	26.2	35.8	60.8	93.1	142.5	207
4½	8.5	13.0	19.5	28.4	38.4	65.0	99.1	151.0	218
5	9.3	14.0	21.0	30.6	41.1	69.3	105.2	159.6	229
5½	10.0	15.0	22.5	32.8	43.7	73.5	111.3	168.0	240
6	10.8	16.0	24.0	35.0	46.4	77.8	117.3	176.6	251
6½	....	....	25.5	37.2	49.0	82.0	123.4	185.0	262
7	....	....	27.0	39.4	51.7	86.3	129.4	193.7	273
7½	....	....	28.5	41.6	54.3	90.5	135.0	202.0	284
8	....	....	30.0	43.8	56.6	94.8	141.5	210.7	295
9	....	....	....	46.0	64.9	103.3	153.6	227.8	317
10	....	....	....	48.2	70.2	111.8	165.7	244.8	339
11	....	....	....	50.4	75.5	120.3	177.8	261.9	360
12	....	....	....	52.6	80.8	128.8	189.9	278.9	382
13	....	....	....	....	86.1	137.3	202.0	296.0	404
14	....	....	....	....	91.4	145.8	214.1	313.0	426
15	....	....	....	....	96.7	154.3	226.2	330.1	448
16	....	....	....	....	102.0	162.8	238.3	347.1	470
17	....	....	....	....	107.3	171.0	250.4	364.2	492
18	....	....	....	....	112.6	179.5	262.6	381.2	514
19	....	....	....	....	117.9	188.0	274.7	398.3	536
20	....	....	....	....	123.2	196.5	286.8	415.3	558
Per Inch Additional	1.4	2.1	3.1	4.2	5.5	8.5	12.3	16.7	21.8

**WEIGHTS OF NUTS AND BOLT-HEADS IN POUNDS**

FOR CALCULATING THE WEIGHT OF LONGER BOLTS

Diameter of Bolt in Inches		¼	⅜	½	⅝	¾	¾
Weight of Hexagon Nut and Head.....	....	.017	.057	.128	.267	.43	.73
Weight of Square Nut and Head.....	....	.021	.069	.164	.330	.55	.88
Diameter of Bolt in Inches	1	1¼	1½	1¾	2	2½	3
Weight of Hexagon Nut and Head.....	1.10	2.14	3.78	5.6	8.75	17.0	28.8
Weight of Square Nut and Head.....	1.31	2.56	4.42	7.0	10.5	21.0	36.4

**DIMENSIONS AND WEIGHTS OF HOT PRESSED SQUARE NUTS**

The sizes are the usual manufacturers', not the Franklin Institute Standard. Both weights and sizes are for the unfinished nut

Size of Bolt	Weight of 100 Nuts	Rough Hole	Thickness of Nut	Side of Square	Diagonal	No. of Nuts 100 lbs.
$\frac{1}{4}$	1.5	$\frac{7}{8}$	$\frac{1}{4}$	$\frac{1}{2}$	.71	6800
$\frac{5}{16}$	2.9	$\frac{9}{16}$	$\frac{5}{16}$	$\frac{3}{8}$	.88	3480
$\frac{3}{8}$	4.9	$\frac{11}{16}$	$\frac{3}{8}$	$\frac{3}{4}$	1.06	2050
$\frac{7}{16}$	7.7	$\frac{13}{16}$	$\frac{7}{16}$	$\frac{7}{8}$	1.24	1290
$\frac{1}{2}$	8.6	$\frac{7}{8}$	$\frac{1}{2}$	$\frac{7}{8}$	1.24	1170
	11.8	$\frac{7}{8}$	$\frac{1}{2}$	1	1.41	850
$\frac{9}{16}$	16.7	$\frac{1}{2}$	$\frac{9}{16}$	$1\frac{1}{8}$	1.59	600
$\frac{5}{8}$	17.7	$\frac{1}{2}$	$\frac{5}{8}$	$1\frac{1}{8}$	1.59	570
	22.8	$\frac{9}{16}$	$\frac{5}{8}$	$1\frac{1}{4}$	1.77	440
$\frac{3}{4}$	32.3	$\frac{21}{16}$	$\frac{3}{4}$	$1\frac{3}{8}$	1.94	310
$\frac{7}{8}$	39.8	$\frac{21}{16}$	$\frac{3}{4}$	$1\frac{1}{2}$	2.12	251
$\frac{1}{2}$	53.	$\frac{21}{16}$	$\frac{7}{8}$	$1\frac{5}{8}$	2.30	190
$\frac{1}{2}$	63.	$\frac{21}{16}$	$\frac{7}{8}$	$1\frac{3}{4}$	2.47	159
1	68.	$\frac{7}{8}$	1	$1\frac{3}{4}$	2.47	146
1	94.	$\frac{7}{8}$	1	2	2.83	106
$1\frac{1}{8}$	103.	$\frac{15}{16}$	$1\frac{1}{8}$	2	2.83	97
$1\frac{1}{8}$	137.	$\frac{15}{16}$	$1\frac{1}{8}$	$2\frac{1}{4}$	3.18	73
$1\frac{1}{4}$	145.	$1\frac{1}{16}$	$1\frac{1}{4}$	$2\frac{1}{4}$	3.18	69
$1\frac{1}{4}$	186.	$1\frac{1}{16}$	$1\frac{1}{4}$	$2\frac{1}{2}$	3.54	54
$1\frac{3}{8}$	247.	$1\frac{3}{16}$	$1\frac{3}{8}$	$2\frac{3}{4}$	3.89	41
$1\frac{1}{2}$	319.	$1\frac{5}{16}$	$1\frac{1}{2}$	3	4.24	31.3
$1\frac{5}{8}$	400.	$1\frac{7}{16}$	$1\frac{5}{8}$	$3\frac{1}{4}$	4.60	24.8
$1\frac{3}{4}$	500.	$1\frac{9}{16}$	$1\frac{3}{4}$	$3\frac{1}{2}$	4.95	19.8
$1\frac{7}{8}$	620.	$1\frac{11}{16}$	$1\frac{7}{8}$	$3\frac{3}{4}$	5.30	16.2
2	750.	$1\frac{11}{8}$	2	4	5.66	13.4
$2\frac{1}{8}$	780.	$1\frac{3}{8}$	$2\frac{1}{8}$	4	5.66	12.8
$2\frac{1}{4}$	930.	2	$2\frac{1}{4}$	$4\frac{1}{4}$	6.01	10.7
$2\frac{3}{8}$	960.	$2\frac{1}{8}$	$2\frac{3}{8}$	$4\frac{1}{4}$	6.01	10.4
$2\frac{1}{2}$	1130.	$2\frac{1}{4}$	$2\frac{1}{2}$	$4\frac{1}{2}$	6.36	8.4
$2\frac{3}{4}$	1370.	$2\frac{7}{8}$	$2\frac{3}{4}$	$4\frac{3}{4}$	6.72	7.4
3	1610.	$2\frac{11}{16}$	3	5	7.07	6.4
$3\frac{1}{4}$	2110.	$2\frac{13}{16}$	$3\frac{1}{4}$	$5\frac{1}{2}$	7.78	4.4
$3\frac{1}{2}$	2750.	$3\frac{1}{8}$	$3\frac{1}{2}$	6	8.49	3.4

**DIMENSIONS AND WEIGHTS OF HOT PRESSED HEXAGON NUTS**

These sizes are the usual manufacturers', not the Franklin Institute Standard. Both weights and sizes are for the unfinished nut

Size of Nut	Weight of 100 Nuts	Rough Hole	Thickness of Nut	Short Diameter	Long Diameter	No. of Nuts in 100 lbs.
$\frac{1}{8}$	1.3	$\frac{7}{16}$	$\frac{1}{4}$	$\frac{1}{2}$	.58	8000
$\frac{3}{16}$	2.4	$\frac{1}{2}$	$\frac{1}{8}$	$\frac{5}{8}$	.72	4170
$\frac{1}{4}$	4.1	$\frac{3}{4}$	$\frac{3}{8}$	$\frac{3}{4}$	.87	2410
$\frac{5}{16}$	6.8	$\frac{1}{2}$	$\frac{7}{16}$	$\frac{3}{8}$	1.01	1460
$\frac{3}{8}$	7.1	$\frac{7}{16}$	$\frac{1}{2}$	$\frac{3}{8}$	1.01	1410
$\frac{1}{2}$	9.8	$\frac{7}{16}$	$\frac{1}{2}$	1	1.15	1020
$\frac{5}{8}$	14.0	$\frac{1}{2}$	$\frac{9}{16}$	$1\frac{1}{8}$	1.30	710
$\frac{3}{4}$	14.7	$\frac{9}{16}$	$\frac{5}{8}$	$1\frac{1}{8}$	1.30	680
$\frac{7}{8}$	19.1	$\frac{9}{16}$	$\frac{5}{8}$	$1\frac{1}{4}$	1.44	520
$1$	22.9	$\frac{1}{2}$	$\frac{3}{4}$	$1\frac{1}{4}$	1.44	440
$1\frac{1}{8}$	27.2	$1$	$\frac{3}{4}$	$1\frac{3}{8}$	1.59	370
$1\frac{1}{4}$	39.	$1\frac{1}{8}$	$\frac{7}{8}$	$1\frac{1}{2}$	1.73	256
$1\frac{3}{8}$	44.	$1\frac{1}{8}$	$\frac{7}{8}$	$1\frac{3}{8}$	1.88	226
$1\frac{1}{2}$	50.	$1\frac{1}{8}$	1	$1\frac{3}{8}$	1.88	198
$1\frac{3}{4}$	57.	$\frac{3}{4}$	1	$1\frac{3}{4}$	2.02	176
$2$	64.	$\frac{3}{4}$	$1\frac{1}{8}$	$1\frac{3}{4}$	2.02	156
$2\frac{1}{8}$	96.	$1\frac{1}{8}$	$1\frac{1}{4}$	2	2.31	104
$2\frac{1}{4}$	134.	$1\frac{1}{8}$	$1\frac{3}{8}$	$2\frac{1}{4}$	2.60	75
$2\frac{1}{2}$	180.	$1\frac{1}{8}$	$1\frac{1}{2}$	$2\frac{1}{2}$	2.89	56
$2\frac{3}{4}$	235.	$1\frac{1}{8}$	$1\frac{3}{8}$	$2\frac{3}{4}$	3.18	42
$3$	300.	$1\frac{7}{16}$	$1\frac{3}{4}$	3	3.46	33.4
$3\frac{1}{8}$	370.	$1\frac{9}{16}$	$1\frac{7}{8}$	$3\frac{1}{4}$	3.75	26.7
$3\frac{1}{4}$	460.	$1\frac{1}{2}$	2	$3\frac{1}{2}$	4.04	21.5
$3\frac{3}{8}$	450.	$1\frac{11}{16}$	2	$3\frac{1}{2}$	4.04	22.4
$3\frac{1}{2}$	560.	$1\frac{3}{8}$	$2\frac{1}{8}$	$3\frac{3}{4}$	4.33	18.0
$3\frac{3}{4}$	560.	2	$2\frac{1}{4}$	$3\frac{3}{4}$	4.33	17.7
$4$	680.	$2\frac{1}{8}$	$2\frac{3}{8}$	4	4.62	14.7
$4\frac{1}{8}$	810.	$2\frac{1}{4}$	$2\frac{1}{2}$	$4\frac{1}{4}$	4.91	12.3
$4\frac{1}{4}$	980.	$2\frac{7}{16}$	$2\frac{3}{4}$	$4\frac{1}{2}$	5.20	10.2
$4\frac{3}{8}$	1150.	$2\frac{11}{16}$	3	$4\frac{3}{4}$	5.48	8.7
$4\frac{1}{2}$	1340.	2	$3\frac{1}{4}$	5	5.77	7.5
$4\frac{3}{4}$	1580.	$3\frac{1}{8}$	$3\frac{1}{2}$	$5\frac{1}{4}$	6.06	6.3

**UPSET SCREW ENDS FOR ROUND AND SQUARE BARS**

Diameter of Round or Side of Square Bar Inches	Round Bars				Square Bars		
	Diameter of Upset Screw End Inches	Diameter of Screw at Root of Thread Inches	Threads per Inch No.	Excess of Effective Area of Screw End Over Bar Per Cent	Diameter of Upset Screw End Inches	Diameter of Screw at Root of Thread Inches	Threads per Inch No.
1/2	3/4	.620	10	54	3/4	.620	10
5/8	3/4	.620	10	21	7/8	.731	9
3/4	7/8	.731	9	37	1	.837	8
7/8	1	.837	8	48	1	.837	8
1	1	.837	8	25	1 1/8	.940	7
1 1/8	1 1/8	.940	7	34	1 1/4	1.065	7
1 1/4	1 1/4	1.065	7	48	1 3/8	1.160	6
1 1/2	1 1/4	1.065	7	29	1 3/8	1.160	6
1 3/4	1 3/8	1.160	6	35	1 1/2	1.284	6
1 7/8	1 3/8	1.160	6	19	1 5/8	1.389	5 1/2
2	1 1/2	1.284	6	30	1 5/8	1.389	5 1/2
2 1/8	1 1/2	1.284	6	17	1 3/4	1.490	5
2 1/4	1 3/8	1.389	5 1/2	23	1 7/8	1.615	5
2 3/8	1 3/4	1.490	5	29	1 7/8	1.615	5
2 1/2	1 3/4	1.490	5	18	2	1.712	4 1/2
2 3/4	1 7/8	1.615	5	26	2 1/8	1.837	4 1/2
3	2	1.712	4 1/2	30	2 1/8	1.837	4 1/2
3 1/8	2	1.712	4 1/2	20	2 1/4	1.962	4 1/2
3 1/4	2 1/8	1.837	4 1/2	28	2 3/8	2.087	4 1/2
3 3/8	2 3/8	1.837	4 1/2	18	2 3/8	2.087	4 1/2
3 1/2	2 1/4	1.962	4 1/2	26	2 1/2	2.175	4
3 3/4	2 1/4	1.962	4 1/2	17	2 5/8	2.300	4
4	2 3/8	2.087	4 1/2	24	2 3/4	2.300	4
4 1/8	2 1/2	2.175	4	26	2 3/4	2.425	4
4 1/4	2 1/2	2.175	4	18	2 7/8	2.550	4
4 3/8	2 3/4	2.300	4	24	2 7/8	2.550	4
4 1/2	2 3/4	2.300	4	17	3	2.629	3 1/2
4 3/4	2 3/4	2.425	4	23	3 1/4	2.754	3 1/2



**UPSET SCREW ENDS**  
(Continued)

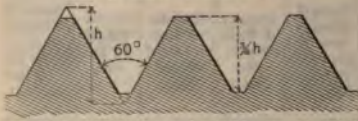
Round Bars				Square Bars			
Diameter of Upset Screw End Inches	Diameter of Screw at Root of Thread Inches	Threads per Inch No.	Excess of Effective Area of Screw End Over Bar Per Cent.	Diameter of Upset Screw End Inches	Diameter of Screw at Root of Thread Inches	Threads per Inch No.	Excess of Effective Area of Screw End Over Bar Per Cent.
2 7/8	2.550	4	28	3 1/8	2.754	3 1/2	18
2 7/8	2.550	4	22	3 1/4	2.879	3 1/2	22
3	2.629	3 1/2	23	3 3/8	3.004	3 1/2	26
3 1/8	2.754	3 1/2	28	3 3/8	3.004	3 1/2	19
3 1/8	2.754	3 1/2	21	3 1/2	3.100	3 1/4	21
3 1/4	2.879	3 1/2	26	3 5/8	3.225	3 1/4	24
3 1/4	2.879	3 1/2	20	3 5/8	3.225	3 1/4	19
3 1/4	3.004	3 1/2	25	3 3/4	3.317	3	20
3 3/8	3.004	3 1/2	19	3 7/8	3.442	3	23
3 3/8	3.100	3 1/4	22	3 7/8	3.442	3	18
3 5/8	3.225	3 1/4	26	4	3.567	3	21
3 5/8	3.225	3 1/4	21	4 1/8	3.692	3	24
3 3/4	3.317	3	22	4 1/8	3.692	3	19
3 7/8	3.442	3	21	4 3/8	3.923	2 7/8	24
4	3.567	3	20	4 1/2	4.028	2 3/4	21
4 1/8	3.692	3	20	4 5/8	4.153	2 3/4	19
4 1/4	3.798	2 7/8	18	...	.....	...	..
4 1/2	4.028	2 3/4	23	...	.....	...	..
4 5/8	4.153	2 3/4	23	...	.....	...	..
4 3/4	4.255	2 5/8	21	...	.....	...	..

MARKS—As upsetting reduces the strength, bars having the same diameter at root of thread as that of the bar invariably break in the upset end when tested to destruction, without developing the full strength of the bar. It is therefore necessary to make up for this loss of strength by an excess of metal in the upset screw ends over that in the body of the bar. The above table is the result of numerous tests on finished bars by Carnegie Steel Company, and gives proportions that will cause the bar to break in the body in preference to the upset end. The screw threads in above table are the Franklin Institute standard. When making one upset end for 5 in. length of thread, allow 6 in. length additional.

**STANDARD SCREW THREADS, NUTS AND BOLT HEADS**

Recommended by the Franklin Institute

**SCREW THREADS**



Angle of Thread 60°. Flat at Top and Bottom =  $\frac{1}{8}$  of Pitch

Diameter of Screw, Inches	Diameter at Root of Thread, Inches	Threads per Inch No.
$\frac{1}{8}$	.185	20
$\frac{1}{4}$	.240	18
$\frac{3}{8}$	.294	16
$\frac{1}{2}$	.344	14
$\frac{5}{8}$	.400	13
$\frac{3}{4}$	.454	12
$\frac{7}{8}$	.507	11
$\frac{1}{2}$	.620	10
$\frac{3}{4}$	.731	9
1	.837	8
$1\frac{1}{4}$	.940	7
$1\frac{1}{2}$	1.065	7
$1\frac{3}{4}$	1.160	6
$1\frac{1}{2}$	1.284	6
$1\frac{3}{8}$	1.389	5 $\frac{1}{2}$
$1\frac{1}{2}$	1.490	5
$1\frac{3}{4}$	1.615	5
2	1.712	4 $\frac{1}{2}$
$2\frac{1}{4}$	1.962	4 $\frac{1}{2}$
$2\frac{1}{2}$	2.175	4
$2\frac{3}{4}$	2.425	4
3	2.629	3 $\frac{1}{2}$
$3\frac{1}{4}$	2.879	3 $\frac{1}{2}$
$3\frac{1}{2}$	3.100	3 $\frac{1}{2}$
$3\frac{3}{4}$	3.317	3
4	3.567	3
$4\frac{1}{4}$	3.798	2 $\frac{3}{4}$
$4\frac{1}{2}$	4.028	2 $\frac{3}{4}$
$4\frac{3}{4}$	4.255	2 $\frac{3}{4}$
5	4.480	2 $\frac{1}{2}$
$5\frac{1}{4}$	4.730	2 $\frac{1}{2}$
$5\frac{1}{2}$	4.953	2 $\frac{1}{2}$
$5\frac{3}{4}$	5.203	2 $\frac{1}{2}$
6	5.423	2 $\frac{1}{2}$

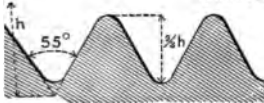
Nuts and bolt heads determined by the following rules, which apply to square and hexagon  
 Short dia. of rough nut =  $1\frac{1}{2} \times$  dia. of bolt +  
 Short dia. of finished nut =  $1\frac{1}{2} \times$  dia. of bolt +  
 Thickness of rough nut = dia. of bolt.

Thickness of finished nut = dia. of bolt -  $\frac{1}{16}$  in.  
 Short dia. of rough head =  $1\frac{1}{2} \times$  dia. of bolt +  
 Short dia. of finished head =  $1\frac{1}{2} \times$  dia. of bolt +  
 Thickness of rough head =  $\frac{1}{2}$  short dia. of head  
 Thickness of finished head = dia. of bolt -  $\frac{1}{16}$  in.

The long diameter hexagon nut may be obtained by multiplying short diameter by 1.11 the long diameter of a nut by multiplying the diameter by 1.414.

The above standard screw threads, nuts and heads were recommended by the Franklin Institute December, 1884. The standard for screw threads has been very generally adopted in the United States, but proportions recommended for nuts and bolt heads not found generally because of the sizes of bar—not usually rolled by the mills—required to make the nut.

**WORTH'S STANDARD ANGULAR SCREW THREADS**



Angle of thread 55°.  
 Depth of thread = pitch of screw.  
 1/8 of depth is rounded off at top and bottom.

Number of threads to the inch in square threads = 1/2 the number of standard threads.

Threads to the inch No.	Diam. of Screw Inches	Threads to the inch No.	Diam. of Screw Inches	Threads to the inch No.	Diam. of Screw Inches	Threads to the inch No.
20	1	8	2	4 1/2	4	3
18	1 1/4	7	2 1/4	4	4 1/2	2 3/4
16	1 3/4	7	2 1/2	4	4 1/2	2 3/4
14	1 3/4	6	2 3/4	3 1/2	4 3/4	2 3/4
12	1 1/2	6	3	3 1/2	5	2 1/4
11	1 1/2	5	3 1/4	3 1/4	5 1/4	2 3/8
10	1 1/2	5	3 1/2	3 1/4	5 1/2	2 3/8
9	1 1/2	4 1/2	3 3/4	3	5 1/4	2 1/2
					6	2 1/2

**STANDARD STEAM, GAS AND WATER PIPE**

As manufactured by the National Tube Works Co.

Diameter in Inches		Thickness Inches	Length of Pipe Containing One Cubic Foot	Nominal Weight per Foot Pounds	Number of Threads per Inch of Screw
Actual External	Actual Internal				
.405	.27	.068	2513.	0.24	27
.54	.364	.088	1883.3	0.42	18
.675	.494	.091	751.2	0.56	18
.84	.623	.109	472.4	0.84	14
1.05	.824	.118	270.	1.12	14
1.315	1.043	.134	166.9	1.67	11 1/2
1.66	1.38	.140	96.25	2.24	11 1/2
1.9	1.611	.145	70.66	2.68	11 1/2
2.375	2.067	.154	42.91	3.61	11 1/2
2.875	2.468	.204	30.1	5.74	8
3.5	3.067	.217	19.5	7.54	8
4.	3.548	.226	14.57	9.00	8
4.5	4.026	.237	11.31	10.66	8
5.	4.508	.246	9.02	12.49	8
5.563	5.045	.259	7.2	14.50	8
6.625	6.065	.280	4.98	18.76	8
7.625	7.023	.301	3.72	23.27	8
8.625	7.982	.322	2.88	28.18	8
9.625	8.837	.344	2.29	33.73	8
10.75	10.019	.366	1.82	40.00	8

**SPIKES, NAILS AND TACKS**

Standard Steel Wire Nails						Steel Wire Spikes			Common Iron Nails		
Sizes	Length Inches	Common		Finishing		Length Inches	Diam. Inches	No. per Pound	Sizes	Length Inches	No. per Pound
		Diam. Inches	No. per pound	Diam. Inches	No. per Pound						
2d	1	.0524	1000	.0453	1558	3	.1620	41	2d	1	800
3d	1 1/4	.0588	640	.0508	913	3 1/2	.1819	30	3d	1 1/4	400
4d	1 1/2	.0720	380	.0508	761	4	.2043	23	4d	1 1/2	300
5d	1 3/4	.0764	275	.0571	500	4 1/2	.2294	17	5d	1 3/4	200
6d	2	.0808	210	.0641	350	5	.2576	13	6d	2	150
7d	2 1/4	.0858	160	.0641	315	5 1/2	.2893	11	7d	2 1/4	120
8d	2 1/2	.0985	115	.0720	214	6	.2893	10	8d	2 1/2	85
9d	2 3/4	.0963	93	.0720	195	6 1/2	.2249	7 1/2	9d	2 3/4	75
10d	3	.1082	77	.0808	137	7	.2249	7	10d	3	60
12d	3 1/4	.1144	60	.0808	127	8	.3648	5	12d	3 1/4	50
16d	3 1/2	.1285	48	.0907	90	9	.3648	4 1/2	16d	3 1/2	40
20d	4	.1620	31	.1019	62	.....	.....	.....	20d	4	20
30d	4 1/2	.1819	22	.....	.....	.....	.....	.....	30d	4 1/2	16
40d	5	.2043	17	.....	.....	.....	.....	.....	40d	5	14
50d	5 1/2	.2294	13	.....	.....	.....	.....	.....	50d	5 1/2	11
60d	6	.2576	11	.....	.....	.....	.....	.....	60d	6	8

**TACKS**

Title Ounce	Length Inches	Number per Pound	Title Ounce	Length Inches	Number per Pound	Title Ounce	Length Inches	Number per Pound
1	1/8	16000	4	7/8	4000	14	1 1/8	1142
1 1/2	1/8	10666	6	7/8	2666	16	1 1/8	1000
2	1/4	8000	8	7/8	2000	18	1 1/8	888
2 1/2	1/4	6400	10	7/8	1600	20	1 1/8	800
3	3/8	5333	12	3/4	1333	22	1 1/8	727
						24	1 1/8	666

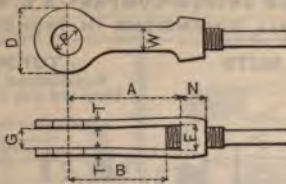
**WROUGHT SPIKES**

Number to a Keg of 150 lbs.

Length Inches	3/4 in. No.	7/8 in. No.	1 in. No.	Length Inches	3/4 in. No.	7/8 in. No.	1 in. No.	1 1/8 in. No.	1 1/2 in. No.
3	2250	.....	.....	7	1161	602	482	445	306
3 1/2	1890	1208	.....	8	.....	635	455	384	256
4	1650	1135	.....	9	.....	578	424	300	210
4 1/2	1464	1064	.....	10	.....	.....	391	270	222
5	1280	930	742	11	.....	.....	.....	249	203
6	1202	868	570	12	.....	.....	.....	226	180

(Not manufactured by Carnegie Steel Company)

**CLEVISES**  
AMERICAN BRIDGE COMPANY'S STANDARDS



All dimensions in inches

Grip G can be made to suit connections

No. of Pins D.	Max. Pin P	Clevis						Diam. of Clevis D
		Fork F	Nut N	Width W	Thickness T	A	B	
1	1½	1½	1½	1½	¾	6	5	3
1	2¼	1½	1¾	1¾	1½	6	8	4
1	3	2¼	2¼	2¼	5⁄8	9	8	5
1	3½	2¾	2¾	2¾	¾	9	8	6
1	4	3¼	3¼	3¼	7⁄8	9	8	7

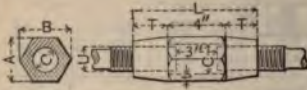
TABLE GIVING DIAMETER OF CLEVIS FOR GIVEN ROD AND PIN

Rod		Pins																Rod		
Square	Upset	1	1¼	1½	1¾	2	2¼	2½	2¾	3	3¼	3½	3¾	4	Upset	Square	Round			
¾	1	3	3	3											1	¾	¾			
¾	1½	3	3	3	4	4	4								1½	¾				
¾	1¾		4	4	4	4	4								1¾	¾	¾			
	1¾		4	4	4	4	4								1¾		1			
1	1½		4	4	4	4	4	5	5	5					1½	1	1½			
1½	1¾			4	4	5	5	5	5	5					1½	1½	1½			
	1¾				5	5	5	5	5	5					1¾	1¾	1¾			
	1¾				5	5	5	5	5	5					1¾	1¾	1¾			
1¾	2					5	5	5	5	6	6	6			2	1¾	1½			
	2½					5	5	5	5	6	6	6			2½	1¾	1½			
1½	2¼						6	6	6	6	6	7	7	7	2¼	1¾	1¾			
1½	2½						6	6	6	7	7	7	7	7	2½	1¾	1¾			
1¾	2¼						6	6	7	7	7	7	7	7	2½	1¾	2			
	2½							7	7	7	7	7			2½		2½			
1½	2¼							7	7	7	7	7			2¼	1¾				
2	2¾								7	7					2¾	2	2¼			

Clevises above and to right of heavy zigzag line may be used with forks straight. Clevises below and to left of same line should have forks closed in until pin is not strained. (Not manufactured by Carnegie Steel Company.)

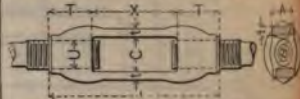
**SLEEVE NUTS AND TURNBUCKLES**  
**AMERICAN BRIDGE COMPANY'S STANDARDS**  
**ALL DIMENSIONS IN INCHES**

**SLEEVE NUTS**



**TURNBUCKLES**

Manufactured by the Cleveland City Forge and Iron Co., Cleveland, O.



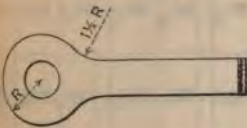
Standard Length, X = 6 in.  
 Extra Lengths, 9, 12, 18, 24, 36, 48 and 72 in. (Special Prices)

Diameter of Screw U	Length of Thread T	Length of Nut L	Short Diam. A	Long Diam. B	Inside Diam. O	Thickness t	Weight in Pounds	STANDARD DIMENSIONS						Weight in Pounds	Diameter of Screw U
								t	A	B	O	L	T		
1	7/8	1 1/8	7	1 5/8	1 7/8	1 1/8	2 1/4	2 1/4	3/8	1 1/4	2 1/8	1 1/8	8 3/4	1 1/8	7/8
1 1/8	1 1/8	1 1/2	7 1/2	1 7/8	1 7/8	1 1/8	3	3 1/2	3/8	1 1/4	2 1/8	1 1/8	9	1 1/8	1 1/8
1 1/4	1 1/4	1 3/4	8	2 1/8	2 1/8	1 1/8	3 1/4	4	3/8	1 1/4	2 1/8	1 1/8	9 3/4	1 1/4	1 1/4
1 1/2	1 1/2	2	8 1/2	2 1/4	2 1/4	1 1/8	4 1/2	5 1/4	3/8	1 1/4	2 1/8	1 1/8	10 1/4	1 1/2	1 1/2
1 3/4	1 3/4	2 1/4	9	2 3/8	2 3/8	1 1/8	6 1/4	7	3/8	1 1/4	2 1/8	1 1/8	10 3/4	1 3/4	1 3/4
2	2	2 1/2	9 1/2	2 7/8	2 7/8	1 1/8	8 1/2	8 1/2	3/8	1 1/4	2 1/8	1 1/8	11 1/4	2	2
2 1/8	2 1/8	2 3/4	10	3 1/8	3 1/8	1 1/8	11	12	3/8	1 1/4	2 1/8	1 1/8	12	2 1/8	2 1/8
2 1/4	2 1/4	3	10 1/2	3 1/4	3 1/4	1 1/8	14	15	3/8	1 1/4	2 1/8	1 1/8	12 3/4	2 1/4	2 1/4
2 1/2	2 1/2	3 1/4	11	3 3/8	3 3/8	1 1/8	18	20	3/8	1 1/4	2 1/8	1 1/8	13 1/4	2 1/2	2 1/2
2 3/4	2 3/4	3 1/2	11 1/2	3 7/8	3 7/8	1 1/8	19	21	3/8	1 1/4	2 1/8	1 1/8	13 3/4	2 3/4	2 3/4
3	3	4	12	4 1/4	4 1/4	1 1/8	22	24	3/8	1 1/4	2 1/8	1 1/8	14 1/4	3	3
3 1/8	3 1/8	4 1/4	12 1/2	4 1/2	4 1/2	1 1/8	23	25	3/8	1 1/4	2 1/8	1 1/8	14 3/4	3 1/8	3 1/8
3 1/4	3 1/4	4 1/2	13	4 3/4	4 3/4	1 1/8	27	30	3/8	1 1/4	2 1/8	1 1/8	15 1/4	3 1/4	3 1/4
3 1/2	3 1/2	4 3/4	13 1/2	5 1/8	5 1/8	1 1/8	28	32	3/8	1 1/4	2 1/8	1 1/8	15 3/4	3 1/2	3 1/2
3 3/4	3 3/4	5	14	5 1/4	5 1/4	1 1/8	34	38	3/8	1 1/4	2 1/8	1 1/8	16 1/4	3 3/4	3 3/4
4	4	5 1/2	14 1/2	5 3/4	5 3/4	1 1/8	35	40	3/8	1 1/4	2 1/8	1 1/8	16 3/4	4	4
4 1/8	4 1/8	6	15	6 1/8	6 1/8	1 1/8	40	45	3/8	1 1/4	2 1/8	1 1/8	17 1/4	4 1/8	4 1/8
4 1/4	4 1/4	6 1/4	15 1/2	6 1/4	6 1/4	1 1/8	45	50	3/8	1 1/4	2 1/8	1 1/8	17 3/4	4 1/4	4 1/4
4 1/2	4 1/2	6 1/2	16	6 3/4	6 3/4	1 1/8	47	55	3/8	1 1/4	2 1/8	1 1/8	18 1/4	4 1/2	4 1/2
4 3/4	4 3/4	6 3/4	16 1/2	7 1/8	7 1/8	1 1/8	52	60	3/8	1 1/4	2 1/8	1 1/8	18 3/4	4 3/4	4 3/4
5	5	7	17	7 1/2	7 1/2	1 1/8	55	65	3/8	1 1/4	2 1/8	1 1/8	19 1/4	5	5
5 1/8	5 1/8	7 1/4	17 1/2	7 3/4	7 3/4	1 1/8	65	75	3/8	1 1/4	2 1/8	1 1/8	20 1/4	5 1/8	5 1/8
5 1/4	5 1/4	7 1/2	18	8 1/4	8 1/4	1 1/8	75	85	3/8	1 1/4	2 1/8	1 1/8	21 1/4	5 1/4	5 1/4
5 1/2	5 1/2	7 3/4	18 1/2	8 1/2	8 1/2	1 1/8	85	95	3/8	1 1/4	2 1/8	1 1/8	22 1/4	5 1/2	5 1/2
5 3/4	5 3/4	8	19	8 3/4	8 3/4	1 1/8	95	105	3/8	1 1/4	2 1/8	1 1/8	23 1/4	5 3/4	5 3/4
6	6	8 1/2	19 1/2	9 1/4	9 1/4	1 1/8	105	115	3/8	1 1/4	2 1/8	1 1/8	24 1/4	6	6

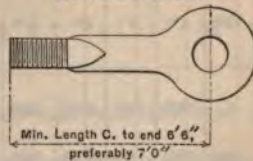
(Not manufactured by Carnegie Steel Co.)

**EYE BARS**  
AMERICAN BRIDGE COMPANY'S STANDARDS

**ORDINARY**



**ADJUSTABLE**



Width of Bar Inches	Min. Thickness of Bar Inches	Head			Screw End			Thickness of Bar Inches	Width of Bar Inches
		Diam. Inches	Max. Pin Inches	Additional Material for 1 Head Ft. and Ins.	Additional Material for Upset Ft. and Ins.	Diam. Inches	Length Inches		
2	5/8	4 1/2	1 3/4	0-10	0-7	3	5	1 1/2	2
	3/4	5 1/2	2 3/4	1-2					
2 1/2	3/4	5 1/2	2 3/4	0-11	1-1	2 3/4	5	1 1/2 to 1 3/4	2 1/2
	3/4	6 1/2	3 3/4	1-2					
3	3/4	7	3	1-1	1-5	2 1/2	5 1/2	1 to 1 1/4	3
	3/4	8	4	1-5					
4	3/4	9 1/2	4 1/4	1-6	1-8	3	6	1 to 1 1/4	4
	3/8	10 1/2	5 1/4	1-9					
	*1	11 1/2	6 1/4	2-3					
6	3/4	11 1/2	5	1-8	1-9	3 1/4	6 1/2	1 to 1 1/4	5
	1	13	6 1/2	2-3					
6	3/4	13 1/2	5 1/2	1-10	1-11	3 3/4	8	1 1/2 to 1 3/4	6
	1	14 1/2	6 1/2	2-4					
7	1	16 1/2	7 1/4	2-4	2-3	4 1/4	9	1 3/4 to 1 3/8	7
	*1 1/8	17 1/2	8 1/4	2-8					
8	1	17 1/2	7	2-3	.....	.....	.....	.....	8
	1 1/8	18 1/2	8	2-8					
	*1 1/4	19 1/2	9	3-0					
10	1 1/8	22	9	2-11	.....	.....	.....	.....	10
	1 1/4	23 1/2	10 1/2	3-4					
	*1 3/8	24 1/2	11 1/2	3-8					
12	1 3/4	26	10	3-3	.....	.....	.....	.....	12
	1 3/8	27 1/2	11 1/2	3-9					
	*1 1/2	29	13	4-2					
14	1 3/8	30 1/2	12	3-10	.....	.....	.....	.....	14
	1 1/2	32 1/2	14	4-5					
	*1 1/8	33 1/2	15	4-8					

Bars marked \* should only be used when absolutely unavoidable.  
Note: Eye bars are hydraulic forged and are guaranteed to develop the full strength of the bar, under conditions given in the above table when tested to destruction.

(Not manufactured by Carnegie Steel Company)

DECIMALS OF A FOOT FOR EACH  $\frac{1}{16}$ th OF AN INCH

Inch	0"	1"	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"
0	0	.0833	.1667	.2500	.3333	.4167	.5000	.5833	.6667	.7500	.8333	.9167
$\frac{1}{16}$	.0013	.0846	.1680	.2513	.3346	.4180	.5013	.5846	.6680	.7513	.8346	.9180
$\frac{2}{16}$	.0026	.0859	.1693	.2526	.3359	.4193	.5026	.5859	.6693	.7526	.8359	.9193
$\frac{3}{16}$	.0039	.0872	.1706	.2539	.3372	.4206	.5039	.5872	.6706	.7539	.8372	.9206
$\frac{4}{16}$	.0052	.0885	.1719	.2552	.3385	.4219	.5052	.5885	.6719	.7552	.8385	.9219
$\frac{5}{16}$	.0065	.0898	.1732	.2565	.3398	.4232	.5065	.5898	.6732	.7565	.8398	.9232
$\frac{6}{16}$	.0078	.0911	.1745	.2578	.3411	.4245	.5078	.5911	.6745	.7578	.8411	.9245
$\frac{7}{16}$	.0091	.0924	.1758	.2591	.3424	.4258	.5091	.5924	.6758	.7591	.8424	.9258
$\frac{8}{16}$	.0104	.0937	.1771	.2604	.3437	.4271	.5104	.5937	.6771	.7604	.8437	.9271
$\frac{9}{16}$	.0117	.0951	.1784	.2617	.3451	.4284	.5117	.5951	.6784	.7617	.8451	.9284
$\frac{10}{16}$	.0130	.0964	.1797	.2630	.3464	.4297	.5130	.5964	.6797	.7630	.8464	.9297
$\frac{11}{16}$	.0143	.0977	.1810	.2643	.3477	.4310	.5143	.5977	.6810	.7643	.8477	.9310
$\frac{12}{16}$	.0156	.0990	.1823	.2656	.3490	.4323	.5156	.5990	.6823	.7656	.8490	.9323
$\frac{13}{16}$	.0169	.1003	.1836	.2669	.3503	.4336	.5169	.6003	.6836	.7669	.8503	.9336
$\frac{14}{16}$	.0182	.1016	.1849	.2682	.3516	.4349	.5182	.6016	.6849	.7682	.8516	.9349
$\frac{15}{16}$	.0195	.1029	.1862	.2695	.3529	.4362	.5195	.6029	.6862	.7695	.8529	.9362
$\frac{16}{16}$	.0208	.1042	.1875	.2708	.3542	.4375	.5208	.6042	.6875	.7708	.8542	.9375
$\frac{17}{16}$	.0221	.1055	.1888	.2721	.3555	.4388	.5221	.6055	.6888	.7721	.8555	.9388
$\frac{18}{16}$	.0234	.1068	.1901	.2734	.3568	.4401	.5234	.6068	.6901	.7734	.8568	.9401
$\frac{19}{16}$	.0247	.1081	.1914	.2747	.3581	.4414	.5247	.6081	.6914	.7747	.8581	.9414
$\frac{20}{16}$	.0260	.1094	.1927	.2760	.3594	.4427	.5260	.6094	.6927	.7760	.8594	.9427
$\frac{21}{16}$	.0273	.1107	.1940	.2773	.3607	.4440	.5273	.6107	.6940	.7773	.8607	.9440
$\frac{22}{16}$	.0286	.1120	.1953	.2786	.3620	.4453	.5286	.6120	.6953	.7786	.8620	.9453
$\frac{23}{16}$	.0299	.1133	.1966	.2799	.3633	.4466	.5299	.6133	.6966	.7799	.8633	.9466
$\frac{24}{16}$	.0312	.1146	.1979	.2812	.3646	.4479	.5312	.6146	.6979	.7812	.8646	.9479
$\frac{25}{16}$	.0326	.1159	.1992	.2826	.3659	.4492	.5326	.6159	.6992	.7826	.8659	.9492
$\frac{26}{16}$	.0339	.1172	.2005	.2839	.3672	.4505	.5339	.6172	.7005	.7839	.8672	.9505
$\frac{27}{16}$	.0352	.1185	.2018	.2852	.3685	.4518	.5352	.6185	.7018	.7852	.8685	.9518
$\frac{28}{16}$	.0365	.1198	.2031	.2865	.3698	.4531	.5365	.6198	.7031	.7865	.8698	.9531
$\frac{29}{16}$	.0378	.1211	.2044	.2878	.3711	.4544	.5378	.6211	.7044	.7878	.8711	.9544
$\frac{30}{16}$	.0391	.1224	.2057	.2891	.3724	.4557	.5391	.6224	.7057	.7891	.8724	.9557
$\frac{31}{16}$	.0404	.1237	.2070	.2904	.3737	.4570	.5404	.6237	.7070	.7904	.8737	.9570
$\frac{32}{16}$	.0417	.1250	.2083	.2917	.3750	.4583	.5417	.6250	.7083	.7917	.8750	.9583

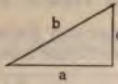




DECIMALS OF AN INCH FOR EACH  $\frac{1}{16}$ th

$\frac{1}{16}$	$\frac{1}{8}$	Decimal	Fraction	$\frac{1}{2}$	$\frac{3}{8}$	Decimal	Fraction
	1	.015625			33	.515625	
1	2	.03125		17	34	.53125	
	3	.046875			35	.546875	
2	4	.0625	1-16	18	36	.5625	9.
	5	.078125			37	.578125	
3	6	.09375		19	38	.59375	
	7	.109375			39	.609375	
4	8	.125	1-8	20	40	.625	5.
	9	.140625			41	.640625	
5	10	.15625		21	42	.65625	
	11	.171875			43	.671875	
6	12	.1875	3-16	22	44	.6875	11.
	13	.203125			45	.703125	
7	14	.21875		23	46	.71875	
	15	.234375			47	.734375	
8	16	.25	1-4	24	48	.75	3.
	17	.265625			49	.765625	
9	18	.28125		25	50	.78125	
	19	.296875			51	.796875	
10	20	.3125	5-16	26	52	.8125	13.
	21	.328125			53	.828125	
11	22	.34375		27	54	.84375	
	23	.359375			55	.859375	
12	24	.375	3-8	28	56	.875	7
	25	.390625			57	.890625	
13	26	.40625		29	58	.90625	
	27	.421875			59	.921875	
14	28	.4375	7-16	30	60	.9375	15
	29	.453125			61	.953125	
15	30	.46875		31	62	.96875	
	31	.484375			63	.984375	
16	32	.5	1-2	32	64	1.	1

TABLE OF BATTERS



1:2		1:2.5			1:6			1:8		
b	c	a	b	c	a	b	c	a	b	c
8	1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2
7	1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4
6	3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8
5	1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8
4	3/16	1 3/16	1 3/16	1 3/16	1 3/16	1 3/16	1 3/16	1 3/16	1 3/16	1 3/16
3	1/16	1 1/16	1 1/16	1 1/16	1 1/16	1 1/16	1 1/16	1 1/16	1 1/16	1 1/16
2	3/32	1 3/32	1 3/32	1 3/32	1 3/32	1 3/32	1 3/32	1 3/32	1 3/32	1 3/32
1	1/32	1 1/32	1 1/32	1 1/32	1 1/32	1 1/32	1 1/32	1 1/32	1 1/32	1 1/32
10	1 1/2	2 1/2	3 1/2	4 1/2	5 1/2	6 1/2	7 1/2	8 1/2	9 1/2	10 1/2
9	1 1/4	2 1/4	3 1/4	4 1/4	5 1/4	6 1/4	7 1/4	8 1/4	9 1/4	10 1/4
8	3/4	1 3/4	2 3/4	3 3/4	4 3/4	5 3/4	6 3/4	7 3/4	8 3/4	9 3/4
7	5/8	1 5/8	2 5/8	3 5/8	4 5/8	5 5/8	6 5/8	7 5/8	8 5/8	9 5/8
6	1/2	1 1/2	2 1/2	3 1/2	4 1/2	5 1/2	6 1/2	7 1/2	8 1/2	9 1/2
5	3/8	1 3/8	2 3/8	3 3/8	4 3/8	5 3/8	6 3/8	7 3/8	8 3/8	9 3/8
4	1/8	1 1/8	2 1/8	3 1/8	4 1/8	5 1/8	6 1/8	7 1/8	8 1/8	9 1/8
3	3/16	1 3/16	2 3/16	3 3/16	4 3/16	5 3/16	6 3/16	7 3/16	8 3/16	9 3/16
2	1/16	1 1/16	2 1/16	3 1/16	4 1/16	5 1/16	6 1/16	7 1/16	8 1/16	9 1/16
1	3/32	1 3/32	2 3/32	3 3/32	4 3/32	5 3/32	6 3/32	7 3/32	8 3/32	9 3/32
10	2	3	4	5	6	7	8	9	10	11
9	1 1/2	2 1/2	3 1/2	4 1/2	5 1/2	6 1/2	7 1/2	8 1/2	9 1/2	10 1/2
8	1	2	3	4	5	6	7	8	9	10
7	3/4	1 3/4	2 3/4	3 3/4	4 3/4	5 3/4	6 3/4	7 3/4	8 3/4	9 3/4
6	5/8	1 5/8	2 5/8	3 5/8	4 5/8	5 5/8	6 5/8	7 5/8	8 5/8	9 5/8
5	1/2	1 1/2	2 1/2	3 1/2	4 1/2	5 1/2	6 1/2	7 1/2	8 1/2	9 1/2
4	3/8	1 3/8	2 3/8	3 3/8	4 3/8	5 3/8	6 3/8	7 3/8	8 3/8	9 3/8
3	1/8	1 1/8	2 1/8	3 1/8	4 1/8	5 1/8	6 1/8	7 1/8	8 1/8	9 1/8
2	3/16	1 3/16	2 3/16	3 3/16	4 3/16	5 3/16	6 3/16	7 3/16	8 3/16	9 3/16
1	1/16	1 1/16	2 1/16	3 1/16	4 1/16	5 1/16	6 1/16	7 1/16	8 1/16	9 1/16
10	1 1/2	2 1/2	3 1/2	4 1/2	5 1/2	6 1/2	7 1/2	8 1/2	9 1/2	10 1/2
9	1 1/4	2 1/4	3 1/4	4 1/4	5 1/4	6 1/4	7 1/4	8 1/4	9 1/4	10 1/4
8	3/4	1 3/4	2 3/4	3 3/4	4 3/4	5 3/4	6 3/4	7 3/4	8 3/4	9 3/4
7	5/8	1 5/8	2 5/8	3 5/8	4 5/8	5 5/8	6 5/8	7 5/8	8 5/8	9 5/8
6	1/2	1 1/2	2 1/2	3 1/2	4 1/2	5 1/2	6 1/2	7 1/2	8 1/2	9 1/2
5	3/8	1 3/8	2 3/8	3 3/8	4 3/8	5 3/8	6 3/8	7 3/8	8 3/8	9 3/8
4	1/8	1 1/8	2 1/8	3 1/8	4 1/8	5 1/8	6 1/8	7 1/8	8 1/8	9 1/8
3	3/16	1 3/16	2 3/16	3 3/16	4 3/16	5 3/16	6 3/16	7 3/16	8 3/16	9 3/16
2	1/16	1 1/16	2 1/16	3 1/16	4 1/16	5 1/16	6 1/16	7 1/16	8 1/16	9 1/16
1	3/32	1 3/32	2 3/32	3 3/32	4 3/32	5 3/32	6 3/32	7 3/32	8 3/32	9 3/32

Intermediate lengths and lengths above those given in the table can be found by interpolation.

**UNITED STATES STANDARD GAUGE FOR SHEET AND PLATE IRON AND STEEL**

Adopted as Standard by American Railway Master Mechanics Association and Association of American Steel Manufacturers.

Number of Gauge	Approximate Thickness in Fractions of an Inch	Approximate Thickness in Decimal Parts of an Inch	Approximate Thickness in Millimeters	Weight per Square Foot in Pounds Avordupois Iron	Weight per Square Foot in Pounds Avordupois Steel	Weight per Square Meter in Kilograms Steel	Number of
0000000	1-2	.5	12.70	30.	20.4	99.601	0000
000000	15-32	.46875	11.91	18.75	19.125	93.376	0000
00000	7-16	.4375	11.11	17.50	17.85	87.151	0000
0000	13-32	.40625	10.32	16.25	16.575	80.926	0000
000	3-8	.375	9.53	15.	15.3	74.701	0000
00	11-32	.34375	8.73	13.75	14.025	68.476	0000
0	5-16	.3125	7.94	12.50	12.75	62.251	0000
1	9-32	.28125	7.14	11.25	11.475	56.026	0000
2	17-64	.265625	6.75	10.625	10.8375	52.913	0000
3	1-4	.25	6.35	10.	10.2	49.800	0000
4	15-64	.234375	5.95	9.375	9.5625	46.688	0000
5	7-32	.21875	5.56	8.75	8.925	43.575	0000
6	13-64	.203125	5.16	8.125	8.2875	40.463	0000
7	3-16	.1875	4.76	7.5	7.65	37.350	0000
8	11-64	.171875	4.37	6.875	7.0125	34.238	0000
9	5-32	.15625	3.97	6.25	6.375	31.125	0000
10	9-64	.140625	3.57	5.625	5.7875	28.013	0000
11	1-8	.125	3.18	5.	5.1	24.900	0000
12	7-64	.109375	2.78	4.375	4.4625	21.788	0000
13	3-32	.09375	2.38	3.75	3.825	18.675	0000
14	5-64	.078125	1.98	3.125	3.1875	15.563	0000
15	9-128	.0703125	1.79	2.8125	2.86875	14.006	0000
16	1-16	.0625	1.59	2.5	2.55	12.450	0000
17	9-160	.05625	1.43	2.25	2.295	11.205	0000
18	1-20	.05	1.27	2.	2.04	9.960	0000
19	7-160	.04875	1.11	1.75	1.785	8.715	0000
20	3-80	.0375	0.953	1.50	1.53	7.470	0000
21	11-320	.034375	0.873	1.375	1.4025	6.848	0000
22	1-32	.03125	0.794	1.25	1.275	6.225	0000
23	9-320	.028125	0.714	1.125	1.1475	5.603	0000
24	1-40	.025	0.635	1.	1.02	4.980	0000
25	7-320	.021875	0.556	.875	.8925	4.358	0000
26	3-160	.01875	0.476	.75	.765	3.735	0000
27	11-640	.0171875	0.437	.6875	.70125	3.424	0000
28	1-64	.015625	0.397	.625	.6375	3.113	0000
29	9-640	.0140625	0.357	.5625	.57375	2.801	0000
30	1-80	.0125	0.318	.5	.51	2.490	0000
31	7-640	.0109375	0.278	.4375	.44625	2.179	0000
32	13-1280	.01015625	0.258	.40625	.414375	2.023	0000
33	3-320	.009375	0.238	.375	.3825	1.868	0000
34	11-1280	.00859375	0.218	.34375	.350625	1.712	0000
35	5-640	.0078125	0.198	.3125	.31875	1.556	0000
36	9-1280	.00703125	0.179	.28125	.286875	1.401	0000
37	17-2560	.006640625	0.169	.265625	.2709375	1.323	0000
38	1-160	.00625	0.159	.25	.255	1.245	0000

STANDARD GAUGES

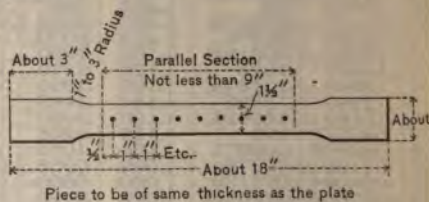
		THICKNESS IN DECIMALS OF AN INCH							
No. of Gauge		Birm-ingham	Browne & Sharpe	United States Standard Plate Iron and Steel	British Imperial	American Steel & Wire Co.	Trenton Iron Co.	Stubs Steel Wire	No. of Gauge
70	.....			.500	.500	.....	.....	.....	70
60	.....			.46875	.464	.....	.....	.....	60
50	.....			.4375	.432	.....	.45	.....	50
45	.454	.46		.40625	.400	.3938	.40	.....	45
40	.425	.40964		.375	.372	.3625	.36	.....	40
30	.380	.3648		.34375	.348	.3310	.33	.....	30
20	.340	.32486		.3125	.324	.3065	.305	.....	20
0	.300	.2893		.28125	.300	.2830	.285	.227	0
1	.284	.26763		.26625	.276	.2625	.265	.219	1
2	.259	.22942	.25		.252	.2437	.245	.212	2
3	.238	.20431	.234375		.232	.2253	.225	.207	3
4	.220	.18194	.21875		.212	.2070	.205	.204	4
5	.203	.16202	.203125		.192	.1920	.190	.201	5
6	.180	.14428	.1875		.176	.1770	.175	.199	6
7	.165	.12849	.171875		.160	.1620	.160	.197	7
8	.148	.11443	.15625		.144	.1483	.145	.194	8
9	.134	.10189	.140625		.128	.1350	.130	.191	9
10	.120	.090742	.125		.116	.1205	.1175	.188	10
11	.109	.080808	.109375		.104	.1055	.1050	.185	11
12	.095	.071961	.09375		.092	.0915	.0925	.182	12
13	.083	.064084	.078125		.080	.0800	.0800	.180	13
14	.072	.057068	.0703125		.072	.0720	.0700	.178	14
15	.065	.05082	.0625		.064	.0625	.0610	.175	15
16	.058	.045257	.05625		.056	.0540	.0525	.172	16
17	.049	.040303	.05		.048	.0475	.0450	.168	17
18	.042	.03589	.04375		.040	.0410	.0400	.164	18
19	.035	.031961	.0375		.036	.0348	.0350	.161	19
20	.032	.028462	.034375		.032	.03175	.0310	.157	20
21	.028	.025347	.03125		.028	.0286	.0280	.155	21
22	.025	.022571	.028125		.024	.0258	.0250	.153	22
23	.022	.0201	.025		.022	.0230	.0225	.151	23
24	.020	.0179	.021875		.020	.0204	.0200	.148	24
25	.018	.01594	.01875		.018	.0181	.0180	.146	25
26	.016	.014195	.0171875		.0164	.0173	.0170	.143	26
27	.014	.012641	.015625		.0148	.0162	.0160	.139	27
28	.013	.011257	.0140625		.0136	.0150	.0150	.134	28
29	.012	.010025	.0125		.0124	.0140	.0140	.127	29
30	.010	.008928	.0109375		.0116	.0132	.0130	.120	30
31	.009	.00795	.01016625		.0108	.0128	.0120	.115	31
32	.008	.00708	.009375		.0100	.0118	.0110	.112	32
33	.007	.006304	.00859375		.0092	.0104	.0100	.110	33
34	.006	.005614	.0078125		.0084	.0095	.0095	.108	34
35	.005	.005	.00703125		.0076	.0090	.0090	.106	35
36	.....	.004453	.006640625		.0068	.....	.0085	.103	36
37	.....	.003965	.00625		.0060	.....	.0080	.101	37
38	.....	.003531	.....		.....	.....	.0075	.099	38
39	.....	.003144	.....		.....	.....	.0070	.097	39
40	.....		.....		.....	.....			40

## MANUFACTURERS' STANDARD SPECIFICATIONS

Revised February 6, 1908

### STRUCTURAL STEEL

- |                        |  |
|------------------------|--|
| Process of Manufacture | 1. Steel may be made by either the Open-hearth or Bessemer process.  |
| Testing and Inspection | 2. All tests and inspections shall be made at the place of manufacture prior to shipment.  |
| Test Pieces            | 3. The tensile strength, limit of elasticity and ductility shall be determined from a standard test piece cut from the finished material. The standard shape of the test piece for sheared plates shall be as shown by the following sketch. |



On tests cut from other material the test piece shall be either the same as for sheared plates, or it may be turned parallel throughout its entire length, and in such cases where possible, two opposite sides of the test piece shall be the rolled surfaces. The elongation shall be measured on an original length of 8 inches except as modified in section 12 paragraph c. Rivet round and small bars shall be tested of full size as rolled.

Two test pieces shall be taken from each mill blow of finished material, one for tension and one for bending; but in case either test develops flaws, the tensile test piece breaks outside of the middle third of the gauged length, it may be discarded and another test piece substituted therefor.

Annealed  
Test Pieces

4. Material which is to be used without annealing or further treatment shall be tested in the condition in which it comes from the rolls. When material is to be annealed or otherwise treated before use, the specimen representing such material shall be similarly treated before

5. Every finished piece of steel shall be stamped with the blow or melt number, and steel for pins shall have the blow or melt number stamped on the ends. Rivet and lacing steel, and small pieces for pin plates and stiffeners, may be shipped in bundles securely wired together, with the blow or melt number on a metal tag attached.

6. Finished bars shall be free from injurious seams, flaws or cracks, and have a workmanlike finish.

7a. Steel for Buildings,  
Train Sheds,  
Highway Bridges  
and similar structures. } Maximum Phosphorus  
.10 per cent.

7b. Steel for  
Railway Bridges. } Maximum Phosphorus  
.08 per cent.

8. Structural steel shall be of three grades, **Rivet, Railway Bridge and Medium.**

9. Ultimate strength, 48,000 to 58,000 pounds per square inch.

Elastic limit, not less than one-half the ultimate strength.

Percentage of elongation,  $\frac{1,400,000}{\text{ultimate strength}}$ .

Bending test, 180 degrees flat on itself, without fracture on outside of bent portion.

10. Ultimate strength, 55,000 to 65,000 pounds per square inch.

Elastic limit, not less than one-half the ultimate strength.

Percentage of elongation,  $\frac{1,400,000}{\text{ultimate strength}}$ .

Bending test, 180 degrees to a diameter equal to thickness of piece tested, without fracture on outside of bent portion.

11. Ultimate strength, 60,000 to 70,000 pounds per square inch.

Elastic limit, not less than one-half the ultimate strength.

Percentage of elongation,  $\frac{1,400,000}{\text{ultimate strength}}$ .

Bending test, 180 degrees to a diameter equal to thickness of piece tested, without fracture on outside of bent portion.

Modifications  
in  
Elongation  
for thin and  
thick  
material

12. For material less than  $\frac{1}{8}$  inch and more than  $\frac{3}{4}$  inch in thickness, the following modifications shall be made in the requirements for elongation:

*a.* For each increase of  $\frac{1}{8}$  inch in thickness above  $\frac{3}{4}$  inch, a deduction of 1 per cent. shall be made from the specified elongation, except that the minimum elongation shall be 20 per cent. for eye-bar material and 18 per cent. for other structural material.

*b.* For each decrease of  $\frac{1}{16}$  inch in thickness below  $\frac{1}{4}$  inch, a deduction of  $2\frac{1}{2}$  per cent. shall be made from the specified elongation.

*c.* In rounds of  $\frac{5}{8}$  inch or less in diameter, the elongation shall be measured in a length equal to eight times the diameter of section tested.

*d.* For pins made from any of the before-mentioned grades of steel, the required elongation shall be 5 per cent. less than that specified for each grade, as determined on a test piece, the center of which shall be one inch from the surface of the bar.

Variation in  
Weight

13. The variation in cross-section or weight of more than  $2\frac{1}{2}$  per cent. from that specified will be sufficient cause for rejection, except in the case of sheared plates, which will be covered by the following permissible variations:

*a.* Plates  $12\frac{1}{2}$  pounds per square foot or heavier, up to 100 inches wide, when ordered to weight, shall not average more than  $2\frac{1}{2}$  per cent. variation above or  $2\frac{1}{2}$  per cent. below the theoretical weight. When 100 inches wide and over, 5 per cent. above or 5 per cent. below the theoretical weight.

*b.* Plates under  $12\frac{1}{2}$  pounds per square foot, when ordered to weight, shall not average a greater variation than the following:

Up to 75 inches wide,  $2\frac{1}{2}$  per cent. above or  $2\frac{1}{2}$  per cent. below the theoretical weight. 75 inches wide up to 100 inches wide, 5 per cent. above or 3 per cent. below the theoretical weight. When 100 inches wide and over, 10 per cent. above or 3 per cent. below the theoretical weight.

*c.* For all plates ordered to gauge, there will be permitted an average excess of weight over that corresponding to the dimensions on the order equal in amount to that specified in the following table:



**TABLE OF ALLOWANCES FOR OVER-WEIGHT FOR RECTANGULAR PLATES WHEN ORDERED TO GAUGE**

Plates will be considered up to gauge if measuring not over  $\frac{1}{16}$  inch less than the ordered gauge.

The weight of 1 cubic inch of rolled steel is assumed to be 0.2833 pound.

**PLATES  $\frac{1}{4}$  INCH AND OVER IN THICKNESS**

Thickness of Plate, inch	Width of Plate			
	Up to 75 inches Per cent.	75 to 100 inches Per cent.	Over 100 to 115 inches Per cent.	Over 115 inches Per cent.
$\frac{1}{4}$	10	14	18	
$\frac{5}{16}$	8	12	16	
$\frac{3}{8}$	7	10	13	17
$\frac{7}{16}$	6	8	10	13
$\frac{1}{2}$	5	7	9	13
$\frac{5}{8}$	4½	6½	8½	11
$\frac{3}{4}$	4	6	8	10
Over $\frac{3}{4}$	3½	5	6½	9

**PLATES UNDER  $\frac{1}{4}$  INCH IN THICKNESS**

Thickness of Plate inch	Width of Plate		
	Up to 50 inches Per cent.	50 to 70 inches Per cent.	Over 70 inches Per cent.
$\frac{1}{8}$ up to $\frac{3}{16}$	10	15	20
$\frac{3}{16}$ up to $\frac{1}{4}$	8½	12½	17
$\frac{1}{4}$ up to $\frac{1}{4}$	7	10	15

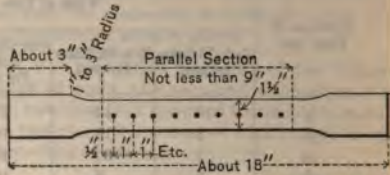
**STRUCTURAL CAST IRON**

1. Except when chilled iron is specified, all castings shall be tough gray iron, free from injurious cold-shuts or blow-holes, true to pattern and of a workmanlike finish. Sample pieces, 1 inch square, cast from the same heat of metal in sand moulds, shall be capable of sustaining on a clear span of 4 feet 8 inches, a central load of 300 pounds when tested in the rough bar.

### SPECIAL OPEN-HEARTH PLATE AND RIVET STEEL

**Testing and Inspection** 1. All tests and inspections shall be made at the place of manufacture prior to shipment.

**Test Pieces** 2. The tensile strength, limit of elasticity and elongation shall be determined from a standard test piece cut from the finished material. The standard shape of test piece for sheared plates shall be as shown by the following sketch:



Piece to be of same thickness as the plate

On tests cut from other material the test piece shall be either the same as for sheared plates, or it may be turned parallel throughout its entire length. In all cases where possible, two opposite sides of the test piece shall be the rolled surfaces. The elongation shall be measured on an original length of 8 inches, modified in section 12, paragraph c. Rivet test pieces and small bars shall be tested of full size as rolled.

Four test pieces shall be taken from each lot of finished material, two for tension and two for compression, but in case either test develops flaws, or the test piece breaks outside of the middle third of its length, it may be discarded and another test piece substituted therefor.

**Annealed Test Pieces** 3. Material which is to be used without any further treatment shall be tested in the condition in which it comes from the rolls. When material is to be heat treated or otherwise treated before use, the specimen for testing such material shall be similarly treated before

g 4. Every finished piece of steel shall be stamped with the melt number. Rivet steel may be shipped in bundles securely wired together, with the melt number on a metal tag attached.

5. All plates shall be free from injurious surface defects and have a workmanlike finish.

al ties	6a. Flange or Boiler Steel. }	Maximum Phosphorus .06 per cent.
		Sulphur .04 " "
	6b. Extra soft and Fire Box Steel. }	Phosphorus .04 " "
		Sulphur .04 " "

al  
ties 7. Special open hearth Plate and Rivet Steel shall be of three grades, **Extra Soft, Fire Box and Flange or Boiler Steel.**

Soft 8. Ultimate strength, 45,000 to 55,000 pounds per square inch.

Elastic limit, not less than one-half the ultimate strength.

Elongation, 28 per cent.

Cold and Quench bends, 180 degrees flat on itself, without fracture on outside of bent portion.

ox 9. Ultimate strength, 52,000 to 62,000 pounds per square inch.

Elastic limit, not less than one-half the ultimate strength.

Elongation, 26 per cent.

Cold and Quench bends, 180 degrees flat on itself, without fracture on outside of bent portion.

s or  
Steel 10. Ultimate strength, 55,000 to 65,000 pounds per square inch.

Elastic limit, not less than one-half the ultimate strength.

Elongation, 25 per cent.

Cold and Quench bends, 180 degrees flat on itself, without fracture on outside of bent portion.

Rivet 11. Steel for boiler rivets shall be made of the *extra soft grade* specified in paragraph No. 8.

Modifications  
in  
Elongation  
for thin and  
thick  
material

12. For material less than  $\frac{1}{4}$  inch, and more than  $\frac{1}{8}$  inch in thickness, the following modifications shall be made in the requirements for elongation:

a. For each increase of  $\frac{1}{8}$  inch in thickness above  $\frac{1}{8}$  inch, a deduction of 1 per cent. shall be made from the specified elongation.

b. For each decrease of  $\frac{1}{8}$  inch in thickness below  $\frac{1}{8}$  inch, a deduction of  $2\frac{1}{2}$  per cent. shall be made from the specified elongation.

c. In rounds of  $\frac{5}{8}$  inch or less in diameter, the elongation shall be measured in a length equal to eight times the diameter of section tested.

Variation  
in Weight

13. The variation in cross-section or weight of material shall not be more than  $2\frac{1}{2}$  per cent. from that specified will be sufficient cause for rejection, except in the case of sheared ends, which will be covered by the following permissible variations:

a. Plates  $12\frac{1}{2}$  pounds per square foot or heavier and 100 inches wide, when ordered to weight, shall not have more than  $2\frac{1}{2}$  per cent. variation above or  $2\frac{1}{2}$  per cent. below the theoretical weight. When 100 inches wide and over, 5 per cent. above or 5 per cent. below the theoretical weight.

b. Plates under  $12\frac{1}{2}$  pounds per square foot and ordered to weight, shall not average a greater variation than the following:

Up to 75 inches wide,  $2\frac{1}{2}$  per cent. above or 2 per cent. below the theoretical weight. 75 inches wide and over, 5 per cent. above or 3 per cent. below the theoretical weight. When 100 inches wide and over, 5 per cent. above or 3 per cent. below the theoretical weight.

c. For all plates ordered to gauge there will be permitted an average excess of weight over that corresponding to the dimensions on the order equal in amount to that specified in the following table:

**TABLE OF ALLOWANCES FOR OVER-WEIGHT FOR RECTANGULAR PLATES WHEN ORDERED TO GAUGE**

Plates will be considered up to gauge if measuring not over  $\frac{1}{16}$  inch less than the ordered gauge.  
The weight of 1 cubic inch of rolled steel is assumed to be 0.2833 pound.

**PLATES  $\frac{1}{4}$  INCH AND OVER IN THICKNESS**

Thickness of Plate, Inch	Width of Plate			
	Up to 75 inches Per cent.	75 to 100 inches Per cent.	Over 100 to 115 inches Per cent.	Over 115 inches Per cent.
$\frac{1}{4}$	10	14	18	
$\frac{5}{16}$	8	12	16	
$\frac{3}{8}$	7	10	13	17
$\frac{7}{16}$	6	8	10	13
$\frac{1}{2}$	5	7	9	12
$\frac{5}{8}$	4½	6½	8½	11
$\frac{3}{4}$	4	6	8	10
Over $\frac{3}{4}$	3½	5	6½	9

**PLATES UNDER  $\frac{1}{4}$  INCH IN THICKNESS**

Thickness of Plate, inch	Width of Plate		
	Up to 50 inches Per cent.	50 to 70 inches Per cent.	Over 70 inches Per cent.
$\frac{1}{8}$ up to $\frac{5}{16}$	10	15	20
$\frac{3}{16}$ up to $\frac{1}{4}$	8½	12½	17
$\frac{1}{4}$ up to $\frac{1}{4}$	7	10	15

### SPECIFICATIONS FOR WORKMANSHIP

**Inspection**

1. Inspection of work shall be made as it progresses and at as early a period as the nature of the work permits.

2. All workmanship must be first-class. All exposed surfaces of compression members, except flanges of girders where the joints are fully spliced, must be planed or turned to even bearings so that they shall be in full contact throughout as may be obtained by such means. All finished surfaces must be protected by white lead tallow.

3. The rivet holes for splice plates of abutting members shall be so accurately spaced that when the members are brought into position the holes shall be truly aligned before the rivets are driven.

4. Rollers must be finished perfectly round and their beds planed.

**Rivets**

5. The pitch of rivets in all classes of work shall not exceed 6 in., nor 16 times the thinnest outside plate thickness, less than 3 diameters of the rivet. The rivets used shall generally be  $\frac{5}{8}$ ,  $\frac{3}{4}$  and  $\frac{7}{8}$  in. diameter. The distance between the edge of any piece and the center of a rivet hole must never be less than  $1\frac{1}{4}$  in., except for bars less than  $2\frac{1}{2}$  in. wide. When practicable it shall be at least 2 diameters of the rivet. Rivets must completely fill the holes and have full heads concentric with the rivet, of a height not less than .6 the diameter of the rivet, and in full contact with the surface, or be countersunk when so required by machine-driven wherever practicable.

**Punching**

6. The diameter of the punch shall not exceed  $\frac{1}{16}$  in. less than the diameter of the rivets to be used. Rivet holes must be clean cuts without torn or ragged edges. Rivet holes must be accurately spaced; the use of pins will be allowed only for bringing together the parts forming a member, and they must not be driven with such force as to disturb the metal about the holes.

7. Built members must, when finished, be true and free from twists, kinks, buckles or open joints between component pieces.

-bars and  
-holes

8. All pin-holes must be accurately bored at right angles to the axis of the members, unless otherwise shown in the drawings, and in pieces not adjustable for length no variation of more than  $\frac{1}{32}$  of an inch will be allowed in the length between centers of pin-holes; the diameter of the pin-holes shall not exceed that of the pins by more than  $\frac{1}{32}$  in., nor by more than  $\frac{1}{16}$  in. for pins under  $3\frac{1}{2}$  in. diameter. Eye-bars must be straight before boring; the holes must be in the center of the heads, and on the center line of the bars. Whenever eye-bars are to be packed more than  $\frac{1}{8}$  of an inch to the foot of their length out of parallel with the axis of the structure, they must be bent with a gentle curve until the head stands at right angles to the pin in their intended positions before being bored. All eye-bars belonging to the same panel, when placed in a pile, must allow the pin at each end to pass through at the same time without forcing. No welds will be allowed in the body of the bar of eye-bars, laterals or counters, except to form the loops of laterals, counters and sway rods; eyes of laterals, stirrups, sway rods and counters must be bored; pins and lateral bolts must be finished perfectly round and straight, and the party contracting to erect the work must provide pilot-nuts where necessary to preserve the threads while the pins are being driven. Thimbles or washers must be used whenever required to fill the vacant spaces on pins or bolts.

ot-nuts

nealing

9. In all cases where a steel piece in which the full strength is required has been partially heated the whole piece must be subsequently annealed. All bends in steel must be made cold, or if the degree of curvature is so great as to require heating, the whole piece must be subsequently annealed.

inting

10. All surfaces inaccessible after assembling must be well painted or oiled before the parts are assembled.

11. The decision of the engineer shall control as to the interpretation of drawings and specifications during the execution of work thereunder, but this shall not deprive the contractor of his right to redress, after the completion of the work, for an improper decision.

**STANDARD SPECIFICATIONS FOR  
STEEL RAILS**

(January 1, 1899)

Chemical Composition	1.	50 lbs. up	60 lbs. up	70 lbs. up
		to 60 lbs.	to 70 lbs.	to 80 lbs.
Carbon .....		.35 to .45	.38 to .48	.40 to .50
Phosphorus....		not over .10	not over .10	not over .10
Silicon.....		not over .20	not over .20	not over .20
Manganese.....		.70 to 1.00	.70 to 1.00	.75 to 1.00
			80 lbs. up	90 lbs. up
			to 90 lbs.	to 100 lbs.
Carbon.....			.43 to .53	.45 to .55
Phosphorus.....			not over .10	not over .10
Silicon.....			not over .20	not over .20
Manganese.....			.80 to 1.10	.80 to 1.10

**Section** 2. Unless otherwise specified, the section of rail shall be the American Standard, recommended by the American Society of Civil Engineers, and shall conform, as accurately as possible, to the templet furnished by the Railroad Company, consistent with Clause No. 3, relative to specified weight. An allowance in height of  $\frac{1}{8}$  of an inch under and  $\frac{1}{2}$  of an inch over, will be permitted. A perfect fit of the splice bars, however, shall be maintained at all times.

**Weight** 3. The weight of the rails shall be maintained as near as possible, after complying with Clause No. 2, to that specified in contract. A variation of  $\frac{1}{2}$  of 1 per cent. for an entire order will be allowed. Rails shall be accepted and settled for according to actual weight.

**Length** 4. The standard length of rails shall be 30 feet. Ten per cent. of the entire order will be accepted in shorter lengths, varying by even feet down to 24 feet. A variation of  $\frac{1}{4}$  inch in length from the lengths specified will be allowed.



5. The name of the maker and the month and year of manufacture shall be rolled in raised letters on the side of the web, and the number of the heat shall be stamped on each rail.

6. Circular holes for splice bars shall be drilled in accordance with specifications of purchaser. They shall be accurate to drawing and dimensions furnished in every respect, and free from burrs.

7. Rails to be straightened while cold, to be smooth on head, to be sawed square at ends, and, prior to shipment, to have the burr occasioned by the saw cutting removed, and to have ends made clean. They are to be free from injurious defects and flaws of all kinds.

8. The inspector, representing the purchaser, shall have free access to the works of the manufacturer at all times while his contract is being executed, and shall have all reasonable facilities afforded to satisfy him that the rails are being made in accordance with specifications. The manufacturer shall furnish the inspector, daily, with carbon determinations of each heat, and a complete chemical analysis every twenty-four hours, representing the average of the other elements contained in the steel.

9. Rails which possess any injurious physical defects, or for any other cause are not suitable for first quality, shall be considered No. 2 Rails.

### STANDARD SPECIFICATIONS STEEL SPLICE BARS

(January 1, 1899)

**Chemical  
Composition**

- 1. Carbon, not to exceed..... 0.1
- Phosphorus, not to exceed ..... 0.1
- Manganese .....0.40 to 0.6

**Physical  
Properties**

- 2. Test pieces cut from head of splice bar n
  - a. Ultimate strength, 54,000 to 64,000 lbs. }  
inch.
  - b. Elastic limit, not less than one-half th  
strength.
  - c. Elongation, not less than 25 per cent. me  
in. (203 millimeters).
  - d. Bending test, 180 degrees flat on itself wi  
ture on outside of bent portion.

**Finish**

- 3. All splice bars shall be smoothly rolled ;  
templet. The name of maker and year of m  
shall be rolled in raised letters on the side c  
The bars shall be sheared accurately to lengtl  
from fins or cracks, and shall be perfect fit to t  
which they are intended.

manship

4. The punching and notching of Splice Bars must be accurate in every respect to drawing and dimensions furnished.

tion

5. The inspector, representing the purchaser, shall have free access to the works of the manufacturer at all times while his contract is being executed, and shall have all reasonable facilities afforded to satisfy him that splice bars are being made in accordance with specifications.

**NOTES ON STEEL AND IRON**

1. The average weight of wrought iron is 480 lbs. per cubic foot. A bar 1 inch square and 3 feet long weighs, therefore, exactly 1440 lbs. Hence:

*To find the sectional area, given the weight per foot :*

Multiply by  $\frac{1}{3}$ .

*To find the weight per foot, given the sectional area :*

Multiply by  $\frac{3}{1}$ .

2. The weight of steel is 2 per cent. greater than that of wrought iron.

*To find sectional area, given weight per foot :*

Divide by 3.4.

*To find weight per foot, given sectional area :*

Multiply by 3.4.

3. The center load at which a bar of wrought iron 1 in. square and 12 in. center to center of points of support, will give way is very nearly *one ton* (of 2,240 lbs.).

4. Within the elastic limit the extension and compression of wrought iron is very nearly  $\frac{1}{10000}$  of its length for a stress of *one ton* (of 2,240 lbs.) per square inch.

For cast iron this ratio is  $\frac{1}{10000}$  for tension, but becomes variable for compression.

5. The contraction or expansion of wrought iron under change of temperature is about  $\frac{1}{10000}$  of its length, for a variation of 15° Fahrenheit.

The stress thus induced, if the ends are held rigidly fixed, is about *one ton* (of 2,240 lbs.) per square inch of cross-section.

6. The coefficient of expansion of wrought iron for 100° Fahrenheit is 0.000686. Therefore, for a variation in temperature of 125°, a wrought iron 100 feet long will expand or contract 1.029 inches.

*Conversely :* A change in length of 1 inch per hundred feet will be produced by a variation in temperature of 121.5° Fahrenheit.

7. The melting point of iron and steel is about as follows :

Wrought iron, . . . . .	3,000° Fahrenheit
Cast iron, . . . . .	2,000° "
Steel, . . . . .	2,400° "

8. The welding heat of wrought iron is 2,733° Fahrenheit.

**MISCELLANEOUS NOTES**

1. Thrust of arch per lineal foot :

$$T = \frac{1.5 w l^2}{r}$$

in which  $w$  = load per square foot,  $r$  = rise in inches, and  $l$  = span in feet.

2. Approximately the radius of gyration for a box section is the least side.

**LOADS UNIFORMLY DISTRIBUTED FOR  
RECTANGULAR SPRUCE OR WHITE  
PINE BEAMS ONE INCH THICK**

The following table has been calculated for extreme fiber stresses in lbs. per square inch corresponding to the following values for rupture recommended by Prof. Lanza, viz.:

- Spruce and white pine.....3,000 lbs.
- Oak.....4,000 "
- Yellow pine.....5,000 "

oak increase values in table by  $\frac{1}{3}$ . For yellow pine increase in table by  $\frac{1}{5}$ .

The safe load for any other values per square inch is found by increasing or decreasing the loads given in the table in the same proportion as the increased or decreased fiber stress.

Depth of Beam

	6'	7'	8'	9'	10'	11'	12'	13'	14'	15'	16'
600	820	1070	1350	1670	2020	2400	2820	3270	3750	4270	
500	680	890	1120	1390	1680	2000	2350	2730	3120	3560	
430	580	760	960	1190	1440	1710	2010	2330	2680	3050	
380	510	670	840	1040	1260	1500	1760	2040	2340	2670	
330	460	590	750	930	1120	1330	1560	1810	2080	2370	
300	410	530	670	830	1010	1200	1410	1630	1880	2130	
270	370	490	610	760	920	1090	1280	1490	1710	1940	
250	340	440	560	690	840	1000	1180	1390	1560	1780	
230	310	410	520	640	780	930	1080	1260	1440	1640	
210	290	380	480	590	720	860	1010	1170	1340	1530	
200	270	360	450	560	670	800	940	1090	1250	1420	
190	260	350	420	520	630	750	880	1020	1180	1330	
180	240	310	400	490	590	710	830	960	1100	1260	
170	230	290	370	460	560	670	780	910	1040	1190	
160	210	280	360	440	530	630	740	860	990	1130	
150	200	270	340	420	510	600	710	820	940	1070	
140	190	260	320	390	480	570	670	780	890	1020	
140	190	240	310	380	460	540	640	740	850	970	
130	180	230	290	360	440	520	610	710	810	920	
130	170	220	280	350	420	500	590	680	780	890	
120	160	210	270	330	410	480	560	660	750	860	
110	160	210	260	320	390	460	540	630	720	820	
110	150	200	250	310	370	440	520	610	690	790	
110	140	190	240	300	360	430	500	580	670	760	
110	140	180	230	290	350	410	490	560	640	740	

to obtain the safe load for any thickness: Multiply values for 1 inch thickness of beam.

to obtain the required thickness for any load: Divide by safe load.

**SAFE LOADS FOR RECTANGULAR WOODEN  
PILLARS (SEASONED)**

$l$  = length of pillar in inches.  
 $d$  = width of smallest side in inches.

Yellow Pine (Southern)	White Oak	White Pine
1125	925	
$1 + \frac{l^2}{1100d^2}$	$1 + \frac{l^2}{1100d^2}$	$1 + \frac{l^2}{1100d^2}$

These formulae give safe loads of one-fourth the ultimate for short pillars decreasing to one-fifth the ultimate for long pillars.

Ratio of Length to Least Side  $\frac{l}{d}$	Safe Load in Pounds per Square Inch of Section		
	Yellow Pine (Southern)	White Oak	White Pine
12	995	818	
14	955	785	
16	913	750	
18	869	715	
20	825	678	
22	781	642	
24	738	607	
26	697	575	
28	657	541	
30	619	509	
32	583	479	
34	549	451	
36	516	425	
38	487	400	
40	458	377	

**SAFE LOADS IN TONS OF 2,000 LBS. FOR SQUARE WOODEN PILLARS**

Unsupported Length of Column in Feet	Size of Pillar in Inches						
	6x6	8x8	9x9	10x10	12x12	14x14	16x16
<b>WHITE PINE OR SPRUCE</b>							
6	12.80						
8	11.70	22.7	29.6				
10	10.60	21.3	28.0	35.5			
12	9.54	19.8	26.3	33.7	51.1		
14	8.46	18.4	24.7	31.9	49.0	69.6	
16	7.38	17.0	23.1	30.1	46.8	67.0	91.0
18	.....	15.5	21.5	28.3	44.7	64.5	88.0
20	.....	14.1	19.8	26.5	42.5	62.0	85.2
22	.....	.....	18.2	24.7	40.3	59.5	82.3
24	.....	.....	.....	22.9	38.2	57.0	79.4
<b>WHITE OAK</b>							
6	14.80						
8	13.50	26.2	34.0				
10	12.20	24.6	32.4	41.0			
12	11.00	22.7	30.4	39.1	59.1		
14	9.73	21.1	28.4	36.7	56.9	80.4	
16	8.64	19.5	26.5	34.6	54.0	77.8	105.0
18	.....	17.8	24.7	32.4	51.1	74.5	102.0
20	.....	16.3	22.7	30.5	49.0	71.3	98.5
22	.....	.....	21.1	28.2	46.1	68.3	94.7
24	.....	.....	.....	26.4	43.9	65.5	90.9
<b>YELLOW PINE (SOUTHERN)</b>							
6	18.0						
8	16.4	32.0	41.6				
10	14.9	29.9	39.4	50.0			
12	13.3	27.8	36.9	47.6	72.0		
14	11.9	25.8	34.7	44.7	69.1	98.0	182.0
16	10.4	23.7	32.3	42.3	65.5	94.6	175.0
18	.....	21.8	30.0	39.5	62.6	90.7	164.0
20	.....	19.8	27.8	37.0	59.8	86.9	151.0
22	.....	.....	25.7	34.6	56.2	83.6	138.0
24	.....	.....	.....	32.2	53.3	80.0	121.0

**STRENGTH OF MATERIALS**

**ULTIMATE RESISTANCE TO TENSION IN LBS. PER SQUARE**

**METALS AND ALLOYS**

Aluminum Bronze

10 per cent. Al. and 90 per cent. Copper . . . . .

1¼ " " 98¾ " " . . . . .

Brass, cast . . . . .

" wire . . . . .

Bronze or gun metal . . . . .

Copper, cast . . . . .

" sheet . . . . .

" bolts . . . . .

" wire (unannealed) . . . . .

Iron, cast, 18,400 to 29,000 . . . . .

" wire, black or annealed . . . . .

" " bright hard drawn . . . . .

Lead, sheet . . . . .

Steel . . . . . **45000 to 1**

" Aluminum 2½ per cent. Aluminum . . . . . 1

" Copper, 85 per cent. Copper . . . . . 1

" Nickel, 3¼ per cent. Nickel . . . . . 1

" cast, wire, crucible . . . . . **2**

" " Bessemer . . . . . 1

" " high carbon . . . . . 1

" " mild O. H. . . . . 1

The modulus of elasticity of steel from recent tests is from 29,000,000 to 31,000,000. Average, 29,000,000.

Tin, cast . . . . .

Zinc . . . . . **70000**



**LENGTH OF MATERIALS—Continued**

**R, SEASONED, AND OTHER ORGANIC FIBER**

largely from Trautwine's pocket book (edition of 1891)

	Average
. . . . .	16000
an . . . . .	16500
sh . . . . .	11500
. . . . .	15000
anon . . . . .	11400
can, red . . . . .	10300
ē . . . . .	10000
ees . . . . .	12000 to 16000
erican . . . . .	11000
. . . . .	8000
an, white . . . . .	10000
an . . . . .	10000
an, white, red and pitch, Memel, Riga . . . . .	10000
long leaf yellow . . . . .	12600 to 19200
. . . . .	7000
. . . . .	20000
k . . . . .	8000

**STONE, NATURAL AND ARTIFICIAL**

ment . . . . .	280 to 300
. . . . .	2560
. . . . .	2400 to 4600
ary lime . . . . .	10 to 20

**ULTIMATE RESISTANCE TO COMPRESSION**

**METALS**

. . . . .	10300
. . . . .	85000 to 125000
. . . . .	45000 to 120000

**STRENGTH OF MATERIALS—Continued**

**TIMBER, SEASONED, COMPRESSED IN THE DIRECTION OF THE GRAIN**

Taken largely from Trautwine's pocket book (edition of 1891)

Ash, American . . . . .	
Beech " . . . . .	
Birch . . . . .	
Cedar of Lebanon . . . . .	
" American, red . . . . .	
Chestnut . . . . .	
Deal, red . . . . .	
Fir or Spruce . . . . .	
Hickory . . . . .	
Oak, American, white . . . . .	
" British . . . . .	1
" Dantzic . . . . .	
Pine, American, white . . . . .	
" " long leaf yellow . . . . .	
Walnut, black . . . . .	

**STONE, NATURAL AND ARTIFICIAL**

Brick, weak . . . . .	550 t
" strong . . . . .	
" fire . . . . .	
Brick work, ordinary, in cement . . . . .	300 t
" best . . . . .	
Glass . . . . .	3
Granite . . . . .	5000 to 1
Limestone . . . . .	4000 to 1
Sandstone, ordinary . . . . .	2500 to 1

**ULTIMATE RESISTANCE TO SHEARING METALS**

Iron, cast . . . . .	2
Steel . . . . .	5

**TIMBER, SEASONED, ALONG THE GRAIN**

White Pine, Spruce, Hemlock . . . . .	250 t
Yellow Pine, long leaf . . . . .	300 t
Oak . . . . .	400 t

**SPECIFIC GRAVITY OF VARIOUS SUBSTANCES**

Names of Substances	Specific Gravity	Names of Substances	Specific Gravity
Aluminum { cast . . . . .	2.60	Magnesium . . . . .	1.74
{ hammered . . . . .	2.75	Mahogany . . . . .	0.56-1.09
. . . . .	1.08	Maple, dry . . . . .	0.70
Asbestos . . . . .	1.40-1.70	Marble . . . . .	2.52-2.85
Bauxite . . . . .	1.10-1.20	Masonry, stone, dry . . . . .	2.00-2.55
. . . . .	0.85	"    brick, " . . . . .	1.50-1.60
Cast iron . . . . .	8.40-8.70	Mercury, a. 32° Fah . . . . .	13.596
rolled . . . . .	8.57	Mica . . . . .	2.80
Common, hard . . . . .	1.53-2.30	Oak, dry . . . . .	0.69-1.03
, ground, loose . . . . .	1.85	Petroleum, at 59° Fah. . . . .	0.80
oil . . . . .	0.44	Pine . . . . .	0.85-0.60
dry . . . . .	0.76-0.84	Platinum { cast . . . . .	21.15
dry . . . . .	1.80-2.60	{ hammered . . . . .	21.3-21.5
luminous . . . . .	1.20-1.50	Quartz . . . . .	2.5-2.80
rose . . . . .	0.55	Saltpetre, Chili . . . . .	2.23
e . . . . .	2.47	"    Kali . . . . .	1.95-2.08
{ cast . . . . .	8.79	Sand, fine, dry . . . . .	1.40-1.65
{ rolled . . . . .	8.78-9.00	"    wet . . . . .	1.90-2.05
d . . . . .	3.52	"    coarse . . . . .	1.40-1.50
tumus . . . . .	1.30-1.80	Sandstone . . . . .	2.20-2.50
ommon window . . . . .	2.64	Silver { cast . . . . .	10.48
common . . . . .	2.40-2.70	{ hammered . . . . .	10.62
ast, pure or 24 . . . . .	19.28	Slate . . . . .	2.60-2.70
ure hammered . . . . .	19.33	Snow, freshly fallen . . . . .	0.19
. . . . .	2.50-3.00	Steel . . . . .	7.26-7.88
i, cast, dry . . . . .	0.97	Sulphur . . . . .	1.93-2.07
ende . . . . .	8.00	Sodium . . . . .	0.978
. . . . .	0.88-0.92	Tin { cast . . . . .	7.30
st . . . . .	7.10-7.50	{ rolled . . . . .	7.30
rought . . . . .	7.79	Water { pure rain or dis- . . . . .	1.00
. . . . .	1.82	{ tilled, at 39° Fah. . . . .	1.00
. . . . .	11.37	"    sea . . . . .	1.02
. . . . .	2.30-3.20	Walnut, dry . . . . .	0.60-0.81
acked . . . . .	1.30-1.40	Wax . . . . .	0.95-0.98
nes . . . . .	2.46-2.84	Zinc { cast . . . . .	7.26
		{ rolled . . . . .	7.26

**WEIGHT OF A CUBIC FOOT OF SUBSTANCES**

Names of Substances	Ave Wt Lb
Aluminum . . . . .	1
Anthracite, solid, of Pennsylvania . . . . .	
"    broken, loose . . . . .	
"    "    moderately shaken . . . . .	
"    heaped bushel, loose . . . . .	(
Ash, American, white, dry . . . . .	
Asphaltum . . . . .	
Brass (Copper and Zinc), cast . . . . .	8
"    rolled . . . . .	8
Brick, best pressed . . . . .	1
"    common, hard . . . . .	1
"    soft, inferior . . . . .	1
Brickwork, pressed brick . . . . .	1
"    ordinary . . . . .	1
Cement, hydraulic, ground, loose, American Rosendale . . . . .	
"    "    "    "    "    Louisville . . . . .	
"    "    "    "    "    English, Portland . . . . .	
Cherry, dry . . . . .	
Chestnut, dry . . . . .	
Clay, potters', dry . . . . .	1
"    in lump, loose . . . . .	
Coal, bituminous, solid . . . . .	
"    "    broken, loose . . . . .	
"    "    heaped bushel, loose . . . . .	(
Coke, loose, of good coal . . . . .	2
"    "    heaped bushel . . . . .	(
Copper, cast . . . . .	8
"    rolled . . . . .	8
Earth, common loam, dry, loose . . . . .	
"    "    "    "    moderately rammed . . . . .	
"    as a soft flowing mud . . . . .	1
Ebony, dry . . . . .	
Elm, dry . . . . .	

**WEIGHT OF SUBSTANCES—Continued**

Names of Substances	Average Weight, Lbs.
mon window . . . . .	157
nmon . . . . .	168
pure, or 24 carat . . . . .	1204
, hammered . . . . .	1217
0 lbs. per bushel . . . . .	48
. . . . .	170
out the same as sand, which see.	
plaster of paris) . . . . .	142
dry . . . . .	25
dry . . . . .	53
le, black . . . . .	203
. . . . .	58.7
. . . . .	450
ght, purest . . . . .	485
average . . . . .	480
. . . . .	114
. . . . .	711
itæ, dry . . . . .	83
k, ground, loose, or in small lumps . . . . .	53
"    "    thoroughly shaken . . . . .	75
"    "    per struck bushel . . . . .	(66)
s and marbles . . . . .	168
"    loose, in irregular fragments . . . . .	96
n . . . . .	109
, Spanish, dry . . . . .	53
Honduras, dry . . . . .	35
. . . . .	49
ee Limestones.	
of granite or limestone, well dressed . . . . .	165
" mortar rubble . . . . .	154
" dry " (well scabbled) . . . . .	138
" sandstone, well dressed . . . . .	144
at 32° Fahrenheit . . . . .	849
. . . . .	18f
. . . . .	10f
rdened . . . . .	80 to 11
close . . . . .	1f
fluid, maximum . . . . .	1f
ry . . . . .	

**WEIGHT OF SUBSTANCES—Continued**

Names of Substances	Ave Wei lb
Oak, white, dry . . . . .	
“ other kinds . . . . .	32 to
Petroleum . . . . .	
Pine, white, dry . . . . .	
“ yellow, Northern . . . . .	
“ “ Southern . . . . .	
Platinum . . . . .	18
Quartz, common, pure . . . . .	
Rosin . . . . .	
Salt, coarse, Syracuse, N. Y. . . . .	
“ Liverpool, fine, for table use . . . . .	
Sand, of pure quartz, dry, loose . . . . .	90 to
“ well shaken . . . . .	99 to
“ perfectly wet . . . . .	120 to
Sandstones, fit for building . . . . .	
Shales, red or black . . . . .	
Silver . . . . .	
Slate . . . . .	
Snow, freshly fallen . . . . .	5 to
“ moistened and compacted by rain . . . . .	15 to
Spruce, dry . . . . .	
Steel . . . . .	
Sulphur . . . . .	
Sycamore, dry . . . . .	
Tar . . . . .	
Tin, cast . . . . .	
Turf or Peat, dry, unpressed . . . . .	20 to
Walnut, black, dry . . . . .	
Water, pure rain or distilled, at 60° Fahrenheit . . . . .	
“ sea . . . . .	
Wax, bees . . . . .	
Zinc or Spelter . . . . .	4

Green timbers usually weigh from one-fifth to one-half more than

**COEFFICIENT OF THERMAL EXPANSION OF SUBSTANCES BY HEAT**

the increase in the length of a bar of any material on a decrease of temperature, multiply the number of degrees of increase of temperature by the coefficient for 100 degrees by the length of the bar and divide by 100.

Name of Substance	Coefficient for 100° Fahrenheit	Coefficient for 180° Fahrenheit, or 100° Centigrade
the direction of the	.00026	.00046
) . . . . .	TO .00081	TO .00057
. . . . .	.00104	.00188
. . . . .	.00107	.00193
. . . . .	.0003	.0005
an) . . . . .	.0008	.0014
. . . . .	.0009	.0017
direction of the grain, {	.00024	.00044
) . . . . .	.00045	.00081
) . . . . .	.00048	.00087
) . . . . .	.0008	.0015
age) . . . . .	.00047	.00085
. . . . .	.0006	.0011
red) . . . . .	.0007	.0012
. . . . .	.0008	.0014
. . . . .	.0016	.0029
. . . . .	.00036	.00065
tra) . . . . .	TO .0006	TO .0011
. . . . .	.0033	.0060
. . . . .	.0005	.0009
. . . . .	.0005	.0009
. . . . .	TO .0007	TO .0012
. . . . .	.0011	.002
. . . . .	.0006	.001
considerably with the {	.0086	.0156
) . . . . .		

**AREAS OF FLAT ROLLED STEEL**

For Thicknesses from  $\frac{1}{16}$  in. to 2 in. and Widths from 1 in. to  $1\frac{3}{4}$  in.

Thickness in Inches	1'	1 $\frac{1}{4}$ "	1 $\frac{1}{2}$ "	1 $\frac{3}{4}$ "	2"	2 $\frac{1}{4}$ "	2 $\frac{1}{2}$ "	2 $\frac{3}{4}$ "
$\frac{1}{16}$	.063	.078	.094	.109	.125	.141	.156	.172
$\frac{1}{8}$	.125	.156	.188	.219	.250	.281	.313	.344
$\frac{3}{16}$	.188	.234	.281	.328	.375	.422	.469	.516
$\frac{1}{4}$	.250	.313	.375	.438	.500	.563	.625	.688
$\frac{5}{16}$	.313	.391	.469	.547	.625	.703	.781	.859
$\frac{3}{8}$	.375	.469	.563	.656	.750	.844	.938	1.03
$\frac{7}{16}$	.438	.547	.656	.766	.875	.984	1.09	1.20
$\frac{1}{2}$	.500	.625	.750	.875	1.00	1.13	1.25	1.38
$\frac{9}{16}$	.563	.703	.844	.984	1.13	1.27	1.41	1.55
$\frac{5}{8}$	.625	.781	.938	1.09	1.25	1.41	1.56	1.72
$\frac{11}{16}$	.688	.859	1.03	1.20	1.38	1.55	1.72	1.89
$\frac{3}{4}$	.750	.938	1.13	1.31	1.50	1.69	1.88	2.06
$\frac{13}{16}$	.813	1.02	1.22	1.42	1.63	1.83	2.03	2.23
$\frac{7}{8}$	.875	1.09	1.31	1.53	1.75	1.97	2.19	2.41
$\frac{15}{16}$	.938	1.17	1.41	1.64	1.88	2.11	2.34	2.58
1	1.00	1.25	1.50	1.75	2.00	2.25	2.50	2.75
$1\frac{1}{16}$	1.06	1.33	1.59	1.86	2.13	2.39	2.66	2.92
$1\frac{1}{8}$	1.13	1.41	1.69	1.97	2.25	2.53	2.81	3.09
$1\frac{3}{16}$	1.19	1.48	1.78	2.08	2.38	2.67	2.97	3.27
$1\frac{1}{4}$	1.25	1.56	1.88	2.19	2.50	2.81	3.13	3.44
$1\frac{5}{16}$	1.31	1.64	1.97	2.30	2.63	2.95	3.28	3.61
$1\frac{3}{8}$	1.38	1.72	2.06	2.41	2.75	3.09	3.44	3.78
$1\frac{7}{16}$	1.44	1.80	2.16	2.52	2.88	3.23	3.59	3.95
$1\frac{1}{2}$	1.50	1.88	2.25	2.63	3.00	3.38	3.75	4.13
$1\frac{9}{16}$	1.56	1.95	2.34	2.73	3.13	3.52	3.91	4.30
$1\frac{5}{8}$	1.63	2.03	2.44	2.84	3.25	3.66	4.06	4.47
$1\frac{11}{16}$	1.69	2.11	2.53	2.95	3.38	3.80	4.22	4.64
$1\frac{3}{4}$	1.75	2.19	2.63	3.06	3.50	3.94	4.38	4.81
$1\frac{13}{16}$	1.81	2.27	2.72	3.17	3.63	4.08	4.53	4.98
$1\frac{7}{8}$	1.88	2.34	2.81	3.28	3.75	4.22	4.69	5.16
$1\frac{15}{16}$	1.94	2.42	2.91	3.39	3.88	4.36	4.84	5.33
2	2.00	2.50	3.00	3.50	4.00	4.50	5.00	5.50



AREAS OF FLAT ROLLED STEEL—Continued

	3"	3¼"	3½"	3¾"	4"	4¼"	4½"	4¾"	12"
	.188	.203	.219	.234	.250	.266	.281	.297	.750
	.375	.406	.438	.469	.500	.531	.563	.594	1.50
	.563	.609	.656	.703	.750	.797	.844	.891	2.25
	.750	.813	.875	.938	1.00	1.06	1.13	1.19	3.00
	.998	1.02	1.09	1.17	1.25	1.33	1.41	1.48	3.75
	1.13	1.22	1.31	1.41	1.50	1.59	1.69	1.78	4.50
	1.31	1.42	1.53	1.64	1.75	1.86	1.97	2.08	5.25
	1.50	1.63	1.75	1.88	2.00	2.13	2.25	2.38	6.00
	1.69	1.83	1.97	2.11	2.25	2.39	2.53	2.67	6.75
	1.88	2.03	2.19	2.34	2.50	2.66	2.81	2.97	7.50
	2.06	2.23	2.41	2.58	2.75	2.92	3.09	3.27	8.25
	2.25	2.44	2.63	2.81	3.00	3.19	3.38	3.56	9.00
	2.44	2.64	2.84	3.05	3.25	3.45	3.66	3.86	9.75
	2.63	2.84	3.06	3.28	3.50	3.72	3.94	4.16	10.50
	2.81	3.05	3.28	3.52	3.75	3.98	4.22	4.45	11.25
	3.00	3.25	3.50	3.75	4.00	4.25	4.50	4.75	12.00
	3.19	3.45	3.72	3.98	4.25	4.52	4.78	5.05	12.75
	3.38	3.66	3.94	4.22	4.50	4.78	5.06	5.34	13.50
	3.56	3.86	4.16	4.45	4.75	5.05	5.34	5.64	14.25
	3.75	4.06	4.38	4.69	5.00	5.31	5.63	5.94	15.00
	3.94	4.27	4.59	4.92	5.25	5.58	5.91	6.23	15.75
	4.13	4.47	4.81	5.16	5.50	5.84	6.19	6.53	16.50
	4.31	4.67	5.03	5.39	5.75	6.11	6.47	6.83	17.25
	4.50	4.88	5.25	5.63	6.00	6.38	6.75	7.13	18.00
	4.69	5.08	5.47	5.86	6.25	6.64	7.03	7.42	18.75
	4.88	5.28	5.69	6.09	6.50	6.91	7.31	7.72	19.50
	5.06	5.48	5.91	6.33	6.75	7.17	7.59	8.02	20.25
	5.25	5.69	6.13	6.56	7.00	7.44	7.88	8.31	21.00
	5.44	5.89	6.34	6.80	7.25	7.70	8.16	8.61	21.75
	5.63	6.09	6.56	7.03	7.50	7.97	8.44	8.91	22.50
	5.81	6.30	6.78	7.27	7.75	8.23	8.72	9.20	23.25
	6.00	6.50	7.00	7.50	8.00	8.50	9.00	9.50	24.00

AREAS OF FLAT ROLLED STEEL—Contin

Thickness in Inches	5'	5¼'	5½'	5¾'	6'	6¼'	6½'	6¾'
1/16	.313	.328	.344	.359	.375	.391	.406	.422
1/8	.625	.656	.688	.719	.750	.781	.813	.844
3/16	.938	.984	1.03	1.08	1.13	1.17	1.22	1.27
1/4	1.25	1.31	1.38	1.44	1.50	1.56	1.63	1.69
5/16	1.56	1.64	1.72	1.80	1.88	1.95	2.03	2.11
3/8	1.88	1.97	2.06	2.16	2.25	2.34	2.44	2.53
7/16	2.19	2.30	2.41	2.52	2.63	2.73	2.84	2.95
1/2	2.50	2.63	2.75	2.88	3.00	3.13	3.25	3.38
9/16	2.81	2.95	3.09	3.23	3.38	3.52	3.66	3.80
5/8	3.13	3.28	3.44	3.59	3.75	3.91	4.06	4.22
11/16	3.44	3.61	3.78	3.95	4.13	4.30	4.47	4.64
3/4	3.75	3.94	4.13	4.31	4.50	4.69	4.88	5.06
13/16	4.06	4.27	4.47	4.67	4.88	5.08	5.28	5.48
7/8	4.38	4.59	4.81	5.03	5.25	5.47	5.69	5.91
15/16	4.69	4.92	5.16	5.39	5.63	5.86	6.09	6.33
1	5.00	5.25	5.50	5.75	6.00	6.25	6.50	6.75
1 1/16	5.31	5.58	5.84	6.11	6.38	6.64	6.91	7.17
1 1/8	5.63	5.91	6.19	6.47	6.75	7.03	7.31	7.59
1 1/4	5.94	6.23	6.53	6.83	7.13	7.42	7.72	8.02
1 1/2	6.25	6.56	6.88	7.19	7.50	7.81	8.13	8.44
1 5/16	6.56	6.89	7.22	7.55	7.88	8.20	8.53	8.86
1 3/8	6.88	7.22	7.56	7.91	8.25	8.59	8.94	9.28
1 7/16	7.19	7.55	7.91	8.27	8.63	8.98	9.34	9.70
1 1/2	7.50	7.88	8.25	8.63	9.00	9.38	9.75	10.13
1 9/16	7.81	8.20	8.59	8.98	9.38	9.77	10.16	10.55
1 5/8	8.13	8.53	8.94	9.34	9.75	10.16	10.56	10.97
1 11/16	8.44	8.86	9.28	9.70	10.13	10.55	10.97	11.39
1 3/4	8.75	9.19	9.63	10.06	10.50	10.94	11.38	11.81
1 13/16	9.06	9.52	9.97	10.42	10.88	11.33	11.78	12.23
1 7/8	9.38	9.84	10.31	10.78	11.25	11.72	12.19	12.66
1 15/16	9.69	10.17	10.66	11.14	11.63	12.11	12.59	13.08
2	10.00	10.50	11.00	11.50	12.00	12.50	13.00	13.50

AREAS OF FLAT ROLLED STEEL—Continued

in Inches	7"	7¼"	7½"	7¾"	8"	8¼"	8½"	8¾"	12"
1/16"	.438	.453	.469	.484	.500	.516	.531	.547	.750
1/8"	.875	.906	.938	.969	1.00	1.03	1.06	1.09	1.50
3/16"	1.31	1.36	1.41	1.45	1.50	1.55	1.59	1.64	2.25
1/4"	1.75	1.81	1.88	1.94	2.00	2.06	2.13	2.19	3.00
5/16"	2.19	2.27	2.34	2.42	2.50	2.58	2.66	2.73	3.75
3/8"	2.63	2.72	2.81	2.91	3.00	3.09	3.19	3.28	4.50
7/8"	3.06	3.17	3.28	3.39	3.50	3.61	3.72	3.83	5.25
1/2"	3.50	3.63	3.75	3.88	4.00	4.13	4.25	4.38	6.00
9/16"	3.94	4.08	4.22	4.36	4.50	4.64	4.78	4.92	6.75
5/8"	4.38	4.53	4.69	4.84	5.00	5.16	5.31	5.47	7.50
3/4"	4.81	4.98	5.16	5.33	5.50	5.67	5.84	6.02	8.25
7/8"	5.25	5.44	5.63	5.81	6.00	6.19	6.38	6.56	9.00
1"	5.69	5.89	6.09	6.30	6.50	6.70	6.91	7.11	9.75
1 1/16"	6.13	6.34	6.56	6.78	7.00	7.22	7.44	7.66	10.50
1 1/8"	6.56	6.80	7.03	7.27	7.50	7.73	7.97	8.20	11.25
1 1/4"	7.00	7.25	7.50	7.75	8.00	8.25	8.50	8.75	12.00
1 3/8"	7.44	7.70	7.97	8.23	8.50	8.77	9.03	9.30	12.75
1 1/2"	7.88	8.16	8.44	8.72	9.00	9.28	9.56	9.84	13.50
1 5/8"	8.31	8.61	8.91	9.20	9.50	9.80	10.09	10.39	14.25
1 3/4"	8.75	9.06	9.38	9.69	10.00	10.31	10.63	10.94	15.00
1 7/8"	9.19	9.52	9.84	10.17	10.50	10.83	11.16	11.48	15.75
2"	9.63	9.97	10.31	10.66	11.00	11.34	11.69	12.03	16.50
2 1/16"	10.06	10.42	10.78	11.14	11.50	11.86	12.22	12.58	17.25
2 1/8"	10.50	10.88	11.25	11.63	12.00	12.38	12.75	13.13	18.00
2 1/4"	10.94	11.33	11.72	12.11	12.50	12.89	13.28	13.67	18.75
2 3/8"	11.38	11.78	12.19	12.59	13.00	13.41	13.81	14.22	19.50
2 1/2"	11.81	12.23	12.66	13.08	13.50	13.92	14.34	14.77	20.25
2 5/8"	12.25	12.69	13.13	13.56	14.00	14.44	14.88	15.31	21.00
2 3/4"	12.69	13.14	13.59	14.05	14.50	14.95	15.41	15.86	21.75
2 7/8"	13.13	13.59	14.06	14.53	15.00	15.47	15.94	16.41	22.50
3"	13.56	14.05	14.53	15.02	15.50	15.98	16.47	16.95	23.25
3 1/16"	14.00	14.50	15.00	15.50	16.00	16.50	17.00	17.50	24.00

AREAS OF FLAT ROLLED STEEL—C

Thickness in Inches	9"	9¼"	9½"	9¾"	10"	10¼"	10½"	10¾"
1/8	.563	.578	.594	.609	.625	.641	.656	
1/8	1.13	1.16	1.19	1.22	1.25	1.28	1.31	
3/8	1.69	1.73	1.78	1.83	1.88	1.93	1.97	
1/4	2.25	2.31	2.38	2.44	2.50	2.56	2.63	
5/8	2.81	2.89	2.97	3.05	3.13	3.20	3.28	
3/8	3.38	3.47	3.56	3.66	3.75	3.84	3.94	
7/8	3.94	4.05	4.16	4.27	4.38	4.48	4.59	
1/2	4.50	4.63	4.75	4.88	5.00	5.13	5.25	
9/8	5.06	5.20	5.34	5.48	5.63	5.77	5.91	
3/8	5.63	5.78	5.94	6.09	6.25	6.41	6.56	
11/8	6.19	6.36	6.53	6.70	6.88	7.05	7.22	
3/4	6.75	6.94	7.13	7.31	7.50	7.69	7.88	
1 1/8	7.31	7.52	7.72	7.92	8.13	8.33	8.53	
7/8	7.88	8.09	8.31	8.53	8.75	8.97	9.19	
1 1/8	8.44	8.67	8.91	9.14	9.38	9.61	9.84	1
1	9.00	9.25	9.50	9.75	10.00	10.25	10.50	1
1 1/8	9.56	9.83	10.09	10.36	10.63	10.89	11.16	1
1 1/8	10.13	10.41	10.69	10.97	11.25	11.53	11.81	1
1 3/8	10.69	10.98	11.28	11.58	11.88	12.17	12.47	1
1 1/4	11.25	11.56	11.88	12.19	12.50	12.81	13.13	1
1 5/8	11.81	12.14	12.47	12.80	13.13	13.45	13.78	1
1 3/8	12.38	12.72	13.06	13.41	13.75	14.09	14.44	1
1 7/8	12.94	13.30	13.66	14.02	14.38	14.73	15.09	1
1 1/2	13.50	13.88	14.25	14.63	15.00	15.38	15.75	1
1 9/8	14.06	14.45	14.84	15.23	15.63	16.02	16.41	1
1 3/8	14.63	15.03	15.44	15.84	16.25	16.66	17.06	1
1 11/8	15.19	15.61	16.03	16.45	16.88	17.30	17.72	1
1 3/4	15.75	16.19	16.63	17.06	17.50	17.94	18.38	1
1 13/8	16.31	16.77	17.22	17.67	18.13	18.58	19.03	1
1 7/8	16.88	17.34	17.81	18.28	18.75	19.22	19.69	2
1 15/8	17.44	17.92	18.41	18.89	19.38	19.86	20.34	2
2	18.00	18.50	19.00	19.50	20.00	20.50	21.00	2

AREAS OF FLAT ROLLED STEEL—Continued

Thickness in Inches	11'	11 1/4'	11 1/2'	11 3/4'	12'	12 1/4'	12 1/2'	12 3/4'
1/16"	.688	.703	.719	.734	.750	.766	.781	.797
1/8"	1.38	1.41	1.44	1.47	1.50	1.53	1.56	1.59
3/16"	2.06	2.11	2.16	2.20	2.25	2.30	2.34	2.39
1/4"	2.75	2.81	2.88	2.94	3.00	3.06	3.13	3.19
5/16"	3.44	3.52	3.59	3.67	3.75	3.83	3.91	3.98
3/8"	4.13	4.23	4.31	4.41	4.50	4.59	4.69	4.78
7/16"	4.81	4.92	5.03	5.14	5.25	5.36	5.47	5.58
1/2"	5.50	5.63	5.75	5.88	6.00	6.13	6.25	6.38
5/8"	6.19	6.33	6.47	6.61	6.75	6.89	7.03	7.17
3/4"	6.88	7.03	7.19	7.34	7.50	7.66	7.81	7.97
7/8"	7.56	7.73	7.91	8.08	8.25	8.42	8.59	8.77
1"	8.25	8.44	8.63	8.81	9.00	9.19	9.38	9.56
1 1/16"	8.94	9.14	9.34	9.55	9.75	9.95	10.16	10.36
1 1/8"	9.63	9.84	10.06	10.28	10.50	10.72	10.94	11.16
1 1/4"	10.31	10.55	10.78	11.02	11.25	11.48	11.72	11.95
1 3/8"	11.00	11.25	11.50	11.75	12.00	12.25	12.50	12.75
1 1/2"	11.69	11.95	12.22	12.48	12.75	13.02	13.28	13.55
1 5/8"	12.38	12.66	12.94	13.22	13.50	13.78	14.06	14.34
1 3/4"	13.06	13.36	13.66	13.95	14.25	14.55	14.84	15.14
1 7/8"	13.75	14.06	14.38	14.69	15.00	15.31	15.63	15.94
2"	14.44	14.77	15.09	15.42	15.75	16.08	16.41	16.73
2 1/16"	15.13	15.47	15.81	16.16	16.50	16.84	17.19	17.53
2 1/8"	15.81	16.17	16.53	16.89	17.25	17.61	17.97	18.33
2 1/4"	16.50	16.88	17.25	17.63	18.00	18.38	18.75	19.13
2 3/8"	17.19	17.58	17.97	18.36	18.75	19.14	19.53	19.92
2 1/2"	17.88	18.28	18.69	19.09	19.50	19.91	20.31	20.72
2 5/8"	18.56	18.98	19.41	19.83	20.25	20.67	21.09	21.52
2 3/4"	19.25	19.69	20.13	20.56	21.00	21.44	21.88	22.31
2 7/8"	19.94	20.39	20.84	21.30	21.75	22.20	22.66	23.11
3"	20.63	21.09	21.56	22.03	22.50	22.97	23.44	23.91
3 1/16"	21.31	21.80	22.28	22.77	23.25	23.73	24.22	24.70
3 1/8"	22.00	22.50	23.00	23.50	24.00	24.50	25.00	25.50

The areas for 12 in. width are repeated on each page to facilitate making the additions necessary to obtain the areas of plates wider than 12 in. Thus, to find the area of 16 1/2 x 7/8 in., add the areas to be found in the same line for 8 1/4 x 7/8 and 12 x 7/8 = 2.84 + 10.50 = 13.34 square inches.

**WEIGHTS OF FLAT ROLLED STEEL**  
PER LINEAL FOOT

1 cubic foot weighing 489.6 lbs.

Thickness in inches	1"	1¼"	1½"	1¾"	2"	2¼"	2½"	2¾"
⅜	.638	.797	.957	1.11	1.28	1.44	1.59	1.75
	.850	1.06	1.28	1.49	1.70	1.91	2.12	2.34
⅝	1.06	1.33	1.59	1.86	2.12	2.39	2.65	2.92
	1.28	1.59	1.92	2.23	2.55	2.87	3.19	3.51
⅞	1.49	1.86	2.23	2.60	2.98	3.35	3.72	4.09
	1.70	2.12	2.55	2.98	3.40	3.83	4.25	4.67
1	1.92	2.39	2.87	3.35	3.83	4.30	4.78	5.26
	2.12	2.65	3.19	3.72	4.25	4.78	5.31	5.84
1 1/8	2.34	2.92	3.51	4.09	4.67	5.26	5.84	6.43
	2.55	3.19	3.83	4.47	5.10	5.75	6.38	7.02
1 1/4	2.76	3.45	4.14	4.84	5.53	6.21	6.90	7.60
	2.98	3.72	4.47	5.20	5.95	6.69	7.44	8.18
1 1/2	3.19	3.99	4.78	5.58	6.38	7.18	7.97	8.77
	3.40	4.25	5.10	5.95	6.80	7.65	8.50	9.35
1 5/8	3.61	4.52	5.42	6.32	7.22	8.13	9.03	9.93
	3.83	4.78	5.74	6.70	7.65	8.61	9.57	10.52
1 3/4	4.04	5.05	6.06	7.07	8.08	9.09	10.10	11.11
	4.25	5.31	6.38	7.44	8.50	9.57	10.63	11.69
1 7/8	4.46	5.58	6.69	7.81	8.93	10.04	11.16	12.27
	4.67	5.84	7.02	8.18	9.35	10.52	11.69	12.85
2	4.89	6.11	7.34	8.56	9.78	11.00	12.23	13.44
	5.10	6.38	7.65	8.93	10.20	11.48	12.75	14.03
2 1/8	5.32	6.64	7.97	9.30	10.63	11.95	13.28	14.61
	5.52	6.90	8.29	9.67	11.05	12.43	13.81	15.19
2 1/4	5.74	7.17	8.61	10.04	11.47	12.91	14.34	15.78
	5.95	7.44	8.93	10.42	11.90	13.40	14.88	16.37
2 1/2	6.16	7.70	9.24	10.79	12.33	13.86	15.40	16.95
	6.38	7.97	9.57	11.15	12.75	14.34	15.94	17.53
2 3/4	6.59	8.24	9.88	11.53	13.18	14.83	16.47	18.12
	6.80	8.50	10.20	11.90	13.60	15.30	17.00	18.70

**WEIGHTS OF FLAT ROLLED STEEL—Continued**  
PER LINEAL FOOT

in Inches	3"	3¼"	3½"	3¾"	4"	4¼"	4½"	4¾"	12"
3/16	1.91	2.07	2.23	2.39	2.55	2.71	2.87	3.03	7.65
	2.55	2.76	2.98	3.19	3.40	3.61	3.83	4.04	10.20
5/16	3.19	3.45	3.72	3.99	4.25	4.52	4.78	5.05	12.75
	3.83	4.15	4.47	4.78	5.10	5.42	5.74	6.06	15.30
7/16	4.46	4.83	5.20	5.58	5.95	6.32	6.70	7.07	17.85
	5.10	5.53	5.95	6.38	6.80	7.22	7.65	8.08	20.40
9/16	5.74	6.22	6.70	7.17	7.65	8.13	8.61	9.09	22.95
	6.38	6.91	7.44	7.97	8.50	9.03	9.57	10.10	25.50
1 1/16	7.02	7.60	8.18	8.76	9.35	9.93	10.52	11.11	28.05
	7.65	8.29	8.93	9.57	10.20	10.84	11.48	12.12	30.60
1 3/16	8.29	8.98	9.67	10.36	11.05	11.74	12.43	13.12	33.15
	8.93	9.67	10.41	11.16	11.90	12.65	13.39	14.13	35.70
1 5/16	9.57	10.36	11.16	11.95	12.75	13.55	14.34	15.14	38.25
	10.20	11.05	11.90	12.75	13.60	14.45	15.30	16.15	40.80
1 7/16	10.84	11.74	12.65	13.55	14.45	15.35	16.26	17.16	43.35
	11.48	12.43	13.39	14.34	15.30	16.26	17.22	18.17	45.90
1 9/16	12.12	13.12	14.13	15.14	16.15	17.16	18.17	19.18	48.45
	12.75	13.81	14.87	15.94	17.00	18.06	19.13	20.19	51.00
1 11/16	13.39	14.50	15.62	16.74	17.85	18.96	20.08	21.20	53.55
	14.03	15.20	16.36	17.53	18.70	19.87	21.04	22.21	56.10
1 13/16	14.66	15.88	17.10	18.33	19.55	20.77	21.99	23.22	58.65
	15.30	16.58	17.85	19.13	20.40	21.68	22.95	24.23	61.20
1 15/16	15.94	17.27	18.60	19.92	21.25	22.58	23.91	25.24	63.75
	16.58	17.96	19.34	20.72	22.10	23.48	24.87	26.25	66.30
1 17/16	17.22	18.65	20.08	21.51	22.95	24.38	25.82	27.26	68.85
	17.85	19.34	20.83	22.32	23.80	25.29	26.78	28.27	71.40
1 19/16	18.49	20.03	21.57	23.11	24.65	26.19	27.73	29.27	73.95
	19.13	20.72	22.31	23.91	25.50	27.10	28.69	30.28	76.50
1 21/16	19.77	21.41	23.06	24.70	26.35	28.00	29.64	31.29	79.05
	20.40	22.10	23.80	25.50	27.20	28.90	30.60	32.30	81.60

**WEIGHTS OF FLAT ROLLED STEEL—C**  
PER LINEAL FOOT

Thickness in Inches	5"	5¼"	5½"	5¾"	6"	6¼"	6½"
$\frac{1}{16}$	3.19	3.35	3.51	3.67	3.83	3.99	4.14
$\frac{1}{8}$	4.25	4.46	4.67	4.89	5.10	5.31	5.53
$\frac{5}{16}$	5.31	5.58	5.84	6.11	6.38	6.64	6.90
$\frac{3}{8}$	6.38	6.69	7.02	7.34	7.65	7.97	8.29
$\frac{7}{16}$	7.44	7.81	8.18	8.56	8.93	9.29	9.67
$\frac{1}{2}$	8.50	8.93	9.35	9.77	10.20	10.63	11.05
$\frac{9}{16}$	9.57	10.04	10.52	11.00	11.48	11.95	12.43
$\frac{5}{8}$	10.63	11.16	11.69	12.23	12.75	13.28	13.81
$\frac{11}{16}$	11.69	12.27	12.85	13.44	14.03	14.61	15.20
$\frac{3}{4}$	12.75	13.39	14.03	14.67	15.30	15.94	16.58
$\frac{13}{16}$	13.81	14.50	15.19	15.88	16.58	17.27	17.95
$\frac{7}{8}$	14.87	15.62	16.36	17.10	17.85	18.60	19.34
$\frac{15}{16}$	15.94	16.74	17.53	18.33	19.13	19.92	20.72
1	17.00	17.85	18.70	19.55	20.40	21.25	22.10
$1\frac{1}{16}$	18.06	18.96	19.87	20.77	21.68	22.58	23.48
$1\frac{1}{8}$	19.13	20.08	21.04	21.99	22.95	23.91	24.87
$1\frac{3}{16}$	20.19	21.20	22.21	23.22	24.23	25.23	26.24
$1\frac{1}{4}$	21.25	22.32	23.38	24.44	25.50	26.56	27.62
$1\frac{5}{16}$	22.32	23.43	24.54	25.66	26.78	27.90	29.01
$1\frac{3}{8}$	23.38	24.54	25.71	26.88	28.05	29.22	30.39
$1\frac{7}{16}$	24.44	25.66	26.88	28.10	29.33	30.55	31.77
$1\frac{1}{2}$	25.50	26.78	28.05	29.33	30.60	31.88	33.15
$1\frac{9}{16}$	26.57	27.89	29.22	30.55	31.88	33.20	34.53
$1\frac{5}{8}$	27.63	29.01	30.39	31.77	33.15	34.53	35.91
$1\frac{11}{16}$	28.69	30.12	31.55	32.99	34.43	35.86	37.30
$1\frac{3}{4}$	29.75	31.24	32.73	34.22	35.70	37.19	38.68
$1\frac{13}{16}$	30.81	32.35	33.89	35.43	36.98	38.52	40.05
$1\frac{7}{8}$	31.87	33.47	35.06	36.65	38.25	39.85	41.44
$1\frac{15}{16}$	32.94	34.59	36.23	37.88	39.53	41.17	42.82
2	34.00	35.70	37.40	39.10	40.80	42.50	44.20



**WEIGHTS OF FLAT ROLLED STEEL—Continued**  
**PER LINEAL FOOT**

Thickness in Inches	7"	7¼"	7½"	7¾"	8"	8¼"	8½"	8¾"	12"
⅜	4.46	4.62	4.78	4.94	5.10	5.26	5.42	5.58	7.65
	5.95	6.16	6.36	6.58	6.80	7.01	7.22	7.43	10.20
⅝	7.44	7.70	7.97	8.23	8.50	8.76	9.03	9.29	12.75
	8.93	9.25	9.57	9.88	10.20	10.52	10.84	11.16	15.30
⅞	10.41	10.78	11.16	11.53	11.90	12.27	12.64	13.02	17.85
	11.90	12.32	12.75	13.18	13.60	14.03	14.44	14.87	20.40
1	13.39	13.86	14.34	14.82	15.30	15.78	16.26	16.74	22.95
	14.87	15.40	15.94	16.47	17.00	17.53	18.06	18.59	25.50
1 ¼	16.36	16.94	17.53	18.12	18.70	19.28	19.86	20.45	28.05
	17.85	18.49	19.13	19.77	20.40	21.04	21.68	22.32	30.60
1 ½	19.34	20.03	20.72	21.41	22.10	22.79	23.48	24.17	33.15
	20.83	21.57	22.32	23.05	23.80	24.55	25.30	26.04	35.70
1 ¾	22.32	23.11	23.91	24.70	25.50	26.30	27.10	27.89	38.25
	23.80	24.65	25.50	26.35	27.20	28.05	28.90	29.75	40.80
2	25.29	26.19	27.10	28.00	28.90	29.80	30.70	31.61	43.35
	26.78	27.73	28.68	29.64	30.60	31.56	32.52	33.47	45.90
2 ¼	28.26	29.27	30.28	31.29	32.30	33.31	34.32	35.33	48.45
	29.75	30.81	31.88	32.94	34.00	35.06	36.12	37.20	51.00
2 ½	31.23	32.35	33.48	34.59	35.70	36.81	37.93	39.05	53.55
	32.72	33.89	35.06	36.23	37.40	38.57	39.74	40.91	56.10
2 ¾	34.21	35.44	36.66	37.88	39.10	40.32	41.54	42.77	58.65
	35.70	36.98	38.26	39.53	40.80	42.08	43.35	44.63	61.20
3	37.19	38.51	39.84	41.17	42.50	43.83	45.16	46.49	63.75
	38.67	40.05	41.44	42.82	44.20	45.58	46.96	48.34	66.30
3 ¼	40.16	41.59	43.03	44.47	45.90	47.33	48.76	50.20	68.85
	41.65	43.14	44.63	46.12	47.60	49.09	50.58	52.07	71.40
3 ½	43.14	44.68	46.22	47.76	49.30	50.84	52.38	53.92	73.95
	44.63	46.22	47.82	49.40	51.00	52.60	54.20	55.79	76.50
3 ¾	46.12	47.76	49.41	51.05	52.70	54.35	56.00	57.64	79.05
	47.60	49.30	51.00	52.70	54.40	56.10	57.80	59.50	81.60

**WEIGHTS OF FLAT ROLLED STEEL — Con**  
**PER LINEAL FOOT**

Thickness in Inches	9"	9¼"	9½"	9¾"	10"	10¼"	10½"	10¾"
⅜	5.74	5.90	6.06	6.22	6.38	6.54	6.70	6.86
⅜	7.65	7.86	8.08	8.29	8.50	8.71	8.92	9.13
5/16	9.56	9.83	10.10	10.36	10.62	10.89	11.16	11.43
5/16	11.48	11.80	12.12	12.44	12.75	13.07	13.39	13.71
7/16	13.40	13.76	14.14	14.51	14.88	15.25	15.62	15.99
7/16	15.30	15.73	16.16	16.58	17.00	17.42	17.85	18.27
9/16	17.22	17.69	18.18	18.65	19.14	19.61	20.08	20.56
9/16	19.13	19.65	20.19	20.72	21.25	21.78	22.32	22.85
1 1/16	21.04	21.62	22.21	22.79	23.38	23.96	24.54	25.13
1 1/16	22.96	23.59	24.23	24.86	25.50	26.14	26.78	27.41
1 3/16	24.86	25.55	26.24	26.94	27.62	28.32	29.00	29.69
1 3/16	26.78	27.52	28.26	29.01	29.75	30.50	31.24	31.99
1 5/16	28.69	29.49	30.28	31.08	31.88	32.67	33.48	34.28
1	30.60	31.45	32.30	33.15	34.00	34.85	35.70	36.55
1 1/8	32.52	33.41	34.32	35.22	36.12	37.03	37.92	38.82
1 1/8	34.43	35.38	36.34	37.29	38.25	39.21	40.17	41.13
1 3/8	36.34	37.35	38.36	39.37	40.38	41.39	42.40	43.41
1 3/8	38.26	39.31	40.37	41.44	42.50	43.56	44.63	45.69
1 5/8	40.16	41.28	42.40	43.52	44.64	45.75	46.86	47.97
1 5/8	42.08	43.25	44.41	45.58	46.75	47.92	49.08	50.25
1 7/8	44.00	45.22	46.44	47.66	48.88	50.10	51.32	52.54
1 7/8	45.90	47.18	48.45	49.73	51.00	52.28	53.55	54.82
1 9/8	47.82	49.14	50.48	51.80	53.14	54.46	55.78	57.10
1 9/8	49.73	51.10	52.49	53.87	55.25	56.63	58.02	59.40
1 11/8	51.64	53.07	54.51	55.94	57.38	58.81	60.24	61.67
1 11/8	53.56	55.04	56.53	58.01	59.50	60.99	62.48	63.96
1 13/8	55.46	57.00	58.54	60.09	61.62	63.17	64.70	66.23
1 13/8	57.38	58.97	60.56	62.16	63.75	65.35	66.94	68.53
1 15/8	59.29	60.94	62.58	64.23	65.88	67.52	69.18	70.82
1 15/8	61.20	62.90	64.60	66.30	68.00	69.70	71.40	73.10

**WEIGHTS OF FLAT ROLLED STEEL—Continued**  
PER LINEAL FOOT

Thickness in Inches	11"	11¼"	11½"	11¾"	12"	12¼"	12½"	12¾"
⅞	7.02	7.17	7.32	7.49	7.65	7.82	7.98	8.13
¾	9.34	9.57	9.78	10.00	10.20	10.42	10.63	10.84
⅝	11.68	11.95	12.22	12.49	12.75	13.01	13.28	13.55
⅜	14.03	14.35	14.68	14.99	15.30	15.62	15.94	16.26
⅜	16.36	16.74	17.12	17.49	17.85	18.23	18.60	18.97
½	18.70	19.13	19.55	19.97	20.40	20.82	21.25	21.67
⅝	21.02	21.51	22.00	22.48	22.95	23.43	23.90	24.39
⅜	23.38	23.91	24.44	24.97	25.50	26.03	26.56	27.09
⅜	25.70	26.30	26.88	27.47	28.05	28.64	29.22	29.80
¾	28.05	28.68	29.33	29.97	30.60	31.25	31.88	32.52
⅝	30.40	31.08	31.76	32.46	33.15	33.83	34.53	35.22
⅜	32.72	33.47	34.21	34.95	35.70	36.44	37.19	37.93
⅜	35.06	35.86	36.66	37.46	38.25	39.05	39.84	40.64
½	37.40	38.25	39.10	39.95	40.80	41.65	42.50	43.35
⅝	39.74	40.64	41.54	42.45	43.35	44.25	45.16	46.06
⅜	42.08	43.04	44.00	44.94	45.90	46.86	47.82	48.77
⅜	44.42	45.42	46.44	47.45	48.45	49.46	50.46	51.48
¾	46.76	47.82	48.88	49.94	51.00	52.06	53.12	54.19
⅝	49.08	50.20	51.32	52.44	53.55	54.67	55.78	56.90
⅜	51.42	52.59	53.76	54.93	56.10	57.27	58.44	59.60
⅜	53.76	54.99	56.21	57.43	58.65	59.87	61.10	62.32
½	56.10	57.37	58.65	59.93	61.20	62.48	63.75	65.03
⅝	58.42	59.76	61.10	62.43	63.75	65.08	66.40	67.74
⅜	60.78	62.16	63.54	64.92	66.30	67.68	69.06	70.44
⅜	63.10	64.55	65.98	67.42	68.85	70.29	71.72	73.15
¾	65.45	66.93	68.43	69.92	71.40	72.90	74.38	75.87
⅝	67.80	69.33	70.86	72.41	73.95	75.48	77.03	78.57
⅜	70.12	71.72	73.31	74.90	76.50	78.09	79.69	81.28
⅜	72.46	74.11	75.76	77.41	79.05	80.70	82.34	83.99
½	74.80	76.50	78.20	79.90	81.60	83.30	85.00	86.70

The weights for 12 in. width are repeated on each page to facilitate making the additions necessary to obtain the weights of plates wider than 12 in. Thus, to find the weight of 15½ × ¾ in., add 15½ × ¾ weights to be found in the same line for 8½ × ¾ and 12 × ¾ = 10.41 + 36.70 = 46.11 lbs.

**WEIGHTS OF FLAT ROLLED STEEL—C**  
PER LINEAL FOOT

Thickness in Inches	13"	14"	15"	16"	17"	18"	19"
$\frac{3}{16}$	8.28	8.92	9.56	10.20	10.84	11.48	12.10
$\frac{1}{4}$	11.06	11.90	12.75	13.60	14.44	15.30	16.16
$\frac{5}{16}$	13.81	14.88	15.94	17.00	18.06	19.12	20.20
$\frac{3}{8}$	16.58	17.86	19.14	20.40	21.68	22.96	24.24
$\frac{7}{16}$	19.34	20.82	22.32	23.80	25.28	26.79	28.28
$\frac{1}{2}$	22.10	23.80	25.50	27.20	28.89	30.60	32.31
$\frac{9}{16}$	24.86	26.78	28.70	30.60	32.52	34.44	36.34
$\frac{5}{8}$	27.62	29.74	31.88	34.00	36.12	38.25	40.37
$\frac{11}{16}$	30.39	32.72	35.06	37.40	39.72	42.08	44.42
$\frac{3}{4}$	33.16	35.71	38.26	40.80	43.36	45.92	48.46
$\frac{13}{16}$	35.91	38.67	41.43	44.20	46.96	49.72	52.48
$\frac{7}{8}$	38.68	41.65	44.62	47.60	50.60	53.56	56.52
$\frac{15}{16}$	41.44	44.63	47.82	51.00	54.20	57.38	60.57
1	44.20	47.60	51.00	54.40	57.80	61.20	64.60
$1\frac{1}{16}$	46.96	50.57	54.20	57.80	61.40	65.02	68.64
$1\frac{1}{8}$	49.72	53.55	57.37	61.20	65.04	68.85	72.68
$1\frac{3}{16}$	52.48	56.52	60.56	64.60	68.64	72.68	76.72
$1\frac{1}{4}$	55.25	59.50	63.76	68.00	72.26	76.50	80.74
$1\frac{5}{16}$	58.02	62.47	66.95	71.40	75.86	80.33	84.80
$1\frac{3}{8}$	60.77	65.45	70.12	74.80	79.48	84.15	88.83
$1\frac{7}{16}$	63.54	68.42	73.32	78.20	83.08	88.00	92.88
$1\frac{1}{2}$	66.30	71.40	76.51	81.60	86.70	91.80	96.90
$1\frac{9}{16}$	69.06	74.38	79.69	85.00	90.31	95.63	100.94
$1\frac{5}{8}$	71.83	77.35	82.88	88.40	93.93	99.45	104.98
$1\frac{11}{16}$	74.59	80.33	86.06	91.80	97.54	103.28	109.01
$1\frac{3}{4}$	77.35	83.30	89.25	95.20	101.15	107.10	113.05
$1\frac{13}{16}$	80.11	86.28	92.44	98.60	104.76	110.93	117.09
$1\frac{7}{8}$	82.88	89.25	95.63	102.00	108.33	114.75	121.13
$1\frac{15}{16}$	85.64	92.23	98.81	105.40	111.99	118.58	125.16
2	88.40	95.20	102.00	108.80	115.60	122.40	129.20

**WEIGHTS OF FLAT ROLLED STEEL—Continued**  
PER LINEAL FOOT

Thickness in Inches	22"	23"	24"	25"	26"	27"	28"	29"	30"
$\frac{1}{16}$	14.04	14.64	15.32	15.96	16.56	17.20	17.84	18.48	19.12
$\frac{1}{8}$	18.69	19.56	20.40	21.26	22.12	22.96	23.80	24.64	25.50
$\frac{3}{16}$	23.36	24.44	25.52	26.56	27.62	28.68	29.76	30.80	31.88
$\frac{1}{2}$	28.06	29.33	30.60	31.88	33.16	34.44	35.72	37.00	38.28
$\frac{3}{4}$	32.72	34.24	35.72	37.20	38.68	40.17	41.65	43.14	44.64
$\frac{7}{8}$	37.40	39.10	40.80	42.50	44.20	45.92	47.60	49.28	51.00
$\frac{1}{4}$	42.04	44.00	45.92	47.80	49.73	51.64	53.56	55.48	57.40
$\frac{3}{8}$	46.76	48.88	51.00	53.12	55.24	57.37	59.49	61.60	63.76
$\frac{1}{2}$	51.40	53.76	56.12	58.44	60.78	63.11	65.44	67.77	70.13
$\frac{3}{4}$	56.10	58.66	61.20	63.76	66.32	68.88	71.42	73.97	76.53
$\frac{1}{2}$	60.79	63.53	66.29	69.06	71.82	74.58	77.34	80.10	82.86
$\frac{3}{8}$	65.44	68.43	71.40	74.38	77.36	80.33	83.30	86.29	89.24
$\frac{1}{4}$	70.13	73.32	76.50	79.68	82.88	86.07	89.26	92.44	95.64
$\frac{3}{8}$	74.80	78.20	81.60	85.00	88.40	91.80	95.20	98.60	102.00
$\frac{1}{2}$	79.48	83.08	86.70	90.32	93.92	97.54	101.14	104.75	108.38
$\frac{3}{8}$	84.16	88.00	91.80	95.64	99.44	103.26	107.10	110.92	114.74
$\frac{1}{4}$	88.83	92.88	96.92	100.92	104.96	109.01	113.05	117.09	121.13
$\frac{3}{8}$	93.52	97.76	102.00	106.24	110.50	114.76	119.00	123.24	127.51
$\frac{1}{2}$	98.16	103.64	107.12	111.56	116.04	120.50	124.94	129.40	133.89
$\frac{3}{8}$	102.84	107.52	112.20	116.88	121.54	126.22	130.90	135.58	140.24
$\frac{1}{4}$	107.52	112.42	117.30	122.20	127.08	131.96	136.84	141.76	146.64
$\frac{3}{8}$	112.20	117.30	122.40	127.50	132.60	137.72	142.80	147.92	153.02
$\frac{1}{2}$	116.88	122.19	127.50	132.81	138.13	143.44	148.75	154.06	159.38
$\frac{3}{8}$	121.55	127.08	132.60	138.13	143.65	149.18	154.70	160.23	165.75
$\frac{1}{4}$	126.23	131.96	137.70	143.44	149.18	154.91	160.65	166.39	172.13
$\frac{3}{8}$	130.90	136.85	142.80	148.75	154.70	160.65	166.60	172.55	178.50
$\frac{1}{2}$	135.58	141.74	147.90	154.06	160.23	166.39	172.55	178.71	184.88
$\frac{3}{8}$	140.25	146.63	153.00	159.38	165.75	172.13	178.50	184.88	191.25
$\frac{1}{4}$	144.93	151.51	158.10	164.69	171.28	177.86	184.45	191.04	197.63
$\frac{3}{8}$	149.60	156.40	163.20	170.00	176.80	183.60	190.40	197.20	204.00

WEIGHTS OF FLAT ROLLED STEEL—Cont  
PER LINEAL FOOT

Thickness in Inches	31"	32"	33"	34"	35"	36"	38"	40"
$\frac{3}{16}$	19.75	20.40	21.04	21.68	22.32	22.96	24.20	25.5
$\frac{1}{4}$	26.36	27.20	28.04	28.88	29.72	30.59	32.32	34.0
$\frac{5}{16}$	32.94	34.00	35.04	36.12	37.16	38.24	40.39	42.4
$\frac{3}{8}$	39.54	40.80	42.08	43.36	44.64	45.92	48.48	51.0
$\frac{7}{16}$	46.12	47.60	49.08	50.57	52.07	53.58	56.56	59.5
$\frac{1}{2}$	52.70	54.40	56.10	57.78	59.50	61.20	64.62	68.0
$\frac{9}{16}$	59.32	61.22	63.12	65.04	66.96	68.88	72.68	76.5
$\frac{5}{8}$	65.88	68.00	70.13	72.24	74.36	76.50	80.74	85.0
$\frac{11}{16}$	72.48	74.80	77.12	79.44	81.79	84.15	88.84	93.4
$\frac{3}{4}$	79.08	81.61	84.16	86.72	89.28	91.84	96.92	102.0
$\frac{13}{16}$	85.62	88.39	91.15	93.91	96.68	99.44	104.96	110.5
$\frac{7}{8}$	92.20	95.20	98.20	101.20	104.16	107.12	113.04	119.0
$\frac{15}{16}$	98.82	102.00	105.20	108.40	111.59	114.76	121.14	127.5
1	105.40	108.80	112.20	115.60	119.00	122.40	129.20	136.0
$1\frac{1}{16}$	112.00	115.59	119.20	122.80	126.42	130.04	137.28	144.5
$1\frac{1}{8}$	118.56	122.40	126.24	130.08	133.90	137.70	145.36	153.0
$1\frac{3}{16}$	125.16	129.21	133.24	137.28	141.32	145.36	153.44	161.5
$1\frac{1}{4}$	131.76	136.00	140.28	144.52	148.76	153.00	161.48	170.0
$1\frac{5}{16}$	138.36	142.81	147.24	151.72	156.20	160.66	169.60	178.5
$1\frac{3}{8}$	144.92	149.60	154.28	158.96	163.62	168.30	177.66	187.0
$1\frac{7}{16}$	151.52	156.40	161.28	166.16	171.08	176.00	185.75	195.5
$1\frac{1}{2}$	158.11	163.20	168.32	173.40	178.51	183.60	193.80	204.0
$1\frac{9}{16}$	164.69	170.00	175.31	180.63	185.94	191.25	201.88	212.5
$1\frac{5}{8}$	171.28	176.80	182.33	187.85	193.38	198.90	209.95	221.0
$1\frac{11}{16}$	177.86	183.60	189.34	195.08	200.81	206.55	218.03	229.5
$1\frac{3}{4}$	184.45	190.40	196.35	202.30	208.25	214.20	226.10	238.0
$1\frac{13}{16}$	191.04	197.20	203.36	209.53	215.69	221.85	234.18	246.5
$1\frac{7}{8}$	197.63	204.00	210.38	216.75	223.13	229.50	242.25	255.0
$1\frac{15}{16}$	204.21	210.80	217.39	223.98	230.56	237.15	250.33	263.5
2	210.80	217.60	224.40	231.20	238.00	244.80	258.40	272.0



**WEIGHTS AND AREAS OF SQUARE AND ROUND BARS AND CIRCUMFERENCES OF ROUND BARS**

One cubic foot of steel weighing 489.6 lbs.

Thickness or Diameter in Inches	Weight of □ Bar One Foot Long	Weight of ○ Bar One Foot Long	Area of □ Bar in Sq. Inches	Area of ○ Bar in Sq. Inches	Circumference of ○ Bar in Inches
<b>0</b>					
$\frac{1}{16}$	.013	.010	.0039	.0031	.1963
$\frac{1}{8}$	.053	.042	.0156	.0123	.3927
$\frac{3}{16}$	.119	.094	.0352	.0276	.5890
$\frac{1}{4}$	.212	.167	.0625	.0491	.7854
$\frac{5}{16}$	.333	.261	.0977	.0767	.9817
$\frac{3}{8}$	.478	.375	.1406	.1104	1.1781
$\frac{7}{16}$	.651	.511	.1914	.1503	1.3744
$\frac{1}{2}$	.850	.667	.2500	.1963	1.5708
$\frac{9}{16}$	1.076	.845	.3164	.2485	1.7671
$\frac{5}{8}$	1.328	1.043	.3906	.3068	1.9635
$\frac{11}{16}$	1.608	1.262	.4727	.3712	2.1598
$\frac{3}{4}$	1.913	1.502	.5625	.4418	2.3562
$\frac{13}{16}$	2.245	1.763	.6602	.5185	2.5525
$\frac{7}{8}$	2.603	2.044	.7656	.6013	2.7489
$\frac{15}{16}$	2.989	2.347	.8789	.6903	2.9452
<b>1</b>	3.400	2.670	1.0000	.7854	3.1416
$\frac{1}{8}$	3.838	3.014	1.1289	.8866	3.3379
$\frac{3}{8}$	4.303	3.379	1.2656	.9940	3.5343
$\frac{5}{8}$	4.795	3.766	1.4102	1.1075	3.7306
$\frac{1}{4}$	5.312	4.173	1.5625	1.2272	3.9270
$\frac{5}{8}$	5.857	4.600	1.7227	1.3530	4.1233
$\frac{3}{4}$	6.428	5.049	1.8906	1.4849	4.3197
$\frac{7}{8}$	7.026	5.518	2.0664	1.6230	4.5160
$\frac{1}{2}$	7.650	6.008	2.2500	1.7671	4.7124
$\frac{9}{8}$	8.301	6.520	2.4414	1.9175	4.9087
$\frac{5}{4}$	8.978	7.051	2.6406	2.0739	5.1051
$\frac{11}{8}$	9.682	7.604	2.8477	2.2365	5.3014
$\frac{3}{4}$	10.41	8.178	3.0625	2.4053	5.4978
$\frac{13}{8}$	11.17	8.773	3.2852	2.5802	5.6941
$\frac{7}{4}$	11.95	9.388	3.5156	2.7612	5.8905
$\frac{15}{8}$	12.76	10.02	3.7539	2.9483	6.0868



SQUARE AND ROUND BARS—Continued

Thickness or Diameter in Inches	Weight of	Weight of	Area of	Area of	Circumference of $\bigcirc$ Bar in Inches
	$\square$ Bar One Foot Long	$\bigcirc$ Bar One Foot Long	$\square$ Bar in Sq. Inches	$\bigcirc$ Bar in Sq. Inches	
2	13.60	10.68	4.0000	3.1416	6.2832
$1\frac{1}{8}$	14.46	11.36	4.2539	3.3410	6.4795
$1\frac{1}{4}$	15.35	12.06	4.5156	3.5466	6.6759
$1\frac{3}{8}$	16.27	12.78	4.7852	3.7583	6.8722
$1\frac{1}{2}$	17.22	13.52	5.0625	3.9761	7.0686
$1\frac{5}{8}$	18.19	14.28	5.3477	4.2000	7.2649
$1\frac{3}{4}$	19.18	15.07	5.6406	4.4301	7.4613
$1\frac{7}{8}$	20.20	15.86	5.9414	4.6664	7.6576
$1\frac{1}{2}$	21.25	16.69	6.2500	4.9087	7.8540
$1\frac{9}{16}$	22.33	17.53	6.5664	5.1572	8.0503
$1\frac{5}{8}$	23.43	18.40	6.8906	5.4119	8.2467
$1\frac{11}{16}$	24.56	19.29	7.2227	5.6727	8.4430
$1\frac{3}{4}$	25.71	20.20	7.5625	5.9396	8.6394
$1\frac{13}{16}$	26.90	21.12	7.9102	6.2126	8.8357
$1\frac{7}{8}$	28.10	22.07	8.2656	6.4918	9.0321
$1\frac{15}{16}$	29.34	23.04	8.6289	6.7771	9.2284
3	30.60	24.03	9.0000	7.0686	9.4248
$2\frac{1}{8}$	31.89	25.04	9.3789	7.3662	9.6211
$2\frac{1}{4}$	33.20	26.08	9.7656	7.6699	9.8175
$2\frac{3}{8}$	34.55	27.13	10.160	7.9798	10.014
$2\frac{1}{2}$	35.92	28.20	10.563	8.2958	10.210
$2\frac{5}{8}$	37.31	29.30	10.973	8.6179	10.407
$2\frac{3}{4}$	38.73	30.42	11.391	8.9462	10.603
$2\frac{7}{8}$	40.18	31.56	11.816	9.2806	10.799
$2\frac{1}{2}$	41.65	32.71	12.250	9.6211	10.996
$2\frac{9}{16}$	43.14	33.90	12.691	9.9678	11.192
$2\frac{5}{8}$	44.68	35.09	13.141	10.321	11.388
$2\frac{11}{16}$	46.24	36.31	13.598	10.680	11.585
$2\frac{3}{4}$	47.82	37.56	14.063	11.045	11.781
$2\frac{13}{16}$	49.42	38.81	14.535	11.416	11.977
$2\frac{7}{8}$	51.05	40.10	15.016	11.793	12.174
$2\frac{15}{16}$	52.71	41.40	15.504	12.177	12.370

SQUARE AND ROUND BARS—Continued

Thickness or Diameter in Inches	Weight of	Weight of	Area of	Area of	Circ of ft
	□ Bar One Foot Long	○ Bar One Foot Long	□ Bar in Sq. Inches	○ Bar in Sq. Inches	
4	54.40	42.73	16.000	12.566	12
$\frac{1}{16}$	56.11	44.07	16.504	12.962	12
$\frac{1}{8}$	57.85	45.44	17.016	13.364	12
$\frac{3}{16}$	59.62	46.83	17.535	13.772	12
$\frac{1}{4}$	61.41	48.24	18.063	14.186	12
$\frac{5}{16}$	63.23	49.66	18.598	14.607	12
$\frac{3}{8}$	65.08	51.11	19.141	15.033	12
$\frac{7}{16}$	66.95	52.58	19.691	15.466	12
$\frac{1}{2}$	68.85	54.07	20.250	15.904	14
$\frac{9}{16}$	70.78	55.59	20.816	16.349	14
$\frac{5}{8}$	72.73	57.12	21.391	16.800	14
$\frac{11}{16}$	74.70	58.67	21.973	17.257	14
$\frac{3}{4}$	76.71	60.25	22.563	17.721	14
$\frac{13}{16}$	78.74	61.84	23.160	18.190	14
$\frac{7}{8}$	80.81	63.46	23.766	18.665	14
$\frac{15}{16}$	82.89	65.10	24.379	19.147	14
5	85.00	66.76	25.000	19.635	16
$\frac{1}{16}$	87.14	68.44	25.629	20.129	16
$\frac{1}{8}$	89.30	70.14	26.266	20.629	16
$\frac{3}{16}$	91.49	71.86	26.910	21.135	16
$\frac{1}{4}$	93.72	73.60	27.563	21.648	16
$\frac{5}{16}$	95.96	75.37	28.223	22.166	16
$\frac{3}{8}$	98.23	77.15	28.891	22.691	16
$\frac{7}{16}$	100.5	78.95	29.566	23.221	17
$\frac{1}{2}$	102.8	80.77	30.250	23.758	17
$\frac{9}{16}$	105.2	82.62	30.941	24.301	17
$\frac{5}{8}$	107.6	84.49	31.641	24.850	17
$\frac{11}{16}$	110.0	86.38	32.348	25.406	17
$\frac{3}{4}$	112.4	88.29	33.063	25.967	18
$\frac{13}{16}$	114.9	90.22	33.785	26.535	18
$\frac{7}{8}$	117.4	92.17	34.516	27.109	18
$\frac{15}{16}$	119.9	94.14	35.254	27.688	18

SQUARE AND ROUND BARS—Continued

	Weight of □ Bar One Foot Long	Weight of ○ Bar One Foot Long	Area of □ Bar in Sq. Inches	Area of ○ Bar in Sq. Inches	Circumference of ○ Bar in Inches
	122.4	96.14	36.000	28.274	18.850
	125.0	98.14	36.754	28.866	19.046
	127.6	100.2	37.516	29.465	19.242
	130.2	102.2	38.285	30.069	19.439
	132.8	104.3	39.063	30.680	19.635
	135.5	106.4	39.848	31.296	19.831
	138.2	108.5	40.641	31.919	20.028
	140.9	110.7	41.441	32.548	20.224
	143.6	112.8	42.250	33.183	20.420
	146.5	114.9	43.066	33.824	20.617
	149.2	117.2	43.891	34.472	20.813
	152.1	119.4	44.723	35.125	21.009
	154.9	121.7	45.563	35.785	21.206
	157.8	123.9	46.410	36.450	21.402
	160.8	126.2	47.266	37.122	21.598
	163.6	128.5	48.129	37.800	21.795
	166.6	130.9	49.000	38.485	21.991
	169.6	133.2	49.879	39.175	22.187
	172.6	135.6	50.766	39.871	22.384
	175.6	137.9	51.660	40.574	22.580
	178.7	140.4	52.563	41.282	22.777
	181.8	142.8	53.473	41.997	22.973
	184.9	145.3	54.391	42.718	23.169
	188.1	147.7	55.316	43.445	23.366
	191.3	150.2	56.250	44.179	23.562
	194.4	152.7	57.191	44.918	23.758
	197.7	155.2	58.141	45.664	23.955
	200.9	157.8	59.098	46.415	24.151
	204.2	160.3	60.063	47.173	24.347
	207.6	163.0	61.035	47.937	24.544
	210.8	165.6	62.016	48.707	24.740
	214.2	168.2	63.004	49.483	24.936

SQUARE AND ROUND BARS—Continued

Thickness or Diameter in Inches	Weight of	Weight of	Area of	Area of	Circumference of $\bigcirc$ Bar in Inches
	$\square$ Bar One Foot Long	$\bigcirc$ Bar One Foot Long	$\square$ Bar in Sq. Inches	$\bigcirc$ Bar in Sq. Inches	
8	217.6	171.0	64.000	50.265	25.133
$\frac{1}{16}$	221.0	173.6	65.004	51.054	25.329
$\frac{3}{16}$	224.5	176.3	66.016	51.849	25.525
$\frac{1}{8}$	228.0	179.0	67.035	52.649	25.722
$\frac{5}{16}$	231.4	181.8	68.063	53.456	25.918
$\frac{3}{8}$	234.9	184.5	69.098	54.269	26.114
$\frac{7}{16}$	238.5	187.3	70.141	55.088	26.311
$\frac{1}{2}$	242.0	190.1	71.191	55.914	26.507
$\frac{9}{16}$	245.6	193.0	72.250	56.745	26.704
$\frac{5}{8}$	249.3	195.7	73.316	57.583	26.900
$\frac{3}{4}$	252.9	198.7	74.391	58.426	27.096
$\frac{7}{8}$	256.6	201.6	75.473	59.276	27.293
$\frac{15}{16}$	260.3	204.4	76.563	60.132	27.489
$\frac{1}{8}$	264.1	207.4	77.660	60.994	27.685
$\frac{3}{8}$	267.9	210.3	78.766	61.862	27.882
$\frac{1}{2}$	271.6	213.3	79.879	62.737	28.078
9	275.4	216.3	81.000	63.617	28.274
$\frac{1}{16}$	279.3	219.3	82.129	64.505	28.471
$\frac{3}{16}$	283.2	222.4	83.266	65.397	28.667
$\frac{1}{8}$	287.0	225.4	84.410	66.296	28.863
$\frac{5}{16}$	290.9	228.5	85.563	67.201	29.060
$\frac{3}{8}$	294.9	231.5	86.723	68.112	29.256
$\frac{7}{16}$	298.9	234.7	87.891	69.029	29.452
$\frac{1}{2}$	302.8	237.9	89.066	69.953	29.649
$\frac{9}{16}$	306.8	241.0	90.250	70.882	29.845
$\frac{5}{8}$	310.9	244.2	91.441	71.818	30.041
$\frac{3}{4}$	315.0	247.4	92.641	72.760	30.238
$\frac{7}{8}$	319.1	250.6	93.848	73.708	30.434
$\frac{15}{16}$	323.2	253.9	95.063	74.662	30.631
$\frac{1}{8}$	327.4	257.1	96.285	75.622	30.827
$\frac{3}{8}$	331.6	260.4	97.516	76.589	31.023
$\frac{1}{2}$	335.8	263.7	98.754	77.561	31.022

**SQUARE AND ROUND BARS—Continued**

Weight of □ Bar One Foot Long	Weight of ○ Bar One Foot Long	Area of □ Bar in Sq. Inches	Area of ○ Bar in Sq. Inches	Circumference of ○ Bar in inches
340.0	267.0	100.00	78.540	31.416
344.3	270.4	101.25	79.525	31.612
348.5	273.8	102.52	80.516	31.809
352.9	277.1	103.79	81.513	32.005
357.2	280.6	105.06	82.516	32.201
361.6	284.0	106.35	83.525	32.398
366.0	287.4	107.64	84.541	32.594
370.4	290.9	108.94	85.562	32.790
374.9	294.4	110.25	86.590	32.987
379.4	297.9	111.57	87.624	33.183
383.8	301.4	112.89	88.664	33.379
388.3	305.0	114.22	89.710	33.576
392.9	308.6	115.56	90.763	33.772
397.5	312.2	116.91	91.821	33.968
402.1	315.8	118.27	92.886	34.165
406.8	319.5	119.63	93.956	34.361
411.4	323.1	121.00	95.033	34.558
416.1	326.8	122.38	96.116	34.754
420.9	330.5	123.77	97.205	34.950
425.5	334.3	125.16	98.301	35.147
430.3	337.9	126.56	99.402	35.343
435.1	341.7	127.97	100.51	35.539
439.9	345.5	129.39	101.62	35.736
444.8	349.4	130.82	102.74	35.932
449.6	353.1	132.25	103.87	36.128
454.5	357.0	133.69	105.00	36.325
459.5	360.9	135.14	106.14	36.521
464.4	364.8	136.60	107.28	36.717
469.4	368.6	138.06	108.43	36.914
474.4	372.6	139.54	109.59	37.110
479.5	376.6	141.02	110.75	37.306
484.5	380.6	142.50	111.92	37.503

**WEIGHT OF SHEETS OF WROUGHT IRON, STEEL, COPPER AND BRASS (FROM HASWELL)**

Weights per square foot. Thickness by Birmingham Gauge

No. of Gauge	Thickness in Inches	Iron	Steel	Copper	
0000	.454	18.22	18.48	20.57	1
000	.426	17.05	17.28	19.25	1
00	.38	15.25	15.45	17.21	1
0	.34	13.64	13.82	15.40	1
1	.3	12.04	12.20	13.59	1
2	.284	11.40	11.55	12.87	1
3	.259	10.39	10.53	11.73	1
4	.238	9.55	9.68	10.78	1
5	.22	8.83	8.95	9.97	
6	.203	8.15	8.25	9.20	
7	.18	7.22	7.32	8.15	
8	.165	6.62	6.71	7.47	
9	.148	5.94	6.02	6.70	
10	.134	5.38	5.45	6.07	
11	.12	4.82	4.88	5.44	
12	.109	4.37	4.43	4.94	
13	.095	3.91	3.86	4.30	
14	.083	3.33	3.37	3.76	
15	.072	2.89	2.93	3.26	
16	.065	2.61	2.64	2.94	
17	.058	2.33	2.36	2.63	
18	.049	1.97	1.99	2.22	
19	.042	1.69	1.71	1.90	
20	.035	1.40	1.42	1.59	
21	.032	1.28	1.30	1.45	
22	.028	1.12	1.14	1.27	
23	.025	1.00	1.02	1.13	
24	.022	.883	.895	1.00	
25	.02	.803	.813	.906	
26	.018	.722	.732	.815	
27	.016	.642	.651	.725	
28	.014	.562	.569	.634	
29	.013	.522	.529	.589	
30	.012	.482	.488	.544	
31	.01	.401	.407	.453	
32	.009	.361	.366	.408	
33	.008	.321	.325	.362	
34	.007	.281	.285	.317	
35	.005	.201	.203	.227	
Specific gravity . .		7.704	7.806	8.698	51
Weight cubic foot .		481.75	487.75	543.3	
Weight cubic inch .		.2787	.2823	.3146	

**WEIGHT OF SHEETS OF WROUGHT IRON, STEEL, COPPER AND BRASS (FROM HASWELL)**

Weights per sq. ft. Thickness by American (Browne & Sharpe's) Gauge

No. of Gauge	Thickness in Inches	Iron	Steel	Copper	Brass
0000	.46	18.46	18.70	20.84	19.69
000	.4096	16.44	16.66	18.56	17.53
00	.3648	14.64	14.83	16.53	15.61
0	.3249	13.04	13.21	14.72	13.90
1	.2893	11.61	11.76	13.11	12.38
2	.2576	10.34	10.48	11.67	11.03
3	.2294	9.21	9.33	10.39	9.82
4	.2043	8.20	8.31	9.26	8.74
5	.1819	7.30	7.40	8.24	7.79
6	.1620	6.50	6.59	7.34	6.93
7	.1443	5.79	5.87	6.54	6.18
8	.1285	5.16	5.22	5.82	5.50
9	.1144	4.59	4.65	5.18	4.90
10	.1019	4.09	4.14	4.62	4.36
11	.0907	3.64	3.69	4.11	3.88
12	.0808	3.24	3.29	3.66	3.46
13	.0720	2.89	2.93	3.26	3.08
14	.0641	2.57	2.61	2.90	2.74
15	.0571	2.29	2.32	2.59	2.44
16	.0508	2.04	2.07	2.30	2.18
17	.0453	1.82	1.84	2.05	1.94
18	.0403	1.62	1.64	1.83	1.73
19	.0369	1.44	1.46	1.63	1.54
20	.0320	1.28	1.30	1.45	1.37
21	.0285	1.14	1.16	1.29	1.22
22	.0253	1.02	1.03	1.15	1.08
23	.0226	.906	.918	1.02	.966
24	.0201	.807	.817	.911	.860
25	.0179	.718	.728	.811	.766
26	.0159	.640	.648	.722	.682
27	.0142	.570	.577	.643	.608
28	.0126	.507	.514	.573	.541
29	.0113	.452	.458	.510	.482
30	.0100	.402	.408	.454	.429
31	.0089	.358	.363	.404	.382
32	.0080	.319	.323	.360	.340
33	.0071	.284	.288	.321	.303
34	.0063	.253	.256	.286	.270
35	.0056	.225	.228	.254	.240

As there are many gauges in use differing from each other, and even the thicknesses of a certain specified gauge, as the Birmingham, are not assumed the same by all manufacturers, orders for sheets and wire should always state the weight per square foot, or the thickness in thousandths of an inch.

**MENSURATION**

**LENGTH**

Circumference of circle = diameter  $\times$  3.1416.

Diameter of circle = circumference  $\times$  0.3183.

Side of square of equal periphery as circle = diameter  $\times$

Diameter of circle of equal periphery as square = side  $\times$

Side of an inscribed square = diameter of circle  $\times$  0.707

Length of arc = No. of degrees  $\times$  diameter  $\times$  0.008727.

Circumference of circle whose diameter is 1 =

$$\pi = 3.14159265.$$

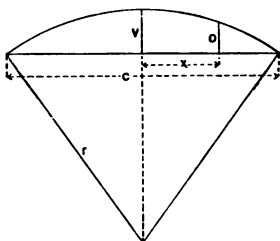
$$\log. \pi = 0.4971499.$$

$$\sqrt{\pi} = 1.772454.$$

$$\pi^2 = 9.869604.$$

$$r = \frac{v^2 + \frac{c^2}{4}}{2v}$$

$$\text{or very nearly} = \frac{c^2}{8v}$$



$$\frac{1}{\pi} =$$

$$\frac{1}{\pi^2} =$$

$$\sqrt{\frac{1}{\pi}} = 0$$

$$o = \sqrt{r^2 - x^2}$$

$$v = r - \sqrt{r^2 - \frac{c^2}{4}} \text{ or very nearly} = \frac{c^2}{8r}.$$

**AREA**

Triangle = base  $\times$  half perpendicular height.

Parallelogram = base  $\times$  perpendicular height.

Trapezoid = half the sum of the parallel sides  $\times$  perpendicular height.

Trapezium, found by dividing into two triangles.

Circle = diameter squared  $\times$  0.7854; or,

= circumference squared  $\times$  0.07958.

Sector of circle = length of arc  $\times$  half radius.



**MENSURATION — Continued**

gment of circle = area of sector less triangle; also for flat

$$\text{segments very nearly} = \frac{4v}{3} \sqrt{0.388 v^2 + \frac{c^2}{4}}$$

le of square of equal area as circle = diameter  $\times 0.8862$ ;  
also = circumference  $\times 0.2821$ .

iameter of circle of equal area as square = side  $\times 1.1284$ .

rabola = base  $\times \frac{2}{3}$  height.

lipse = long diameter  $\times$  short diameter  $\times 0.7854$ .

gular polygon = sum of sides  $\times$  half perpendicular distance  
from center to sides.

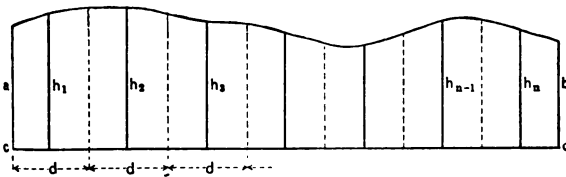
rface of cylinder = circumference  $\times$  height + area of both  
ends.

rface of sphere = diameter squared  $\times 3.1416$ ; also = cir-  
cumference  $\times$  diameter.

rface of a right pyramid or cone = periphery or circumfer-  
ence of base  $\times$  half slant height.

rface of a frustrum of a regular right pyramid or cone = sum  
of peripheries or circumferences of the two ends  $\times$  half  
slant height + area of both ends.

The following formulæ are used to obtain the areas of  
regular plane surfaces which are bounded by a base line "cc"  
and two ordinates "a" and "b" as per figure.



The formulæ are given in the order of their accuracy be-  
coming with the most accurate.

The surface is divided into any number ( $n$ ) of parallel  
rips having the same widths  $d$  and whose middle ordinates  
represented by  $h_1 h_2 h_3 \dots h_{n-1}$  and  $h_n$ .

**MENSURATION—Continued**

I. Area =  $d \times M h + \frac{d}{72} (8 a + h_2 - 9 h_1) + \frac{d}{72} (8 b + h_2 - 9 h_1)$   
 (Francke)

II. Area =  $d \times M h + \frac{d}{12} (a - h_1) + \frac{d}{12} (b - h_1)$   
 (Poncelet)

III. Area =  $d \times M h$ .

These formulæ are more convenient for use than the rule, and I and II give generally and III sometimes accurate results.

*M* stands for *sum of*.

**SOLID CONTENTS**

Prism, right or oblique = area of base  $\times$  perpendicular height.  
 Cylinder, right or oblique = area of section at right angles  $\times$  length of side.

Sphere = diameter cubed  $\times$  0.5236; also = surface  $\times$  diameter  $\div$  6.

Pyramid or cone, right or oblique, regular or irregular = area of base  $\times$   $\frac{1}{3}$  perpendicular height.

**PRISMOIDAL FORMULA**

A prismoid is a solid bounded by six plane surfaces, two of which are parallel.

To find the contents of a prismoid, add together the areas of the two parallel surfaces and four times the area of the section taken midway between and parallel to the two parallel surfaces; multiply the sum by  $\frac{1}{6}$ th of the perpendicular distance between the parallel surfaces.

**WEIGHTS AND MEASURES**  
**AVOIRDUPOIS OR ORDINARY COMMERCIAL WEIGHT**  
**UNITED STATES AND BRITISH**

Gross Ton	Cwts.	Pounds	Ounces
1.	20.	2240.	35840.
0.050	1.	112.	1792.
	0.0089	1.	16.
		0.0625	1.

1 pound = 27.7 cubic inches of distilled water at its maximum density (39° Fahrenheit).

**LONG MEASURE**  
**UNITED STATES AND BRITISH**

Miles	Rods	Yards	Feet	Inches
1.	320.	1760.	5280.	63360.
0.003125	1.	5.5	16.5	198.
0.000568	0.1818	1.	3.	36.
0.0001894	0.0606	0.3333	1.	12.
0.0000158	0.005051	0.02778	0.08333	1.

The British measures are shorter than those of the U. S. by about 1 part in 17230 or 3.677 inches in a mile.

A fathom = 6 feet, A Gunter's surveying chain = 66 feet or 4 rods, 80 chains making a mile.

**SQUARE OR LAND MEASURE**  
**UNITED STATES AND BRITISH**

Sq. Miles	Acres	Sq. Rods	Sq. Yards	Sq. Feet	Sq. Inches
1.	640.	102400.	3097600.	27878400.	.....
	1.	160.	4840.	43560.	6272640
		1.	30.25	272.25	39204
		0.0331	1.	9.0	1296
			0.111	1.	144
				0.00694	

**WEIGHTS AND MEASURES—Continued**

**CUBIC OR SOLID MEASURE**

**UNITED STATES AND BRITISH**

1728 cubic inches = 1 cubic foot.

27 cubic feet = 1 cubic yard.

A cord of wood = 4' × 4' × 8' = 128 cubic feet.

A perch of masonry = 16.5' × 1.5' × 1' = 24.75 cu  
but is generally assumed at 25 cubic feet.

**DRY MEASURE**

**UNITED STATES ONLY**

Struck Bush.	Pecks	Quarts	Pints	Gallons
1	4	32.	64	8.
	1	8.	16	2.
		1.	2	0.25
		0.5	1	0.125
		4.	8	1.

A gallon of liquid measure = 231 cubic inches.

A heaped bushel = 1¼ struck bushels. The  
heaped bushel must be not less than 6 inches high.

A barrel of U. S. hydraulic cement = 300 to 310  
ally and of genuine Portland cement = 425 lbs.

To reduce U. S. dry measures to British Imperi  
same name divide by 1.032.

**NAUTICAL MEASURE**

A nautical or sea mile is the length of a minute  
tude of the earth at the equator at the level of the se  
assumed at 6086.07 feet = 1.152664 statute or land mil  
*United States Coast Survey.*

3 nautical miles = 1 league.

**METRIC SYSTEM**

Linear Measures				Measures of Surface			
Denomination	Abbr.	Value		Denomination	Abbr.	Value	
Kilometer	km.	1000	m.	Sq. Kilometer	km <sup>2</sup> .	1000000	m <sup>2</sup> .
Hectare	ha.	10000	"	Hectare	ha.	10000	"
Are	a.	100	"	Are	a.	100	"
Centare		10	"	{ Centare		1	"
Sq. Meter	m <sup>2</sup> .	1	"	{ Sq. Meter	m <sup>2</sup> .	1	"
Sq. Decimeter	dm <sup>2</sup> .	.1	"	Sq. Decimeter	dm <sup>2</sup> .	.01	"
Sq. Centimeter	cm <sup>2</sup> .	.01	"	Sq. Centimeter	cm <sup>2</sup> .	.0001	"
Sq. Millimeter	mm <sup>2</sup> .	.001	"	Sq. Millimeter	mm <sup>2</sup> .	.000001	"
Measures of Volume				Measures of Mass			
Denomination	Abbr.	Value		Denomination	Abbr.	Value	
Millier		1000	l.	{ Millier		1000	kg.
Tonneau	s.	1000	"	{ Tonneau		1000	"
Metric Ton	m <sup>3</sup> .	1000	"	{ Metric Ton	t.	1000	"
Quintal	hl.	100	"	Quintal	q.	100	"
Myriagram	dal.	10	"	Myriagram		10	"
Kilogram	dm <sup>3</sup> .	1	"	{ Kilogram	kg.	1000	g.
Kilo	l.	1	"	{ Kilo		1000	"
Hectogram	dl.	.1	"	Hectogram		100	"
Dekagram	cl.	.01	"	Dekagram		10	"
Gram	cm <sup>3</sup> .	.001	"	Gram	g.	1	"
Decigram	ml.	.001	"	Decigram	dg.	.1	"
Centigram	mm <sup>3</sup> .	.000001	"	Centigram	cg.	.01	"
Milligram	λ	.001	ml.	Milligram	mg.	.001	"
Microgram				Microgram	μ.	.000001	"

**INTERCHANGEABLE TABLES BETWEEN  
UNITED STATES AND METRIC SYSTEMS**

1 Meter=39.37 inches. (Act of Congress.)

**LONG MEASURE**

No.	64ths of an Inch to Millimeters	Millimeters to 64ths of an Inch	Inches to Centimeters	Centimeters to Inches
1	0.3969	2.5197	2.54	0.3937
2	0.7938	5.0394	5.08	0.7874
3	1.1906	7.5590	7.62	1.1811
4	1.5875	10.0787	10.16	1.5748
5	1.9844	12.5984	12.70	1.9685
6	2.3813	15.1181	15.24	2.3622
7	2.7781	17.6378	17.78	2.7559
8	3.1750	20.1574	20.32	3.1496
9	3.5719	22.6771	22.86	3.5433

No.	Meters to Feet	Feet to Meters	Kilometers to Miles	Miles to Kilometers
1	3.2808	0.3048	0.62137	1.60935
2	6.5617	0.6096	1.24274	3.21869
3	9.8425	0.9144	1.86411	4.82804
4	13.1233	1.2192	2.48548	6.43739
5	16.4042	1.5240	3.10685	8.04674
6	19.6850	1.8288	3.72822	9.65608
7	22.9658	2.1336	4.34959	11.26543
8	26.2467	2.4384	4.97096	12.87478
9	29.5275	2.7432	5.59233	14.48413

**INTERCHANGEABLE TABLES BETWEEN  
UNITED STATES AND METRIC SYSTEMS**

**SQUARE MEASURE**

1.	Square Inches to Square Centimeters	Square Centimeters to Square Inches	Square Feet to Square Meters	Square Meters to Square Feet	Square Yards to Square Meters	Square Meters to Square Yards
1	6.4516	0.155	0.0929	10.7639	0.8361	1.196
2	12.9032	0.310	0.1858	21.5278	1.6722	2.392
3	19.3548	0.465	0.2787	32.2917	2.5084	3.588
4	25.8064	0.620	0.3716	43.0553	3.3445	4.784
5	32.2581	0.775	0.4645	53.8194	4.1806	5.980
6	38.7097	0.930	0.5574	64.5833	5.0167	7.176
7	45.1613	1.085	0.6503	75.3472	5.8528	8.372
8	51.6129	1.240	0.7432	86.1111	6.6890	9.568
9	58.0645	1.395	0.8361	96.8750	7.5251	10.764

10.	Acres to Hectares	Hectares to Acres	Square Miles to Square Kilometers	Square Kilometers to Square Miles	Square Miles to Hectares	Hectares to Square Miles
1	0.4047	2.471	2.59	0.3861	259.00	0.00386
2	0.8094	4.942	5.18	0.7722	518.00	0.00772
3	1.2141	7.413	7.77	1.1583	777.01	0.01158
4	1.6188	9.884	10.36	1.5444	1036.01	0.01544
5	2.0235	12.355	12.95	1.9305	1295.02	0.01930
6	2.4282	14.826	15.54	2.3166	1554.02	0.02317
7	2.8329	17.297	18.13	2.7027	1813.03	0.02703
8	3.2376	19.768	20.72	3.0887	2072.03	0.03089
9	3.6422	22.239	23.31	3.4748	2331.04	0.03475

**INTERCHANGEABLE TABLES BETWEEN  
UNITED STATES AND METRIC SYSTEM**

1 Kilogram = 2.2046 pounds. (Act of Congress.)

**WEIGHTS**

No.	Kilograms to Ounces Troy	Troy Ounces to Grams	Grains to Milligrams	Grams to Grains	Gross Tons to Metric Tons
1	32.1507	31.1035	64.8004	15.432	1.016
2	64.3015	62.2070	129.6008	30.864	2.032
3	96.4522	93.3104	194.4012	46.296	3.048
4	128.6030	124.4139	259.2017	61.728	4.064
5	160.7537	155.5174	324.0021	77.160	5.080
6	192.9045	186.6209	388.8025	92.592	6.096
7	225.0552	217.7244	453.6029	108.024	7.112
8	257.2059	248.8278	518.4033	123.456	8.128
9	289.3567	279.9313	583.2037	138.888	9.144

No.	Avoirdupois Ounces to Grams	Kilograms to Ounces Avoirdupois	Avoirdupois Pounds to Kilograms	Kilograms to Pounds Avoirdupois	Net Tons to Metric Tons
1	28.3495	35.274	0.4536	2.2046	0.907
2	56.6990	70.548	0.9072	4.4092	1.814
3	85.0485	105.822	1.3608	6.6138	2.721
4	113.3980	141.096	1.8144	8.8184	3.628
5	141.7475	176.370	2.2680	11.0230	4.536
6	170.0970	211.644	2.7216	13.2276	5.443
7	198.4464	246.918	3.1752	15.4322	6.350
8	226.7959	282.192	3.6288	17.6368	7.257
9	255.1454	317.466	4.0824	19.8414	8.164



**INTERCHANGEABLE TABLES BETWEEN  
UNITED STATES AND METRIC SYSTEMS**

1 Liter= $\frac{1.0567}{0.908}$  Quarts—Liquid Measure. (Act of Congress.)  
0.908 Quarts—Dry Measure.

**LIQUID AND DRY MEASURE**

No.	Liters to Quarts		Quarts to Liters		Liters to Gallons Liquid	Gallons to Liters Liquid
	Liquid	Dry	Liquid	Dry		
1	1.0567	0.908	0.9463	1.1013	0.2642	3.7854
2	2.1134	1.816	1.8927	2.2026	0.5284	7.5707
3	3.1701	2.724	2.8390	3.3040	0.7925	11.3561
4	4.2268	3.632	3.7854	4.4053	1.0567	15.1415
5	5.2835	4.540	4.7317	5.5066	1.3209	18.9268
6	6.3402	5.448	5.6781	6.6079	1.5851	22.7122
7	7.3969	6.356	6.6244	7.7093	1.8492	26.4976
8	8.4536	7.264	7.5707	8.8106	2.1134	30.2830
9	9.5103	8.172	8.5171	9.9119	2.3776	34.0683

No.	Cubic Meters to Gallons Liquid	Gallons to Cubic Meters Liquid	Hectoliters to Bushels Dry	Bushels to Hectoliters Dry
1	264.17	0.0038	2.8375	0.3524
2	528.34	0.0076	5.6750	0.7048
3	792.51	0.0114	8.5125	1.0573
4	1056.68	0.0151	11.3500	1.4097
5	1320.85	0.0189	14.1875	1.7621
6	1585.02	0.0227	17.0250	2.1145
7	1849.19	0.0265	19.8625	2.4670
8	2113.36	0.0303	22.7000	2.8194
9	2377.53	0.0341	25.5375	3.1718

**INTERCHANGEABLE TABLES BETWEEN  
UNITED STATES AND METRIC SYSTEMS**

**CUBIC, HORSE POWER AND TON MEASUREMENTS**

No.	Cubic Centimeters to Cubic Inches	Cubic Inches to Cubic Centimeters	Cubic Meters to Cubic Feet	Cubic Feet to Cubic Meters	Cubic Meters to Cubic Yards
1	0.061	16.3934	35.316	0.0283	1.308
2	0.122	32.7869	70.632	0.0566	2.616
3	0.183	49.1803	105.948	0.0849	3.924
4	0.244	65.5738	141.264	0.1133	5.232
5	0.305	81.9672	176.580	0.1416	6.540
6	0.366	98.3607	211.896	0.1699	7.848
7	0.427	114.7541	247.212	0.1982	9.156
8	0.488	131.1475	282.528	0.2265	10.464
9	0.549	147.5410	317.844	0.2548	11.772

No.	Horse Power Metric to U. S.	Horse Power U. S. to Metric	Foot-pounds to Kilogram-meters	Kilogram-meters to Foot-pounds	Gross Tons per Sq. Feet to Metric Tons per Sq. Meter
1	0.986	1.014	0.1383	7.2329	10.93
2	1.973	2.028	0.2765	14.4659	21.87
3	2.959	3.042	0.4148	21.6988	32.81
4	3.945	4.056	0.5530	28.9317	43.74
5	4.932	5.069	0.6913	36.1646	54.68
6	5.918	6.083	0.8295	43.3976	65.62
7	6.904	7.097	0.9678	50.6305	76.55
8	7.890	8.111	1.1061	57.8634	87.49
9	8.877	9.125	1.2443	65.0963	98.43

**INTERCHANGEABLE TABLES BETWEEN  
UNITED STATES AND METRIC SYSTEMS**

**MISCELLANEOUS**

No.	Kilo. per Meter to Pounds per Foot	Pounds per Foot to Kilo. per Meter	Kilo. per Square Meter to Pounds per Square Foot	Pounds per Square Foot to Kilo. per Square Meter
1	0.6720	1.4882	0.2048	4.8825
2	1.3439	2.9764	0.4096	9.7649
3	2.0159	4.4645	0.6144	14.6474
4	2.6879	5.9527	0.8193	19.5299
5	3.3598	7.4409	1.0241	24.4123
6	4.0318	8.9291	1.2289	29.2948
7	4.7037	10.4172	1.4337	34.1773
8	5.3757	11.9054	1.6385	39.0597
9	6.0477	13.3936	1.8433	43.9422

No.	Kilo. per Cubic Meter to Pounds per Cubic Foot	Pounds per Cubic Foot to Kilo. per Cubic Meter	Kilo. per Square Centimeter to Pounds per Square Inch	Pounds per Square Inch to Kilo. per Square Centimeter
1	0.0624	16.0192	14.2232	0.0703
2	0.1248	32.0385	28.4465	0.1406
3	0.1873	48.0577	42.6697	0.2109
4	0.2497	64.0769	56.8929	0.2812
5	0.3121	80.0962	71.1161	0.3515
6	0.3745	96.1154	85.3394	0.4218
7	0.4370	112.1346	99.5626	0.4922
8	0.4994	128.1539	113.7858	0.5625
9	0.5618	144.1731	128.0090	0.6328

**SQUARES, CUBES, SQUARE ROOTS, CUBE ROOTS, LOGARITHMS, RECIPROCAL CIRCUMFERENCES AND CIRCULAR AREAS OF NOS. FROM 1 TO 50**

No.	Square	Cube	Sq. Root	Cu. Root	Log.	1000xRecip.	Circum.
1	1	1	1.0000	1.0000	0.00000	1000.000	3.14
2	4	8	1.4142	1.2599	0.30103	500.000	6.28
3	9	27	1.7321	1.4422	0.47712	333.333	9.42
4	16	64	2.0000	1.5874	0.60206	250.000	12.56
5	25	125	2.2361	1.7100	0.69897	200.000	15.70
6	36	216	2.4495	1.8171	0.77815	166.667	18.85
7	49	343	2.6458	1.9129	0.84510	142.857	21.99
8	64	512	2.8284	2.0000	0.90309	125.000	25.13
9	81	729	3.0000	2.0801	0.95424	111.111	28.27
10	100	1000	3.1623	2.1544	1.00000	100.000	31.41
11	121	1331	3.3166	2.2240	1.04139	90.9091	34.55
12	144	1728	3.4641	2.2894	1.07918	83.3333	37.69
13	169	2197	3.6056	2.3513	1.11394	76.9231	40.84
14	196	2744	3.7417	2.4101	1.14613	71.4286	43.98
15	225	3375	3.8730	2.4692	1.17609	66.6667	47.12
16	256	4096	4.0000	2.5198	1.20412	62.5000	50.26
17	289	4913	4.1231	2.5713	1.23045	58.8235	53.40
18	324	5832	4.2426	2.6207	1.25527	55.5556	56.54
19	361	6859	4.3589	2.6684	1.27875	52.6316	59.68
20	400	8000	4.4721	2.7144	1.30103	50.0000	62.82
21	441	9261	4.5826	2.7589	1.32222	47.6190	65.97
22	484	10648	4.6904	2.8020	1.34242	45.4545	69.11
23	529	12167	4.7958	2.8439	1.36173	43.4783	72.25
24	576	13824	4.8990	2.8845	1.38021	41.6667	75.39
25	625	15625	5.0000	2.9240	1.39794	40.0000	78.54
26	676	17576	5.0990	2.9625	1.41497	38.4615	81.68
27	729	19683	5.1962	3.0000	1.43136	37.0370	84.82
28	784	21952	5.2915	3.0366	1.44716	35.7143	87.96
29	841	24389	5.3852	3.0723	1.46240	34.4828	91.10
30	900	27000	5.4772	3.1072	1.47712	33.3333	94.24
31	961	29791	5.5678	3.1414	1.49186	32.2581	97.38
32	1024	32768	5.6569	3.1748	1.50515	31.2500	100.53
33	1089	35937	5.7446	3.2075	1.51851	30.3030	103.67
34	1156	39304	5.8310	3.2396	1.53148	29.4118	106.81
35	1225	42875	5.9161	3.2711	1.54407	28.5714	109.95
36	1296	46656	6.0000	3.3019	1.55630	27.7778	113.09
37	1369	50653	6.0828	3.3322	1.56820	27.0270	116.23
38	1444	54872	6.1644	3.3620	1.57978	26.3158	119.38
39	1521	59319	6.2450	3.3912	1.59106	25.6410	122.52
40	1600	64000	6.3246	3.4200	1.60206	25.0000	125.66
41	1681	68921	6.4031	3.4482	1.61278	24.3902	128.81
42	1764	74088	6.4807	3.4760	1.62325	23.8095	131.95
43	1849	79507	6.5574	3.5034	1.63347	23.2558	135.09
44	1936	85184	6.6332	3.5303	1.64345	22.7273	138.23
45	2025	91125	6.7082	3.5569	1.65321	22.2222	141.37
46	2116	97336	6.7823	3.5830	1.66276	21.7391	144.51
47	2209	103823	6.8557	3.6088	1.67210	21.2766	147.65
48	2304	110592	6.9282	3.6342	1.68124	20.8333	150.80
49	2401	117649	7.0000	3.6593	1.69020	20.4092	153.94

AREAS, CUBES, SQUARE ROOTS, CUBE ROOTS, LOGARITHMS, RECIPROCAL, CIRCUMFERENCES AND CIRCULAR AREAS OF NOS. FROM 1 TO 1000

Square	Cube	Sq. Root	Cu. Root	Log.	1000xRecip.	No. = Dia.	
						Circum.	Area
2500	125000	7.0711	3.6840	1.69897	20.0000	157.08	1968.50
2601	132651	7.1414	3.7084	1.70757	19.6078	160.22	2042.82
2704	140608	7.2111	3.7325	1.71600	19.2308	163.36	2123.72
2809	148877	7.2801	3.7563	1.72428	18.8679	166.50	2206.18
2916	157464	7.3485	3.7798	1.73239	18.5185	169.65	2290.22
3025	166375	7.4162	3.8030	1.74036	18.1818	172.79	2375.83
3136	175616	7.4833	3.8259	1.74819	17.8571	175.93	2463.01
3249	185193	7.5498	3.8485	1.75587	17.5439	179.07	2551.76
3364	195112	7.6158	3.8709	1.76343	17.2414	182.21	2642.08
3481	205379	7.6811	3.8930	1.77085	16.9492	185.35	2733.97
3600	216000	7.7460	3.9149	1.77815	16.6667	188.50	2827.43
3721	226981	7.8102	3.9365	1.78533	16.3934	191.64	2922.47
3844	238328	7.8740	3.9579	1.79239	16.1290	194.78	3019.07
3969	250047	7.9373	3.9791	1.79934	15.8730	197.92	3117.25
4096	262144	8.0000	4.0000	1.80618	15.6250	201.06	3216.90
4225	274625	8.0623	4.0207	1.81291	15.3846	204.20	3318.31
4356	287496	8.1240	4.0412	1.81954	15.1515	207.35	3421.19
4489	300763	8.1854	4.0615	1.82607	14.9254	210.49	3525.65
4624	314432	8.2462	4.0817	1.83251	14.7059	213.63	3631.68
4761	328509	8.3066	4.1016	1.83885	14.4928	216.77	3739.28
4900	343000	8.3666	4.1213	1.84510	14.2857	219.91	3848.45
5041	357911	8.4261	4.1408	1.85126	14.0845	223.05	3959.19
5184	373248	8.4853	4.1602	1.85733	13.8889	226.19	4071.50
5329	389017	8.5440	4.1793	1.86332	13.6986	229.34	4185.39
5476	405224	8.6023	4.1983	1.86923	13.5135	232.48	4300.84
5625	421875	8.6603	4.2172	1.87506	13.3333	235.63	4417.86
5776	438976	8.7178	4.2358	1.88081	13.1579	238.76	4536.46
5929	456533	8.7750	4.2543	1.88649	12.9870	241.90	4656.63
6084	474552	8.8318	4.2727	1.89209	12.8205	245.04	4778.36
6241	493039	8.8882	4.2908	1.89763	12.6582	248.19	4901.67
6400	512000	8.9443	4.3089	1.90309	12.5000	251.33	5026.55
6561	531441	9.0000	4.3267	1.90849	12.3457	254.47	5153.00
6724	551368	9.0554	4.3445	1.91381	12.1951	257.61	5281.02
6889	571787	9.1104	4.3621	1.91908	12.0482	260.75	5410.61
7056	592704	9.1652	4.3795	1.92428	11.9048	263.89	5541.77
7225	614125	9.2195	4.3968	1.92942	11.7647	267.04	5674.50
7396	636056	9.2736	4.4140	1.93450	11.6279	270.18	5808.80
7569	658503	9.3274	4.4310	1.93952	11.4943	273.32	5944.68
7744	681472	9.3808	4.4480	1.94448	11.3636	276.46	6082.12
7921	704969	9.4340	4.4647	1.94939	11.2360	279.60	6221.14
8100	729000	9.4868	4.4814	1.95424	11.1111	282.74	6361.73
8281	753571	9.5394	4.4979	1.95904	10.9900	285.88	6503.88
8464	778688	9.5917	4.5144	1.96379	10.8696	289.03	6647.61
8649	804357	9.6437	4.5307	1.96848	10.7527	292.17	6792.91
8836	830584	9.6954	4.5468	1.97313	10.6388	295.31	6939.78
9025	857375	9.7468	4.5629	1.97772	10.5263	298.45	7088.22
9216	884736	9.7980	4.5789	1.98227	10.4167	301.59	7238.23
9409	912673	9.8489	4.5947	1.98677	10.3093	304.73	7389.81
9604	941192	9.8995	4.6104	1.99123	10.2041	307.88	7542.96
9801	970299	9.9499	4.6261	1.99564	10.1010	311.02	7697.68

**SQUARES, CUBES, SQUARE ROOTS, CUBE ROOTS, LOGARITHMS, RECIPROCAL CIRCUMFERENCES AND CIRCULAR AREAS OF NOS. FROM 1 TO 1000**

No.	Square	Cube	Sq. Root	Cu. Root	Log.	1000xRecip.	No. Circum.
100	10000	1000000	10.0000	4.6416	2.00000	10.0000	314.16
101	10201	1030301	10.0499	4.6570	2.00432	9.90069	317.20
102	10404	1061208	10.0995	4.6725	2.00860	9.80032	320.24
103	10609	1092727	10.1489	4.6875	2.01284	9.70874	323.28
104	10816	1124864	10.1980	4.7027	2.01703	9.61588	326.33
105	11025	1157625	10.2470	4.7177	2.02119	9.52281	329.37
106	11236	1191016	10.2956	4.7325	2.02531	9.42936	332.41
107	11449	1225043	10.3441	4.7475	2.02938	9.33457	335.45
108	11664	1259712	10.3923	4.7622	2.03342	9.23926	338.49
109	11881	1295029	10.4403	4.7769	2.03743	9.14381	341.53
110	12100	1331000	10.4881	4.7914	2.04139	9.04901	344.58
111	12321	1367631	10.5357	4.8059	2.04532	9.00901	347.62
112	12544	1404928	10.5830	4.8203	2.04922	8.92577	350.66
113	12769	1442897	10.6301	4.8346	2.05308	8.84056	353.70
114	12996	1481544	10.6771	4.8488	2.05690	8.77103	356.74
115	13225	1520875	10.7238	4.8629	2.06070	8.69555	359.78
116	13456	1560896	10.7703	4.8770	2.06446	8.63069	362.82
117	13689	1601613	10.8167	4.8910	2.06819	8.54470	365.87
118	13924	1643032	10.8628	4.9049	2.07188	8.44748	368.91
119	14161	1685159	10.9087	4.9187	2.07555	8.40036	372.05
120	14400	1728000	10.9545	4.9324	2.07918	8.33333	375.09
121	14641	1771561	11.0000	4.9461	2.08279	8.26446	378.13
122	14884	1815848	11.0454	4.9597	2.08636	8.19673	381.17
123	15129	1860867	11.0905	4.9732	2.08991	8.12808	384.21
124	15376	1906624	11.1355	4.9866	2.09342	8.06452	387.25
125	15625	1953125	11.1803	5.0000	2.09691	8.00000	390.29
126	15876	2000376	11.2250	5.0133	2.10037	7.93651	393.33
127	16129	2048383	11.2694	5.0265	2.10380	7.87402	396.37
128	16384	2097152	11.3137	5.0397	2.10721	7.81230	399.41
129	16641	2146689	11.3578	5.0528	2.11059	7.75194	402.45
130	16900	2197000	11.4018	5.0658	2.11394	7.69231	405.49
131	17161	2248091	11.4455	5.0788	2.11727	7.63359	408.53
132	17424	2299968	11.4891	5.0916	2.12057	7.57576	411.57
133	17689	2352637	11.5323	5.1045	2.12385	7.51880	414.61
134	17956	2406104	11.5758	5.1172	2.12710	7.46269	417.65
135	18225	2460375	11.6190	5.1299	2.13033	7.40741	420.69
136	18496	2515456	11.6619	5.1425	2.13354	7.35294	423.73
137	18769	2571353	11.7047	5.1551	2.13672	7.29927	426.77
138	19044	2628072	11.7473	5.1676	2.13988	7.24638	429.81
139	19321	2685619	11.7898	5.1801	2.14301	7.19424	432.85
140	19600	2744000	11.8322	5.1925	2.14613	7.14286	435.89
141	19881	2803221	11.8743	5.2048	2.14922	7.09220	438.93
142	20164	2863288	11.9164	5.2171	2.15229	7.04235	441.97
143	20449	2924207	11.9583	5.2293	2.15534	6.99301	445.01
144	20736	2985984	12.0000	5.2415	2.15836	6.94444	448.05
145	21025	3048625	12.0416	5.2536	2.16137	6.89655	451.09
146	21316	3112136	12.0830	5.2656	2.16435	6.84932	454.13
147	21609	3176523	12.1244	5.2776	2.16732	6.80272	457.17
148	21904	3241792	12.1655	5.2895	2.17026	6.75676	460.21
149	22201	3307949	12.2066	5.3015	2.17319	6.71141	463.25

**CUBES, SQUARE ROOTS, CUBE ROOTS, LOGARITHMS, RECIPROCAL,  
CIRCUMFERENCES AND CIRCULAR AREAS OF NOS. FROM 1 TO 1000**

No.	Cube	Sq. Root	Cu. Root	Log.	1000xRecip.	No. = Dia.	
						Circum.	Area
0	3375000	12.2474	5.3133	2.17609	6.60667	471.24	17671.5
1	3442951	12.2882	5.3251	2.17808	6.62252	474.38	17907.9
4	3511808	12.3288	5.3368	2.18184	6.57895	477.52	18145.8
9	3581577	12.3693	5.3485	2.18469	6.53595	480.66	18385.4
6	3652294	12.4097	5.3601	2.18752	6.49351	483.81	18626.5
5	3723287	12.4499	5.3717	2.19033	6.45161	486.95	18869.2
6	3796416	12.4900	5.3832	2.19312	6.41026	490.09	19113.4
9	3869893	12.5300	5.3947	2.19590	6.36943	493.23	19359.3
4	3944312	12.5698	5.4061	2.19866	6.32911	496.37	19606.7
1	4019679	12.6095	5.4175	2.20140	6.28931	499.51	19855.7
0	4096000	12.6491	5.4288	2.20412	6.25000	502.65	20106.2
1	4173281	12.6886	5.4401	2.20683	6.21118	505.80	20358.3
4	4251528	12.7279	5.4514	2.20953	6.17284	508.94	20612.0
9	4330747	12.7671	5.4626	2.21219	6.13497	512.08	20867.2
6	4410944	12.8062	5.4737	2.21484	6.09756	515.22	21124.1
5	4492125	12.8452	5.4848	2.21748	6.06061	518.36	21382.5
6	4574296	12.8841	5.4959	2.22011	6.02410	521.50	21642.4
9	4657463	12.9228	5.5069	2.22273	5.98802	524.65	21904.0
4	4741632	12.9615	5.5178	2.22531	5.95238	527.79	22167.1
1	4826809	13.0000	5.5288	2.22789	5.91716	530.93	22431.8
0	4913000	13.0384	5.5397	2.23045	5.88235	534.07	22698.0
1	5000211	13.0767	5.5505	2.23300	5.84795	537.21	22965.8
4	5088448	13.1149	5.5613	2.23553	5.81395	540.35	23235.2
9	5177717	13.1529	5.5721	2.23805	5.78035	543.50	23506.2
6	5268024	13.1909	5.5828	2.24055	5.74713	546.64	23778.7
5	5359375	13.2288	5.5934	2.24304	5.71429	549.78	24052.8
6	5451776	13.2665	5.6041	2.24551	5.68182	552.92	24328.5
9	5545223	13.3041	5.6147	2.24797	5.64972	556.06	24605.7
4	5639752	13.3417	5.6252	2.25042	5.61798	559.20	24884.6
1	5735389	13.3791	5.6357	2.25285	5.58659	562.35	25164.9
0	5832000	13.4164	5.6462	2.25527	5.55556	565.49	25446.9
1	5929741	13.4536	5.6567	2.25768	5.52486	568.63	25730.4
4	6028508	13.4907	5.6671	2.26007	5.49451	571.77	26015.5
9	6128487	13.5277	5.6774	2.26245	5.46448	574.91	26302.2
6	6229504	13.5647	5.6877	2.26482	5.43478	578.05	26590.4
5	6331625	13.6015	5.6980	2.26717	5.40541	581.19	26880.3
6	6434856	13.6382	5.7083	2.26951	5.37634	584.34	27171.6
9	6539203	13.6748	5.7185	2.27184	5.34759	587.48	27464.6
4	6644672	13.7113	5.7287	2.27416	5.31915	590.62	27759.1
1	6751269	13.7477	5.7388	2.27646	5.29101	593.76	28055.2
0	6859000	13.7840	5.7489	2.27875	5.26316	596.90	28352.9
1	6967871	13.8203	5.7590	2.28103	5.23560	600.04	28652.1
4	7077888	13.8564	5.7690	2.28330	5.20833	603.19	28952.9
9	7189057	13.8924	5.7790	2.28556	5.18135	606.33	29255.3
6	7301384	13.9284	5.7890	2.28780	5.15464	609.47	29559.2
5	7414875	13.9642	5.7989	2.29003	5.12821	612.61	29864.8
6	7529536	14.0000	5.8088	2.29226	5.10204	615.75	30171.9
9	7645373	14.0357	5.8186	2.29447	5.07614	618.89	30480.5
4	7762392	14.0712	5.8285	2.29667	5.05051	622.04	30790.7
1	7880599	14.1067	5.8383	2.29885	5.02513	625.18	31102.6

**SQUARES, CUBES, SQUARE ROOTS, CUBE ROOTS, LOGARITHMS, RECIPROCAL CIRCUMFERENCES AND CIRCULAR AREAS OF NOS. FROM 1 TO 1000**

No.	Square	Cube	Sq. Root	Cu. Root	Log.	1000xRecip.	No. Circum.
200	40000	8000000	14.1421	5.8480	2.30103	5.00000	628.32
201	40401	8120601	14.1774	5.8578	2.30320	4.97512	631.46
202	40804	8243408	14.2127	5.8675	2.30535	4.95050	634.74
203	41209	8368427	14.2478	5.8771	2.30750	4.92611	637.74
204	41616	8495664	14.2829	5.8868	2.30963	4.90196	640.88
205	42025	8625125	14.3178	5.8964	2.31175	4.87805	644.05
206	42436	8746816	14.3527	5.9059	2.31387	4.85437	647.17
207	42849	8869743	14.3875	5.9155	2.31597	4.83092	650.31
208	43264	8994912	14.4222	5.9250	2.31806	4.80769	653.45
209	43681	9122329	14.4568	5.9345	2.32015	4.78469	656.59
210	44100	9251000	14.4914	5.9439	2.32222	4.76190	659.72
211	44521	9380961	14.5258	5.9533	2.32428	4.73934	662.88
212	44944	9523128	14.5602	5.9627	2.32634	4.71698	666.06
213	45369	9667507	14.5945	5.9721	2.32838	4.69484	669.14
214	45796	9814094	14.6287	5.9814	2.33041	4.67290	672.36
215	46225	9962895	14.6629	5.9907	2.33244	4.65116	675.48
216	46656	10077696	14.6969	6.0000	2.33445	4.62963	678.58
217	47089	10218313	14.7309	6.0092	2.33646	4.60829	681.75
218	47524	10360232	14.7648	6.0185	2.33846	4.58716	684.87
219	47961	10503459	14.7986	6.0277	2.34044	4.56621	688.01
220	48400	10648000	14.8324	6.0368	2.34242	4.54545	691.11
221	48841	10793861	14.8661	6.0459	2.34439	4.52489	694.25
222	49284	10941048	14.8997	6.0550	2.34635	4.50450	697.43
223	49729	11089567	14.9332	6.0641	2.34830	4.48431	700.58
224	50176	11239424	14.9666	6.0732	2.35025	4.46439	703.73
225	50625	11390625	15.0000	6.0823	2.35218	4.44444	706.88
226	51076	11543176	15.0333	6.0913	2.35411	4.42478	710.00
227	51529	11697083	15.0665	6.1002	2.35603	4.40529	713.14
228	51984	11852352	15.0997	6.1091	2.35793	4.38596	716.28
229	52441	12008989	15.1327	6.1180	2.35984	4.36681	719.45
230	52900	12167000	15.1658	6.1269	2.36173	4.34783	722.57
231	53361	12326391	15.1987	6.1358	2.36361	4.32900	725.71
232	53824	12487168	15.2315	6.1446	2.36549	4.31034	728.85
233	54289	12649337	15.2643	6.1534	2.36736	4.29185	731.96
234	54756	12812904	15.2971	6.1622	2.36922	4.27350	735.11
235	55225	12977875	15.3297	6.1710	2.37107	4.25529	738.27
236	55696	13144256	15.3623	6.1797	2.37291	4.23729	741.43
237	56169	13312053	15.3948	6.1885	2.37475	4.21941	744.56
238	56644	13481272	15.4272	6.1972	2.37658	4.20168	747.70
239	57121	13651919	15.4596	6.2058	2.37840	4.18410	750.84
240	57600	13824000	15.4919	6.2145	2.38021	4.16667	753.98
241	58081	13997521	15.5242	6.2231	2.38202	4.14938	757.12
242	58564	14172488	15.5563	6.2317	2.38382	4.13223	760.27
243	59049	14348907	15.5885	6.2403	2.38561	4.11523	763.41
244	59536	14526784	15.6205	6.2488	2.38739	4.09836	766.55
245	60025	14706125	15.6525	6.2573	2.38917	4.08163	769.69
246	60516	14886936	15.6844	6.2658	2.39094	4.06504	772.83
247	61009	15069223	15.7162	6.2743	2.39270	4.04858	775.97
248	61504	15253092	15.7480	6.2828	2.39445	4.03226	779.12
249	62001	15438549	15.7797	6.2912	2.39620	4.01600	782.26



**SQUARES, CUBES, SQUARE ROOTS, CUBE ROOTS, LOGARITHMS, RECIPROCAL  
CIRCUMFERENCES AND CIRCULAR AREAS OF NOS. FROM 1 TO 1000**

No.	Square	Cube	Sq. Root	Cu. Root	Log.	1000xRecip.	No. = Dia.	
							Circum.	Area
250	62500	15625000	15.8114	6.2996	2.39794	4.00000	785.40	49087.
251	63001	15813251	15.8430	6.3089	2.39967	3.98406	788.54	49480.
252	63504	16003008	15.8745	6.3164	2.40140	3.96825	791.68	49875.
253	64009	16194277	15.9060	6.3247	2.40312	3.95257	794.82	50272.
254	64516	16387064	15.9374	6.3330	2.40483	3.93701	797.96	50670.
255	65025	16581375	15.9687	6.3413	2.40654	3.92157	801.11	51070.
256	65536	16777216	16.0000	6.3496	2.40824	3.90625	804.25	51471.
257	66049	16974593	16.0313	6.3579	2.40993	3.89105	807.39	51874.
258	66564	17173512	16.0624	6.3661	2.41162	3.87597	810.53	52279.
259	67081	17373979	16.0935	6.3743	2.41330	3.86100	813.67	52685.
260	67600	17576000	16.1245	6.3825	2.41497	3.84615	816.81	53092.
261	68121	17779581	16.1555	6.3907	2.41664	3.83142	819.96	53502.
262	68644	17984728	16.1864	6.3988	2.41830	3.81679	823.10	53912.
263	69169	18191447	16.2173	6.4070	2.41996	3.80228	826.24	54325.
264	69696	18399744	16.2481	6.4151	2.42160	3.78788	829.38	54739.
265	70225	18609625	16.2788	6.4232	2.42322	3.77358	832.52	55154.
266	70756	18821096	16.3095	6.4312	2.42483	3.75940	835.66	55571.
267	71289	19034163	16.3401	6.4393	2.42651	3.74532	838.81	55990.
268	71824	19248832	16.3707	6.4473	2.42813	3.73134	841.95	56410.
269	72361	19465109	16.4012	6.4553	2.42975	3.71747	845.09	56832.
270	72900	19683000	16.4317	6.4633	2.43136	3.70370	848.23	57255.
271	73441	19902511	16.4621	6.4713	2.43297	3.69004	851.37	57680.
272	73984	20123648	16.4924	6.4792	2.43457	3.67647	854.51	58106.
273	74529	20346417	16.5227	6.4872	2.43616	3.66300	857.66	58534.
274	75076	20570824	16.5529	6.4951	2.43775	3.64964	860.80	58964.
275	75625	20796875	16.5831	6.5030	2.43933	3.63639	863.94	59395.
276	76176	21024576	16.6133	6.5108	2.44091	3.62319	867.08	59828.
277	76729	21253933	16.6433	6.5187	2.44248	3.61011	870.22	60262.
278	77284	21484952	16.6733	6.5265	2.44404	3.59712	873.36	60698.
279	77841	21717639	16.7033	6.5343	2.44560	3.58423	876.50	61136.
280	78400	21952000	16.7332	6.5421	2.44716	3.57143	879.65	61575.
281	78961	22188041	16.7631	6.5499	2.44871	3.55872	882.79	62015.
282	79524	22425768	16.7929	6.5577	2.45025	3.54610	885.93	62458.
283	80089	22665187	16.8226	6.5654	2.45179	3.53357	889.07	62901.
284	80656	22906304	16.8523	6.5731	2.45332	3.52113	892.21	63347.
285	81225	23149125	16.8819	6.5808	2.45484	3.50877	895.35	63794.
286	81796	23393656	16.9115	6.5885	2.45637	3.49650	898.50	64242.
287	82369	23639903	16.9411	6.5962	2.45788	3.48432	901.64	64692.
288	82944	23887872	16.9706	6.6039	2.45939	3.47222	904.78	65144.
289	83521	24137569	17.0000	6.6115	2.46090	3.46021	907.92	65597.
290	84100	24389000	17.0294	6.6191	2.46240	3.44828	911.06	66052.
291	84681	24642171	17.0587	6.6267	2.46389	3.43643	914.20	66508.
292	85264	24897088	17.0880	6.6343	2.46538	3.42466	917.35	66966.
293	85849	25153757	17.1172	6.6419	2.46687	3.41297	920.49	67425.
294	86436	25412184	17.1464	6.6494	2.46835	3.40136	923.63	67886.
295	87025	25672375	17.1756	6.6569	2.46982	3.38983	926.77	68349.
296	87616	25934336	17.2047	6.6644	2.47129	3.37838	929.91	68813.
297	88209	26198073	17.2337	6.6719	2.47276	3.36700	933.05	69279.
298	88804	26463592	17.2627	6.6794	2.47422	3.35570	936.19	69748.
299	89401	26730899	17.2916	6.6869	2.47567	3.34448	939.34	70218.

**SQUARES, CUBES, SQUARE ROOTS, CUBE ROOTS, LOGARITHMS, RECIPROCAL CIRCUMFERENCES AND CIRCULAR AREAS OF NOS. FROM 1 TO 1000**

No.	Square	Cube	Sq. Root	Cu. Root	Log.	1000:Barp.	Barp. Circum.
200	40000	8000000	14.1421	5.8480	2.30103	5.00000	628.3
201	40401	8120601	14.1774	5.8578	2.30320	4.97512	631.4
202	40804	8242408	14.2127	5.8675	2.30535	4.95050	634.5
203	41209	8365427	14.2478	5.8771	2.30750	4.92611	637.7
204	41616	8489664	14.2829	5.8868	2.30962	4.90196	640.8
205	42025	8615125	14.3178	5.8964	2.31175	4.87806	644.0
206	42436	8741816	14.3527	5.9059	2.31387	4.85437	647.2
207	42849	8869743	14.3875	5.9155	2.31597	4.83090	650.4
208	43264	8998912	14.4222	5.9250	2.31806	4.80769	653.6
209	43681	9129329	14.4568	5.9345	2.32015	4.78469	656.8
210	44100	9261000	14.4914	5.9439	2.32222	4.76190	659.9
211	44521	9393931	14.5258	5.9533	2.32428	4.73934	663.1
212	44944	9528128	14.5602	5.9627	2.32634	4.71698	666.3
213	45369	9663597	14.5945	5.9721	2.32838	4.69484	669.5
214	45796	9800344	14.6287	5.9814	2.33041	4.67290	672.7
215	46225	9938375	14.6629	5.9907	2.33244	4.65116	675.9
216	46656	10077696	14.6969	6.0000	2.33445	4.62963	679.1
217	47089	10218313	14.7309	6.0092	2.33646	4.60829	682.3
218	47524	10360232	14.7648	6.0185	2.33846	4.58716	685.5
219	47961	10503459	14.7986	6.0277	2.34044	4.56621	688.7
220	48400	10648000	14.8324	6.0368	2.34242	4.54545	691.9
221	48841	10793861	14.8661	6.0459	2.34439	4.52489	695.1
222	49284	10941048	14.8997	6.0550	2.34635	4.50450	698.3
223	49729	11089567	14.9332	6.0641	2.34830	4.48428	701.5
224	50176	11239424	14.9666	6.0732	2.35025	4.46423	704.7
225	50625	11390625	15.0000	6.0822	2.35218	4.44444	707.9
226	51076	11543176	15.0333	6.0912	2.35411	4.42478	711.1
227	51529	11697083	15.0665	6.1002	2.35603	4.40529	714.3
228	51984	11852352	15.0997	6.1091	2.35793	4.38596	717.5
229	52441	12008989	15.1327	6.1180	2.35984	4.36681	720.7
230	52900	12167000	15.1658	6.1269	2.36173	4.34783	723.9
231	53361	12326391	15.1987	6.1358	2.36361	4.32900	727.1
232	53824	12487168	15.2315	6.1446	2.36549	4.31034	730.3
233	54289	12649337	15.2643	6.1534	2.36736	4.29185	733.5
234	54756	12812904	15.2971	6.1622	2.36922	4.27350	736.7
235	55225	12977875	15.3297	6.1710	2.37107	4.25529	739.9
236	55696	13144256	15.3623	6.1797	2.37291	4.23729	743.1
237	56169	13312053	15.3948	6.1885	2.37475	4.21941	746.3
238	56644	13481272	15.4272	6.1972	2.37658	4.20168	749.5
239	57121	13651919	15.4596	6.2058	2.37840	4.18410	752.7
240	57600	13824000	15.4919	6.2145	2.38021	4.16667	755.9
241	58081	13997521	15.5242	6.2231	2.38202	4.14938	759.1
242	58564	14172488	15.5563	6.2317	2.38382	4.13223	762.3
243	59049	14348907	15.5885	6.2403	2.38561	4.11523	765.5
244	59536	14526784	15.6205	6.2488	2.38739	4.09836	768.7
245	60025	14706125	15.6525	6.2573	2.38917	4.08163	771.9
246	60516	14886936	15.6844	6.2658	2.39094	4.06504	775.1
247	61009	15069223	15.7162	6.2743	2.39270	4.04858	778.3
248	61504	15253092	15.7480	6.2828	2.39445	4.03226	781.5
249	62001	15438549	15.7797	6.2912	2.39620	4.01606	784.7

**SQUARES, CUBES, SQUARE ROOTS, CUBE ROOTS, LOGARITHMS, RECIPROCAL CIRCUMFERENCES AND CIRCULAR AREAS OF NOS. FROM 1 TO 1000**

No.	Square	Cube	Sq. Root	Cu. Root	Log.	1000xRecip.	No. Circum
400	160000	64000000	20.0000	7.3681	2.60206	2.50000	1256.
401	160801	64481201	20.0250	7.3742	2.60314	2.49377	1259.
402	161604	64964808	20.0499	7.3803	2.60423	2.48756	1262.
403	162409	65450827	20.0749	7.3864	2.60531	2.48139	1266.
404	163216	65939264	20.0998	7.3925	2.60638	2.47525	1269.
405	164025	66430125	20.1246	7.3986	2.60746	2.46914	1272.
406	164836	66923416	20.1494	7.4047	2.60853	2.46305	1275.
407	165649	67419143	20.1742	7.4108	2.60959	2.45700	1278.
408	166464	67917312	20.1990	7.4169	2.61066	2.45098	1281.
409	167281	68417929	20.2237	7.4229	2.61173	2.44499	1284.
410	168100	68921000	20.2485	7.4290	2.61278	2.43902	1288.
411	168921	69426531	20.2731	7.4350	2.61384	2.43309	1291.
412	169744	69934528	20.2978	7.4410	2.61490	2.42718	1294.
413	170569	70444997	20.3224	7.4470	2.61595	2.42131	1297.
414	171396	70957944	20.3470	7.4530	2.61700	2.41546	1300.
415	172225	71473375	20.3715	7.4590	2.61805	2.40964	1303.
416	173056	71991296	20.3961	7.4650	2.61909	2.40385	1306.
417	173889	72511713	20.4206	7.4710	2.62014	2.39808	1310.
418	174724	73034632	20.4450	7.4770	2.62118	2.39234	1313.
419	175561	73560059	20.4695	7.4829	2.62221	2.38664	1316.
420	176400	74088000	20.4939	7.4889	2.62325	2.38095	1319.
421	177241	74618461	20.5183	7.4948	2.62428	2.37530	1322.
422	178084	75151448	20.5426	7.5007	2.62531	2.36967	1325.
423	178929	75686967	20.5670	7.5067	2.62634	2.36407	1328.
424	179776	76225024	20.5913	7.5126	2.62737	2.35849	1332.
425	180625	76765625	20.6155	7.5185	2.62839	2.35294	1335.
426	181476	77308776	20.6398	7.5244	2.62941	2.34743	1338.
427	182329	77854483	20.6640	7.5302	2.63043	2.34193	1341.
428	183184	78402752	20.6882	7.5361	2.63144	2.33645	1344.
429	184041	78953589	20.7123	7.5420	2.63246	2.33100	1347.
430	184900	79507000	20.7364	7.5478	2.63347	2.32558	1350.
431	185761	80062991	20.7605	7.5537	2.63448	2.32019	1354.
432	186624	80621568	20.7846	7.5595	2.63548	2.31482	1357.
433	187489	81182737	20.8087	7.5654	2.63649	2.30947	1360.
434	188356	81746504	20.8327	7.5712	2.63749	2.30415	1363.
435	189225	82312875	20.8567	7.5770	2.63849	2.29885	1366.
436	190096	82881856	20.8806	7.5828	2.63949	2.29358	1369.
437	190969	83453453	20.9045	7.5886	2.64048	2.28832	1372.
438	191844	84027672	20.9284	7.5944	2.64147	2.28311	1376.
439	192721	84604519	20.9523	7.6001	2.64246	2.27790	1379.
440	193600	85184000	20.9762	7.6059	2.64345	2.27273	1382.
441	194481	85766121	21.0000	7.6117	2.64444	2.26757	1385.
442	195364	86350888	21.0238	7.6174	2.64542	2.26244	1388.
443	196249	86938307	21.0476	7.6232	2.64640	2.25734	1391.
444	197136	87528384	21.0713	7.6289	2.64738	2.25225	1394.
445	198025	88121125	21.0950	7.6346	2.64836	2.24719	1398.
446	198916	88716536	21.1187	7.6403	2.64933	2.24215	1401.
447	199809	89314623	21.1424	7.6460	2.65031	2.23714	1404.
448	200704	89915392	21.1660	7.6517	2.65128	2.23214	1407.
?	201601	90518849	21.1896	7.6574	2.65225	2.22717	1410.

**RES, CUBES, SQUARE ROOTS, CUBE ROOTS, LOGARITHMS, RECIPROCAL,  
CIRCUMFERENCES AND CIRCULAR AREAS OF NOS. FROM 1 TO 1000**

Square	Cube	Sq. Root	Cu. Root	Log.	1000×Recip.	No. = Dia.	
						Circum.	Area
202500	91125000	21.2132	7.6631	2.65321	2.22222	1418.7	150043
203401	91733851	21.2298	7.6688	2.65418	2.21730	1416.9	150751
204304	92345408	21.2603	7.6744	2.65514	2.21239	1420.0	150460
205209	92959677	21.2888	7.6801	2.65610	2.20751	1423.1	151171
206116	93576664	21.3073	7.6857	2.65706	2.20264	1426.3	151883
207025	94196375	21.3207	7.6914	2.65801	2.19780	1429.4	152597
207936	94818816	21.3542	7.6970	2.65896	2.19298	1432.6	153313
208849	95443993	21.3776	7.7026	2.65992	2.18818	1435.7	154030
209764	96071912	21.4009	7.7082	2.66087	2.18341	1438.9	154748
210681	96702579	21.4243	7.7138	2.66181	2.17865	1442.0	155468
211600	97336000	21.4476	7.7194	2.66276	2.17391	1445.1	156190
212521	97972181	21.4709	7.7250	2.66370	2.16920	1448.3	156914
213444	98611128	21.4942	7.7306	2.66464	2.16450	1451.4	157639
214369	99252847	21.5174	7.7362	2.66558	2.15983	1454.6	158365
215296	99897344	21.5407	7.7418	2.66652	2.15517	1457.7	159093
216225	100544625	21.5639	7.7473	2.66745	2.15054	1460.8	159823
217156	101194696	21.5870	7.7529	2.66839	2.14592	1464.0	160554
218089	101846563	21.6102	7.7584	2.66932	2.14133	1467.1	161287
219024	102500232	21.6333	7.7639	2.67025	2.13675	1470.3	162021
219961	103161709	21.6564	7.7695	2.67117	2.13220	1473.4	162757
220900	103829000	21.6795	7.7750	2.67210	2.12766	1476.5	163494
221841	104497111	21.7025	7.7805	2.67302	2.12314	1479.7	164234
222784	105164048	21.7255	7.7860	2.67394	2.11864	1482.8	164974
223729	105828817	21.7486	7.7915	2.67486	2.11417	1486.0	165716
224676	106496424	21.7715	7.7970	2.67578	2.10971	1489.1	166460
225625	107167187	21.7945	7.8025	2.67669	2.10526	1492.3	167205
226576	107850176	21.8174	7.8079	2.67761	2.10084	1495.4	167952
227529	108535133	21.8403	7.8134	2.67852	2.09644	1498.5	168701
228484	109222152	21.8632	7.8188	2.67943	2.09205	1501.7	169451
229441	109912239	21.8861	7.8243	2.68034	2.08768	1504.8	170203
230400	110592000	21.9089	7.8297	2.68124	2.08333	1508.0	170956
231361	111284641	21.9317	7.8352	2.68215	2.07900	1511.1	171711
232324	111980168	21.9545	7.8406	2.68305	2.07469	1514.3	172467
233289	112678587	21.9773	7.8460	2.68395	2.07039	1517.4	173225
234256	113379904	22.0000	7.8514	2.68485	2.06612	1520.5	173984
235225	114084125	22.0227	7.8568	2.68574	2.06186	1523.7	174745
236196	114791256	22.0454	7.8622	2.68664	2.05761	1526.8	175508
237169	115501303	22.0681	7.8676	2.68753	2.05339	1530.0	176272
238144	116214272	22.0907	7.8730	2.68842	2.04918	1533.1	177038
239121	116930169	22.1133	7.8784	2.68931	2.04499	1536.2	177805
240100	117649000	22.1359	7.8837	2.69020	2.04082	1539.4	178574
241081	118370771	22.1585	7.8891	2.69108	2.03665	1542.5	179345
242064	119095488	22.1811	7.8944	2.69197	2.03252	1545.7	180117
243049	119823157	22.2036	7.8998	2.69285	2.02840	1548.8	180890
244036	120553784	22.2261	7.9051	2.69373	2.02429	1551.9	181665
245025	121287375	22.2486	7.9105	2.69461	2.02020	1555.1	182442
246016	122023936	22.2711	7.9158	2.69548	2.01613	1558.2	183221
247009	122763473	22.2935	7.9211	2.69636	2.01207	1561.4	184000
248004	123505992	22.3159	7.9264	2.69723	2.00803	1564.5	184782
249001	124251499	22.3383	7.9317	2.69810	2.00401	1567.7	185565

**SQUARES, CUBES, SQUARE ROOTS, CUBE ROOTS, LOGARITHMS,  
CIRCUMFERENCES AND CIRCULAR AREAS OF NOS. FROM**

No.	Square	Cube	Sq. Root	Cu. Root	Log.	1000xRecip.
500	250000	125000000	22.3607	7.9370	2.69897	2.00000
501	251001	125751501	22.3890	7.9423	2.69984	1.99001
502	252004	126506008	22.4054	7.9476	2.70070	1.98003
503	253009	127263527	22.4277	7.9528	2.70157	1.98007
504	254016	128024064	22.4499	7.9581	2.70243	1.98413
505	255025	128787625	22.4722	7.9634	2.70329	1.98020
506	256036	129554216	22.4944	7.9686	2.70415	1.97629
507	257049	130323843	22.5167	7.9739	2.70501	1.97239
508	258064	131096512	22.5389	7.9791	2.70586	1.96850
509	259081	131872229	22.5610	7.9843	2.70672	1.96464
510	260100	132651000	22.5832	7.9896	2.70757	1.96078
511	261121	133432831	22.6053	7.9948	2.70842	1.95693
512	262144	134217728	22.6274	8.0000	2.70927	1.95311
513	263169	135005697	22.6495	8.0052	2.71012	1.94932
514	264196	135796744	22.6716	8.0104	2.71096	1.94553
515	265225	136590875	22.6936	8.0156	2.71181	1.94175
516	266256	137388096	22.7156	8.0208	2.71265	1.93798
517	267289	138188413	22.7376	8.0260	2.71349	1.93424
518	268324	138991832	22.7596	8.0311	2.71433	1.93050
519	269361	139798359	22.7816	8.0363	2.71517	1.92678
520	270400	140608000	22.8035	8.0415	2.71600	1.92308
521	271441	141420761	22.8254	8.0466	2.71684	1.91939
522	272484	142236648	22.8473	8.0517	2.71767	1.91571
523	273529	143055667	22.8692	8.0569	2.71850	1.91205
524	274576	143877824	22.8910	8.0620	2.71933	1.90840
525	275625	144703125	22.9129	8.0671	2.72016	1.90476
526	276676	145531576	22.9347	8.0723	2.72099	1.90114
527	277729	146363183	22.9565	8.0774	2.72181	1.89753
528	278784	147197952	22.9783	8.0825	2.72263	1.89394
529	279841	148035889	23.0000	8.0876	2.72346	1.89036
530	280900	148877000	23.0217	8.0927	2.72428	1.88679
531	281961	149721291	23.0434	8.0978	2.72509	1.88324
532	283024	150568768	23.0651	8.1028	2.72591	1.87970
533	284089	151419437	23.0868	8.1079	2.72673	1.87617
534	285156	152273304	23.1084	8.1130	2.72754	1.87266
535	286225	153130375	23.1301	8.1180	2.72835	1.86916
536	287296	153990656	23.1517	8.1231	2.72916	1.86567
537	288369	154854153	23.1733	8.1281	2.72997	1.86220
538	289444	155720872	23.1948	8.1332	2.73078	1.85874
539	290521	156590819	23.2164	8.1382	2.73159	1.85529
540	291600	157464000	23.2379	8.1433	2.73239	1.85185
541	292681	158340421	23.2594	8.1483	2.73320	1.84843
542	293764	159220088	23.2809	8.1533	2.73400	1.84502
543	294849	160103007	23.3024	8.1583	2.73480	1.84162
544	295936	160989184	23.3238	8.1633	2.73560	1.83824
545	297025	161878625	23.3452	8.1683	2.73640	1.83486
546	298116	162771336	23.3666	8.1733	2.73719	1.83150
547	299209	163667323	23.3880	8.1783	2.73799	1.82815
548	300304	164566592	23.4094	8.1833	2.73878	1.82482
549	301401	165469149	23.4307	8.1882	2.73957	1.82149

CUBES, SQUARE ROOTS, CUBE ROOTS, LOGARITHMS, RECIPROCAL, DIFFERENCES AND CIRCULAR AREAS OF NOS. FROM 1 TO 1000

	Cube	Sq. Root	Cu. Root	Log.	1000xRecip.	No. = Dia.	
						Circum.	Area
166875000	23.4521	8.1082	2.74036	1.81818	1737.9	237583	
167284151	23.4734	8.1082	2.74115	1.81485	1731.0	238448	
168196608	23.4947	8.2031	2.74194	1.81152	1734.2	239314	
169112377	23.5160	8.2081	2.74273	1.80822	1737.3	240182	
170031464	23.5372	8.2130	2.74351	1.80505	1740.4	241051	
170953875	23.5584	8.2180	2.74429	1.80180	1743.6	241922	
171879616	23.5797	8.2229	2.74507	1.79856	1746.7	242795	
172809693	23.6008	8.2278	2.74586	1.79533	1749.9	243669	
173741112	23.6220	8.2327	2.74663	1.79211	1753.0	244545	
174676879	23.6432	8.2377	2.74741	1.78891	1756.2	245422	
175616000	23.6643	8.2426	2.74819	1.78571	1759.3	246301	
176558481	23.6854	8.2475	2.74896	1.78253	1762.4	247181	
177503298	23.7065	8.2524	2.74974	1.77936	1765.6	248063	
178453547	23.7276	8.2573	2.75051	1.77620	1768.7	248947	
179406144	23.7487	8.2621	2.75128	1.77305	1771.9	249832	
180362125	23.7697	8.2670	2.75205	1.76991	1775.0	250719	
181321496	23.7908	8.2719	2.75282	1.76678	1778.1	251607	
182284263	23.8118	8.2768	2.75358	1.76367	1781.3	252497	
183250432	23.8328	8.2816	2.75435	1.76056	1784.4	253388	
184220000	23.8537	8.2865	2.75511	1.75747	1787.6	254281	
185193000	23.8747	8.2913	2.75587	1.75439	1790.7	255176	
186169411	23.8956	8.2962	2.75664	1.75131	1793.9	256072	
187149248	23.9165	8.3010	2.75740	1.74825	1797.0	256970	
188132517	23.9374	8.3059	2.75815	1.74520	1800.1	257869	
189119224	23.9583	8.3107	2.75891	1.74216	1803.3	258770	
190109375	23.9792	8.3155	2.75967	1.73913	1806.4	259672	
191102976	24.0000	8.3203	2.76042	1.73611	1809.6	260576	
192100033	24.0208	8.3251	2.76118	1.73310	1812.7	261482	
193100552	24.0416	8.3300	2.76193	1.73010	1815.8	262389	
194104589	24.0624	8.3348	2.76268	1.72712	1819.0	263298	
195112000	24.0832	8.3396	2.76343	1.72414	1822.1	264208	
196122941	24.1039	8.3443	2.76418	1.72117	1825.3	265120	
197137368	24.1247	8.3491	2.76492	1.71821	1828.4	266033	
198155287	24.1454	8.3539	2.76567	1.71527	1831.6	266948	
199176704	24.1661	8.3587	2.76641	1.71233	1834.7	267865	
200201025	24.1868	8.3634	2.76716	1.70940	1837.8	268783	
201229056	24.2074	8.3682	2.76790	1.70649	1841.0	269701	
202262003	24.2281	8.3730	2.76864	1.70358	1844.1	270624	
203299472	24.2487	8.3777	2.76938	1.70068	1847.3	271547	
204342069	24.2693	8.3825	2.77012	1.69779	1850.4	272471	
205379000	24.2899	8.3872	2.77085	1.69492	1853.5	273397	
206425071	24.3105	8.3919	2.77159	1.69205	1856.7	274325	
207474088	24.3311	8.3967	2.77232	1.68919	1859.8	275254	
208527857	24.3516	8.4014	2.77305	1.68634	1863.0	276184	
209584584	24.3721	8.4061	2.77379	1.68350	1866.1	277117	
210644875	24.3926	8.4108	2.77452	1.68067	1869.3	278051	
211708736	24.4131	8.4155	2.77525	1.67785	1872.4	278986	
212776173	24.4336	8.4202	2.77597	1.67504	1875.5	279922	
213847192	24.4540	8.4249	2.77670	1.67224	1878.7	280859	
214921799	24.4745	8.4296	2.77743	1.66945	1881.8	281797	

**SQUARES, CUBES, SQUARE ROOTS, CUBE ROOTS, LOGARITHMS, R  
CIRCUMFERENCES AND CIRCULAR AREAS OF NOS. FROM 1**

No.	Square	Cube	Sq. Root	Cu. Root	Log.	1000xRecip.	
600	360000	216000000	24.4049	8.4843	2.77815	1.66667	11
601	361201	217081801	24.5153	8.4890	2.77887	1.66889	11
602	362404	218167208	24.5357	8.4437	2.77960	1.66113	11
603	363609	219256227	24.5561	8.4484	2.78032	1.65887	11
604	364816	220348864	24.5764	8.4530	2.78104	1.65563	11
605	366025	221445125	24.5967	8.4577	2.78176	1.65289	11
606	367236	222545016	24.6171	8.4623	2.78247	1.65017	11
607	368449	223648543	24.6374	8.4670	2.78319	1.64745	11
608	369664	224755712	24.6577	8.4716	2.78390	1.64474	11
609	370881	225866529	24.6779	8.4763	2.78462	1.64204	11
610	372100	226981000	24.6982	8.4809	2.78533	1.63934	11
611	373321	228099131	24.7184	8.4856	2.78604	1.63666	11
612	374544	229220928	24.7386	8.4902	2.78675	1.63399	11
613	375769	230346397	24.7588	8.4948	2.78746	1.63132	11
614	376996	231475544	24.7790	8.4994	2.78817	1.62866	11
615	378225	232608375	24.7992	8.5040	2.78888	1.62602	11
616	379456	233744896	24.8193	8.5086	2.78958	1.62338	11
617	380689	234885113	24.8395	8.5132	2.79029	1.62075	11
618	381924	236029032	24.8596	8.5178	2.79099	1.61812	11
619	383161	237176659	24.8797	8.5224	2.79169	1.61551	11
620	384400	238328000	24.8998	8.5270	2.79239	1.61290	11
621	385641	239483061	24.9199	8.5316	2.79309	1.61031	11
622	386884	240641848	24.9399	8.5362	2.79379	1.60772	11
623	388129	241804367	24.9600	8.5408	2.79449	1.60514	11
624	389376	242970624	24.9800	8.5453	2.79518	1.60256	11
625	390625	244140625	25.0000	8.5499	2.79588	1.60000	11
626	391876	245314376	25.0200	8.5544	2.79657	1.59744	11
627	393129	246491883	25.0400	8.5589	2.79727	1.59490	11
628	394384	247673152	25.0599	8.5635	2.79796	1.59236	11
629	395641	248858189	25.0799	8.5681	2.79865	1.58983	11
630	396900	250047000	25.0998	8.5726	2.79934	1.58730	11
631	398161	251239591	25.1197	8.5772	2.80003	1.58479	11
632	399424	252435968	25.1396	8.5817	2.80072	1.58228	11
633	400689	253636137	25.1595	8.5862	2.80140	1.57978	11
634	401956	254840104	25.1794	8.5907	2.80209	1.57729	11
635	403225	256047875	25.1992	8.5952	2.80277	1.57480	11
636	404496	257259456	25.2190	8.5997	2.80346	1.57232	11
637	405769	258474853	25.2389	8.6043	2.80414	1.56986	11
638	407044	259694072	25.2587	8.6088	2.80482	1.56740	11
639	408321	260917119	25.2784	8.6133	2.80550	1.56495	11
640	409600	262144000	25.2982	8.6177	2.80618	1.56250	11
641	410881	263374721	25.3180	8.6222	2.80686	1.56006	11
642	412164	264609288	25.3377	8.6267	2.80754	1.55763	11
643	413449	265847707	25.3574	8.6312	2.80822	1.55521	11
644	414736	267089984	25.3772	8.6357	2.80889	1.55280	11
645	416025	268336125	25.3969	8.6401	2.80956	1.55039	11
646	417316	269586136	25.4165	8.6446	2.81023	1.54799	11
647	418609	270840023	25.4362	8.6490	2.81090	1.54559	11
648	419904	272097792	25.4558	8.6535	2.81158	1.54321	11
649	421201	273359449	25.4755	8.6579	2.81224	1.54083	11

**SQUARES, CUBES, SQUARE ROOTS, CUBE ROOTS, LOGARITHMS, RECIPROCAL,  
CIRCUMFERENCES AND CIRCULAR AREAS OF NOS. FROM 1 TO 1000**

No.	Square	Cube	Sq. Root	Cu. Root	Log.	1000xRecip.	No. = Dis.	
							Circum.	Area
550	422500	274625000	25.4051	8.6624	2.81201	1.53846	2042.0	331831
551	423801	275894451	25.5147	8.6668	2.81358	1.53610	2045.2	332853
552	425104	277167808	25.5343	8.6713	2.81425	1.53374	2048.3	333876
553	426409	278445077	25.5539	8.6757	2.81491	1.53139	2051.5	334901
554	427716	279726264	25.5734	8.6801	2.81558	1.52905	2054.6	335927
555	429025	281011375	25.5929	8.6845	2.81624	1.52672	2057.7	336955
556	430336	282300416	25.6125	8.6890	2.81690	1.52439	2060.9	337985
557	431649	283593398	25.6320	8.6934	2.81757	1.52207	2064.0	339016
558	432964	284890312	25.6515	8.6978	2.81823	1.51976	2067.2	340049
559	434281	286191179	25.6710	8.7022	2.81889	1.51745	2070.3	341084
560	435600	287496000	25.6905	8.7066	2.81954	1.51515	2073.5	342119
561	436921	288804781	25.7099	8.7110	2.82020	1.51286	2076.6	343157
562	438244	290117528	25.7294	8.7154	2.82086	1.51057	2079.7	344196
563	439569	291434247	25.7488	8.7198	2.82151	1.50829	2082.9	345237
564	440896	292754944	25.7682	8.7241	2.82217	1.50602	2086.0	346279
565	442225	294079625	25.7876	8.7285	2.82282	1.50376	2089.2	347323
566	443556	295408296	25.8070	8.7329	2.82347	1.50150	2092.3	348368
567	444889	296740963	25.8263	8.7373	2.82413	1.49925	2095.4	349415
568	446224	298077632	25.8457	8.7416	2.82478	1.49701	2098.6	350464
569	447561	299418309	25.8650	8.7460	2.82543	1.49477	2101.7	351514
570	448900	300763000	25.8844	8.7503	2.82607	1.49254	2104.9	352565
571	450241	302111711	25.9037	8.7547	2.82672	1.49031	2108.0	353618
572	451584	303464448	25.9230	8.7590	2.82737	1.48809	2111.2	354673
573	452929	304821217	25.9422	8.7634	2.82802	1.48588	2114.3	355730
574	454276	306182024	25.9615	8.7677	2.82866	1.48368	2117.4	356788
575	455625	307546875	25.9808	8.7721	2.82930	1.48148	2120.6	357847
576	456976	308915776	26.0000	8.7764	2.82995	1.47929	2123.7	358908
577	458329	310288733	26.0192	8.7807	2.83059	1.47711	2126.9	359971
578	459684	311665752	26.0384	8.7850	2.83123	1.47493	2130.0	361035
579	461041	313046839	26.0576	8.7893	2.83187	1.47275	2133.1	362101
580	462400	314432000	26.0768	8.7937	2.83251	1.47059	2136.3	363168
581	463761	315821241	26.0960	8.7980	2.83315	1.46843	2139.4	364237
582	465124	317214568	26.1151	8.8023	2.83378	1.46628	2142.6	365308
583	466489	318611987	26.1343	8.8066	2.83442	1.46413	2145.7	366380
584	467856	320013504	26.1534	8.8109	2.83506	1.46199	2148.9	367453
585	469225	321419125	26.1725	8.8152	2.83569	1.45985	2152.0	368528
586	470596	322829856	26.1916	8.8194	2.83632	1.45772	2155.1	369605
587	471969	324244703	26.2107	8.8237	2.83696	1.45560	2158.3	370684
588	473344	325664672	26.2298	8.8280	2.83759	1.45349	2161.4	371764
589	474721	327089769	26.2488	8.8323	2.83823	1.45138	2164.6	372845
590	476100	328520000	26.2679	8.8366	2.83885	1.44928	2167.7	373928
591	477481	3299553871	26.2869	8.8408	2.83948	1.44718	2170.8	375013
592	478864	3313959288	26.3059	8.8451	2.84011	1.44509	2174.0	376100
593	480249	3328416257	26.3249	8.8493	2.84073	1.44300	2177.1	377187
594	481636	3342924784	26.3439	8.8536	2.84136	1.44092	2180.3	378276
595	483025	3357484875	26.3629	8.8578	2.84198	1.43885	2183.4	379367
596	484416	3372096536	26.3818	8.8621	2.84261	1.43678	2186.6	380459
597	485809	3386759773	26.4008	8.8663	2.84323	1.43472	2189.7	381554
598	487204	3401474592	26.4197	8.8706	2.84386	1.43267	2192.8	382650
599	488601	3416240999	26.4386	8.8748	2.84448	1.43062	2196.0	383748



**SQUARES, CUBES, SQUARE ROOTS, CUBE ROOTS, LOGARITHMS  
CIRCUMFERENCES AND CIRCULAR AREAS OF NOS. FROM**

No.	Square	Cube	Sq. Root	Cu. Root	Log.	1000xRecip.
700	490000	343000000	26.4575	8.8790	2.84510	1.42857
701	491401	344472101	26.4764	8.8833	2.84572	1.42653
702	492804	345948408	26.4953	8.8875	2.84634	1.42450
703	494209	347428927	26.5141	8.8917	2.84696	1.42248
704	495616	348913664	26.5330	8.8959	2.84757	1.42046
705	497025	350402625	26.5518	8.9001	2.84819	1.41844
706	498436	351895816	26.5707	8.9043	2.84880	1.41643
707	499849	353393249	26.5895	8.9085	2.84942	1.41443
708	501264	354894912	26.6083	8.9127	2.85003	1.41243
709	502681	356400829	26.6271	8.9169	2.85065	1.41044
710	504100	357911000	26.6458	8.9211	2.85126	1.40845
711	505521	359425431	26.6646	8.9253	2.85187	1.40647
712	506944	360944128	26.6833	8.9295	2.85248	1.40449
713	508369	362467097	26.7021	8.9337	2.85309	1.40253
714	509796	363994344	26.7208	8.9378	2.85370	1.40056
715	511225	365525875	26.7395	8.9420	2.85431	1.39860
716	512656	367061696	26.7582	8.9462	2.85491	1.39665
717	514089	368601818	26.7769	8.9503	2.85552	1.39470
718	515524	370146232	26.7955	8.9545	2.85612	1.39276
719	516961	371694959	26.8142	8.9587	2.85673	1.39082
720	518400	373248000	26.8328	8.9628	2.85733	1.38889
721	519841	374805361	26.8514	8.9670	2.85794	1.38696
722	521284	376367048	26.8701	8.9711	2.85854	1.38504
723	522729	377933067	26.8887	8.9752	2.85914	1.38313
724	524176	379503424	26.9072	8.9794	2.85974	1.38123
725	525625	381078125	26.9258	8.9835	2.86034	1.37931
726	527076	382657176	26.9444	8.9876	2.86094	1.37741
727	528529	384240583	26.9629	8.9918	2.86153	1.37552
728	529984	385828352	26.9815	8.9959	2.86213	1.37363
729	531441	387420489	27.0000	9.0000	2.86273	1.37174
730	532900	389017000	27.0185	9.0041	2.86332	1.36986
731	534361	390617891	27.0370	9.0082	2.86392	1.36799
732	535824	392223168	27.0555	9.0123	2.86451	1.36612
733	537289	393832837	27.0740	9.0164	2.86510	1.36426
734	538756	395446904	27.0924	9.0205	2.86569	1.36240
735	540225	397065375	27.1109	9.0246	2.86629	1.36054
736	541696	398688256	27.1293	9.0287	2.86688	1.35870
737	543169	400315553	27.1477	9.0328	2.86747	1.35685
738	544644	401947272	27.1662	9.0369	2.86806	1.35501
739	546121	403583419	27.1846	9.0410	2.86864	1.35318
740	547600	405224000	27.2029	9.0450	2.86923	1.35135
741	549081	406869021	27.2213	9.0491	2.86982	1.34953
742	550564	408518488	27.2397	9.0532	2.87040	1.34771
743	552049	410172407	27.2580	9.0573	2.87099	1.34590
744	553536	411830784	27.2764	9.0613	2.87157	1.34409
745	555025	413493625	27.2947	9.0654	2.87216	1.34228
746	556516	415160936	27.3130	9.0694	2.87274	1.34048
747	558009	416832723	27.3313	9.0735	2.87332	1.33869
748	559504	418508992	27.3496	9.0775	2.87390	1.33690
749	561001	420189749	27.3679	9.0816	2.87448	1.33511

**TUBES, SQUARE ROOTS, CUBE ROOTS, LOGARITHMS, RECIPROCAL,  
REFERENCES AND CIRCULAR AREAS OF NOS. FROM 1 TO 1000**

	Cube	Sq. Root	Cu. Root	Log.	1000xRecip.	No. = Dia.	
						Circum.	Area
421875000	27.3861	9.0856	2.87506	1.33333	2356.2	441786	
423564751	27.4044	9.0896	2.87564	1.33156	2359.3	442965	
425259008	27.4226	9.0937	2.87622	1.32979	2362.5	444146	
426957777	27.4408	9.0977	2.87680	1.32802	2365.6	445328	
428661064	27.4591	9.1017	2.87737	1.32626	2368.8	446511	
430369875	27.4773	9.1057	2.87795	1.32450	2371.9	447697	
432081216	27.4955	9.1098	2.87852	1.32275	2375.0	448888	
433796098	27.5136	9.1138	2.87910	1.32100	2378.2	450072	
435519512	27.5318	9.1178	2.87967	1.31926	2381.3	451262	
437245479	27.5500	9.1218	2.88024	1.31752	2384.5	452453	
438976000	27.5681	9.1258	2.88081	1.31579	2387.6	453646	
440711081	27.5862	9.1298	2.88138	1.31406	2390.8	454841	
442450728	27.6043	9.1338	2.88196	1.31234	2393.9	456037	
444194947	27.6225	9.1378	2.88252	1.31062	2397.0	457234	
445943744	27.6405	9.1418	2.88309	1.30890	2400.2	458434	
447697125	27.6586	9.1458	2.88366	1.30719	2403.3	459635	
449455096	27.6767	9.1498	2.88423	1.30548	2406.5	460837	
451217668	27.6948	9.1537	2.88480	1.30378	2409.6	462042	
452984832	27.7128	9.1577	2.88536	1.30208	2412.7	463247	
454756609	27.7308	9.1617	2.88593	1.30039	2415.9	464454	
456533000	27.7489	9.1657	2.88649	1.29870	2419.0	465663	
458314011	27.7669	9.1696	2.88705	1.29702	2422.2	466873	
460099548	27.7849	9.1736	2.88762	1.29534	2425.3	468085	
461889917	27.8029	9.1775	2.88818	1.29366	2428.5	469298	
463684824	27.8209	9.1815	2.88874	1.29199	2431.6	470513	
465484375	27.8388	9.1855	2.88930	1.29032	2434.7	471730	
467288576	27.8568	9.1894	2.88986	1.28866	2437.9	472948	
469097433	27.8747	9.1933	2.89042	1.28700	2441.0	474168	
470910952	27.8927	9.1973	2.89098	1.28535	2444.2	475389	
472729139	27.9106	9.2012	2.89154	1.28370	2447.3	476612	
474552000	27.9285	9.2052	2.89209	1.28205	2450.4	477836	
476379541	27.9464	9.2091	2.89265	1.28041	2453.6	479062	
478211768	27.9643	9.2130	2.89321	1.27877	2456.7	480290	
480048687	27.9821	9.2170	2.89376	1.27714	2459.9	481519	
481890804	28.0000	9.2209	2.89432	1.27551	2463.0	482750	
483738625	28.0179	9.2248	2.89487	1.27389	2466.2	483982	
485592056	28.0357	9.2287	2.89542	1.27226	2469.3	485216	
487451098	28.0535	9.2325	2.89597	1.27065	2472.4	486451	
489315852	28.0713	9.2365	2.89653	1.26904	2475.6	487688	
491186309	28.0891	9.2404	2.89708	1.26743	2478.7	488927	
493062400	28.1069	9.2443	2.89763	1.26582	2481.9	490167	
494944137	28.1247	9.2482	2.89818	1.26422	2485.0	491409	
496831528	28.1425	9.2521	2.89873	1.26263	2488.1	492652	
498724575	28.1603	9.2560	2.89927	1.26103	2491.3	493897	
500623284	28.1780	9.2599	2.89982	1.25945	2494.4	495143	
502527657	28.1957	9.2638	2.90037	1.25786	2497.6	496391	
504437696	28.2135	9.2677	2.90091	1.25628	2500.7	497641	
506353403	28.2312	9.2716	2.90146	1.25471	2503.8	498892	
508274772	28.2489	9.2754	2.90200	1.25313	2507.0	500145	
510201809	28.2666	9.2793	2.90255	1.25156	2510.1	501400	

**SQUARES, CUBES, SQUARE ROOTS, CUBE ROOTS, LOGARITHMS, RECIPROCAL CIRCUMFERENCES AND CIRCULAR AREAS OF NOS. FROM 1 TO 100**

No.	Square	Cube	Sq. Root	Cu. Root	Log.	1000xRecip.	No. =	
							Circum.	
800	640000	512000000	28.2843	9.2882	2.90309	1.25000	2518.3	
801	641601	513929401	28.3019	9.2870	2.90393	1.24844	2516.4	
802	643204	515849608	28.3196	9.2858	2.90477	1.24688	2519.6	
803	644809	517781627	28.3373	9.2846	2.90562	1.24533	2522.7	
804	646416	519718464	28.3549	9.2835	2.90646	1.24378	2525.8	
805	648025	521660125	28.3725	9.2823	2.90730	1.24224	2529.0	
806	649636	523606616	28.3901	9.2812	2.90814	1.24069	2532.1	
807	651249	525557943	28.4077	9.2801	2.90898	1.23916	2535.3	
808	652864	527514112	28.4253	9.2790	2.90982	1.23762	2538.4	
809	654481	529475129	28.4429	9.2779	2.91066	1.23609	2541.5	
810	656100	531441000	28.4605	9.2768	2.91150	1.23457	2544.7	
811	657721	533411731	28.4781	9.2757	2.91234	1.23305	2547.8	
812	659344	535387328	28.4956	9.2746	2.91318	1.23153	2551.0	
813	660969	537367797	28.5132	9.2735	2.91402	1.23001	2554.1	
814	662596	539353144	28.5307	9.2724	2.91486	1.22850	2557.3	
815	664225	541343375	28.5482	9.2713	2.91570	1.22699	2560.4	
816	665856	543338496	28.5657	9.2702	2.91654	1.22549	2563.5	
817	667489	545338513	28.5832	9.2691	2.91738	1.22399	2566.7	
818	669124	547343432	28.6007	9.2680	2.91822	1.22249	2569.8	
819	670761	549353259	28.6182	9.2669	2.91906	1.22100	2573.0	
820	672400	551368900	28.6356	9.2658	2.91990	1.21951	2576.1	
821	674041	553387061	28.6531	9.2647	2.92074	1.21803	2579.2	
822	675684	555412248	28.6705	9.2636	2.92158	1.21655	2582.4	
823	677329	557441797	28.6880	9.2625	2.92242	1.21507	2585.5	
824	678976	559476324	28.7054	9.2614	2.92326	1.21359	2588.7	
825	680625	561515625	28.7228	9.2603	2.92410	1.21213	2591.8	
826	682276	563559976	28.7402	9.2592	2.92494	1.21065	2595.0	
827	683929	565609983	28.7576	9.2581	2.92578	1.20919	2598.1	
828	685584	567665352	28.7750	9.2570	2.92662	1.20773	2601.2	
829	687241	569726789	28.7924	9.2559	2.92746	1.20627	2604.4	
830	688900	571787000	28.8097	9.2548	2.92830	1.20482	2607.5	
831	690561	573856191	28.8271	9.2537	2.92914	1.20337	2610.7	
832	692224	575930868	28.8444	9.2526	2.92998	1.20193	2613.8	
833	693889	578009927	28.8617	9.2515	2.93082	1.20048	2616.9	
834	695556	580093704	28.8790	9.2504	2.93166	1.19904	2620.1	
835	697225	582182875	28.8964	9.2493	2.93250	1.19760	2623.2	
836	698896	584277056	28.9137	9.2482	2.93334	1.19617	2626.4	
837	700569	586376253	28.9310	9.2471	2.93418	1.19474	2629.5	
838	702244	588480472	28.9482	9.2460	2.93502	1.19332	2632.7	
839	703921	590589719	28.9655	9.2449	2.93586	1.19190	2635.8	
840	705600	592704000	28.9828	9.2438	2.93670	1.19048	2639.0	
841	707281	594823321	29.0000	9.2427	2.93754	1.18906	2642.1	
842	708964	596947688	29.0172	9.2416	2.93838	1.18765	2645.2	
843	710649	599077107	29.0344	9.2405	2.93922	1.18624	2648.4	
844	712336	601211584	29.0517	9.2394	2.94006	1.18483	2651.5	
845	714025	603351125	29.0689	9.2383	2.94090	1.18343	2654.6	
846	715716	605495736	29.0861	9.2372	2.94174	1.18203	2657.8	
847	717409	607645423	29.1033	9.2361	2.94258	1.18064	2660.9	
848	719104	609800192	29.1204	9.2350	2.94342	1.17925	2664.1	
849	720801	611960049	29.1376	9.2339	2.94426	1.17786	2667.2	

**SQUARES, CUBES, SQUARE ROOTS, CUBE ROOTS, LOGARITHMS, RECIPROCAL, CIRCUMFERENCES AND CIRCULAR AREAS OF NOS. FROM 1 TO 1000**

Square	Cube	Sq. Root	Cu. Root	Log.	1000xRecip.	No. = Dia.	
						Circum.	Area
722500	614125000	29.1548	9.4727	2.92942	1.17647	2970.4	567450
724201	616295051	29.1719	9.4764	2.92993	1.17509	2973.5	568786
725904	618470208	29.1890	9.4801	2.93044	1.17371	2976.6	570124
727609	620650477	29.2062	9.4838	2.93095	1.17233	2979.8	571463
729316	622835864	29.2233	9.4875	2.93146	1.17096	2982.9	572803
731023	625026375	29.2404	9.4912	2.93197	1.16959	2986.1	574146
732736	627222016	29.2575	9.4949	2.93247	1.16822	2989.2	575490
734449	629422793	29.2746	9.4986	2.93298	1.16686	2992.3	576835
736164	631628712	29.2916	9.5023	2.93349	1.16550	2995.5	578182
737881	633839779	29.3087	9.5060	2.93399	1.16414	2998.6	579530
739600	636056000	29.3258	9.5097	2.93450	1.16279	3001.8	580880
741321	638277381	29.3428	9.5134	2.93500	1.16144	3004.9	582232
743044	640503928	29.3598	9.5171	2.93551	1.16009	3008.1	583585
744769	642735647	29.3769	9.5207	2.93601	1.15875	3011.2	584940
746496	644972544	29.3939	9.5244	2.93651	1.15741	3014.3	586297
748225	647214625	29.4109	9.5281	2.93702	1.15607	3017.5	587655
749956	649461896	29.4279	9.5317	2.93752	1.15473	3020.6	589014
751689	651714363	29.4449	9.5354	2.93802	1.15340	3023.8	590375
753424	653972032	29.4618	9.5391	2.93852	1.15207	3026.9	591738
755161	656234909	29.4788	9.5427	2.93902	1.15075	3030.0	593102
756900	658503000	29.4958	9.5464	2.93952	1.14943	3033.2	594468
758641	660776311	29.5127	9.5501	2.94002	1.14811	3036.3	595835
760384	663054848	29.5296	9.5537	2.94052	1.14679	3039.5	597204
762129	665338617	29.5466	9.5574	2.94101	1.14548	3042.6	598575
763876	667627624	29.5635	9.5610	2.94151	1.14416	3045.8	599947
765625	669921875	29.5804	9.5647	2.94201	1.14286	3048.9	601320
767376	672221376	29.5973	9.5683	2.94250	1.14155	3052.0	602696
769129	674526129	29.6142	9.5719	2.94300	1.14025	3055.2	604073
770884	676836152	29.6311	9.5756	2.94349	1.13895	3058.3	605451
772641	679151439	29.6479	9.5792	2.94399	1.13766	3061.5	606831
774400	681472000	29.6648	9.5828	2.94448	1.13636	3064.6	608212
776161	683797841	29.6816	9.5865	2.94498	1.13507	3067.7	609595
777924	686128968	29.6985	9.5901	2.94547	1.13379	3070.9	610980
779689	688465387	29.7153	9.5937	2.94596	1.13250	3074.0	612366
781456	690807104	29.7321	9.5973	2.94645	1.13122	3077.2	613754
783225	693154125	29.7489	9.6010	2.94694	1.12994	3080.3	615148
784996	695506456	29.7658	9.6046	2.94743	1.12867	3083.5	616544
786769	697864103	29.7825	9.6082	2.94792	1.12740	3086.6	617937
788544	700227072	29.7993	9.6118	2.94841	1.12613	3089.7	619331
790321	702595369	29.8161	9.6154	2.94890	1.12486	3092.9	620717
792100	704969000	29.8329	9.6190	2.94939	1.12360	3096.0	622114
793881	707347971	29.8496	9.6226	2.94988	1.12233	3099.2	623513
795664	709732288	29.8664	9.6262	2.95036	1.12108	3102.3	624913
797449	712121957	29.8831	9.6298	2.95085	1.11982	3105.4	626315
799236	714516984	29.8998	9.6334	2.95134	1.11857	3108.5	627718
801025	716917375	29.9166	9.6370	2.95182	1.11732	3111.7	629124
802816	719323136	29.9333	9.6406	2.95231	1.11607	3114.8	630530
804609	721734273	29.9500	9.6442	2.95279	1.11483	3118.0	631938
806404	724150792	29.9666	9.6477	2.95328	1.11359	3121.2	633348
808201	726572699	29.9833	9.6513	2.95376	1.11235	3124.3	634760

SQUARES, CUBES, SQUARE ROOTS, CUBE ROOTS, LOGARITHMS, RECIPROCA  
CIRCUMFERENCES AND CIRCULAR AREAS OF NOS. FROM 1 TO 1000

No.	Square	Cube	Sq. Root	Cu. Root	Log.	1000×Recip.	No. = Dia.	
							Circum.	Ar
900	810000	729000000	30.0000	9.6549	2.95424	1.11111	2827.4	63
901	811801	731432701	30.0167	9.6585	2.95472	1.10988	2830.6	63
902	813604	733870808	30.0333	9.6620	2.95521	1.10865	2833.7	63
903	815409	736314327	30.0500	9.6656	2.95569	1.10742	2836.9	64
904	817216	738763264	30.0666	9.6692	2.95617	1.10619	2840.0	64
905	819025	741217025	30.0832	9.6727	2.95665	1.10497	2843.1	64
906	820836	743677416	30.0998	9.6763	2.95713	1.10375	2846.3	64
907	822649	746142643	30.1164	9.6799	2.95761	1.10254	2849.4	64
908	824464	748613312	30.1330	9.6834	2.95809	1.10132	2852.6	64
909	826281	751089429	30.1496	9.6870	2.95856	1.10011	2855.7	64
910	828100	753571000	30.1662	9.6905	2.95904	1.09890	2858.8	65
911	829921	756058031	30.1828	9.6941	2.95952	1.09769	2862.0	65
912	831744	758550528	30.1993	9.6976	2.95999	1.09649	2865.1	65
913	833569	761048497	30.2159	9.7012	2.96047	1.09529	2868.3	65
914	835396	763551944	30.2324	9.7047	2.96095	1.09409	2871.4	65
915	837225	766060875	30.2490	9.7082	2.96142	1.09290	2874.6	65
916	839056	768575296	30.2655	9.7118	2.96190	1.09170	2877.7	65
917	840889	771095213	30.2820	9.7153	2.96237	1.09051	2880.8	66
918	842724	773620632	30.2985	9.7188	2.96284	1.08932	2884.0	66
919	844561	776151559	30.3150	9.7224	2.96332	1.08814	2887.1	66
920	846400	778688000	30.3315	9.7259	2.96379	1.08696	2890.3	66
921	848241	781229961	30.3480	9.7294	2.96426	1.08578	2893.4	66
922	850084	783777448	30.3645	9.7329	2.96473	1.08460	2896.5	66
923	851929	786330467	30.3809	9.7364	2.96520	1.08342	2899.7	66
924	853776	788889024	30.3974	9.7400	2.96567	1.08225	2902.8	67
925	855625	791453125	30.4138	9.7435	2.96614	1.08108	2906.0	67
926	857476	794022776	30.4302	9.7470	2.96661	1.07991	2909.1	67
927	859329	796597983	30.4467	9.7505	2.96708	1.07875	2912.3	67
928	861184	799178752	30.4631	9.7540	2.96755	1.07759	2915.4	67
929	863041	801765089	30.4795	9.7575	2.96802	1.07643	2918.5	67
930	864900	804357000	30.4959	9.7610	2.96848	1.07527	2921.7	67
931	866761	806954491	30.5123	9.7645	2.96895	1.07411	2924.8	68
932	868624	809557568	30.5287	9.7680	2.96942	1.07296	2928.0	68
933	870489	812166237	30.5450	9.7715	2.96988	1.07181	2931.1	68
934	872356	814780504	30.5614	9.7750	2.97035	1.07066	2934.2	68
935	874225	817400375	30.5778	9.7785	2.97081	1.06952	2937.4	68
936	876096	820025856	30.5941	9.7819	2.97128	1.06838	2940.5	68
937	877969	822656953	30.6105	9.7854	2.97174	1.06724	2943.7	68
938	879844	825293672	30.6268	9.7889	2.97220	1.06610	2946.8	69
939	881721	827936019	30.6431	9.7924	2.97267	1.06496	2950.0	69
940	883600	830584000	30.6594	9.7959	2.97313	1.06383	2953.1	69
941	885481	833237631	30.6757	9.7993	2.97359	1.06270	2956.2	69
942	887364	835896888	30.6920	9.8028	2.97405	1.06157	2959.4	69
943	889249	838561657	30.7083	9.8063	2.97451	1.06045	2962.5	69
944	891136	841232384	30.7246	9.8097	2.97497	1.05932	2965.7	70
945	893025	843908625	30.7409	9.8132	2.97543	1.05820	2968.8	70
946	894916	846590536	30.7571	9.8167	2.97589	1.05708	2971.9	70
947	896809	849278128	30.7734	9.8201	2.97635	1.05597	2975.1	70
948	898704	851971392	30.7896	9.8236	2.97681	1.05485	2978.2	70
949	900601	854670349	30.8058	9.8270	2.97727	1.05374	2981.4	70

**CUBES, SQUARE ROOTS, CUBE ROOTS, LOGARITHMS, RECIPROCAL,  
DIFFERENCES AND CIRCULAR AREAS OF NOS. FROM 1 TO 1000**

No.	Cube	Sq. Root	Cu. Root	Log.	1000xRecip.	No. = Dia.	
						Circum.	Area
0	857375000	30.8221	9.8905	2.97772	1.05263	2984.5	708822
1	890085351	30.8383	9.8939	2.97818	1.05152	2987.7	710315
2	892801408	30.8545	9.8974	2.97864	1.05042	2990.8	711809
3	895523177	30.8707	9.8408	2.97909	1.04932	2993.9	713306
4	898250664	30.8869	9.8443	2.97955	1.04822	2997.1	714803
5	87372816	30.9031	9.8477	2.98000	1.04712	3000.2	716303
6	87372816	30.9192	9.8511	2.98046	1.04602	3003.4	717804
7	870467493	30.9354	9.8546	2.98091	1.04493	3006.5	719306
8	870217912	30.9516	9.8580	2.98137	1.04384	3009.6	720810
9	881974079	30.9677	9.8614	2.98182	1.04275	3012.8	722316
10	884736000	30.9839	9.8648	2.98227	1.04167	3015.9	723823
11	887508081	31.0000	9.8683	2.98272	1.04058	3019.1	725332
12	890277128	31.0161	9.8717	2.98318	1.03950	3022.2	726842
13	893056347	31.0322	9.8751	2.98363	1.03842	3025.4	728354
14	895841344	31.0483	9.8785	2.98408	1.03734	3028.5	729867
15	898632125	31.0644	9.8819	2.98453	1.03627	3031.6	731382
16	901428696	31.0805	9.8854	2.98498	1.03520	3034.8	732899
17	904231063	31.0966	9.8888	2.98543	1.03413	3037.9	734417
18	907039232	31.1127	9.8922	2.98588	1.03306	3041.1	735937
19	909853209	31.1288	9.8956	2.98633	1.03199	3044.2	737458
20	912673000	31.1448	9.8990	2.98677	1.03093	3047.3	738981
21	915498611	31.1609	9.9024	2.98722	1.02987	3050.5	740506
22	918330048	31.1769	9.9058	2.98767	1.02881	3053.6	742032
23	921167317	31.1929	9.9092	2.98811	1.02775	3056.8	743559
24	924010424	31.2090	9.9126	2.98856	1.02669	3059.9	745088
25	926859375	31.2250	9.9160	2.98900	1.02564	3063.1	746619
26	929714176	31.2410	9.9194	2.98945	1.02458	3066.2	748151
27	932574833	31.2570	9.9227	2.98989	1.02354	3069.3	749685
28	935441352	31.2730	9.9261	2.99034	1.02249	3072.5	751221
29	938313739	31.2890	9.9295	2.99078	1.02145	3075.6	752758
30	941192000	31.3050	9.9329	2.99123	1.02041	3078.8	754296
31	944076141	31.3209	9.9363	2.99167	1.01937	3081.9	755837
32	946966168	31.3369	9.9396	2.99211	1.01833	3085.0	757378
33	949862087	31.3528	9.9430	2.99255	1.01729	3088.2	758922
34	952763904	31.3688	9.9464	2.99300	1.01626	3091.3	760466
35	955671625	31.3847	9.9497	2.99344	1.01523	3094.5	762013
36	958585256	31.4006	9.9531	2.99388	1.01420	3097.6	763561
37	961504803	31.4166	9.9565	2.99432	1.01317	3100.8	765111
38	964430272	31.4325	9.9598	2.99476	1.01215	3103.9	766662
39	967361669	31.4484	9.9632	2.99520	1.01112	3107.0	768214
40	970299000	31.4643	9.9666	2.99564	1.01010	3110.2	769769
41	973242271	31.4802	9.9699	2.99607	1.00908	3113.3	771325
42	976191488	31.4960	9.9733	2.99651	1.00806	3116.5	772882
43	979146657	31.5119	9.9766	2.99695	1.00705	3119.6	774441
44	982107784	31.5278	9.9800	2.99739	1.00604	3122.7	776002
45	985074875	31.5436	9.9833	2.99782	1.00503	3125.9	777564
46	988047936	31.5595	9.9866	2.99826	1.00402	3129.0	779128
47	991026973	31.5753	9.9900	2.99870	1.00301	3132.2	780693
48	994011992	31.5911	9.9933	2.99913	1.00200	3135.3	782260
49	997002999	31.6070	9.9967	2.99957	1.00100	3138.5	783828

Degrees	TANGENT					
	0'	10'	20'	30'	40'	50'
0	0.00000	0.00291	0.00582	0.00873	0.01164	0.01455
1	0.01746	0.03036	0.02828	0.02619	0.02410	0.02201
2	0.03492	0.03783	0.04075	0.04366	0.04658	0.04949
3	0.05241	0.05533	0.05824	0.06116	0.06408	0.06700
4	0.06988	0.07285	0.07578	0.07870	0.08163	0.08456
5	0.08749	0.09042	0.09335	0.09629	0.09923	0.10216
6	0.10510	0.10805	0.11099	0.11394	0.11688	0.11983
7	0.12278	0.12574	0.12869	0.13165	0.13461	0.13758
8	0.14054	0.14351	0.14648	0.14945	0.15243	0.15540
9	0.15838	0.16137	0.16435	0.16734	0.17033	0.17333
10	0.17633	0.17933	0.18233	0.18534	0.18835	0.19136
11	0.19438	0.19740	0.20043	0.20345	0.20648	0.20952
12	0.21256	0.21560	0.21864	0.22169	0.22475	0.22781
13	0.23087	0.23393	0.23700	0.24008	0.24316	0.24624
14	0.24933	0.25242	0.25552	0.25862	0.26172	0.26483
15	0.26795	0.27107	0.27419	0.27732	0.28046	0.28360
16	0.28675	0.28990	0.29305	0.29621	0.29938	0.30255
17	0.30573	0.30891	0.31210	0.31530	0.31850	0.32171
18	0.32492	0.32814	0.33136	0.33460	0.33783	0.34108
19	0.34433	0.34758	0.35085	0.35412	0.35740	0.36068
20	0.36897	0.37227	0.37557	0.37888	0.38220	0.38553
21	0.38386	0.38721	0.39055	0.39391	0.39727	0.40065
22	0.40403	0.40741	0.41081	0.41421	0.41763	0.42105
23	0.42447	0.42791	0.43136	0.43481	0.43828	0.44175
24	0.44533	0.44872	0.45222	0.45573	0.45924	0.46277
25	0.46631	0.46985	0.47341	0.47698	0.48055	0.48414
26	0.48773	0.49134	0.49495	0.49858	0.50222	0.50587
27	0.50953	0.51320	0.51688	0.52057	0.52427	0.52798
28	0.53171	0.53545	0.53920	0.54296	0.54674	0.55051
29	0.55431	0.55812	0.56194	0.56577	0.56962	0.57348
30	0.57735	0.58124	0.58513	0.58905	0.59297	0.59691
31	0.60086	0.60483	0.60881	0.61280	0.61681	0.62083
32	0.62487	0.62892	0.63299	0.63707	0.64117	0.64528
33	0.64941	0.65355	0.65771	0.66189	0.66608	0.67028
34	0.67451	0.67875	0.68301	0.68728	0.69157	0.69588
35	0.70021	0.70455	0.70891	0.71329	0.71769	0.72211
36	0.72654	0.73100	0.73547	0.73996	0.74447	0.74900
37	0.75355	0.75812	0.76272	0.76733	0.77196	0.77661
38	0.78129	0.78598	0.79070	0.79544	0.80020	0.80498
39	0.80978	0.81461	0.81946	0.82434	0.82923	0.83415
40	0.83910	0.84407	0.84905	0.85408	0.85912	0.86419
41	0.86929	0.87441	0.87955	0.88473	0.88992	0.89515
42	0.90040	0.90569	0.91099	0.91633	0.92170	0.92709
43	0.93252	0.93797	0.94345	0.94896	0.95451	0.96008
44	0.96509	0.97133	0.97700	0.98270	0.98843	0.99420
	60'	50'	40'	30'	20'	10'

COTANGENT

Degrees	COTANGENT							
	0'	10'	20'	30'	40'	50'	60'	
0	∞							
1	57.28996	843.77371	171.88540	114.58865	85.98979	68.75009	57.28996	89
2	28.63625	49.10388	42.96408	33.18846	24.36777	21.24158	18.63625	88
3	19.08114	26.43160	24.54176	22.90877	21.47040	20.20555	19.08114	87
4	14.30067	18.07498	17.16984	16.34986	15.60478	14.92442	14.30067	86
5	11.43005	13.72674	13.19088	12.70621	12.25051	11.82617	11.43005	85
6	9.51436	10.71191	10.38540	10.07808	9.78817	9.51436		84
7	8.14435	9.25530	9.00983	8.77689	8.55555	8.34496	8.14435	83
8	7.11537	8.08292	7.77085	7.50575	7.29871	7.09873	7.11537	82
9	6.31375	7.19703	6.82694	6.60116	6.50055	6.43484	6.31375	81
10	5.67128	6.49845	6.08444	5.97576	5.87080	5.76987	5.67128	80
11	5.14455	5.87698	5.48451	5.30552	5.20928	5.12566	5.14455	79
12	4.70463	5.40584	4.98040	4.81516	4.73900	4.67286	4.70463	78
13	4.33148	4.98825	4.57963	4.51071	4.44942	4.39269	4.33148	77
14	4.01078	4.61747	4.21933	4.16530	4.11256	4.06107	4.01078	76
15	3.73205	4.29165	3.91364	3.86071	3.82083	3.77935	3.73205	75
16	3.48741	3.98909	3.64705	3.60588	3.56557	3.52609	3.48741	74
17	3.27085	3.71191	3.41236	3.37594	3.34023	3.30521	3.27085	73
18	3.07768	3.46714	3.20406	3.17159	3.13972	3.10842	3.07768	72
19	2.90421	3.24749	3.01783	2.98869	2.96004	2.93189	2.90421	71
20	2.74748	2.87700	2.85023	2.82391	2.79802	2.77254	2.74748	70
21	2.60599	2.72281	2.69853	2.67402	2.65109	2.62791	2.60599	69
22	2.47509	2.58261	2.56046	2.53865	2.51715	2.49597	2.47509	68
23	2.35385	2.45451	2.43422	2.41421	2.39449	2.37504	2.35385	67
24	2.24604	2.33693	2.31826	2.29984	2.28167	2.26374	2.24604	66
25	2.14451	2.22857	2.21132	2.19439	2.17749	2.16090	2.14451	65
26	2.05030	2.12882	2.11233	2.09654	2.08094	2.06553	2.05030	64
27	1.96261	2.03529	2.02039	2.00569	1.99116	1.97680	1.96261	63
28	1.88073	1.94858	1.93470	1.92098	1.90741	1.89400	1.88073	62
29	1.80405	1.86760	1.85462	1.84177	1.82907	1.81649	1.80405	61
30	1.73205	1.79174	1.77955	1.76749	1.75556	1.74375	1.73205	60
31	1.66428	1.72047	1.70901	1.69766	1.68643	1.67530	1.66428	59
32	1.60083	1.65837	1.64256	1.63185	1.62125	1.61074	1.60083	58
33	1.53987	1.59002	1.57981	1.56969	1.55966	1.54972	1.53987	57
34	1.48256	1.53010	1.52043	1.51084	1.50133	1.49190	1.48256	56
35	1.42815	1.47330	1.46411	1.45501	1.44598	1.43703	1.42815	55
36	1.37638	1.41934	1.41061	1.40195	1.39336	1.38484	1.37638	54
37	1.32704	1.36890	1.35968	1.35142	1.34323	1.33511	1.32704	53
38	1.27994	1.31904	1.31110	1.30323	1.29541	1.28764	1.27994	52
39	1.23490	1.27230	1.26471	1.25717	1.24969	1.24227	1.23490	51
40	1.19175	1.22758	1.22031	1.21310	1.20593	1.19882	1.19175	50
41	1.15037	1.18474	1.17777	1.17085	1.16398	1.15715	1.15037	49
42	1.11061	1.14363	1.13694	1.13029	1.12369	1.11713	1.11061	48
43	1.07287	1.10414	1.09770	1.09131	1.08496	1.07864	1.07287	47
44	1.03553	1.06613	1.05994	1.05378	1.04766	1.04158	1.03553	46
45	1.00000	1.03052	1.02355	1.01761	1.01170	1.00583	1.00000	45
	60'	50'	40'	30'	20'	10'	0'	

TANGENT

Degrees



Degrees	SINE.						
	0'	10'	20'	30'	40'	50'	60'
0	0.00000	0.00291	0.00582	0.00873	0.01164	0.01454	0.01745
1	0.01745	0.02036	0.02327	0.02618	0.02908	0.03199	0.03490
2	0.03490	0.03781	0.04071	0.04362	0.04653	0.04943	0.05234
3	0.05234	0.05524	0.05814	0.06105	0.06395	0.06685	0.06976
4	0.06976	0.07266	0.07556	0.07846	0.08136	0.08426	0.08716
5	0.08716	0.09005	0.09295	0.09585	0.09874	0.10164	0.10453
6	0.10453	0.10742	0.11031	0.11320	0.11609	0.11898	0.12187
7	0.12187	0.12476	0.12764	0.13053	0.13341	0.13629	0.13917
8	0.13917	0.14205	0.14493	0.14781	0.15069	0.15356	0.15643
9	0.15643	0.15931	0.16218	0.16505	0.16792	0.17078	0.17365
10	0.17365	0.17651	0.17937	0.18224	0.18509	0.18795	0.19081
11	0.19081	0.19366	0.19652	0.19937	0.20222	0.20507	0.20792
12	0.20792	0.21076	0.21360	0.21644	0.21928	0.22212	0.22496
13	0.22495	0.22778	0.23062	0.23345	0.23627	0.23910	0.24192
14	0.24192	0.24474	0.24756	0.25038	0.25320	0.25601	0.25882
15	0.25882	0.26163	0.26443	0.26724	0.27004	0.27284	0.27564
16	0.27564	0.27843	0.28123	0.28402	0.28680	0.28959	0.29237
17	0.29237	0.29515	0.29793	0.30071	0.30348	0.30625	0.30902
18	0.30902	0.31178	0.31454	0.31730	0.32006	0.32282	0.32557
19	0.32557	0.32832	0.33106	0.33381	0.33655	0.33929	0.34202
20	0.34202	0.34475	0.34748	0.35021	0.35293	0.35565	0.35837
21	0.35837	0.36108	0.36379	0.36650	0.36921	0.37191	0.37461
22	0.37461	0.37730	0.37999	0.38268	0.38537	0.38805	0.39073
23	0.39073	0.39341	0.39608	0.39875	0.40142	0.40408	0.40674
24	0.40674	0.40939	0.41204	0.41469	0.41734	0.41998	0.42262
25	0.42262	0.42525	0.42788	0.43051	0.43313	0.43575	0.43837
26	0.43837	0.44098	0.44359	0.44620	0.44880	0.45140	0.45399
27	0.45399	0.45658	0.45917	0.46175	0.46433	0.46690	0.46947
28	0.46947	0.47204	0.47460	0.47716	0.47971	0.48226	0.48481
29	0.48481	0.48735	0.48989	0.49242	0.49495	0.49748	0.50000
30	0.50000	0.50252	0.50503	0.50754	0.51004	0.51254	0.51504
31	0.51504	0.51753	0.52002	0.52250	0.52498	0.52745	0.52992
32	0.52992	0.53238	0.53484	0.53730	0.53975	0.54220	0.54464
33	0.54464	0.54708	0.54951	0.55194	0.55436	0.55678	0.55919
34	0.55919	0.56160	0.56401	0.56641	0.56880	0.57119	0.57358
35	0.57358	0.57596	0.57833	0.58070	0.58307	0.58543	0.58779
36	0.58779	0.59014	0.59248	0.59482	0.59716	0.59949	0.60182
37	0.60182	0.60414	0.60645	0.60876	0.61107	0.61337	0.61566
38	0.61566	0.61795	0.62024	0.62251	0.62479	0.62706	0.62932
39	0.62932	0.63158	0.63383	0.63608	0.63832	0.64056	0.64279
40	0.64279	0.64501	0.64723	0.64945	0.65166	0.65386	0.65606
41	0.65606	0.65825	0.66044	0.66262	0.66480	0.66697	0.66913
42	0.66913	0.67129	0.67344	0.67559	0.67773	0.67987	0.68200
43	0.68200	0.68412	0.68624	0.68835	0.69045	0.69254	0.69462
44	0.69462	0.69675	0.69883	0.70091	0.70298	0.70505	0.70711

COSINE.

Degrees	COSINE							Degrees
	0'	10'	20'	30'	40'	50'	60'	
0	1.00000	1.00000	0.99998	0.99996	0.99993	0.99989	0.99985	89
1	0.99985	0.99979	0.99973	0.99966	0.99958	0.99949	0.99939	88
2	0.99969	0.99962	0.99957	0.99950	0.99942	0.99932	0.99921	87
3	0.99953	0.99947	0.99941	0.99934	0.99926	0.99916	0.99904	86
4	0.99937	0.99930	0.99924	0.99917	0.99908	0.99898	0.99886	85
5	0.99921	0.99914	0.99908	0.99901	0.99892	0.99882	0.99870	84
6	0.99905	0.99898	0.99892	0.99885	0.99876	0.99866	0.99854	83
7	0.99889	0.99882	0.99876	0.99869	0.99860	0.99850	0.99838	82
8	0.99873	0.99866	0.99860	0.99853	0.99844	0.99834	0.99822	81
9	0.99857	0.99850	0.99844	0.99837	0.99828	0.99818	0.99806	80
10	0.99841	0.99834	0.99828	0.99821	0.99812	0.99802	0.99790	79
11	0.99825	0.99818	0.99812	0.99805	0.99796	0.99786	0.99774	78
12	0.99809	0.99802	0.99796	0.99789	0.99780	0.99770	0.99758	77
13	0.99793	0.99786	0.99780	0.99773	0.99764	0.99754	0.99742	76
14	0.99777	0.99770	0.99764	0.99757	0.99748	0.99738	0.99726	75
15	0.99761	0.99754	0.99748	0.99741	0.99732	0.99722	0.99710	74
16	0.99745	0.99738	0.99732	0.99725	0.99716	0.99706	0.99694	73
17	0.99729	0.99722	0.99716	0.99709	0.99700	0.99690	0.99678	72
18	0.99713	0.99706	0.99700	0.99693	0.99684	0.99674	0.99662	71
19	0.99697	0.99690	0.99684	0.99677	0.99668	0.99658	0.99646	70
20	0.99681	0.99674	0.99668	0.99661	0.99652	0.99642	0.99630	69
21	0.99665	0.99658	0.99652	0.99645	0.99636	0.99626	0.99614	68
22	0.99649	0.99642	0.99636	0.99629	0.99620	0.99610	0.99598	67
23	0.99633	0.99626	0.99620	0.99613	0.99604	0.99594	0.99582	66
24	0.99617	0.99610	0.99604	0.99597	0.99588	0.99578	0.99566	65
25	0.99601	0.99594	0.99588	0.99581	0.99572	0.99562	0.99550	64
26	0.99585	0.99578	0.99572	0.99565	0.99556	0.99546	0.99534	63
27	0.99569	0.99562	0.99556	0.99549	0.99540	0.99530	0.99518	62
28	0.99553	0.99546	0.99540	0.99533	0.99524	0.99514	0.99502	61
29	0.99537	0.99530	0.99524	0.99517	0.99508	0.99498	0.99486	60
30	0.99521	0.99514	0.99508	0.99501	0.99492	0.99482	0.99470	59
31	0.99505	0.99498	0.99492	0.99485	0.99476	0.99466	0.99454	58
32	0.99489	0.99482	0.99476	0.99469	0.99460	0.99450	0.99438	57
33	0.99473	0.99466	0.99460	0.99453	0.99444	0.99434	0.99422	56
34	0.99457	0.99450	0.99444	0.99437	0.99428	0.99418	0.99406	55
35	0.99441	0.99434	0.99428	0.99421	0.99412	0.99402	0.99390	54
36	0.99425	0.99418	0.99412	0.99405	0.99396	0.99386	0.99374	53
37	0.99409	0.99402	0.99396	0.99389	0.99380	0.99370	0.99358	52
38	0.99393	0.99386	0.99380	0.99373	0.99364	0.99354	0.99342	51
39	0.99377	0.99370	0.99364	0.99357	0.99348	0.99338	0.99326	50
40	0.99361	0.99354	0.99348	0.99341	0.99332	0.99322	0.99310	49
41	0.99345	0.99338	0.99332	0.99325	0.99316	0.99306	0.99294	48
42	0.99329	0.99322	0.99316	0.99309	0.99300	0.99290	0.99278	47
43	0.99313	0.99306	0.99300	0.99293	0.99284	0.99274	0.99262	46
44	0.99297	0.99290	0.99284	0.99277	0.99268	0.99258	0.99246	45
	60'	50'	40'	30'	20'	10'	0'	

Degrees	SECGANTS							
	0'	10'	20'	30'	40'	50'	60'	
0	1.00000	1.00001	1.00002	1.00004	1.00007	1.00011	1.00015	89
1	1.00015	1.00021	1.00027	1.00034	1.00042	1.00051	1.00061	88
2	1.00061	1.00072	1.00083	1.00095	1.00108	1.00122	1.00137	87
3	1.00137	1.00153	1.00169	1.00187	1.00205	1.00224	1.00244	86
4	1.00244	1.00265	1.00287	1.00309	1.00333	1.00357	1.00382	85
5	1.00382	1.00408	1.00435	1.00463	1.00491	1.00521	1.00551	84
6	1.00551	1.00582	1.00614	1.00647	1.00681	1.00715	1.00751	83
7	1.00751	1.00787	1.00825	1.00863	1.00902	1.00942	1.00983	82
8	1.00983	1.01024	1.01067	1.01111	1.01155	1.01200	1.01247	81
9	1.01247	1.01294	1.01342	1.01391	1.01440	1.01491	1.01543	80
10	1.01543	1.01595	1.01649	1.01703	1.01758	1.01815	1.01873	79
11	1.01873	1.01930	1.01989	1.02049	1.02110	1.02171	1.02234	78
12	1.02234	1.02293	1.02362	1.02433	1.02504	1.02576	1.02650	77
13	1.02650	1.02700	1.02770	1.02842	1.02914	1.02987	1.03061	76
14	1.03061	1.03137	1.03213	1.03290	1.03368	1.03447	1.03528	75
15	1.03528	1.03609	1.03691	1.03774	1.03858	1.03944	1.04030	74
16	1.04030	1.04117	1.04206	1.04295	1.04385	1.04477	1.04569	73
17	1.04569	1.04663	1.04757	1.04853	1.04950	1.05047	1.05146	72
18	1.05146	1.05246	1.05347	1.05449	1.05552	1.05657	1.05762	71
19	1.05762	1.05869	1.05976	1.06085	1.06195	1.06306	1.06418	70
20	1.06418	1.06531	1.06645	1.06761	1.06878	1.06995	1.07115	69
21	1.07115	1.07235	1.07356	1.07479	1.07602	1.07727	1.07853	68
22	1.07853	1.07981	1.08109	1.08239	1.08370	1.08503	1.08639	67
23	1.08639	1.08771	1.08907	1.09044	1.09183	1.09323	1.09464	66
24	1.09464	1.09606	1.09750	1.09895	1.10041	1.10189	1.10338	65
25	1.10338	1.10488	1.10640	1.10793	1.10947	1.11103	1.11260	64
26	1.11260	1.11419	1.11579	1.11740	1.11903	1.12067	1.12233	63
27	1.12233	1.12400	1.12568	1.12738	1.12910	1.13083	1.13257	62
28	1.13257	1.13433	1.13610	1.13789	1.13970	1.14152	1.14335	61
29	1.14335	1.14521	1.14707	1.14896	1.15085	1.15277	1.15470	60
30	1.15470	1.15665	1.15861	1.16059	1.16259	1.16460	1.16663	59
31	1.16663	1.16868	1.17075	1.17283	1.17493	1.17704	1.17918	58
32	1.17918	1.18133	1.18350	1.18569	1.18790	1.19012	1.19236	57
33	1.19236	1.19463	1.19691	1.19920	1.20152	1.20386	1.20622	56
34	1.20622	1.20859	1.21099	1.21341	1.21584	1.21830	1.22077	55
35	1.22077	1.22327	1.22579	1.22833	1.23089	1.23347	1.23607	54
36	1.23607	1.23869	1.24134	1.24400	1.24669	1.24940	1.25214	53
37	1.25214	1.25489	1.25767	1.26047	1.26330	1.26615	1.26902	52
38	1.26902	1.27191	1.27483	1.27778	1.28075	1.28374	1.28676	51
39	1.28676	1.28980	1.29287	1.29597	1.29909	1.30223	1.30541	50
40	1.30541	1.30861	1.31183	1.31509	1.31837	1.32168	1.32501	49
41	1.32501	1.32838	1.33177	1.33519	1.33864	1.34212	1.34563	48
42	1.34563	1.34917	1.35274	1.35634	1.35997	1.36363	1.36733	47
43	1.36733	1.37105	1.37481	1.37860	1.38242	1.38628	1.39016	46
44	1.39016	1.39409	1.39804	1.40203	1.40606	1.41012	1.41421	45
	60'	50'	40'	30'	20'	10'	0'	Degrees

COSECANTS

Degree	COSINANTS							
	0'	10'	20'	30'	40'	50'	60'	
0	∞	343.77516	171.88881	114.50901	85.94561	68.75796	57.29860	89
1	57.29860	49.11406	42.97571	38.20155	34.38232	31.25758	28.65371	88
2	28.65371	26.45051	24.56212	22.92559	21.49908	20.23028	19.10782	87
3	19.10782	18.10262	17.19843	16.38041	15.63679	14.95788	14.33559	86
4	14.33559	13.76812	13.23472	12.74550	12.29125	11.96887	11.47871	85
5	11.47871	11.10455	10.75849	10.43343	10.12752	9.83912	9.56677	84
6	9.56677	9.30917	9.06515	8.83967	8.61879	8.46466	8.26551	83
7	8.26551	8.01565	7.89443	7.66130	7.49571	7.33719	7.18530	82
8	7.18530	7.03962	6.89979	6.76547	6.63633	6.51208	6.39245	81
9	6.39245	6.27719	6.16607	6.05886	5.95536	5.85539	5.75877	80
10	5.75877	5.66533	5.57493	5.48740	5.40268	5.32049	5.24084	79
11	5.24084	5.16359	5.08893	5.01585	4.94517	4.87649	4.80973	78
12	4.80973	4.74482	4.68167	4.62023	4.56041	4.50216	4.44541	77
13	4.44541	4.39012	4.33622	4.28362	4.23239	4.18238	4.13357	76
14	4.13357	4.08591	4.03938	3.99393	3.94952	3.90613	3.86370	75
15	3.86370	3.82223	3.78166	3.74198	3.70315	3.66515	3.62796	74
16	3.62796	3.59154	3.55587	3.52094	3.48671	3.45317	3.42030	73
17	3.42030	3.38808	3.35649	3.32551	3.29512	3.26531	3.23607	72
18	3.23607	3.20737	3.17920	3.15155	3.12440	3.09774	3.07155	71
19	3.07155	3.04584	3.02057	2.99574	2.97135	2.94737	2.92380	70
20	2.92380	2.90063	2.87785	2.85545	2.83342	2.81175	2.79043	69
21	2.79043	2.76945	2.74881	2.72850	2.70851	2.68884	2.66947	68
22	2.66947	2.65040	2.63102	2.61133	2.59141	2.57226	2.55389	67
23	2.55389	2.54190	2.52474	2.50784	2.49119	2.47477	2.45859	66
24	2.45859	2.44264	2.42692	2.41142	2.39614	2.38107	2.36620	65
25	2.36620	2.35154	2.33708	2.32282	2.30875	2.29487	2.28117	64
26	2.28117	2.26766	2.25432	2.24116	2.22817	2.21535	2.20269	63
27	2.20269	2.19019	2.17786	2.16568	2.15366	2.14178	2.13005	62
28	2.13005	2.11847	2.10704	2.09574	2.08458	2.07356	2.06267	61
29	2.06267	2.05191	2.04128	2.03077	2.02039	2.01014	2.00000	60
30	2.00000	1.98998	1.98008	1.97029	1.96062	1.95106	1.94160	59
31	1.94160	1.93226	1.92302	1.91388	1.90485	1.89591	1.88709	58
32	1.88709	1.87834	1.86969	1.86116	1.85271	1.84435	1.83608	57
33	1.83608	1.82790	1.81981	1.81180	1.80388	1.79604	1.78829	56
34	1.78829	1.78062	1.77303	1.76552	1.75808	1.75073	1.74345	55
35	1.74345	1.73624	1.72911	1.72205	1.71506	1.70815	1.70130	54
36	1.70130	1.69452	1.68782	1.68117	1.67460	1.66809	1.66164	53
37	1.66164	1.65526	1.64894	1.64268	1.63648	1.63035	1.62427	52
38	1.62427	1.61825	1.61229	1.60639	1.60054	1.59475	1.58902	51
39	1.58902	1.58333	1.57771	1.57213	1.56661	1.56114	1.55572	50
40	1.55572	1.55036	1.54504	1.53977	1.53455	1.52938	1.52425	49
41	1.52425	1.51918	1.51415	1.50916	1.50422	1.49933	1.49448	48
42	1.49448	1.48967	1.48491	1.48019	1.47551	1.47087	1.46628	47
43	1.46628	1.46173	1.45721	1.45274	1.44831	1.44391	1.43956	46
44	1.43956	1.43524	1.43096	1.42672	1.42251	1.41835	1.41421	45
	60'	50'	40'	30'	20'	10'	0'	

SECANTS

Secants

# Carnegie Steel Comp

Manufacturer of

Bessemer and Basic Open Heat  
Steel of all Grades

Owens and operates the following

Edgar Thomson Furnaces . . . Besse

Duquesne Furnaces . . . Duque

Lucy Furnaces . . . Pittsb

Carrle Furnaces . . . Rankl

Edgar Thomson Steel Works . . Besse

Duquesne Steel Works . . . Duque

Homestead Steel Works . . . Munh

Upper Union Mills . . . Pittsb

Lower Union Mills . . . Pittsb

Howard Axle Works . . . Home

**AT WHICH ARE PRODUCED**

or Plate

s (1½ in. up), Blooms, Slabs

Manganese, Spiegel-eisen, Pig Iron

ings, such as Axles, Arch Bars, and other Car Forgings,  
onnecting Rods, Crank Shafts

s for Boilers, Bridges, Ships and Tanks

. Steel, 25 to 100 lbs. per yard; Steel Splice Bars (plain  
nd angle), for all sections of Rails

d Structural Shapes, such as Angles, Rounds, Flats,  
quares, Ovals, I-Beams, Channels, Tees, Zees, etc.

tural Work, such as Buildings, Girders, Columns, etc.

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CARNEGIE STEEL COMPANY

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